

Copyright 1941 by Lanston Monotype Machine Company  
Parts Price List

# The Monotype Keyboard



**EFFECTIVE, March 1, 1941**

(Revised March 10, 1942)

*Subject to change without notice*

**Lanston Monotype Machine Company**  
Philadelphia, Pa.

Revised 11/76

Account of the ...

13 R-15. ...

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Summary

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All ... are ... 1-1969, of the ... and a ... plus ...

Parts Price List

The Monotype  
Keyboard

With a preface which gives: 1. Our guarantee and charges. 2. Directions for ordering parts including a simple explanation of our method of designating parts.



This Price List is for use with Keyboards 6800 and following. For Keyboards prior to 6800, if not shown in this Price List, consult Philadelphia

Lanston Monotype Machine Company  
Philadelphia, Pa.

Style 3<sup>E</sup> Compression Mold \$475.00  
6-67

Style 3<sup>E</sup> Rebuilt Mold - 10pt \$395.00  
6-67  
Credit for trade in mold \$130.50  
2-67

# PRICE LIST OF PARTS

## GUARANTEE AND CHARGES

WE GUARANTEE every article to be free from all defects of material or workmanship, and will gladly replace (f. o. b. our factory) any parts that are not up to this standard of Monotype quality.

ALL PRICES are net f. o. b. our factory, and are subject to change without notice; all expenses for freight, expressage, postage or special requirements of customers are additional.

EXCHANGES of repaired parts for worn parts (for example, Valve Banks) are based on the material returned being in condition to be repaired. The repaired material is billed at the price of new and proper credit is given on receipt of the worn material. If the returned material is not in condition to be repaired, the charge for the repaired material furnished will be eighty per cent (80%) of the price of the corresponding new material.

SUPERSEDED PARTS will be furnished at list prices as long as we have them in stock. When our stock is exhausted, the improved parts which have superseded them must be furnished instead or, if the superseded parts are made special, they will be charged accordingly.

SPECIAL WORK of any kind, such as alterations, changes, rebuilding, repairing, or applying of parts, will be charged extra, in addition to the parts used, unless specifically stated to the contrary.

## DIRECTIONS FOR ORDERING PARTS

### (A Careful Reading Is Important)

All of these directions are essential. You will save time, trouble and money by reading them carefully before ordering any parts.

If you are not familiar with the Monotype terms here used, read "Designation of Parts" and "Contents of this Book" which follow these "Directions for Ordering Parts."

To enable us to fill orders correctly you must give us the following information:

- (1) Give the number of the Keyboard for which the part is required (stamped on the Name Plate).
- (2) Give the name of the part.
- (3) Give the symbol of the part (give every character in the symbol exactly as printed—every one means something).
- (4) Give the quantity required of each part.

To insure getting the correct name and symbol:

Use the Plate Book in conjunction with this Price List.

## DESIGNATION OF PARTS

(Name)	(Quantity)	(Classification Number)	(Symbol)	(Price each)
Em-rack Slide head Screw	(2)	233	5KKB	*.08

NAME: Shows that these Screws hold in place the Em-rack Slide head.

QUANTITY: Two of these Screws; where no quantity is given "1" is understood.

CLASSIFICATION NUMBER: Standard pieces which may be used in several places under different symbols are given classifying numbers; those numbers beginning with "1" are bolts, "2" screws, "3" nuts, "4" washers, "5" dowels, "6" springs, "7" rivets, "8" spring pins and posts, "9" cotters. All pieces having the same classification number are alike without regard to what their symbols may be.

SYMBOL: Identifies and locates the part. The letters "KB" indicate that these Screws are in the "KB" section (the Keyboard being divided into three Sections lettered KA, KB, and KC). The figure 5 preceding the letters indicates that these Screws are in the fifth group of this section (the groups comprising each section being numbered consecutively from one up). The figure 3 following the letters indicates that these Screws are the third pieces of this group (the individual pieces comprising each group being numbered thus consecutively). If a lowercase letter precedes the first figure in the symbol (for example, Bell a1KB1) it indicates that there have been one or more changes in the piece and the new piece is not interchangeable with the superseded one without changing or altering other parts. If the letter "K" appears as the last character of the symbol (for example, a2KB1K) it indicates that this piece is furnished only assembled with one or more other pieces, in which case a reference mark replaces the price and a note at the end of the group gives details and price for the assembly. When a cap "X" is the first character of a symbol (for example, X3KB) it calls for the complete group as listed above it.

PRICE: Always given for one piece and must be multiplied by the "quantity" to obtain the total. If a price is given, the piece can be furnished separately. If a black star (\*) precedes price, this amount is included in the price of an assembled part given in one of the notes following the group but may be purchased separately if desired. If the price is replaced by a reference mark, it indicates the piece is furnished only assembled with one or more other pieces and the price given in the note at the end of that group includes the price of all pieces in the assembly. The price opposite the complete symbol (symbol starting with "X") is for all the parts in the group as indicated.

48KB  
Unit Wheel Positional 3-64 - \$23.00

Keyboard Operator's Manual (English Manual) 9-64 \$5.00

English Keyboard Adj. Book 4-64 \$2.00

Dustproof Bases for 1517 Keyboard 3-61 \$14.50 each

90-em attachments (6 parts - no-em scale) 9-63 \$144.75

1517 Mat Case XMV8A 9-14-65 \$101.00

american accent mats 6-23-64 \$2.90

Composition Mats 11-6-64 \$1.20

Complete Machine - new - see inside front cover.

9 pt. 20ABC mat with pins for display

24 inch wide by 18 inch high (214000)

24 inch wide by 18 inch high (214000)

P221.50 at 9:30 pm on 9-15-65

We are pleased to announce that effective immediately there will be a quantity discount on all AMERICAN CELLULAR COMPOSITION mats up to 12 point, as follows:

9-15-1965

80 to 159..... 5% quantity discount

160 to 239..... 10% quantity discount

240 and over..... 12% quantity discount

The above does not apply to faces of English manufacture nor Display Matrices.

\*Wedges \$55.50 - 12-1-68

\*Stop-In 65.25 12-65  
69.50 4-67

English Book. 2 copies \$116.90 - 6-67

1517 Keyboard \$195.00 - 7-67 3 \$18.00

## Section KA

Mechanism for transferring the motion of the Keys, when depressed by the operator, to the required Valve-Blank Plungers; includes also the Base and Standard.

<b>1KA—Base</b> .....	b1KA1 71.50
bushing (support for 16KA3) (Style D Keyboard only).....	1KA7 .29
cover.....	1KA2K *
* latcb.....	1KA3 *.27
* knob.....	1KA4 *.49
* support (2).....	1KA5 *.21
* rivet (4).....	1KA6 *.01
BASE group.....	<b>Xb1KA 74.80</b>
*1KA2K is assembled with 1KA3, 1KA4, 1KA5 and 1KA6. Price assembled.....	2.92

<b>2KA—Base Standard</b> .....	a2KA1K *
screw (for raising Xb1KA).....	2KA3 *
* hand wheel.....	2KA4 *
* lock nut.....	2KA5 *
BASE STANDARD group.....	<b>X2KA 29.40</b>
*2KA1K is assembled with 2KA3, 2KA4, and 2KA5. Order by complete symbol X2KA.....	

<b>3KA—Copy Bracket</b> .....	a3KA1 1.40
extension.....	a3KA2 .14
* clamp.....	a3KA3 .33
* collar.....	a3KA4 .35
* nut.....	a3KA5 .38
stud.....	3KA6 .28
COPY BRACKET group.....	<b>Xa3KA 2.90</b>

<b>4KA—Copy Holder</b> .....	a4KA1 1.44
paper guide.....	a4KA2 .26
roller (2).....	a4KA4 .32
* bracket (2).....	b4KA5 .87
* plug screw (2).....	b4KA6 .04
* screw (2).....	a4KA7 .05
* spring (2).....	a4KA8 .04
* plunger (2).....	a4KA9 .01
thumb screw.....	a4KA2 .39
COPY HOLDER group.....	<b>Xa4KA 4.75</b>

<b>5KA—Copy Hook</b> .....	5KA1 .22
ring.....	5KA2 .53
COPY HOOK group (2) (each).....	<b>X5KA .75</b>

<b>6KA—Keybank (left)</b> .....	6KA1 39.26
bracket (left).....	6KA2 1.77
* screw (2).....	6KA3 .08
* (right).....	6KA4 1.77
* screw (2).....	6KA5 .08
button (designate by character) (138).....	6KA6 .86
* lever (regular) (lug to left) (71).....	6KA7 .05
* " (" ) (" right) (67).....	6KA8 .05
* " (justifying space) (2).....	6KA9K *
* abutment rod (13).....	6KA10 .06
* fulcrum rod (13).....	6KA11 .09
* " sleeve (long).....	6KA12 .22
* tie bar (lower).....	6KA14 *
* " rivet (4).....	6KA15 *.04
* " (upper).....	6KA16K †
* finger plate.....	6KA17 †
number (in 6KA1) (3).....	a6KA18 .58
KEYBANK group (left).....	<b>X6KA 35.75</b>
*6KA9K is assembled with 6KA14 and 6KA15. Price assembled.....	.63
†6KA16K is assembled with 6KA17. Price assembled in.....	.35

<b>7KA—Keybank (right)</b> .....	7KA1 10.56
bracket (left).....	7KA2 1.77
* screw (2).....	7KA3 .08
* (right).....	7KA4 1.77
* screw (2).....	7KA5 .08

**7KA—Keybank (continued)**

button (designate by character) (138).....	7KA6 .86
* lever (regular) (lug to left) (71).....	7KA7 .05
* " (" ) (" right) (67).....	7KA8 .05
* (justifying space) (2).....	7KA9K *
* abutment rod (13).....	7KA10 .06
* fulcrum rod (13).....	7KA11 .09
* " sleeve (long).....	7KA12 .22
* tie bar (lower).....	7KA14 *
* " rivet (4).....	7KA15 *.04
* " (upper).....	7KA16K †
* finger plate.....	7KA17 †
number (in 7KA1) (3).....	a7KA18 .58
KEYBANK group (right).....	<b>X7KA 35.75</b>
*7KA9K is assembled with 7KA14 and 7KA15. Price assembled.....	.63
†7KA16K is assembled with 7KA17. Price assembled in.....	.35

<b>8KA—Keybar (left bank) (designate as stamped) (143)</b> .....	b8KA2K *
frame.....	a8KA3 *.08
* pin.....	a8KA9K †
* guide (front).....	a8KA10 *.05
* brace.....	a8KA10 *.09
* rivet (2).....	7222
* screw (2).....	227
* (rear).....	227
number (3).....	227
stop bar.....	a8KA11 *
* screw (3).....	233
KEYBAR (left bank) group.....	<b>X8KA 36.75</b>
*b8KA2K is assembled with 8KA1, a8KA3, a8KA9K, a8KA10, b8KA11, a8KA12, a8KA13, a8KA14 and 8KA16. Order by the complete symbol X8KA.....	
†a8KA9K is assembled with a8KA18 and a8KA19. Price assembled.....	4.37

<b>9KA—Keybar (right bank) (designate as stamped) (143)</b> .....	b9KA2K *
frame.....	a9KA3 *.08
* pin.....	a9KA9K †
* guide (front).....	a9KA18 †
* brace.....	a9KA10 *.05
* rivet (2).....	7222
* screw (2).....	227
* (rear).....	227
number (3).....	227
stop bar.....	a9KA16 *.08
* screw (3).....	233
KEYBAR (right bank) group.....	<b>X9KA 36.75</b>
*b9KA2K is assembled with 9KA1, a9KA3, a9KA9K, a9KA10, b9KA11, a9KA12, a9KA13, a9KA14 and a9KA16. Order by the complete symbol X9KA.....	
†a9KA9K is assembled with a9KA18 and a9KA19. Price assembled.....	4.37

<b>10KA—Name Plate (large) (Style D Keyboard only)</b> .....	10KA1 .74
screw (for 10KA1) (4).....	10KA2 .05
NAME PLATE group.....	<b>X10KA .94</b>
For Duplex Keyboard only:	
NAME PLATE.....	10KA5 .74
screw (for 10KA5) (4).....	10KA6 .05
NAME PLATE group.....	<b>X10KA5 .94</b>

<b>11KA—Rock Shaft (33)</b> .....	11KA1K *
post (long) (6 in each shaft) (198).....	11KA2 *
* (short) (2 in each shaft) (66).....	11KA3 *
rod (long) (2 in each shaft) (66).....	11KA4 *
* (short) (1 in each shaft) (33).....	11KA5 *
ROCK SHAFT group.....	<b>X11KA 72.27</b>
*Each ROCK SHAFT 11KA1K is assembled with six 11KA2, two 11KA3, two 11KA4 and one 11KA5. Price each.....	2.19

1517 Keybar \$195.00

3-67

5-67

.55

10-64

.15

10-64

.11

12KA—Rock-shaft Bracket (left) (right) connecting bar (front) pin (in a12KA3K) (2) 7223 " " guide (for Xb13KA) (front) (2) 12KA4 .38 " " " " screw (4) . . . . . 233 . 12KA5 .08 " " " " screw (front) (2) . 232 . 12KA6 .08 " " " " (side) (2) . 235 . 12KA7 .08 " (rear) . . . . . b12KA8K † " stop (in b12KA8K) (2) . . 214 . a12KA19 .40 " " " " guide (for Xb13KA) (rear) (2) a12KA9 .38 " " " " screw (4) . . . . . 233 . 12KA10 .08 " " " " screw (large) (2) . 214 . 12KA11 .11 " " " " (small) (2) . . . . . 12KA12 .08 " " " " tie bar . . . . . 12KA13 5.09 " " " " screw (2) . . . . . 223 . 12KA14 .50 screw (8) . . . . . 216B . 12KA15 .50 stop bar (2) . . . . . 12KA16 .38 stop-bar lock (2) . . . . . a12KA21 .11	12KA1 5.83 12KA2 5.83 a12KA3R .5 a12KA20* .08 12KA4 .38 12KA5 .08 12KA6 .08 12KA7 .08 b12KA8K † a12KA19 .40 a12KA9 .38 12KA10 .08 12KA11 .11 12KA12 .08 12KA13 5.09 12KA14 .50 12KA15 .50 12KA16 .38 a12KA21 .11		
ROCK-SHAFT BRACKET GROUP. . . . . Xb12KA †			
*a12KA3K is assembled with a12KA20. Price assembled. . . . . 5.80 †b12KA8K is assembled with a12KA19. Price assembled. . . . . 7.74 †Xa12KA is assembled with X11KA. Price assembled in. . . . . 107.30			
13KA—Valve Bar C, M, L, J, G, D, N, F, O, H, I, K, E, 17, S, A (1 each) . . . . . 13KA1K * to 13KA16K † inclusive. . . . . 13KA17K † 13KA18* .08 13KA19* .04 13KA20K † 13KA21* .06 13KA22* .04			
2D . . . . . 7167 R . . . . . 7167 B, 8, 6, 3, 12, 1, 9, 16, 7, 14, 2, 10, 13, 5, 15, 4, 11 (1 each) . . . . .  JD . . . . . extension (68) . . . . . a13KA49 . * † bell ornk (33) . . . . . a13KA50 bearing (33) . . . . . a13KA54 lug (JD) . . . . . a13KA52 † rivet (69) . . . . . a13KA53 †			
VALVE BAR GROUP. . . . . Xb13KA 26.64			
*b13KA1K to b13KA16K inclusive and b13KA23K to b13KA39K inclusive are each assembled with a13KA49, a13KA50, a13KA54 and a13KA53. Price assembled (each) . . . . . 74 †a13KA49K is assembled with a13KA49, a13KA52 and a13KA53. Price assembled. . . . . 74 13KA17K is assembled with 13KA18 and 13KA19. Price assembled. . . . . 74 13KA20K is assembled with 13KA21 and 13KA22. Price assembled. . . . . 74			
14KA—Valve Returning Rock Shaft fulcrum screw (2) . . . . . 14KA2 .09 " nut (2) . . . . . 314 . 14KA3 .08 " finger (2) . . . . . 14KA4* .15 14KA5* .23 " operating arm . . . . . 14KA6 .39 " " rod . . . . . 14KA7 .23 " " " head . . . . . 31 . 14KA8 .06 " " " nut . . . . . 31 . 14KA9 .06 " " " spring . . . . . 6139 . 14KA10 .05 " " " washer . . . . . 436 . 14KA10 .05 VALVE RETURNING ROCK SHAFT GROUP. Xa14KA 3.35 *a14KA1K is assembled with 14KA4 and 14KA5. Price assembled. . . . . 2.19			
15KA—Copy-hook-ring Screw . . . . . 29 . 15KA1 .12			
16KA—Justifying Space Cut Out operating rod . . . . . a16KA1 .29 " " " " guide block . . . . . 16KA2 .15 " " " " screw . . . . . 127 . 16KA3 .87 " " " " head . . . . . 16KA4 .08 " " " " " . . . . . 16KA5 .23 JUSTIFYING SPACE CUT-OUT GROUP. . . . . Xa16KA 1.62 (Duplex Keyboards double the above quantities)			
For Duplex Keyboard only: 18KA—Justifying-space-cut-out Support (right) (for 16KA3). . . . . 18KA1 .29			
For Duplex Keyboard only: 19KA—Justifying-space-cut-out Support (left) (for 16KA3). . . . . 19KA1 .29			
24KA—Copy Holder (twenty-inch) . . . . . 24KA1 2.71 paper guide . . . . . 24KA3 .56 roller (2) . . . . . 24KA4 .56 " bracket (2) . . . . . a24KA5 .87 " " plug screw (2) . 2256 . a24KA6 .04 " " screw (2) . . . . . 246 . 24KA7 .05 " " spring (2) . . . . . 6183 . 24KA8 .04 " " plunger (2) . . . . . 24KA9 .01 SHANK SCREW . . . . . 24KA2 .39 COPY HOLDER GROUP. . . . . X24KA 6.80			
25KA—Copy Lamp (16 c. p.) (specify voltage) . . . . . 25KA1 .45 cond insulator (short) (in 26KA2) . . 25KA2 .10 " " (long) (in b1KA1). . . . . 25KA3 .10 " plug . . . . . 25KA4 .34 shade . . . . . 25KA5 .79 socket (Hubbell) . . . . . 25KA6 .52 COPY LAMP GROUP. . . . . X25KA 2.39			
26KA—Copy-lamp Cerd tube . . . . . 26KA1 .28 tube . . . . . 26KA2 .74 COPY-LAMP CORD GROUP. . . . . X26KA 1.02			
For Duplex Keyboard only: 27KA—Copy-lamp Cord tube . . . . . 27KA1 .28 COPY-LAMP CORD GROUP. . . . . X27KA 1.02			
28KA—Copy-lamp-tube Clamp (inside) (outside) . . . . . 28KA1 .44 28KA2 .30 stud . . . . . 28KA3 1.46 " nut . . . . . 28KA4 .38 COPY-LAMP-TUBE CLAMP GROUP. . . . . X28KA 2.67			
29KA—Copy-lamp-tube-clamp Base screw (2) . . . . . 29KA1 1.12 29KA2 .08 COPY-LAMP-TUBE-CLAMP BASE GROUP. . . . . X29KA 1.28			
For Duplex Keyboard only: 30KA—Copy-lamp-tube-clamp Base screw (2) . . . . . 2196 . 30KA2 .09 COPY-LAMP-TUBE-CLAMP BASE GROUP. . . . . X30KA 1.39			
31KA—Engine Beam . . . . . 31KA1 4.41			
32KA—Engine-beam Fulcrum Rod cotter (2) . . . . . 97 . 32KA2 .60 ENGINE-BEAM FULCRUM ROD GROUP. . . . . X32KA .33			
33KA—Engine Bracket cylinder head (lower) . . . . . 33KA1 10.92 " (upper) . . . . . 33KA2 .38 " plug screw (2) . 2235 . 33KA3 .38 " piston (upper) . . . . . 33KA4 .04 " " (lower) . . . . . 33KA5 .38 " " stop . . . . . 33KA6 .22 " " nut . . . . . 35 . 33KA7 .06 screw (2) . . . . . 221 . 33KA8 .09 ENGINE BRACKET GROUP. . . . . X33KA 12.98			
34KA—Engine Latch pin . . . . . a34KA3 3.61 ENGINE LATCH GROUP. . . . . X34KA 3.65			



<b>35KA—Engine-latch Bracket</b>	35KA1	2.21
screw (2)	35KA2	.09
spring post	35KA3	.08
<b>ENGINE-LATCH BRACKET group</b>	<b>X35KA</b>	<b>2.47</b>
<b>36KA—Engine-latch Fulcrum Stud</b>	36KA1	.34
nut	36KA3	.00
spring	36KA2	.06
spring	36KA4	.08
<b>ENGINE-LATCH FULCRUM STUD group</b>	<b>X36KA</b>	<b>.48</b>
<b>37KA—Engine-latch Lever</b>	37KA1	*
*This part will no longer be furnished. Order instead ENGINE LATCH complete X34KA.		
<b>38KA—Engine-latch Spring</b>	38KA1	.08
<b>39KA—Engine-latch Tie Plate (2)</b>	39KA1	.09
bolt	39KA2	.06
* nut	39KA3	.05
<b>ENGINE-LATCH TIE PLATE group</b>	<b>X39KA</b>	<b>.30</b>
NOTE: These parts will be furnished only for repair since they have been superseded by the ENGINE LATCH X34KA.		
<b>40KA—Engine Pipe (to lower Piston)</b>	40KA1	*.39
(to upper Piston)	40KA2	*.39
connection (upper)	40KA3K	*
* screw (upper) (2)	40KA4	.08
(lower)	40KA5	*
* screw (2)	40KA6	.09
<b>ENGINE VALVE</b>	40KA7	.44
body	40KA8	.28
* head (upper)	40KA9	.15
(lower)	40KA12	.39
* oil pipe	40KA13T	.29
cap	40KA14	.00
pipe	40KA10	*.39
spring	40KA11	.06
engine check valve (2)	40KA15	.39
* body	40KA16	1.25
* nut (2)	40KA17	.05
<b>ENGINE PIPE group</b>	<b>X40KA</b>	<b>9.41</b>
*40KA8K is assembled with 40KA1, 40KA2, 40KA5 and 40KA10. Price assembled .2.02		
†ENGINE VALVE is not already equipped with OIL PIPE, order together 40KA12, 40KA13 and 40KA14. Price .77		
<b>44KA—Keyputton Clips</b>	X44KA	.11

<b>1KB—Bell</b> (continued)		
bracket stud	1KB10	*.22
screw	1KB12	.08
*1KB2K is assembled with 1KB9, 1KB10, 1KB11 and 1KB13. Price .588		
(Duplex Keyboards double the above quantities)		
<b>2KB—Bell Hammer</b>	a2KB1K	*
head	2KB2	*
lever	a2KB3K	*
* bell crank	a2KB6	*.25
* pin	a2KB10	.01
* fulcrum stud	2KB4	.19
* collar	a2KB11	*.08
* nut	2KB5	.00
spring	2KB12	.08
post	2KB13	*.07
stud	2KB14	.15
* nut	2KB15	.06
lever bell crank spring	6132	a2KB16 .14
<b>BELL HAMMER group</b>	<b>Xa2KB</b>	<b>3.00</b>
*a2KB1K is assembled with 2KB2 and 2KB13. Price assembled .53		
†a2KB3K is assembled with a2KB4, a2KB6 and a2KB11. Price assembled .1.79		
(Duplex Keyboards double the above quantities)		

Keyboards prior to 4966 were equipped with:  
**BELL HAMMER** ..... 2KB1K \*  
 \*2KB1K is assembled with 2KB2 and 2KB13. Price assembled .53

<b>3KB—Bell Trip Lever</b>	3KB1	.39
spring	3KB2	.08
stud	3KB3	.07
<b>BELL TRIP LEVER group</b>	<b>X3KB</b>	<b>.54</b>
(Duplex Keyboards double the above quantities)		

<b>4KB—Em Rack</b>	a4KB1K	*
bell trip	4KB2	*.06
pointer	a4KB3	.22
<b>EM RACK group</b>	<b>Xa4KB</b>	<b>2.92</b>
*a4KB1K is assembled with 4KB2 and 4KB3. Order by complete symbol Xa4KB.		
(Duplex Keyboards double the above quantities)		

Keyboards equipped with Ninety-em Scale set:  
**EM RACK** ..... a4KB4K \*  
 \*a4KB4K is assembled with 4KB2 and 4KB3. Price assembled .10.66

<b>5KB—Em-rack Slide</b>	b5KB1K	*
head	5KB2	1.47
* screw (2)	5KB3	.08
screw (2)	5KB4	.11
spring post	5KB6	*.06
<b>EM-RACK SLIDE group</b>	<b>Xb5KB</b>	<b>10.80</b>
*b5KB1K is assembled with 5KB2, 5KB3, and 5KB6. Price assembled .10.58		
(Duplex Keyboards double the above quantities)		

Keyboards equipped with Ninety-em Scale set:  
**EM-RACK SLIDE** ..... a5KB7K †  
 †a5KB7K is assembled with 5KB2, 5KB3, and 5KB6. Price assembled .10.94

<b>6KB—Em-rack Stop (left handle)</b>	b6KB1	2.66
(right handle)	a6KB2	2.92
pointer	6KB3	*
* guide pin	6KB4	*
spring (2)	a6KB7	.08
stud	6KB6	.12
<b>EM-RACK STOP group</b>	<b>Xa6KB</b>	<b>6.57</b>
*6KB3K is assembled with 6KB4. Price assembled is .81		
(Duplex Keyboards double the above quantities)		

**Section KB**

Mechanisms for counting and registering ems and units, justifying spaces, and lines set; for indicating the proper justified line; and for driving and reversing these mechanisms.

<b>1KB—Bell</b>	a1KB1	.84
bracket	b1KB2K	*
* clamp (for a2KB1)	1KB3	.10
* screw	1KB4	.05
* piston	a1KB5	.44
* plug (head for cylinder)	1KB6	.58
* screw (long)	1KB7	.09
(short)	1KB8	.08
* spring post (for a2KB16)	a1KB13	*.08
(for 2KB12)	1KB9	*.05
* stud (for a1KB1)	a1KB10	*.22
* nut	1KB11	.06
screw	a1KB12	*.08
<b>BELL group</b>	<b>Xa1KB</b>	<b>7.92</b>
*b1KB2K is assembled with 1KB9, a1KB10, a1KB12 and a1KB13. Price .6.88		
(Duplex Keyboards double the above quantities)		

Keyboards prior to 4966 were equipped with:  
**BELL** ..... 1KB1 1.11  
**bracket** ..... a1KB2K \*

now also in picture book  
 12-69  
 18.60  
 11-69  
 20-60  
 13.65  
 12-69

<b>7KB—Em-rack-stop Rack</b> .....	b7KB1	1.46
hook.....	7KB2	.22
" spring.....	7KB3	.13
<b>EM-RACK-STOP RACK group</b> .....	<b>Xb7KB</b>	<b>1.86</b>

(Duplex Keyboards double the above quantities)

Keyboards equipped with Ninety-em Scale are:

<b>EM-RACK-STOP RACK</b> .....	a7KB4	2.00
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<b>8KB—Em-rack-stop-rack Adjusting Screw</b> .....	b8KB1K *	
head.....	a8KB2 *	
" pin.....	8KB3 *	
<b>EM-RACK-STOP-RACK ADJUSTING SCREW group</b> .....	<b>Xa8KB</b>	<b>1.40</b>

\*b8KB1K is assembled with a8KB2 and 8KB3. Order by complete symbol Xa8KB.

(Duplex Keyboards double the above quantities)

<b>9KB—Em Scale</b> .....	a9KB1K *	
clip (2).....	a9KB2 *	
holder.....	a9KB3 *	
" screw (2).....	a9KB4 *	
<b>EM SCALE group</b> .....	<b>Xa9KB</b>	<b>3.32</b>

\*a9KB1K is assembled with a9KB2. Price assembled is..... 2.90

(Duplex Keyboards double the above quantities)

<b>EM SCALE (for Centering and Quadding Attachment)</b> .....	a9KB10K *	
holder.....	a9KB2 *	
*a9KB10K is assembled with a9KB2.		
Price assembled is.....		2.00

Keyboards equipped with Ninety-em Scale are:

<b>EM SCALE</b> .....	a9KB6K †	
holder.....	a9KB7 †	
†a9KB6K is assembled with a9KB7. Price assembled is.....		3.60

<b>EM SCALE (for Centering and Quadding Attachment)</b> .....	a9KB11K *	
holder.....	a9KB7 *	
*a9KB11K is assembled with a9KB7.		
Price assembled is.....		3.60

<b>10KB—Justifying Scale for standard composition (designate by set)</b> .....	<b>10KB1</b>	<b>3.50</b>
for fourteen- and eighteen-point composition (designate by set).....	<b>10KB2</b>	<b>3.50</b>

For justifying typewriter composition the same as ordinary type faces are justified the following special Justifying Scales are furnished:

<b>JUSTIFYING SCALE (10 to inch typewriter)</b> .....	<b>10KB3</b>	<b>3.50</b>
<b>JUSTIFYING SCALE (12 to inch typewriter)</b> .....	<b>10KB4</b>	<b>3.50</b>
<b>JUSTIFYING SCALE (14 to inch typewriter)</b> .....	<b>10KB5</b>	<b>3.50</b>
<b>JUSTIFYING SCALE (18 to inch typewriter)</b> .....	<b>10KB9</b>	<b>3.50</b>

NOTE: Either regular printer's type or sheet type can be justified. Full directions for use are printed on the SCALES. No special equipment or adjustments are required at the CASTING MACHINES which is run with the same equipment as if the matter were not to be justified.

<b>11KB—Justifying-scale Driving Rack</b> .....	a11KB1	3.05
adjusting sleeve.....	a11KB4	.25
" nut.....	a11KB5	.12
piston.....	a11KB2	1.11
rod.....	b11KB3	.83
<b>JUSTIFYING-SCALE DRIVING RACK group</b> .....	<b>Xa11KB</b>	<b>5.39</b>

(Duplex Keyboards double the above quantities)

<b>12KB—Justifying-scale Gear</b> .....	<b>12KB1</b>	<b>4.14</b>
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(Duplex Keyboards double the above quantity)

Keyboards prior to D4716, DD4603 (except D4707) were equipped with:

<b>JUSTIFYING-SCALE GEAR stud</b> .....	<b>12KB2</b>	
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NOTE: The part is obsolete and will no longer be furnished, order instead the improved STD a46KB32 to prevent it from working loose. The improved part a46KB32 is forced in place instead of being screwed in, which prevents it from working loose. The new STD a46KB32 can be applied to an old UNIT-WHEEL-STANDARD CAP if the old CAP is sent in to our factory.

<b>13KB—Justifying-scale Pinion</b> .....	13KB1K *	
pin (3).....	13KB2 *	.06
post (for 89KB6).....	13KB3 *	.05
stud.....	a13KB5	1.11
<b>JUSTIFYING-SCALE PINION group</b> .....	<b>X13KB</b>	<b>2.97</b>

\*13KB1K is assembled with 13KB2 and 13KB3. Price assembled..... 2.50

(Duplex Keyboards double the above quantities)

<b>14KB—Justifying-scale Pointer</b> .....	b14KB1K *	
bracket.....	a14KB2	.38
" screw.....	a14KB9	.08
plate.....	a14KB10 *	
" rivet.....	a14KB11 *	
rack.....	a14KB3K †	
" nut (for a14KB2).....	14KB4	.06
" pin (trip for a14KB2).....	a14KB5 *	.05
<b>JUSTIFYING-SCALE POINTER group</b> .....	<b>Xa14KB</b>	<b>4.54</b>

\*b14KB1K is assembled with a14KB10 and a14KB11. Price assembled..... .38

†a14KB3K is assembled with a14KB5. Price assembled..... 3.64

(Duplex Keyboards double the above quantities)

<b>15KB—Justifying-scale-pointer Detent Pawl</b> .....	15KB1K *	
pin.....	15KB2 *	.05
spring.....	15KB3	.08
" post (in Pawl).....	15KB4 *	.06
<b>JUSTIFYING-SCALE-POINTER DETENT PAWL group</b> .....	<b>X15KB</b>	<b>.79</b>

\*15KB1K is assembled with 15KB2 and 15KB4. Price assembled..... .71

(Duplex Keyboards double the above quantities)

<b>16KB—Justifying-scale-pointer Lifting Pawl</b> .....	16KB1K *	
pin.....	16KB2 *	.05
spring.....	16KB3	.08
" post (in Pawl).....	16KB4 *	.06
<b>JUSTIFYING-SCALE-POINTER LIFTING PAWL group</b> .....	<b>X16KB</b>	<b>.79</b>

\*16KB1K is assembled with 16KB2 and 16KB4. Price assembled..... .71

(Duplex Keyboards double the above quantities)

<b>17KB—Justifying-scale-pointer Operating Lever</b> .....	17KB1K *	
fulcrum stud.....	17KB2	.06
" nut.....	17KB3	.06
piston link.....	17KB4	.22
stud (for 17KB1K).....	17KB5 *	.06
" (for 17KB4).....	a17KB6 *	.10
collar (for a17KB5).....	a17KB7 *	.06
" washer (for a17KB6).....	a17KB8 *	.05
<b>JUSTIFYING-SCALE-POINTER OPERATING LEVER group</b> .....	<b>X17KB</b>	<b>2.58</b>

\*17KB1K is assembled with 17KB5, a17KB6, a17KB7 and a17KB8. Price assembled..... 1.84

(Duplex Keyboards double the above quantities)

135 9-68

13.60  
8-68

8554

<b>18KB—Justifying-scale-pointer-pawl-spring Post</b> (in a46KB1K, for 15KB3)	
.....	<b>879</b> 18KB1 14
nut.....	<b>33</b> 18KB2 06
plate (for 16KB3).....	18KB3 15
<b>JUSTIFYING-SCALE-POINTER-PAWL-SPRING POINT GROUP</b> .....	<b>X18KB 36</b>
(Duplex Keyboards double the above quantities)	

<b>19KB—Justifying-scale-pointer-rack Guide Plate</b> .....	a19KB1 87
screw (4).....	2196 19KB2 06
<b>JUSTIFYING-SCALE-POINTER-RACK GUIDE PLATE GROUP</b> .....	<b>Xa19KB 1.11</b>
(Duplex Keyboards double the above quantities)	

<b>23KB—Line Counter</b> .....	a23KB1 3.30
split collar (on shaft).....	a23KB2 .53
clamp screw.....	<b>2170</b> 23KB3 .05
<b>LINE COUNTER GROUP</b> .....	<b>Xa23KB 3.88</b>
(Duplex Keyboards double the above quantities)	

<b>24KB—Restoring Rocker Arm</b> .....	24KB1K *
fork.....	24KB2 29
link (for 24KB4K).....	24KB3 .22
lever (for raising a38KB1K).....	24KB4K †
fulcrum stud.....	24KB5 .22
nut.....	<b>35</b> 24KB6 .06
stud (for 24KB3).....	a24KB7 * .10
cotter.....	a24KB8 *.00
washer.....	<b>439</b> a24KB9 *.05
.....	24KB10 .22
.....	a24KB11 .22
.....	a24KB122 .06
.....	24KB12 .04
.....	a24KB23 .05
stud (for 24KB2).....	a24KB13 *.00
cotter.....	a24KB14 *.00
washer.....	<b>439</b> a24KB15 *.05
(for 24KB3).....	a24KB16 *.00
cotter.....	a24KB17 *.00
washer.....	<b>439</b> a24KB18 *.05
(for 24KB10).....	a24KB19 *.10
cotter.....	a24KB20 *.00
washer.....	<b>439</b> a24KB21 *.05
<b>RESTORING ROCKER ARM GROUP</b> .....	<b>Xa24KB 7.21</b>

*24KB1K is assembled with a24KB13 to a24KB21 inclusive. Price.....	3.94
†24KB4K is assembled with a24KB7, a24KB8 and a24KB9. Price.....	2.19
(Duplex Keyboards double the above quantities)	

<b>25KB—Unit Indicator</b> .....	a25KB1 29
bracket.....	a25KB2 .44
screw.....	<b>240</b> 25KB3 .06
washer.....	<b>440</b> a25KB6 .05
screw (2).....	<b>252</b> a25KB5 .04
<b>UNIT INDICATOR GROUP</b> .....	<b>X25KB 8.92</b>
(Duplex Keyboards double the above quantities)	

<b>26KB—Unit Rack</b> .....	a26KB1 2.65
(Duplex Keyboards double the above quantity)	

Keyboards D6133, 6137, 6263, 6265, 6332, 6333, 6335, 6336, 6338 to 6341 inclusive, 6344, 6350, 6353, 6360 to 6369 inclusive, 6403 to 6414 inclusive, 6417, 6418, 6420, 6422 to 6443 inclusive, 6447 to 6463 inclusive; DD6043, 6387, 6389 to 6394 inclusive, 6396 to 6400 inclusive, 6451 to 6468 inclusive, were equipped with:

<b>UNIT RACK</b> .....	<b>c26KB1 2.05</b>
(Duplex Keyboards double the above quantity)	

<b>27KB—Unit-rack Abutment</b> .....	h27KB1 1.54
bracket.....	c27KB5K *
cover.....	a27KB11K †
hook.....	a27KB12 *.04
screw (3).....	<b>260</b> a27KB13 .04
spring post (for X74KB).....	a27KB17 *.06

<b>27KB—Unit-rack Abutment (continued)</b>	
hook/stud (3).....	<b>124</b> 27KB7 .08
washer (3).....	<b>420</b> 27KB8 .05
detent.....	a27KB14 .74
spring.....	<b>6223</b> a27KB15 .06
spring (for h27KB1).....	<b>6115</b> a27KB16 .09
<b>UNIT-RACK ABUTMENT GROUP</b> .....	<b>Xc27KB 5.87</b>

\*c27KB5K is assembled with a27KB17.  
Price assembled in..... 2.21  
†a27KB11K is assembled with a27KB12.  
Price assembled..... .39  
(Duplex Keyboards double the above quantities)

Keyboards D6133, 6137, 6263, 6265, 6332, 6333, 6335, 6336, 6338 to 6341 inclusive, 6344, 6350, 6353, 6360 to 6369 inclusive, 6403 to 6414 inclusive, 6417, 6418, 6420, 6422 to 6443 inclusive, 6447 to 6463 inclusive, DD6043, 6387, 6389 to 6394 inclusive, 6396 to 6400 inclusive, 6451 to 6468 inclusive, were equipped with:

<b>UNIT-RACK ABUTMENT</b> .....	<b>a27KB1 1.54</b>
(Duplex Keyboards double the above quantity)	

<b>28KB—Unit-rack-abutment Adjusting Stud</b> (in a46KB1K).....	28KB1 .15
nut.....	<b>35</b> 28KB2 .06
<b>UNIT-RACK-ABUTMENT ADJUSTING STUD GROUP</b> .....	<b>X28KB .21</b>
(Duplex Keyboards double the above quantities)	

<b>29KB—Unit-rack Slide</b> .....	e29KB1K *
eccentric bushing.....	29KB2 .45
guide.....	b29KB7 *
ribs (3).....	<b>7187</b> h29KB8 *.01
shoe (for 38KB6).....	29KB3 *.20
ribs (2).....	<b>7168</b> 29KB4 *.04
stud (for h38KB12).....	a29KB5 .16
nut.....	a29KB6 .06

**UNIT-RACK SLIDE GROUP**..... **Xa29KB 6.55**  
\*a29KB1K is assembled with 29KB3, 29KB4, h29KB7 and h29KB8. Price assembled..... 5.88  
(Duplex Keyboards double the above quantities)

Keyboards DT902 to 6943 inclusive; DD3401 to 6968 inclusive (except DD916 to 6925 inclusive, for which see shoe) were equipped with:

<b>UNIT-RACK SLIDE</b> .....	a29KB1K *
shoe (for 38KB6).....	29KB3 .20
ribs (2).....	<b>7168</b> 29KB4 .04

and omit a29KB7 and a29KB8.  
\*a29KB1K is assembled with 29KB3 and 29KB4. Price assembled..... 5.11  
(Duplex Keyboards double the above quantities)

<b>30KB—Unit-rack-slide Abutment</b> .....	30KB1 .29
adjusting screw (2).....	30KB2 .10
stud.....	<b>127</b> 30KB3 .08
<b>UNIT-RACK-SLIDE ABUTMENT GROUP</b> .....	<b>X30KB .57</b>
(Duplex Keyboards double the above quantities)	

<b>31KB—Unit-rack Step</b>	
(lug on top) (1st, 3d, 5th, 7th, 9th, 11th, 13th, 15th, 17th) (9).....	31KB1 .96
(lug on bottom) (3d, 5th, 6th, 8th, 10th, 12th, 14th, 16th, 18th) (9).....	31KB2 .96
bracket.....	a31KB3K *
guide (right).....	a31KB4 *.06
(left).....	a31KB5 *.06
ribs (4).....	<b>7140</b> a31KB6 *.01
screw (4).....	<b>2198</b> 31KB7 .09
fulcrum rod.....	31KB8 .32
cotter (2).....	<b>95</b> 31KB9 .00
liner (.01" thick) (17).....	31KB10 .04
rod (2).....	31KB11 .15
cotter (4).....	<b>95</b> 31KB12 .00
separator (18).....	31KB13 .06
spring (4).....	<b>6121</b> a31KB14 .08
ball (2).....	a31KB15 .29

**31KB—Unit-rack Stop** (continued)

spring pin (2).....	a31KB10 *06
" rod.....	a31KB17 *09
UNIT-RACK STOP GROUP.....	<b>X31KB 28.70</b>
*31KBK is assembled with a31KB4, a31KB5, a31KB6, a31KB16 and a31KB17. Price assembled.....	8.02

NOTE: UNIT-RACK STOPS are numbered beginning at the left; that is, the four-unit STOP is No. 1, the five-unit STOP is No. 2, etc.

(Duplex Keyboards double the above quantities)

When ordering the following designate arrangement of Stopbar: for example 55, S15, etc.

<b>32KB—Unit-rack-stop Bar</b> (rains) (11).....	32KB1K *
(with Block, Spring Plate and Rivets) (2).....	32KB2 *
case.....	a32KB3 *
" cap.....	32KB4 *38
" screw (2).....	32KB5 *05
" dummy plate (8).....	32KB6 *09
" separator (17).....	32KB7 *09
" rod (lower).....	a32KB8 *09
" " collar (2).....	453. *
" " (upper).....	a32KB10 *09
" " washer (26).....	438. *
" shoe (lower).....	a32KB12 *29
" " (upper).....	a32KB13 *44
" " screw (4).....	2160. *
" spring post (for 32KB10) (2).....	32KB14 *05
spring (for 9- and 10-unit Bars) (2).....	32KB15 *05
UNIT-RACK-STOP BAR GROUP.....	<b>32KB16 *59</b>
*32KBK is assembled with 32KB2, a32KB3, 32KB4, 32KB5, 32KB6, 32KB7, a32KB8, a32KB9, a32KB10, 32KB11, a32KB12, a32KB13, 32KB14, 32KB15 and 32KB16. Order by complete symbol X32KB.	<b>X32KB 32.00</b>

(Duplex Keyboards double the above quantities)

For composing typewriter faces either in standard type or short type, the regular Stopbars are replaced by a special Stopbar marked "Typewriter Attachment" which registers all characters the same width.

**Typewriter Attachment, price 11.00**

NOTE: At the CARLING MACHINE THE DISPLAY TYPE NORMAL WEDGE is required, or the special TYPEWRITER WEDGE (Xa21D7) which is used principally for short type to set 10, 12, 14, and 18 to the inch on a given Model without change of adjustment except involving the WEDGE from one position to another.

<b>33KB—Unit-rack Stop Guide</b> .....	a33KB1 2.10
adjusting screw.....	2186. a33KB4 .06
" nut.....	35. a33KB5 .06
UNIT-RACK-STOP GUIDE GROUP.....	<b>Xa33KB 2.31</b>

(Duplex Keyboards double the above quantities)

<b>34KB—Unit-rack-guide-stop Abutment</b> .....	a34KB5 .13
bracket.....	a34KB2 1.61
" screw (2).....	223. a34KB3 .09
spring.....	630. a34KB6 .12
UNIT-RACK-STOP-GUIDE-ABUTMENT GROUP.....	<b>Xa34KB 2.04</b>

(Duplex Keyboards double the above quantities)

<b>35KB—Unit Wheel</b> .....	b35KB1K *
rivet (6).....	7199. 35KB3 *01
shaft.....	a35KB2 *
UNIT WHEEL GROUP.....	<b>Xb35KB 7.36</b>
*35KB1K is assembled with a35KB2 and 35KB3. Order by complete symbol X35KB.	2 1/2 20

(Duplex Keyboards double the above quantities)

<b>36KB—Unit-wheel Driving Cylinder</b> (2).....	a36KB1 3.92
head (right).....	86KB2 2.21
" (left).....	a36KB7 2.21

**36KB—Unit-wheel Driving Cylinder** (continued)

head abutment.....	a36KB8 .44
" spring.....	6151. a36KB9 .06
" stud.....	a36KB10 .14
ring (2).....	36KB3 .87
" pipe (2).....	a36KB4 .53
" union (male end) (2).....	36KB5 .09
" nut (2).....	36KB6 .15

**UNIT-WHEEL DRIVING CYLINDER GROUP Xa36KB 14.18**

(Duplex Keyboards double the above quantities)

Keyboards equipped with Ninety-six Scale use:	
UNIT-WHEEL DRIVING CYLINDER (2).....	a36KB11 3.00
ring pipe (2).....	a36KB12 .94

<b>37KB—Unit-wheel Driving Rack</b> .....	a37KB1 4.37
piston (2).....	37KB2 .09
" packing (leather) (2).....	37KB3 .12
" stud (2).....	37KB4 .05
" washer (2).....	445. a37KB5 .05
" screw (2).....	237. a37KB6 .08
rider (stop for all KB1).....	a37KB7 1.05
UNIT-WHEEL DRIVING RACK GROUP.....	<b>Xb37KB 7.81</b>

(Duplex Keyboards double the above quantities)

Keyboards equipped with Ninety-six Scale use:	
UNIT-WHEEL DRIVING RACK.....	a37KB8 2.00

<b>38KB—Unit-wheel Pawl</b> .....	a38KB1K *
bushing.....	38KB2 *
" roller.....	38KB3 *
connecting link (2).....	38KB4 *
" pin (2).....	a38KB5 *05
latch (lock for 29KB1K).....	38KB6 *
" operating link (front).....	a38KB7 *
" " (rear).....	a38KB14 *
" " bushing (fulcrum).....	a38KB8 *
" " pin (latch end).....	38KB9 *06
" " rivet (2).....	721. a38KB10 *04
" " separator.....	38KB11 *
operating lever (also raises 29KB1K).....	b38KB12 *
" oil pad.....	a38KB13 *04
UNIT-WHEEL PAWL GROUP.....	<b>Xa38KB 8.15</b>
*38KB1K is assembled with 38KB2 to 38KB11 inclusive, b38KB12, a38KB13 and a38KB14. Order by complete symbol Xa38KB.	

NOTE: We cannot furnish repair parts for the UNIT-WHEEL PAWL (except the Pins, Rivets and Oil Pad).

(Duplex Keyboards double the above quantities)

<b>39KB—Unit-wheel-pawl Adjusting Bar</b> .....	39KB1 .59
nut (2).....	39. 39KB2 .06
UNIT-WHEEL-PAWL-ADJUSTING BAR GROUP.....	<b>X39KB .71</b>

(Duplex Keyboards double the above quantities)

<b>40KB—Unit-wheel-pawl-latch Spring</b> .....	5169. a40KB1 .09
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(Duplex Keyboards double the above quantities)

<b>41KB—Unit-wheel-pawl Spring</b> 5148.....	a41KB1 .14
felt (per set of 3 pieces).....	a41KB4 .21
hook.....	a41KB2 .09
plate.....	a41KB3 .05
UNIT-WHEEL-PAWL-SPRING GROUP.....	<b>X41KB .49</b>

(Duplex Keyboards double the above quantities)

<b>42KB—Unit-wheel-pawl-spring Post</b> .....	(in a40KB1K).....
nut.....	35. a24CB2 .06
UNIT-WHEEL-PAWL-SPRING POST GROUP.....	<b>X42KB .29</b>

(Duplex Keyboards double the above quantities)

<b>43KB—Unit-wheel-pawl Stud</b> .....	43KB1 .15
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(Duplex Keyboards double the above quantity)

<b>46KB—Unit-wheel Standard</b> .....	a46KB1 *
cap (for a36KB1).....	46KB2 *
" (for a36KB1).....	b46KB23 *1.06
" (for a36KB2).....	a46KB3 *
" head.....	b46KB6 .74

**46KB--Unit-wheel Standard (continued)**

exp head pipe .....	a46KB08 .44
" " union (male end) (2) .....	46KB09 .12
" " nut (2) .....	46KB10 .12
" " screw (2) (for b46KB23) .....	46KB38 * .00
" " screw (4) (for b46KB45) .....	46KB11 * .08
" " stud (for 15KB1K) .....	46KB12 * .06
oil pipe .....	a46KB19 * .09
spring (4) .....	46KB13 .09
spring post (for 31KB2) .....	46KB14 * .06
" (for a46KB1) .....	46KB15 * .06
stud (for 29KB2) .....	46KB16 * .15
" " nut .....	46KB17 * .06
" " washer .....	46KB18 * .05
" " for (12KB1) .....	a46KB32 * .43
" " screw .....	a46KB33 .05
" " washer .....	a46KB34 .05

**UNIT-WHEEL STANDARD GROUP** ..... **X46KB 50.22**  
 \*a46KB5K is assembled with a46KB1, 46KB2, 46KB3, 46KB11, 46KB12, 46KB14 to 46KB18 inclusive, a46KB19, a46KB23 and a46KB32. Price assembled ..... 28.09  
 Note: We will furnish NINETEEN-ARM UNIT WHEEL STANDARD in exchange for customer's old SEVENTY-FIVE-ARM UNIT WHEEL STANDARD (STYLE D KEYBOARD only), f.a.b. Philadelphia, ..... 154.00  
*(Duplex Keyboards double the above quantities)*

Keyboards D5920 to 8715 inclusive; DD6001 to 8602 inclusive (except D8705, for which see above) were equipped with UNIT-WHEEL STANDARD ..... a46KB5K  
 Note: The improved part a46KB5K has the Stud a46KB32 forced in place instead of being screwed in, as was the superseded JUSTIFYING-SCALE-GEAR STUD 12KB2. The new STUD a46KB32 can be applied to an old UNIT-WHEEL STANDARD CAP if the old CAP is sent to our factory.  
*(Duplex Keyboards double the above quantity)*

Keyboards D5920 to 8715 inclusive; DD6001 to 8602 inclusive (except D8705, for which see above) were equipped with UNIT-WHEEL STANDARD ..... a46KB5K

Note: The improved part a46KB5K has the Stud a46KB32 forced in place instead of being screwed in, as was the superseded JUSTIFYING-SCALE-GEAR STUD 12KB2. The new STUD a46KB32 can be applied to an old UNIT-WHEEL STANDARD CAP if the old CAP is sent to our factory.  
*(Duplex Keyboards double the above quantity)*

**48KB--Unit-wheel Positioner:**

bracket .....	b48KB1K *
" " screw (2) .....	48KB2 *
" " stud .....	48KB3 *.06
" " screw (2) .....	48KB4 *
spring .....	48KB7 *
knob .....	a48KB8 *

**UNIT-WHEEL POSITIONER GROUP** ..... **X48KB 7.40**  
 and also b46KB5 to suit.  
 \*b48KB1K is assembled with 48KB2, 48KB4, a48KB8 and 48KB7. Price assembled ..... 7.28  
 The object of the UNIT-WHEEL POSITIONER is to facilitate the setting of the User WHEEL in tabular work.  
*(Duplex Keyboards double the above quantities)*

**61KB--Illuminator**

arm .....	61KB1 4.37
" " screw (2) .....	61KB2 .08
cylinder .....	61KB3K *
" " bushing .....	61KB15 .38
lens .....	61KB5 *1.11
" " clamp .....	61KB6 *1.11
" " lock bar .....	61KB7 * .22
" " screw (3) .....	a61KB8 * .05
plate (lower) .....	61KB9 *
" (upper) .....	61KB10 *
spring .....	61KB11 * .39
shield .....	61KB12 *
" " lock bar .....	61KB13 * .22
" " screw (3) .....	61KB14 * .05

**ILLUMINATOR GROUP** ..... **X61KB 13.67**  
 \*61KB3K is assembled with 61KB5, 61KB6, 61KB7, a61KB8 and 61KB9 to 61KB14 inclusive. Price assembled 8.76

**62KB--Illuminator-arm Stud**

nut .....	62KB1 29
washer .....	62KB2 06
ILLUMINATOR-ARM STUD GROUP .....	419. 62KB3 .05

**X62KB .40**

**63KB--Switch Box.**

binding screw (3) .....	2233. b63KB1K *
contact (left) .....	a63KB22 * .08
" (right) .....	a63KB7 * .14
" " screw (2) .....	2233. a63KB8 * .14
cover .....	a63KB21 * .08
" " screw (4) .....	241. a63KB2 * .74
inserts (for screws) (9) .....	a63KB3 * .06

**SWITCH BOX GROUP** ..... **X63KB 3.64**  
 \*b63KB1K is assembled with a63KB2, a63KB3, a63KB7, a63KB8, a63KB21, a63KB22, and a63KB23. Order by the complete symbol X63KB.

**64KB--Switch-box Screw (upper)** ..... 2222 a64KB1 .09  
 (lower) ..... 2164. a64KB3 .08 || nut ..... | 31. 64KB4 .04 |
| SWITCH-BOX SCREW GROUP ..... | **X64KB .23** |

**65KB--Switch Knife (copper)** ..... 65KB1 \*

body (fiber) .....	a65KB2K *
bruce .....	a65KB19 .13
" " rivet .....	7169. a65KB10 .04
distance washer .....	a65KB3 .08
fulcrum stud .....	a65KB4 .12
" " nut .....	33. 65KB5 .06
rivet .....	7209. 65KB6 *

**SWITCH KNIFE GROUP** ..... **X65KB .47**  
 \*a65KB2K is assembled with 65KB1 and 65KB6. Price assembled ..... .44

**66KB--Illuminator Lamp**

cable (Lamp to Switch) .....	66KB1 77
" (Switch to Base) .....	a66KB2 .30
" " insulator (fiber) .....	a66KB3 .41
" " insulator (fiber) .....	66KB4 .10
socket .....	66KB5 .25
" " bushing .....	66KB6 .14

**ILLUMINATOR LAMP GROUP** ..... **X66KB 2.17**  
 Note: DUPLEX KEYBOARDS use two each of 66KB1, a66KB2, 66KB4 and omitted a66KB3.

**67KB--Attachment Plug (Edison Base)** ..... 67KB1 .34  
 cable ..... 67KB2 .34 || ATTACHMENT PLUG GROUP ..... | **X67KB .68** |

**68KB--Cut Out**

jumpers (No. 14B&S) .....	a68KB1 .60
screw (2) .....	68KB4 .01
fuse plug (for 110-volt circuits) .....	238. a68KB7 .08
" " (for 220-volt circuits) .....	68KB2 .14
" " adaptor (for 68KB5) .....	68KB5 .77
resistance plug (takes place of 68KB5 on 220-volt circuits if carbon filament lamps are used) (cannot be used in series with Mazda lamps) .....	68KB6 .14
fuse plug (when Copy Light is omitted) .....	a68KB9 .40
" " .....	68KB3 .14

**69KB--Justifying-scale Weight**

bracket .....	69KB1 .83
" " rod (2) .....	69KB2 3.03
" " screw (2) .....	69KB3K *
" " sheave (2) .....	69KB10 *
" " pin (2) .....	69KB4 .39
rod .....	69KB5 .04
plug .....	69KB6 .11
spring .....	69KB7 .40
" " plunger .....	69KB8 .09
" " .....	69KB9 .74

**JUSTIFYING-SCALE WEIGHT GROUP** ..... **X69KB 7.38**  
 \*Each Rod 69KB3K is assembled with one of 69KB10 (2). Price each assembled .06  
*(Duplex Keyboards double the above quantities)*

16  
2-50  
7-13

135100  
11-16-56

2505  
7-13

140  
69

23100  
3-19-64

<b>70KB—Lamp Bracket (left)</b> .....	70KB1	.44
(right).....	70KB2	.44
insulator (2).....	a70KB3	.12
screw (4).....	233	70KB4
<b>LAMP BRACKET GROUP.....</b>	<b>X70KB</b>	<b>1.44</b>

For Duplex Keyboard only:

<b>71KB—Lamp Socket (2)</b> .....	71KB1	.45
screw (2).....	2267	71KB2
nut (2).....	35	71KB3
<b>LAMP SOCKET GROUP (2) (each).....</b>	<b>X71KB</b>	<b>.57</b>

For Duplex Keyboard only:

<b>72KB—Plug Socket</b> .....	72KB1	.42
screw (2).....	242	72KB2
cable (left) (Sawtooth to Piston-block Base)	a72KB3	1.11
(right) ( " " " " )	a72KB3	1.11
<b>PLUG SOCKET GROUP.....</b>	<b>X72KB</b>	<b>2.76</b>

<b>73KB—Unit-rack Lever</b> .....	73KB1K	*
bush.....	73KB2	*
" washer.....	73KB3	*
spring post.....	73KB4	*.06
<b>UNIT-RACK LEVER GROUP.....</b>	<b>X73KB</b>	<b>.74</b>
*73KB1K is assembled with 73KB2, 73KB3 and 73KB4. Order by complete symbol X73KB.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>74KB—Unit-rack-lever Spring</b> .....	74KB1	.09
plate (2).....	74KB2	.05
<b>UNIT-RACK-LEVER SPRING GROUP.....</b>	<b>X74KB</b>	<b>.13</b>
<i>(Duplex Keyboards double the above quantities)</i>		

<b>75KB—Unit-rack-stop-guide Bracket</b> .....	a75KB1	2.19
screw (2).....	2221	75KB2
shoe.....	a75KB3	.15
" screw (2).....	2251	a75KB4
<b>UNIT-RACK-STOP-GUIDE BRACKET GROUP.....</b>	<b>X75KB</b>	<b>2.60</b>
<i>(Duplex Keyboards double the above quantities)</i>		

Keyboards prior to 10253 were equipped with 76KB1, 76KB3 and 76KB4. The parts 76KB1 and 76KB3 are obsolete. When ordering the new style parts for the first time order the complete group X76KB.

<b>UNIT-RACK-STOP-GUIDE BRACKET GROUP.....</b>	<b>X76KB</b>	<b>2.60</b>
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## Section KC

Mechanism for driving the Punctures through the paper ribbon, and for feeding and winding the paper; also includes all air valves, pistons and air passages except those of the Unit-rack Driving Cylinders and Bell Mechanism.

<b>1KC—Hose (rubber) (air supply) (42" long)</b>	1KC1	1.05
coupling.....	1KC2	.55
" valve (3-8").....	1KC3	2.00
nozzle.....	a1KC4	1.00
<b>Hose group.....</b>	<b>X1KC</b>	<b>4.60</b>

<b>2KC—Paper-feed-pawl Lever</b> .....	a2KC1K	*
pin (operating 7KC1).....	2KC2	*.06
stud (for a2KC1K).....	a2KC3	*.10
" cotter.....	a2KC4	*.00
" washer.....	a2KC5	*.05
" (for 9KC2).....	a2KC6	*.10
" cotter.....	a2KC7	*.00
" washer.....	a2KC8	*.05
" (for a2KC7).....	a2KC9	*.10
" cotter.....	a2KC10	*.00
" washer.....	a2KC11	*.05
<b>PAPER-FEED-PAWL LEVER GROUP.....</b>	<b>Xa2KC</b>	<b>2.49</b>
*a2KC1K is assembled with 2KC2 and a2KC3 to a2KC11 inclusive. Order by complete symbol Xa2KC.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>3KC—Paper-feed-pawl Ring</b> .....	3KC1K	*
adjusting screw (2).....	3KC2	.10
screw (3).....	3KC3	.10
stud (for 5KC1K).....	a3KC4	*.10
" cotter.....	a3KC5	*.00
" washer.....	a3KC6	*.05
" (for 7KC1).....	a3KC7	*.10
" cotter.....	a3KC8	*.00
" washer.....	a3KC9	*.05
<b>PAPER-FEED-PAWL RING GROUP.....</b>	<b>X3KC</b>	<b>4.14</b>
*3KC1K is assembled with a3KC4 to a3KC9 inclusive. Price assembled 3.64.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>4KC—Paper-feed-piston Link (2)</b> .....	4KC1	.22
lever.....	b4KC2K	*
" pin (2).....	c4KC3	.10
" plate.....	a4KC9	.22
" stud (for 9KC2).....	b4KC6	*.05
<b>PAPER-FEED-PISTON LINK GROUP.....</b>	<b>X4KC</b>	<b>2.79</b>
*b4KC2K is assembled with b4KC6. Price assembled is 1.93.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>5KC—Paper-feed-ratchet Detent</b> .....	5KC1K	*
pin (for 8KC1K).....	5KC2	*.04
spring.....	5KC3	.08
<b>PAPER-FEED-RATCHET DETENT GROUP.....</b>	<b>X5KC</b>	<b>.64</b>
*5KC1K is assembled with 5KC2. Price assembled is .56.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>6KC—Paper-feed-ratchet Pawl (driving)</b>	a6KC1K	*
bush (for 8KC1K).....	b6KC2	*.04
spring.....	6KC3	.08
<b>PAPER-FEED-RATCHET PAWL GROUP.....</b>	<b>Xa6KC</b>	<b>.64</b>
*a6KC1K is assembled with b6KC2. Price assembled is .56.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>7KC—Paper-feed-ratchet Pawl (stop)</b> .....	7KC1	.56
guide.....	a7KC3	.13
spring.....	7KC2	.08
<b>PAPER-FEED-RATCHET PAWL GROUP.....</b>	<b>X7KC</b>	<b>.77</b>
<i>(Duplex Keyboards double the above quantities)</i>		

<b>8KC—Paper Feed Release Plate</b> .....	8KC1K	*
link.....	b8KC2	.44
spring.....	8KC4	.08
stud (for b8KC2).....	b8KC3	*.10
" cotter.....	a8KC6	*.00
" washer.....	a8KC7	*.05
<b>PAPER FEED RELEASE PLATE GROUP.....</b>	<b>Xa8KC</b>	<b>1.05</b>
*8KC1K is assembled with b8KC2, a8KC3 and a8KC7. Price assembled .74.		
<i>(Duplex Keyboards double the above quantities)</i>		

<b>9KC—Paper Feed Rod</b> .....	9KC1	.39
eye (2).....	9KC2	.44
" lock nut (2).....	9KC3	.06
stop nut (2).....	9KC4	.10
" " lock nut (2).....	9KC5	.06
washer (fiber) (2).....	9KC6	.08
<b>PAPER FEED ROD GROUP.....</b>	<b>X9KC</b>	<b>1.87</b>
<i>(Duplex Keyboards double the above quantities)</i>		

<b>10KC—Paper Feed Valve</b> .....	10KC1	.30
lever.....	10KC2K	*
" pin (for 10KC1).....	10KC3	*.09
" roller.....	10KC4	*.15
" ".....	10KC5	*.13
" " stud.....	10KC6	*.06
" " bush.....	10KC7	*.06
<b>PAPER FEED VALVE GROUP.....</b>	<b>X10KC</b>	<b>1.85</b>
*10KC2K is assembled with 10KC3 to 10KC7 inclusive. Price assembled 1.48.		
<i>(Duplex Keyboards double the above quantities)</i>		

**11KC—Paper-feed-valve Bracket**

long screw (brass) (2).....	235	11KC1	* .64
screw (4).....	232	11KC2	.08
stud (for 18KC2K).....		11KC4	*.12
* nut.....	35	11KC5	.06
* washer.....	419	11KC6	.60
(for 10KC2K).....		11KC7	*.12

**PAPER-FEED-VALVE BRACKET group..... X11KC 2.27**

\*11KC1K is assembled with 11KC2, 11KC4 and 11KC7. Price assembled 1.84  
(Duplex Keyboards double the above quantities)

**12KC—Paper-feed-valve Cam**

adjusting stud (3).....		12KC1	.87
adjusting stud (3).....		12KC2	.12
* nut (2).....	33	12KC3	.06
screw.....	234	12KC4	.08
* washer.....	419	12KC5	.06

**PAPER-FEED-VALVE CAM group..... X12KC 1.36**

(Duplex Keyboards double the above quantities)

**13KC—Paper Feed Wheel (left)**

(right).....		13KC1K	*
dowel (3).....	528	13KC2	*.66
pin (22).....		13KC4	*.01
ratchet (driving).....		13KC5	*.18
* (stop).....		13KC6	*.18
* rivet (4).....	712	13KC7	*.04
* separating washer.....		13KC8	*.47
shaft.....		13KC9	*
* knob (knurled).....		13KC10	.66
* set screw.....	225	13KC11	.66

**PAPER FEED WHEEL group..... X13KC 20.25**

\*13KC1K is assembled with 13KC2, 13KC4, 13KC5, 13KC6, 13KC7, 13KC8 and 13KC9. Price assembled 19.75

**NOTE:** To replace a broken PAPER-FEED-WHEEL SHAFT (13KC9) requires special tools (the distance between the WHEELS must be exact) and we do not, therefore, furnish these SHAFTS separately. If the customer chooses to send in his old PAPER FEED WHEELS for repair we will repair and return them to him, charging for material and labor. We do not have any loan PAPER FEED WHEELS for use while the customer's are returned to us for repair, but we would make the repair and return them as quickly as possible.

**14KC—Paper Shaft (for supply roll)..... 14KC1 .29**

(Duplex Keyboards double the above quantity)

For special purposes (such as rewinding the ribbon at the Coding Machine) the double flange Paper Spool is furnished as follows:

<b>15KC—Paper Spool (special) (3 1-2" flange at each end) flange (2).....</b>		15KC1K	*
tube (inter).....		15KC2	*
* (outer).....		15KC3	*

**PAPER SPOOL group (special)..... X15KC 2.40**

\*15KC1K is assembled with 15KC2 and 15KC3. Order by symbol X15KC.

**16KC—Paper-spool Shaft..... 16KC1K \***

head.....		16KC2	*
* spring.....		16KC3	*
washer.....	449	16KC4	*

**PAPER-SPOOL SHAFT group..... X16KC 1.11**

\*16KC1K is assembled with 16KC2, 16KC3 and 16KC4. Order by the complete symbol X16KC.

(Duplex Keyboards double the above quantities)

**17KC—Paper-spool-shaft Bearing (left)..... 17KC1 .20**

nut.....		17KC2	.15
spring.....	674	17KC3	.08

**PAPER-SPOOL-SHAFT BEARING group..... X17KC .62**

(Duplex Keyboards double the above quantities)

**18KC—Paper Tower (complete, for shipment purposes)..... 18KC15KKK 142.00****PAPER TOWER**

cylinder.....		18KC1	*
* die (for X32KC).....		18KC2	*1.50
* screw (4).....		18KC3	*.06
* dowel (2).....		18KC4	*.12
* bend (2).....		18KC5	*
* screw (6).....	2214	18KC6	*.04
* screw (4).....	234	18KC7	*.08
* slide (2).....		18KC8	*
* stop screw (2).....	2212	18KC9	*.05
bousing (left).....		18KC10K	*
punch lock.....		18KC11	*.39
* knob.....		18KC12	*.05
* dowel.....	528	18KC13	*.06
* pin.....		18KC14	.09
* screw (2).....	223	18KC15	*
(right).....		18KC16K	↓
paper wind shaft.....		18KC17	*.08
* nut.....	310		
* pin (to engage 18KC1K).....		18KC18	*.14
* spring post (for 22KC2).....	878	18KC19	*.06
* washer.....	413	18KC20	.68
* screw (2).....	223	18KC21	.09
spring post (for 3KC2, 6KC2, 7KC2, 20KC2, 24KC2) (2).....		18KC22	*.15
* stop bracket (for 21KC7).....		18KC23	*.39
* stud (for 23KC1K).....		18KC24	*.15
* cutter.....	439	18KC25	.00
* washer.....	97	18KC26	*.05
punch guide (front).....		18KC29K	↓
(rear).....		18KC41	↓
* index plate.....		18KC30	*.39
* screw (2).....	251	18KC31	*.05
* knob.....		18KC32	*.28
* screw (left, long).....	2294	18KC33	*.06
(right, short).....	247	18KC34	*.05
(2).....	246	18KC35	*.05
bar guide (front).....		18KC44	*.43
(rear).....		18KC45	*.74
* screw (2).....	2219	18KC46	*.05
tension arm (for Xa39KC).....		18KC36K	↓
* key (for 18KC26).....		18KC38	*.03
* lever (for 12KC1).....		18KC39	*.59
* clamp screw.....	233	18KC37	*.08
* shoe.....		18KC39	*.29
* rivet (2).....	712	18KC40	*.04

**PAPER TOWER group..... X18KC \*\***

\*18KC15K is assembled with Xa2KC, X3KC, X5KC, Xa6KC, X7KC, Xa8KC, X12KC, Xa13KC, X17KC, Xa21KC, X22KC, Xa23KC, Xa24KC, Xa25KC, X32KC, Xa33KC, Xa34KC, Xa35KC, Xa46KC and 47KCL. Price assembled. 115.50

\*18KC9K is the same as X18KC (see above) and must be assembled with the same parts, except that it does not include the four screws 18KC14 and 18KC21. Price assembled..... 115.14

†18KC10K is assembled with 18KC18. Price assembled is..... .68

‡18KC16K is assembled with 18KC18. Price assembled..... 1.50

§18KC29K is assembled with 18KC41.

(Can be applied only in our factory and require 18KC2 to be applied at the same time.) Price of parts (application extra)..... 7.28

||18KC34K is assembled with 18KC29 and 18KC40. Price assembled..... 4.97

Duplex Keyboards double the above quantities, and add:

PAPER TOWER HOISTING PUNCH LOCK KNOB STOP (2)..... 436 18KC47 12

**19KC—Paper-tower Cover (rear)**..... a19KC1K \*  
 knob ..... 19KC2 \* 15  
 Paper-tower Cover group ..... **Xa19KC 1.25**  
 \*a19KC1K is assembled with 19KC2.  
 Order by the complete symbol Ka19KC.  
*(Duplex Keyboards double the above quantities)*

**20KC—Paper-tower Cover (front, large)** 20KC1 .29  
 (front, small) ..... 20KC2 .15  
 screw (5) ..... **241** 20KC3 .06  
 Paper-tower Cover (front) group ..... **X20KC .74**  
*(Duplex Keyboards double the above quantities)*

**21KC—Paper Wind Lever** ..... 21KC1K  
 driving rod ..... a21KC7 .86  
 stud (for a21KC1K) ..... a21KC2 \* 10  
 " cotter ..... **87** a21KC3 \* 00  
 " washer ..... **439** a21KC4 \* 05  
 " (for a21KC7) ..... a21KC5 \* 10  
 " cotter ..... **97** a21KC6 \* 00  
 spring post (for a21KC4) ..... **885** a21KC8 \* 06  
 Paper Wind Lever group ..... **X21KC 1.44**  
 \*21KC1K is assembled with a21KC2 to  
 a21KC6 inclusive and a21KC8. Price  
 assembled ..... 1.25  
*(Duplex Keyboards double the above quantities)*

**22KC—Paper Wind Ratchet** ..... 22KC1K \*  
 spring ..... **6125** 22KC2 .08  
 " post (in 22KC1K) ..... **870** 22KC3 \* 00  
 Paper Wind Ratchet group ..... **X22KC 1.74**  
 \*22KC1K is assembled with 22KC3. Price  
 assembled as ..... 1.66  
*(Duplex Keyboards double the above quantities)*

**23KC—Paper-wind-ratchet Detent** ..... a23KC1K \*  
 pin ..... a23KC3 \* 04  
 spring ..... **6121** 23KC2 .08  
 Paper-wind-ratchet Detent group ..... **Xa23KC .74**  
 \*a23KC1K is assembled with a23KC3.  
 Price assembled is ..... .66  
*(Duplex Keyboards double the above quantities)*

**24KC—Paper-wind-ratchet Pawl** ..... b24KC1K \*  
 pin ..... a24KC3 \* 04  
 spring (long) ..... **6195** 24KC2 .12  
 " (short) ..... **6145** a24KC4 .08  
 " post (for a24KC4) ..... **871** a24KC5 \* 06  
 Paper-wind-ratchet Pawl group ..... **Xa24KC .46**  
 \*b24KC1K is assembled with a24KC3 and  
 a24KC5. Price assembled ..... .66  
*(Duplex Keyboards double the above quantities)*

**25KC—Paper-feed-release-plate-link  
 Bracket** ..... b25KC1K \*  
 pin ..... a25KC3 \* 22  
 screw (2) ..... **2251** 25KC2 .05  
 Paper-feed-release-plate-link  
 Bracket group ..... **Xa25KC .43**  
 \*b25KC1K is assembled with a25KC3.  
 Price assembled ..... .53  
*(Duplex Keyboards double the above quantities)*

**26KC—Pipe (in a29KC1K to a46KB8)** ..... 26KC1 .15  
 union (female end) ..... 26KC2 .08  
 Pipe group ..... **X26KC .23**  
*(Duplex Keyboards double the above quantities)*

**27KC—Pipe**  
 (in a29KC1K to a36KB4, right) ..... a27KC1 .29  
 (in a29KC1K to a36KB4, left) ..... a27KC2 .29  
 lock nut (for a27KC1 and a27KC2) (2) ..... a27KC4 .15  
 union (female end) (2) ..... 27KC3 .09  
 Pipe group ..... **X27KC 1.06**  
*(Duplex Keyboards double the above quantities)*

**28KC—Piston (regular) (9-16" diam.) (37)** 28KC1 .38  
 (for a28KB1K (11-16" diam.) ..... 28KC2 .44  
 (for a28KB1K) ..... 28KC3 .35  
 Piston group ..... **X28KC 14.88**  
*(Duplex Keyboards double the above quantities,  
 substituting 28KC1 for a28KC3)*

**29KC—Piston Block** ..... e29KC1K \*  
 plate (cover for Tension-arm Piston)..... 29KC2K \* 7  
 " pin (for 29KC10) ..... 29KC3 \* 07  
 " screw (2) ..... **232** 29KC4 .08  
 plug screw (brass) (4) ..... **2235** 29KC7 .04  
 screw (8) ..... **2199** 29KC8 .11  
 space switch piston ..... 29KC9 .84  
 " " " spring ..... **6135** 29KC10 .08  
 " " " valve plunger ..... 29KC11 .15  
 " " " bushing ..... 29KC12 \* .  
 " " " link ..... 29KC13 .15  
 spring post (for 29KC5) ..... **851** 29KC14 .06  
 valve (for shifting the reverse) ..... 29KC15 .38  
 " bushing ..... 29KC16 \* .  
 " handle ..... 29KC17 .15  
 " pin ..... **7139** 29KC18 .01  
 " spring ..... **633** 29KC19 .08  
 Piston Block group ..... **Xc29KC 32.50**

\*e29KC1K is assembled with 29KC12 and  
 29KC16. Price assembled ..... 29.06  
 †29KC2K is assembled with 29KC3. Price  
 assembled is ..... .74  
 NOTE: A worn PISTON BLOCK may be ex-  
 changed for a repaired PISTON BLOCK.  
 Price for exchange ..... 23.00  
*(Duplex Keyboards double the above quantities)*

**30KC—Piston-block Base (Style D) Key-  
 board only)** ..... e30KC1K \*  
 bracket (left) ..... 30KC2 \* 2.92  
 " (right) ..... 29KC2 .08  
 " " plate (for Pipes) ..... 30KC4 \* .  
 " " " screw (lower, long) (2) **222** 30KC5 \* 09  
 " " " (rear, short) (2) **223** 30KC6 \* 00  
 " " " screw (4) ..... **214** 30KC7 \* 11  
 pipe (from Plunger 11) ..... 30KC8 †  
 " ( " 4) ..... 30KC9 †  
 " ( " 15) ..... 30KC10 †  
 " ( " 5) ..... 30KC11 †  
 " ( " 13) ..... 30KC12 †  
 " ( " 10) ..... 30KC13 †  
 " ( " 2) ..... 30KC14 †  
 " ( " 14) ..... 30KC15 †  
 " ( " 7) ..... 30KC16 †  
 " ( " 10) (0005 justifying) 30KC17 †  
 " ( " 9) ..... 30KC18 †  
 " ( " 1) ..... 30KC19 †  
 " ( " 12) ..... 30KC20 †  
 " ( " 3) ..... 30KC21 †  
 " ( " 6) ..... 30KC22 †  
 " ( " 8) ..... 30KC23 †  
 " ( " B) ..... 30KC24 †  
 " ( " R) ..... 30KC25 †  
 " ( " J) ..... a30KC26 †  
 " ( " A) ..... 30KC27 †  
 " ( " 8) ..... 30KC28 †  
 " ( " 17) (0075 justifying) 30KC29 †  
 " ( " E) ..... 30KC30 †  
 " ( " K) ..... 30KC31 †  
 " ( " I) ..... 30KC32 †  
 " ( " H) ..... 30KC33 †  
 " ( " O) ..... 30KC34 †  
 " ( " F) ..... 30KC35 †  
 " ( " N) ..... 30KC36 †  
 " ( " D) ..... 30KC37 †  
 " ( " G) ..... 30KC38 †  
 " ( " L) ..... 30KC39 †  
 " ( " J) ..... 30KC40 †  
 " ( " M) ..... 30KC41 †  
 " ( " C) ..... 30KC42 †



**30KC—Piston-block Base** (continued)

pipe (29KC11 to 29KC9) .....	30KC43	†
" (30KC4 to Reversing-valve Chest) ..	30KC44	†
" (30KC4 to Tension-arm Piston) .....	30KC45	†
" (Reversing Valve to a30KB1 left) ..	30KC46	†
" (29KC12 to 28KC2) .....	30KC47	†
" (0905 Justifying Piston to 29KC15) ..	30KC48	†
" (28KC2 to a13KB5) .....	30KC49	†
" (Reversing Valve to a30KB1, right) ..	30KC50	†
" (Justifying Space Piston to Piston for 17KB4) .....	30KC51	†
" (Tension-arm Piston to Reversing-valve Chest) .....	30KC52	†
" (Tension-arm Piston to Paper-feed-valve Chest) .....	30KC53	†
" (Paper-feed-valve Chest to Paper-feed Return Piston) .....	30KC54	†
" (Paper-feed-valve Chest to Paper-feed Return Piston) .....	30KC55	†
" (Space-switch Piston to Space Piston) ..	30KC56	†
screw (4) .....	30KC57	11
pipe (exhaust for Space Counter) .....	a30KC58	†
" bracket (for Repeater Connection) ..	h30KC59	1.46
" " pipe (front) .....	h30KC60	†
" " " (rear) .....	h30KC61	†
" " " (from JD air to h30KC59) ..	a30KC64	†
screw (short) (2) .....	a30KC63	†

**Piston-block Base group** ..... **Xc30KC 58.03**

\*a30KCLK is assembled with 30KC2 to 30KC25 inclusive, a30KC26, 30KC27 to 30KC36 inclusive, a30KC38, h30KC39 to h30KC61 inclusive, a30KC63 and a30KC64. Price assembled, ... 58.99

†Price properly annealed and suitable for repairs will be furnished, in lengths of not less than one foot, at fifty-three cents per foot.

†For Duplex Keyboard Piston-block Base see 56KC.

**31KC—Piston Levers:**

(for first row of links) (5) .....	31KC1	.80
" " second row of links) (5) .....	31KC2	.59
" " third row of links) (6) .....	31KC3	.59
" " fourth row of links) (5) .....	31KC4	.50
" " fifth row of links) (6) .....	31KC5	.59
" " sixth row of links) (6) .....	31KC6	.59
fulcrum rod (2) .....	31KC7	.15
" " bracket (left) .....	31KC8	2.92
" " " lever (for 29KC11) .....	a31KC9	.22
" " " fulcrum pin .....	31KC10	.02
" " " heel .....	a31KC21	.22
" " " fulcrum .....	a31KC23	.05
" " " (right) .....	31KC12	2.02
" " " screw (4) .....	31KC13	.11
link (33) .....	31KC14	.29
separator washer (33) .....	31KC15	.08
stop (for h31KC18) (2) .....	a31KC20	.53
" " bar (lower) .....	31KC16	.50
" " " screw (2) .....	31KC17	.59
" " " (upper) (2) .....	h31KC18	hgs.
screw (4) .....	31KC19	.06

**Piston Lever group** ..... **Xa31KC 43.21**

†These are listed according to the position of their links. Thus Levers 31KC1 have their links nearest the front of the Keyboard.

(Duplex Keyboards double the above quantities)

<b>32KC—Punch</b> (regular) (29) .....	32KC1	.22
(justifying) (2) .....	32KC2	.28
Punch group .....	<b>X32KC 6.94</b>	

(Duplex Keyboards double the above quantities)

<b>33KC—Punch Bars</b> (front) (10) .....	a33KC1	.44
(middle) (11) .....	a33KC2	.44

**33KC—Punch Bars** (continued)

(rear) (12) .....	a33KC3	.44
Punch Bar group .....	<b>Xa33KC 14.32</b>	

†These are listed according to the position of their lower ends in the PUNCH LEVER 31KC1 to 31KC5 inclusive. Thus PUNCH BAR a33KC1 have their lower ends nearest the front of the Keyboard.

(Duplex Keyboards double the above quantities)

<b>34KC—Punch-bar Lever</b> (regular for operating 32KB13K and 32KB2) (14) .....	34KC1	.38	
(left hand) (rest) .....	34KC2	.38	
(right hand) (front end) .....	34KC3K	*	
( " " ) (rear end) .....	34KC4	*	
( " " ) packing piece .....	34KC5	*.09	
rivet (2) .....	7121	34KC6	*.01
bracket .....	h34KC7K	†	
" " pin (for a19KC1K) (2) .....	a34KC17	.21	
" " plunger (for a30KB3) .....	34KC8	.29	
" " " hand (handed) .....	34KC9	.33	
" " " sleeve nut .....	34KC10	.15	
" " " spring .....	647	34KC11	20
" " " screw (4) .....	233	34KC12	.08
fulcrum rod .....	34KC13	.15	
liner (.0281" thick) (14) .....	a34KC14	.07	
" " separator .....	a34KC15	1.18	
" " " screw (4) .....	2166	a34KC16	.06

**Punch-bar Lever group** ..... **Xa34KC 17.29**

\*34KC3K is assembled with 34KC4, 34KC5 and 34KC6. Price assembled, .69

†h34KC7K is assembled with a34KC17.

Price assembled, ... 7.28

(Duplex Keyboards double the above quantities)

<b>35KC—Punch-bar Separator</b> .....	a35KC9	1.61	
screw (2) .....	246	a35KC10	.05

**Punch-bar Separator group** ..... **Xa35KC 1.71**

(Duplex Keyboards double the above quantities)

<b>36KC—Reversing Valve</b> .....	36KC1	.30	
lever .....	a36KC10K	†	
" " " bell crank .....	a36KC2K	*	
" " " piston link .....	36KC4	.22	
" " " spring .....	6121	36KC5	.08
" " " post .....	882	a36KC6	.05
" " " stud (for 36KC4) .....	a36KC7	*.10	
" " " cotter .....	57	a36KC8	*.00
" " " washer .....	439	a36KC9	*.05
" " " pin (for 36KC1) .....	36KC3	.09	
" " " spring .....	6121	a36KC11	.08
" " " pin .....	a36KC12	*.06	

**Reversing Valve group** ..... **X36KC 3.69**

\*a36KC2K is assembled with a36KC6 to a36KC9 inclusive. Price assembled 1.46

†a36KC10K is assembled with 36KC3 and a36KC12. Price assembled, ... 1.46

(Duplex Keyboards double the above quantities)

<b>37KC—Reversing-valve Bracket</b> .....	37KC1K	*	
plug screw (brass) (2) .....	2235	37KC2	*.04
screw (4) .....	232	37KC3	.08
stud (for a36KC2K) .....	419	37KC4	*.12
" " nut .....	35	37KC5	.06
" " washer .....	419	37KC6	.05

**Reversing-valve Bracket group** ..... **X37KC 1.89**

\*37KC1K is assembled with 37KC3 and 37KC4. Price assembled, ... 1.46

(Duplex Keyboards double the above quantities)

<b>38KC—Tension-arm Connecting Rod</b> .....	38KC1	.19	
forked eye (2) .....	38KC2	.38	
" " " lock nut (2) .....	33	38KC3	.06
" " " oil pad (for lower eye) .....	38KC4	.05	
" " " pin (2) .....	38KC5	.09	
" " " cotter (4) .....	55	38KC6	.50

**Tension-arm Connecting Rod group** ..... **X38KC 1.30**

(Duplex Keyboards double the above quantities)

<b>39KC—Tension-arm-connecting-rod</b>	
<b>Lever</b> (to b38KB12)	39KC1K *
bracket	39KC2 .81
" oil pad (for 39KC8)	a39KC11 .05
" screw (2)	39KC3 .09
bushing (center)	39KC4 *
" ring	39KC5 *
" (end)	39KC6 *
" ring	39KC7 *
fulcrum pin	39KC8 .08
" " nutter (2)	39KC9 .00
roller bearing (for b38KB12)	39KC10 .15

TENSION-ARM-CONNECTING-ROD LEVER  
group..... **X39KC 2.83**

\*39KC1K is assembled with 39KC4 to 39KC7 inclusive. Price assembled 1.61

(Duplex Keyboards double the above quantities)

<b>40KC—Tension-arm Piston Rod</b>	40KC1K *
forked eye	40KC2 .38
" lock nut	33
" pin	40KC3 .06
" " nutter (2)	35
" " nut (2)	40KC5 .00
head	40KC6 *
TENSION-ARM PISTON ROD GROUP	<b>X40KC 7.75</b>

\*40KC1K is assembled with 40KC6. Price assembled .22

(Duplex Keyboards double the above quantities)

<b>41KC—Valve Bank</b>	b41KC1K *
air filter	a41KC2K †
" cap	41KC3 †
" " screw (8)	41KC4 *.09
" frame (clamp for 41KC7) (4)	41KC5 *.22
" " screw (12)	41KC6 *.03
" packing (mushin) (8) (per set)	41KC7 *.15
" screen (4)	41KC8 *.08
" screw (to b41KC1K) (long) (4)	
" " " (to b41KC1K) (short) (9)	41KC9 .11
" " " (27)	41KC10 .09
" " " (10)	41KC11 .09
" " " (25)	41KC12 *.00
plunger	b41KC28 *.22
" bushing (for b41KC28)	a41KC29 *
" " (for 41KC12) (34)	41KC13 *
oil pipe (2)	a41KC23 *.16
" cap (2)	a41KC24 .16
plunger return bar	a41KC25 .00
" bushing (2)	a41KC15K †
" " plunger (2)	a41KC16 *.15
" " bushing (2)	a41KC17 *.15
" " " nut (2)	41KC18 *.15
" " " nutter (2)	41KC19 *.00
" " " nut (2)	41KC20 *.06
" " " spring (2)	41KC21 *.08
" " " washer (2)	41KC22 *.05

VALVE BANK GROUP..... **Xd41KC 57.70**

\*b41KC1K is assembled with 41KC12 and a41KC29. With this assembly must be furnished 41KC12 and b41KC28. Price of this combination .18.20

We recommend the exchange as given in the "Note" below.

†a41KC2K is assembled with 41KC3 to 41KC8 inclusive, a41KC15K, 41KC18, 41KC20 to 41KC22 inclusive. Price assembled 16.85

†a41KC15K is assembled with a41KC16, a41KC17, 41KC19 and a41KC23. Price assembled 1.84

NOTE: A worn Valve Bank may be re-obtained for a repaired Valve Bank. Price for exchange 28.60

<b>42KC—Valve-bank-air-filter Vent Pipe</b>	42KC1 .13
coupling	42KC2 .09
elbow	42KC3 .08
" close nipple (1-8" iron)	42KC4 .08
pet cock (1-8")	42KC5 .90
VALVE-BANK-AIR-FILTER VENT PIPE GROUP.....	<b>X42KC 1.28</b>

<b>45KC—Paper Guide</b>	
distance rod	a45KC14 *
" " washer (2)	a45KC15 *
fulcrum pin (2)	45KC4 *
" " plate (2)	a45KC5 *
" " rivet (5)	45KC6 *.01
plate (right)	a45KC8K *
" (left)	a45KC9 *
rod	a45KC7 *
tension rod	a45KC10 *.21
" " spring (2)	45KC11 *.09
washer (4)	a45KC13 *.01
weight	a45KC12 *
PAPER GUIDE GROUP.....	<b>X45KC 7.28</b>

\*a45KC8K is assembled with all of the above parts. Order by complete symbol X45KC.

(Duplex Keyboards double the above quantities)

<b>46KC—Paper-spool Guide</b>	
plate (right)	a46KC1K *
" (left)	a46KC2 *
rod (2)	46KC3 *
PAPER-SPOOL GUIDE GROUP.....	<b>Xa46KC 1.24</b>

\*a46KC1K is assembled with a46KC2 and 46KC3. Order by complete symbol Xa46KC.

(Duplex Keyboards double the above quantities)

<b>47KC—Paper-spool-guide Screw (4)</b>	<b>47KC1 .87</b>
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(Duplex Keyboards double the above quantities)

<b>49KC—Paper Spool</b>	
(standard) (2 1-2" single flange) flange	a49KC1K *
tube (inner)	49KC2 *
" (outer)	a49KC3 *
" head	a49KC4 *
PAPER SPOOL GROUP.....	<b>X49KC 2.48</b>

\*a49KC1K is assembled with 49KC2, a49KC3 and a49KC4. Order by complete symbol X49KC.

For Duplex Keyboard only:

<b>52KC—Lock Switch Valve</b>	52KC1K *
body	52KC2 *
" head	52KC3 *.38
key	52KC4 *.04
lever	52KC5 *.73
nut	35
spring	6154
washer	6155
LOCK SWITCH VALVE GROUP.....	<b>X52KC 4.37</b>

\*52KC1K is assembled with 52KC2 to 52KC8 inclusive. Order by complete symbol X52KC.

For Duplex Keyboard only:

<b>56KC—Piston-block Base</b>	e56KC1K *
bracket (left)	56KC2 *.92
" (right)	56KC3 *.92
" plate (for Pipes)	56KC4 *.38
" " pipe (to 52KC1) (left)	b56KC5 †
" " " (to 52KC1) (right)	b56KC6 †
" " screw (4)	56KC7 .09
" " screw (4)	214
" " " (to 52KC1) (left)	56KC117 .11

<b>56KC—Piston-block Base (continued)</b>	
pipe (from Plunger I) (right).....	a56KC9 †
" " " 4) (" " ).....	a56KC10 †
" " " 16) (" " ).....	a56KC11 †
" " " 0) (" " ).....	a56KC12 †
" " " 13) (" " ).....	a56KC13 †
" " " 10) (" " ).....	a56KC14 †
" " " 2) (" " ).....	a56KC15 †
" " " 14) (" " ).....	a56KC16 †
" " " 7) (" " ).....	a56KC17 †
(Plunger 16 to Punch-lock-cylinder Plunger) (right).....	b66KC18 †
" (from Punch-lock-cylinder Plunger to 0005 Piston) (right).....	a56KC19 †
" (from Plunger 9) (right).....	a56KC20 †
" " " 1) (" " ).....	a56KC21 †
" " " 12) (" " ).....	a56KC22 †
" " " 3) (" " ).....	a56KC23 †
" " " 6) (" " ).....	a56KC24 †
" " " 8) (" " ).....	a56KC25 †
" " " 33) (" " ).....	a56KC26 †
" " " JD) (" " ).....	b56KC27 †
" " " A) (" " ).....	a56KC28 †
" " " S) (" " ).....	b56KC29 †
" " " 17) (.0075 Piston) (right).....	a56KC30 †
" (from Plunger E) (right).....	a56KC31 †
" " " K) (" " ).....	a56KC32 †
" " " I) (" " ).....	a56KC33 †
" " " H) (" " ).....	a56KC34 †
" " " O) (" " ).....	a56KC35 †
" " " F) (" " ).....	a56KC36 †
" " " N) (" " ).....	a56KC37 †
" " " D) (" " ).....	a56KC38 †
" " " C) (" " ).....	a56KC39 †
" " " J) (" " ).....	a56KC40 †
" " " L) (" " ).....	a56KC41 †
" " " M) (" " ).....	a56KC42 †
" " " C) (" " ).....	a56KC43 †
(a56KC4 to Reversing-valve Chest) (right).....	a56KC44 †
(a56KC4 to Tension-arm Piston) (right).....	a56KC45 †
" (from Plunger J) (left).....	a56KC47 †
" " " 4) (" " ).....	a56KC48 †
" " " 15) (" " ).....	a56KC49 †
" " " 6) (" " ).....	a56KC50 †
" " " 13) (" " ).....	a56KC51 †
" " " 10) (" " ).....	a56KC52 †
" " " 2) (" " ).....	a56KC53 †
" " " 14) (" " ).....	a56KC54 †
" " " 7) (" " ).....	a56KC54 †
" (from Plunger 16 to Punch-lock-cylinder Plunger) (left).....	b66KC55 †
" (from Punch-lock-cylinder Plunger to 0005 Piston) (left).....	b56KC56 †
" (from Plunger 9) (left).....	a56KC57 †
" " " 1) (" " ).....	a56KC58 †
" " " 12) (" " ).....	a56KC59 †
" " " 3) (" " ).....	a56KC60 †
" " " 6) (" " ).....	a56KC61 †
" " " 8) (" " ).....	a56KC62 †
" " " B) (" " ).....	a56KC63 †
" " " JD) (" " ).....	b56KC64 †
" " " A) (" " ).....	a56KC65 †
" " " S) (" " ).....	b56KC66 †
" " " 17) (.0075 Piston) (left).....	a56KC67 †
" " " E) (" " ).....	a56KC68 †
" " " K) (" " ).....	a56KC69 †
" " " I) (" " ).....	a56KC70 †
" " " H) (" " ).....	a56KC71 †
" " " O) (" " ).....	a56KC72 †
" " " F) (" " ).....	a56KC73 †
" " " N) (" " ).....	a56KC74 †
" " " D) (" " ).....	a56KC75 †
" " " G) (" " ).....	a56KC76 †
" " " J) (" " ).....	a56KC77 †
" " " L) (" " ).....	a56KC78 †

<b>56KC—Piston-block Base (continued)</b>	
pipe (from Plunger M) (left).....	a56KC79 †
" " " C) (" " ).....	a56KC80 †
" (a56KC4 to Reversing-valve Chest) (left).....	a56KC81 †
" (a56KC4 to Tension-arm Piston) (left).....	a56KC82 †
" (29KC9 to 29KC11) (2).....	a56KC83 †
" (29KC9 to Punch-lock-cylinder Plunger) (2).....	b56KC84 †
" (29KC9 to Spine Piston) (2).....	b56KC85 †
" (from Spine Piston to Justifying-seale-pointer Piston) (2).....	b56KC86 †
" (a59KC1 to 29KC15) (2).....	a56KC87 †
" (29KC15 to 28KC2) (2).....	b56KC88 †
" (29KC15 to .0005 Piston) (2).....	a56KC89 †
" (28KC2 to b1KB2K) (2).....	b56KC90 †
" (Tension-arm Piston to 10KC1) (2).....	b56KC91 †
" (10KC1 to Paper Feed Piston) (4).....	b56KC92 †
" (Tension-arm Piston to 36KC1) (2).....	a56KC93 †
" (36KC1 to a36KB1, right) (2).....	a56KC94 †
" (36KC1 to a36KB1, left) (2).....	a56KC95 †
" (a56KC4 to 52KC1).....	a56KC96 †
" (exhaust for Space Counter) (2).....	a56KC100 †
" (constant air, when not Repeating, from JD Valve to b56KC413).....	a56KC116 †
" bracket (for Repeater connection) screw (2).....	b56KC113 *1.46 a56KC115 *0.9
plates (for Pipes attached to a59KC1) (2).....	a56KC99 83
" pipe (52KC1 to a56KC101, right).....	a56KC102 †
" " (52KC1 to a56KC101, left).....	a56KC103 †
" " (from Paper Feed Valve, right, front, to a56KC101).....	a56KC104 †
" " (from Paper Feed Valve, right, rear, to a56KC101).....	a56KC105 †
" " (from Paper Feed Valve, left, front, to a56KC101).....	a56KC106 †
" " (from Paper Feed Valve, left, rear, to a56KC101).....	a56KC107 †
" " (a56KC101 to a59KC1, right).....	a56KC108 †
" " (a56KC101 to a59KC1, left).....	a56KC109 †
" " (a56KC101 to b56KC113, lower).....	b56KC110 †
" " (a56KC101 to b56KC113, upper).....	b56KC111 †
<b>Piston-block Base group.....</b>	<b>X56KC 131.25</b>
*a56KC1K is assembled with all the parts of the Piston-block Base group. Order by complete symbol Xa56KC.	
†Pipes properly annealed and suitable for repairs will be furnished in lengths of not less than one foot, at fifty-three cents per foot.	
Notes: For Style D Keyboard Piston-block Base see 30KC.	
<b>For Duplex Keyboard only:</b>	
<b>58KC—Piston-block-base Screw (front)</b>	
... (2).....	222 . 58KC1 .09
(top) (2).....	214 . 58KC2 .11
Piston-block-base Screw group.....	X58KC .40
<b>For Duplex Keyboard only:</b>	
<b>59KC—Punch Lock Cylinder (2).....</b>	a59KC1 0.92
head (2).....	a59KC2 1.00
piston (2).....	a59KC3 2.76
plunger (2).....	a59KC4 1.76
" " disk (2).....	a59KC5 .34
" " guide (2).....	a59KC8 .14
" " rod (4).....	a59KC9 .12
" " nut (4).....	a59KC10 .06
" " spring (4).....	a59KC11 .21
plug screw (6).....	6155 . a59KC7 .04
Punch Lock Cylinder group (2) (each).....	Xa59KC 16.82
<b>For Duplex Keyboard only:</b>	
<b>60KC—Punch-lock-cylinder Screw</b>	
(for a56KC99) (4).....	2161 . 60KC1 .08

## For Duplex Keyboard only:

<b>61KC — Punch-lock-cylinder Screw</b> (for a59KC1) (4) . . . . .	<b>227..</b>	<b>61KC1</b>	<b>.09</b>
<b>66KC—Piston-block-base-pipe-bracket</b> <b>Cap</b> (for b30KC39 or b56KC113) . . . . .	a66KC1		.38
screw (2) . . . . .	233	06KC2	.08
<b>PISTON-BLOCK-BASE-PIPE-BRACKET CAP</b> <b>GROUP</b> . . . . .		<b>Xa66KC</b>	<b>.54</b>
<b>67KC—Piston-block-base-plate Cap</b> . . . . .	67KC1		3.64
head (2) . . . . .	67KC2		.15
piston . . . . .	67KC3		.74
screw (4) . . . . .	235..	67KC4	.08
<b>PISTON-BLOCK-BASE-PLATE CAP GROUP</b> . . . . .		<b>X67KC</b>	<b>5.60</b>

## For Duplex Keyboard only:

<b>68KC—Piston-block-base-plate Cap</b> (for a50KC101; superseded by X67KC when Repeater is applied) . . . . .	68KC1		.74
screw (4) . . . . .	233	08KC2	.08
<b>PISTON-BLOCK-BASE-PLATE CAP GROUP</b> . . . . .		<b>X68KC</b>	<b>1.06</b>
<b>70KC—Paper Spool</b> (standard) (3 1-2" single flange) flange . . . . .		70KC1K *	
tube (inner) . . . . .		70KC2 *	
" (outer) . . . . .		70KC3 *	
" head . . . . .		70KC4 *	
<b>PAPER SPOOL GROUP</b> . . . . .		<b>X70KC</b>	<b>2.40</b>
*70KC1K is assembled with 70KC2, 70- KC3 and 70KC4. Order by complete symbol X70KC. (Duplex Keyboards double the above quantities)			

## Miscellaneous Supplies

<b>VACUUM CLEANER</b>			
cup . . . . .	39L1	2.00	
" cap . . . . .	39L2	.70	
" screen . . . . .	39L3	.15	
" spring . . . . .	650	39L4	.08
" pin . . . . .	39L5	.36	
" latch . . . . .	39L6	.25	
" rivets (2) . . . . .	7168	39L7	.04
hose connection . . . . .	39L8	.22	
" elbow . . . . .	39L9	.15	
nozzle . . . . .	39L10	.75	
pipe (to 39L1) (1-8" iron) . . . . .	39L11	.33	
" tee (1-8" iron) . . . . .	39L12	.08	
substitution pipe . . . . .	39L13	1.80	
<b>VACUUM CLEANER GROUP</b> . . . . .	X39L	6.75	
<b>VACUUM CLEANER HOSE</b> per foot . . . . .	1KC1	.30	
<b>MONOTYPE CONTROLLER PAPER</b> probed in cases of approximately 100 pounds. Price per pound . . . . .		3.65	
Quantity less than one case. Price per pound . . . . .		3.00	
<b>KEYBOARD OIL</b> , per pint and . . . . .		45	
per gallon and . . . . .		3.25	
<b>SCREWDRIVER</b> 4" x 1-8" . . . . .	22L1	.40	
7 1-2" x 1-4" . . . . .	22L3	.60	
7 1-2" x 3-8" . . . . .	22L4	.65	
<b>KEYBOARD COVER</b> , Style D . . . . .		4.70	
Duplex . . . . .		7.45	

## WRENCHES

No. 82 (5-16" x 13-32") . . . . .	.42
No. 83 (13-32" x 1-2") . . . . .	.40
No. 810 (9-32" x 5-16") . . . . .	.30
No. 824 (3-4" box x 5-8" open) . . . . .	.50
No. 825 (7-32") . . . . .	.40
<b>OIL CAN (Small)</b> . . . . .	.15
<b>BURNER</b> 1" . . . . .	.15
<b>SMALL CAN PAINT</b> (black or grey) . . . . .	.70
<b>AIR STORAGE TANK</b> . . . . .	20L1 24.50
petcock . . . . .	20L3 .50
pressure gage . . . . .	20L5 4.00
safety valve and weight . . . . .	20L6 4.50
<b>AIR STORAGE TANK GROUP</b> . . . . .	X20L 33.50
<b>KEYBOARD PLATE BOOK</b> . . . . .	1.00
<b>KEYBOARD ADJUSTMENT BOOK</b> . . . . .	1.00
<b>STRAIGHT MATTER COMPOSITION</b> (including Matrix Case Arrangements) . . . . .	1.00
<b>MATRIX CASE ARRANGEMENTS AND KEY- BOARD LAYOUTS</b> . . . . .	.25
<b>TABULAR COMPOSITION WITH APPENDIX ON PLATE GOETTES</b> . . . . .	1.00
<b>COPIFITTING</b> (book only) . . . . .	.50
<b>TABLE CHANGING PICA EMS</b> . . . . .	.25
<b>PAPER EM SCALERS</b> , per pad . . . . .	.17

~~\$42.50 per case  
Carbonten Paper  
(no trans edge)~~

~~\$22.50 per case~~

Co. Phila Pa

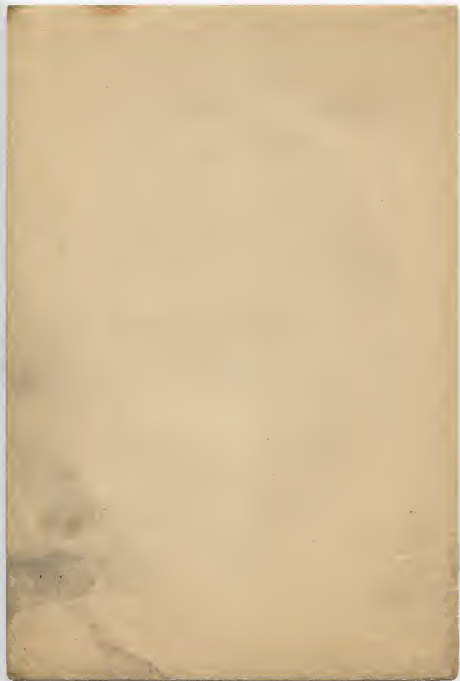
Paper

\$23.00 per case of 30 rolls

The Friden Co. p.

See black table

HKD: 1517 attachment. 1/2 page from  
not for name. \$5.00 P. 6











# Sörga INCORPORATED

WILSON 7-0748

FRANK & TOMLINSON ROADS • BETHAYRES  
HUNTINGDON VALLEY • PENNSYLVANIA

April 4, 1963

Mr. William R. Rickers  
Perfection Type Incorporated  
Park Square Building  
6th and Wacouta Streets  
St Paul 1, Minnesota

Dear Mr. Rickers:

Thank you for your letter of March 29th and interest in our Reconditioned Monotype Style "D" Keyboard Machines.

Perhaps we should first mention that all of our Machine Units are thoroughly reconditioned and fully guaranteed to be equivalent to New Machine Units. We further guarantee that they are fully capable of operating at maximum efficiency and to the users entire satisfaction. In addition, a few of the latest features are included.

Our Reconditioned Style "D" Monotype Keyboard Machines, 90Em, run between 1500.00 to 1700.00 f.o.b. Bethayres, Huntingdon Valley, Penna. Our Exchange Program has been established to maintain our stock of used machines at a constant level and most important, reduces the customers down time to a minimum.

If you will let us know if you have a unit to trade-in, or prefer an additional machine unit, we will be most happy to submit our quotation. We do hope that we are favored with your business and assure you of the very finest.

Very truly yours,

SORGA INCORPORATED

*Dominic Lorenzo*  
Dominic Lorenzo  
Administrator

Monomatic Caster .....	\$14,800.00	7-27-65
Trade-in .....	2,000.00	"
Monomatic Keyboard .....	\$ 4,800.00	"
Trade-in .....	400.00	"
1617 Caster .....	\$11,890.00	"
Trade-in .....	1,000.00	"
1617 Keyboard .....	\$3,290.00	"
Trade-in .....	200.00	"
Style 3E Composition Mold ..... <i>NEW</i>	\$ 475.00 (6/67)	<sup>9</sup> 5-69
Style 3E Rebuilt Mold- 10Pt. ....	\$ 395.00 (6/67)	12-68
Credit for trade-in, Mold .....	<del>130.50</del> (2/67)	
<i>3E</i>	100.00	2-69
1517 Mat Case XMVSA .....	\$ 101.00 (9/14/65)	
Wedges .....	\$ -55.50 (12/1968)	\$61.05 3-70
Stop-Bars .....	\$ 69.50 (4/67)	
English Justification Scales .....	\$ 14.90 (6/67)	
1517 Keybars .....	\$ 195.00 (4/67)	
	(2 = \$390.00)	
Monomatic Keyboard Manual	\$7.50	- 1-1969
" Caste	\$7.50	- 1-1969
" parts list	\$15.00	- 1-1969
Composition Mat	1.45	- 4-69
English Comp. Mat	1.85	- 5-69
American Accent Mat	2.90	- 6-69