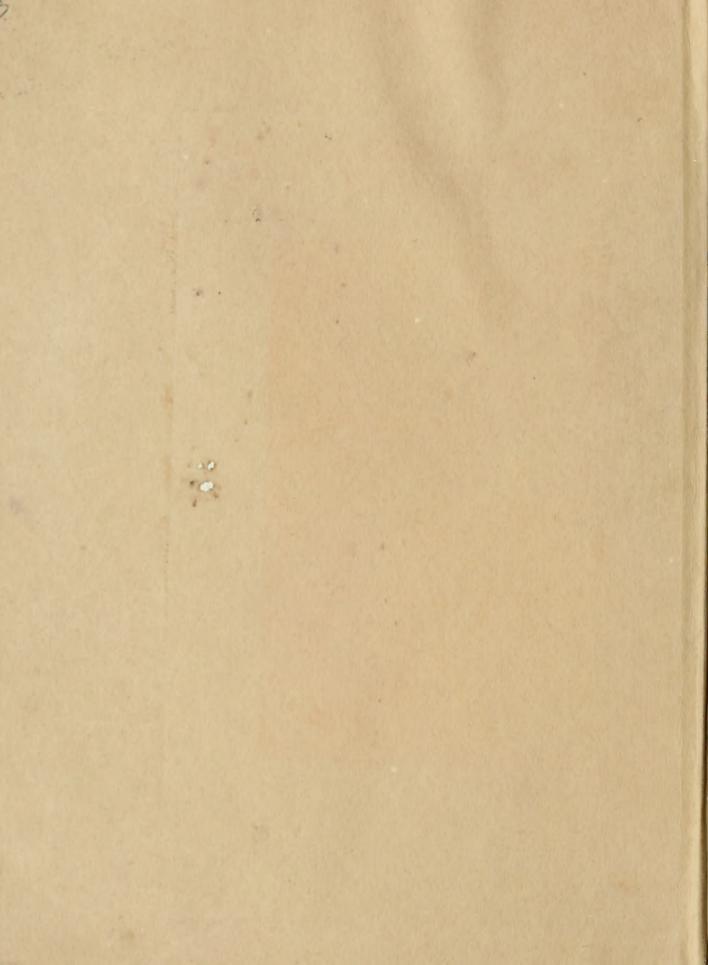




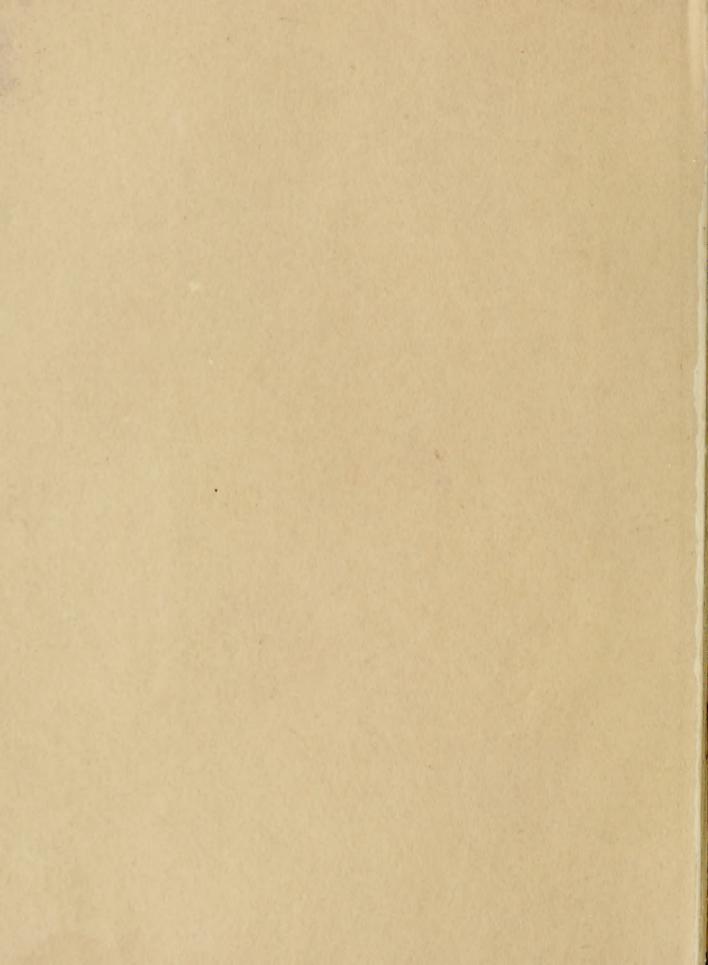
ARCHITECTVRAL BRONZE AND IRON WORKS. TORONTO



CANADIAN ALLIS-CHALMERS
LIMITED







ARCHITECTURAL BRONZE · AND · IRON

BULLETIN 2000

DECEMBER, 1913



HEAD OFFICE AND PLANT ARCHITECTURAL BRONZE AND IRON WORKS

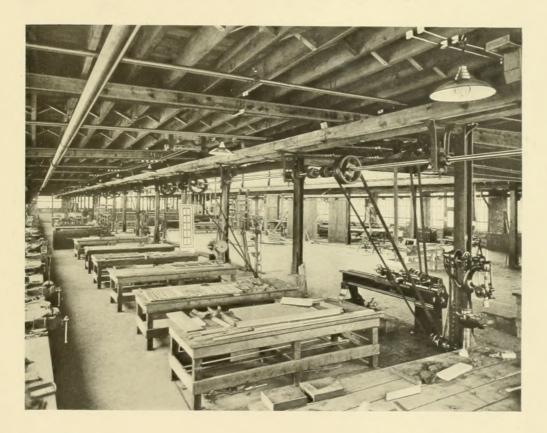
LANSDOWNE AND ROYCE AVENUES, TORONTO

CANADIAN ALLIS-CHALMERS, LIMITED



Our Facilities For the Manufacture of Architectural Bronze and Iron

THE BRONZE FITTING SHOP



HE Ornamental Iron Department of the Canada Foundry Co., Limited, was established in 1901 by the purchase of the business of the Toronto Fence & Ornamental Iron Works, occupying a plant in Queen St. East. In 1903 the Department was moved to the plant at King St. Subway, where it remained until the fall of 1912, when it was again moved into the present new plant at Lansdowne and Royce Aves.

T IKAN FITTING SHOP



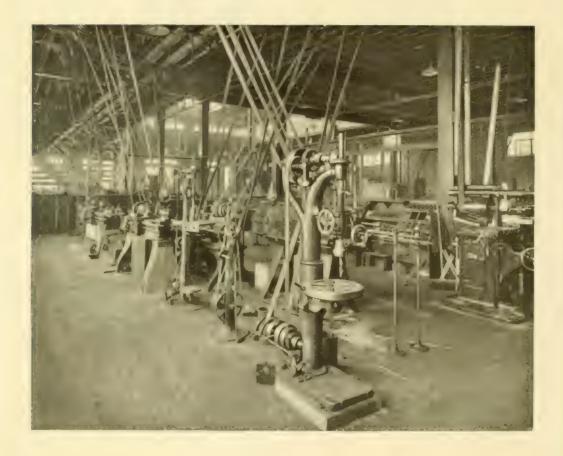
We beg to announce that these works will henceforth be operated under the control of Canadian Allis-Chalmers, Limited, and will be known as "Architectural Bronze & Iron Works, Toronto." The business will be carried on as distinctly separate as possible, so that Architects and Contractors should be able to obtain a closer connection with our especial production and avoid possibility of confusion with other branches of the parent Company. The Architectural Bronze & Iron Works will be represented in all the district offices of Canadian Allis-Chalmers, Limited, so that direct communication may be obtained by customers as quickly as possible, with competent Agents.

THE IRON FO' ...)R



The development of the use of Ornamental Iron and Bronze in the buildings of Canada in recent years has kept pace with the great progress in the buildings themselves. In no other way has the advancement of this Country been so remarkably demonstrated, as in the Architectural monuments which have been erected in every City from Halifax to Victoria. Perhaps in no other Country has advancement in industry, trade, culture and the arts been so general throughout the entire land. There is in the West as much appreciation and demand for the best in everything as in the East. This is particularly evident in the public buildings which in Vancouver, Victoria, Calgary, Edmonton, Saskatoon, Regina and Winnipeg, stand the closest comparison with those in the Cities of the East.

A CORNER IN THE TOOL ROOM



In the earlier years there were so few of the higher class of buildings being erected in Canada that there was no inducement to manufacture such portions as Ornamental Iron and Bronze, so that it was necessary to import practically all of it. This Company has endeavored to meet the demands of the best architects by building up a manufacturing plant to produce the highest quality of both bronze and iron as applied to decorative architectural treatment. That this has been a long and serious task is easy to imagine when it is understood that our chief competitors have been American concerns of long experience and established reputation and that skilled labor for the various branches of the work has been most difficult to obtain. The measure of our success can be ascertained by consulting the list of the buildings in which we have installed our work and of the Architects under whom the work has been produced.

THE PLATING SHOP



We would call attention to the proportion of the work we have done in the past six years to all the important work done in Canada during that period. The volume of business increased at least four-fold up to the time when we vacated the old Subway Works. Our buildings and equipment there were added to from time to time until we could go no farther, as we were surrounded on all sides by the railroads and were unable to obtain more ground on which to build. In the beginning of 1912 it was decided that nothing should prevent us from keeping up with the general development of the Country, and the Manager of our Ornamental Iron Works was authorized to have plans prepared for an entirely new plant to be built on the most modern lines and to be equipped with the latest and best machinery obtainable, with the result that we are now established in a plant which we believe to be second to none of its kind on this Continent.

PART OF THE STOCK ROOM



Our new shops have a capacity equal to double that of the old plant and we have room enough for extensions to make it three times what it formerly was. We take pleasure in inviting Architects, Contractors and those interested in Ornamental Iron and Bronze Work to visit us and see the work we do and the processes involved in producing it. Our works are entirely self-contained for our especial production. From the office and estimating staff to the draughting room, the pattern shops and modelling room, the iron foundry, the bronze foundry, the fitting shops for iron and bronze, the plating plant, the blacksmith and grille shops, every department is as complete as possible. We are connected with the Grand Trunk and Canadian Pacific Railroads and thus have the best of shipping facilities.

And while we have been concentrating our best efforts on the production of high-class ornamental iron and bronze we have no intention of neglecting any of those lines of work which are generally included in Ornamental Iron Specifications, such as plain stairs, fire escapes, fences and gates, grills of all kinds, street lamps and special standards, sidewalk lights, sidewalk doors, area work, etc.

ILLUSTRATIONS of RECENT WORK



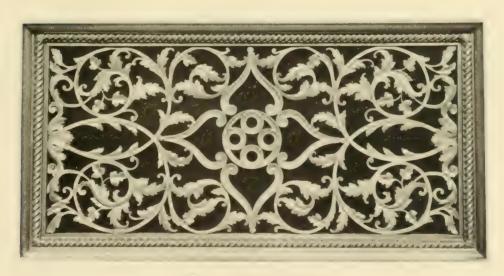
Bank of Toronto, Head Office



Detail of Bronze Railing

Bank of Toronto, Head Office

Carrere & Hastings and E. G. Bird, Architects



Detail of Bronze Railing

Bank of Toronto, Head Office

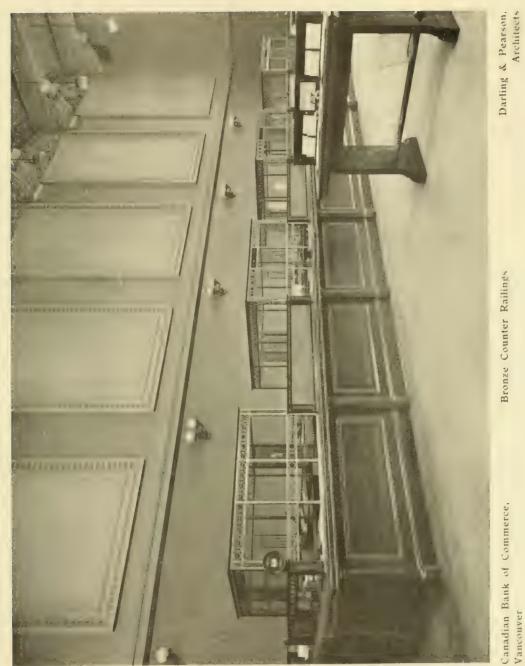
Carrere & Hastings and E. G. Bird,
Architects



Bronze Railings

Mills & Hutton, Architects

Bank of Hamilton, Head Office



Bronze Counter Railings

Darling & Pearson, Architects



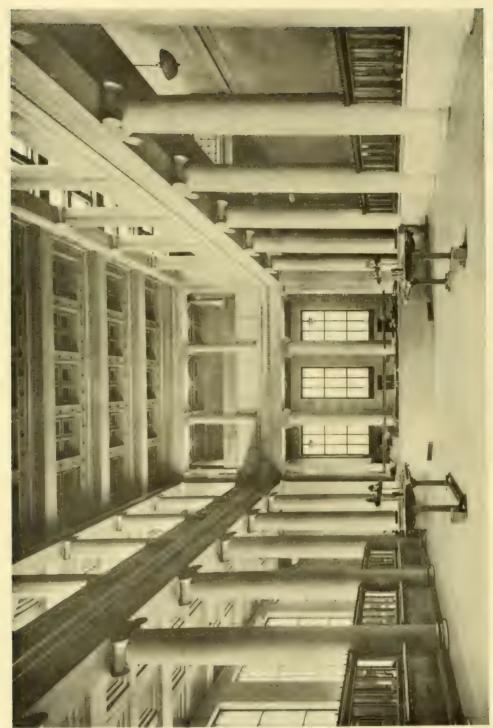
Curry & Sparling, Architects

11



Bank of Toronto, Queen St. East, Toronto

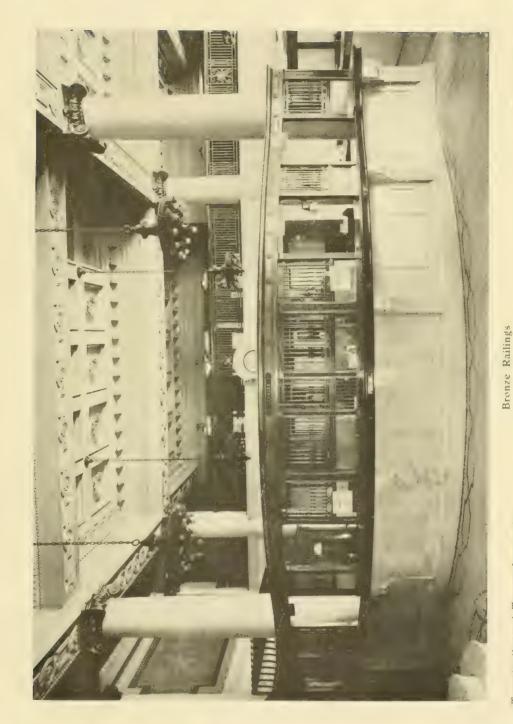
Bronze Railings and Cages



McKim, Meade & White, Architects

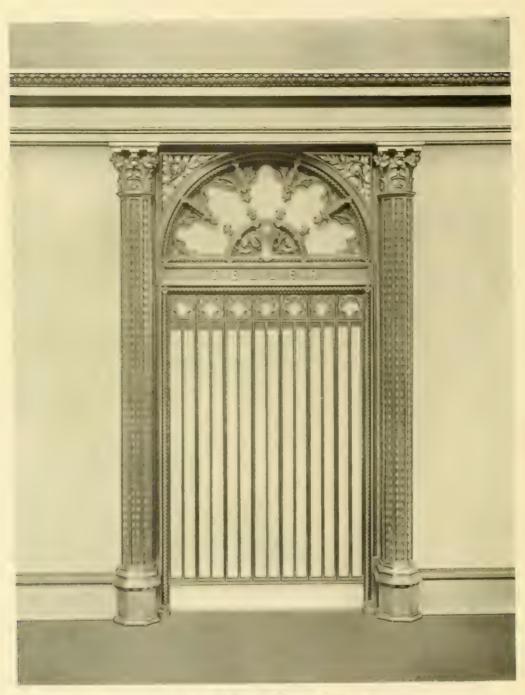
Interior Bank of Montreal, Winnipeg

Bronze Counter Railings and Tables



G. M. Miller, Architect

Toronto General Trusts Corporation, Toronto



Wicket in Bronze Counter Railing

Winnipeg Llestric Ry Chambers Winnipeg

C. S Frost and Pratt & Ross, Architects



Ryrie Bros., Limited, Toronto

Bronze Stair and Gallery Railings

Burke, Horwood & White, Architects



Ontario Club.

Bronze Stair Railing and Newel

Sproatt & Rolph, Architects



B.C. Electric Railway, Vancouver

Cast Iron Stairs

Somervell & Putnam, Architects



Grand Trunk Station, Ottawa

Ross & MacFarlane, Architects



Chateau Laurier, Ottawa

Cast Iron Stair Railing

Ross & MacFarlane, Architects



Cast Iron and Steel Stairs

Union Station, Winnipeg

Warren & Wetmore, Architects



Cast Iron Stairs and Dome

Tran portation Building Montreal

Carrere & Hastings and E. G. Bird. Architects



Cast Iron Stairs

Transportation Building, Montreal

Carrere & Hastings and E. G. Bird, Architects



Heintzman & Co., Limited, Toronto

Cast Iron Railing and Stairs



Cast Iron Railing and Stairs

Heintzman & Co., Limited, Toronto

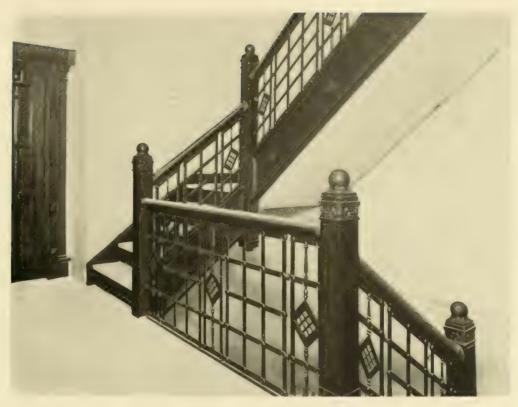
J. Wilson Gray, Architect



Registry Office, Hamilton

Cast Iron Stairs and Railing

Stewart McPhee, Architect



Fort Garry Hotel, Winnipeg

Cast Iron Stairs and Railing

Ross & Macdonald, Architects



Merchants Bank, Vancouver

Bronze Entrance and Letters

Somervell & Putnam, Architects



Bronze Entrance Doors

Canadian Bank of Commerce, Vancouver

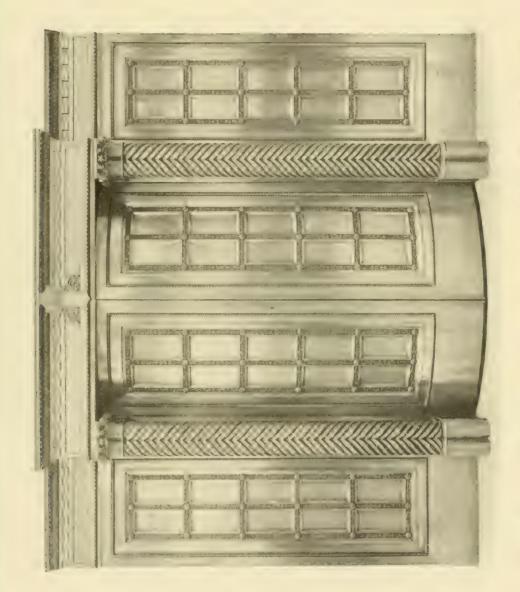
Darling & Pearson, Architects



Bronze Entrance

Winnipeg Electric Ry, Chambers, Winnipeg

C S Frost and Pratt & Ross, Architects



C. S. Frost and Pratt & Ross, Architects

Bronze Doors

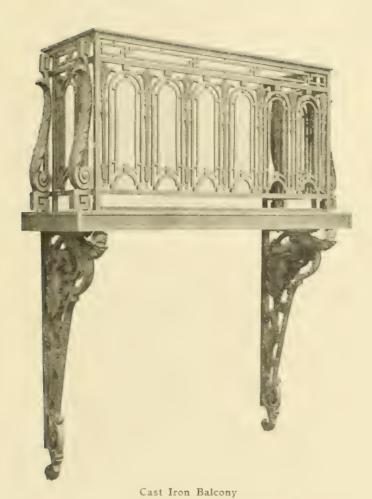
Winnipeg Electric Ry. Chambers, Winnipeg



Great West Life Bldg Winnipeg

Bronze Entrance

J. D. Atchison & Co., Architects



C.P.R. Hotel, Calgary

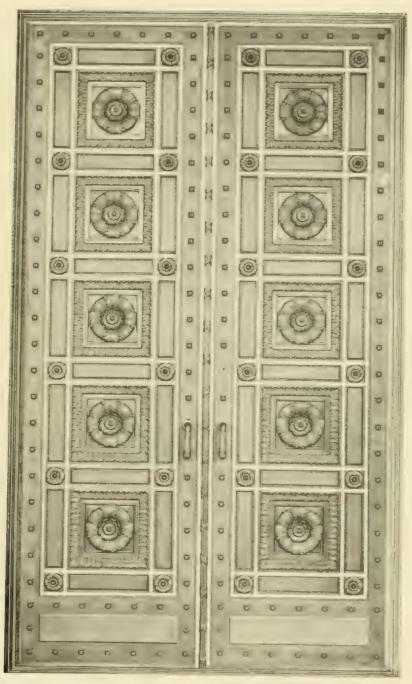
Edward and W. S. Maxwell, Architects



Residence of J. C. Eaton, Toronto

Bronze Entrance Door

Wickson & Gregg.
Architects



Bronze Doors

Royal Bank, Winnipeg

Carrere & Hastings and E. G. Bird, Architects



Bronze Entrance

Branch Post Office Montreal

Joseph Perrault, Architect



Court House, Brantford

Cast and Wrought Iron Entrance

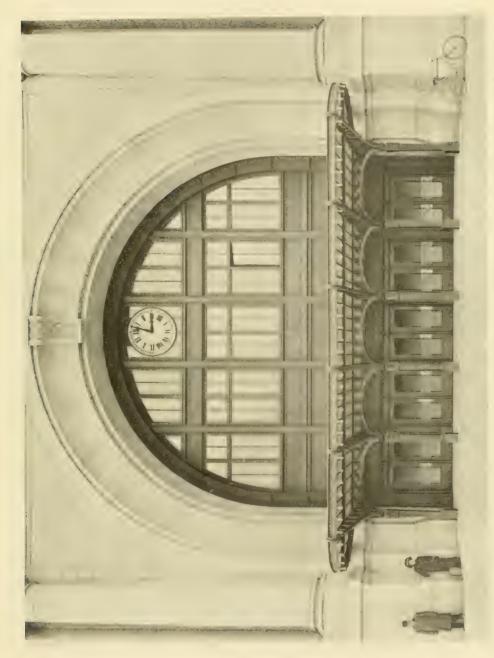
Taylor & Taylor, Architects



Warren & Wetmore, Architects

Union Station, Winnipeg

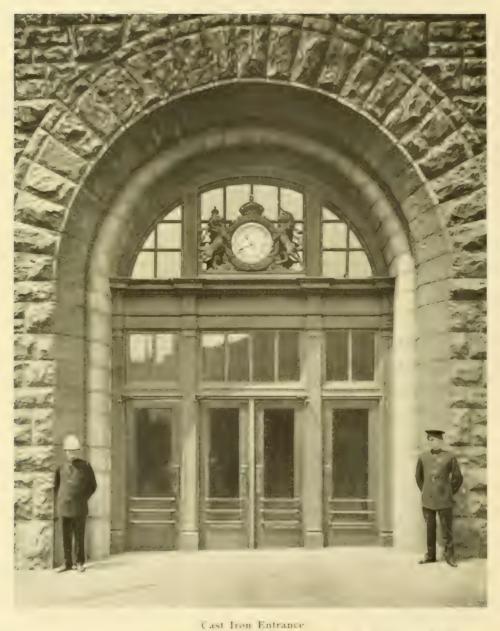
Dining Room Entrance



Warren & Wetmore, Architects

Main Entrance

Union Station, Winnipeg



Cast II

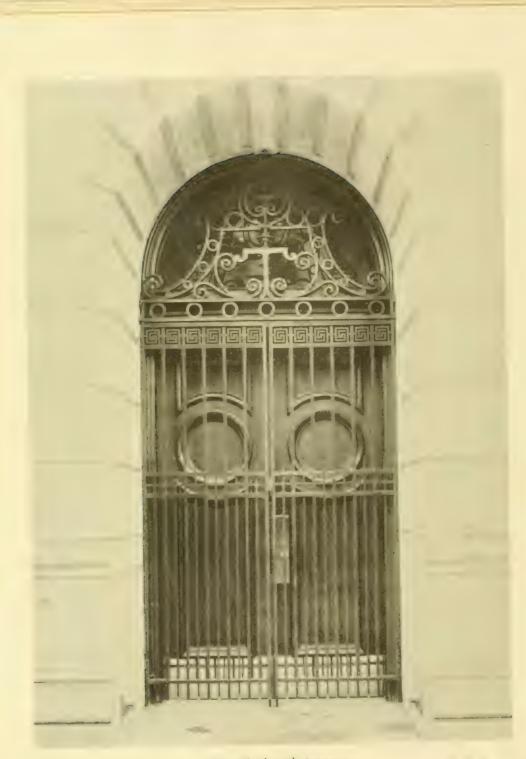
Windsor Station, Montreal

Barott, Blackader & Webster, Architects



Cast Iron Office Entrance (Hollow Steel Doors)

Windsor Station, Montreal Barott, Blackader & Webster, Architect



Traders Bank, Bloor St. Toront

Wrought Iron Entrance

F S Baker, Architect



Cast and Wrought Iron Entrance

Bank of Toronto. West Toronto

Carrere & Hastings and E. G. Bird, Architects



Retunda, Union Station, Winnipeg

Iron Entrances, Windows, Railing and Dome



Bronze Elevator Enclosure and Stairs

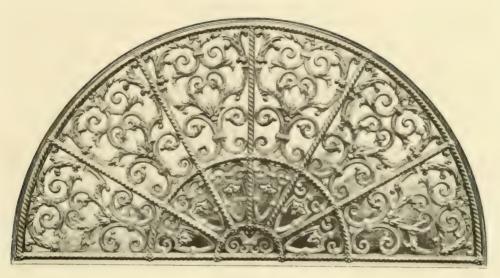
Bank of Toronto, Head Office

Carrere & Hastings and E. G. Bird, Architects



Bronze Elevator Enclosures

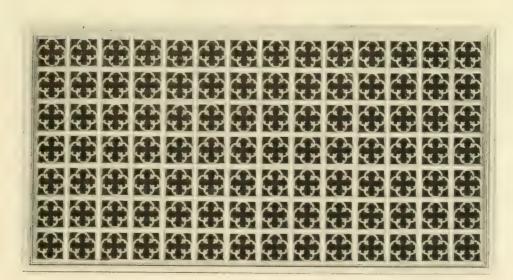
Winnipeg Heetric Ry Chambers -Winnipeg C. S. Frost and Pratt & Ross. Architects



Bronze Grill

Winnipeg Electric Ry. Chambers, Winnipeg

C. S. Frost and Pratt & Ross, Architects



Bronze Register Grill

Winnipeg Electric Ry. Chambers, Winnipeg

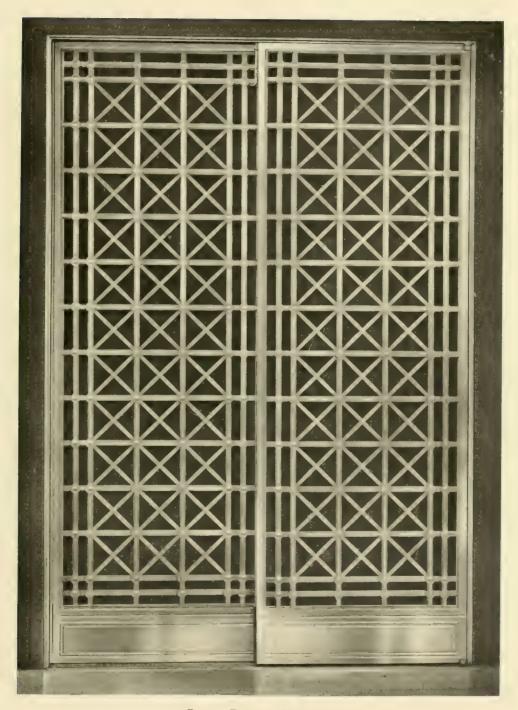
C. S. Frost and Pratt & Ross, Architects



Bronze Elevator Enclosure

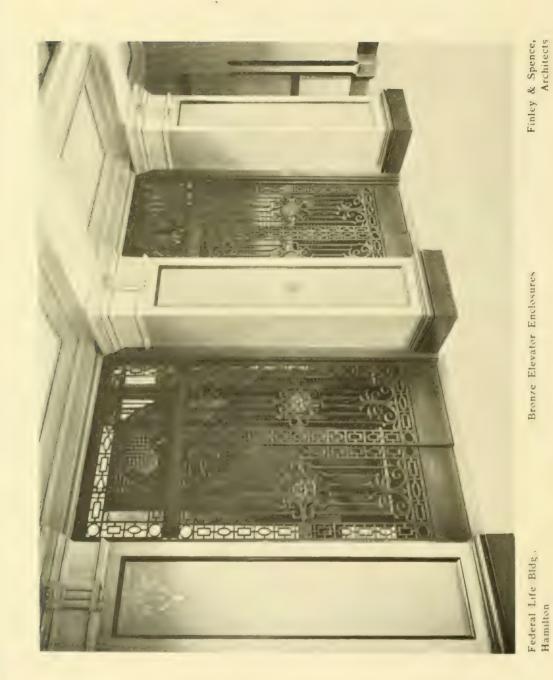
Bank of Montreal, Winnipeg

McKim, Meade & White, Architects



Bronze Elevator Enclosure

Bank of Montreal, Winnipeg McKim, Meade & White, Architects





Bronze Elevator Enclosures

B.C. Permanent Loan Bldg., Victoria

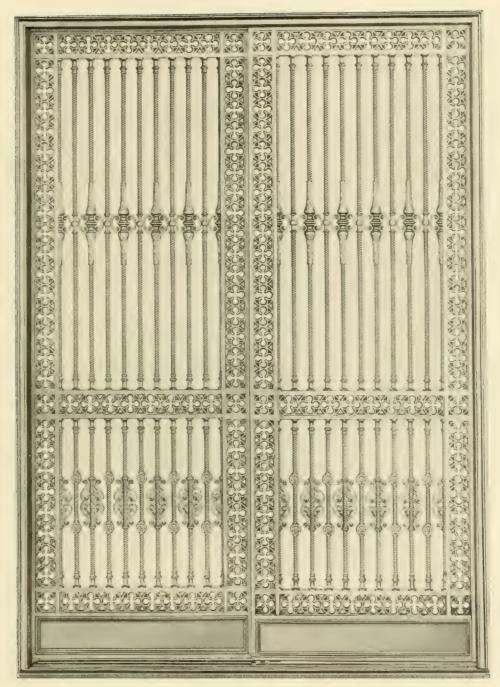
G. Griffith, Architect



Cast Iron Elevator Enclosure

Winds r Station Montreal

Barott, Blackader & Webster, Architects



Cast Iron Elevator Enclosure

Bank of Toronto, Head Office

Carrere & Hastings and E. G. Bird, Architects



Cast Iron Elevator Enclosure

Windsor Station Montreal

Barott, Blackader & Webster, Architects



Cast and Wrought Iron Elevator Enclosures

Metropolitan Bldg., Vancouver John S. Huyler & Son, Architects



Cast and Wrought Iron Elevator Enclosure and Stair

Traders Bank, Bloor St., Toronto F. S. Baker, Architect



Burke, Horwood & White, Architects

Ryrie Bros., Limited, Toronto

Bronze Marquise



Massn & Pish Toront .

Bond & Smith, Architects



W. H. Cawthra, Toronto

Cast Iron and Glass Marquise

Chapman & McGiffin, Architects



Cast Iron Marquise



Cast Iron Marquise

Fort Garry Hotel (under construction), Winnipeg

Ross & Macdonald, Architects



Hudson's Bay Company, Calgary

Burke, Horwood & White, Architects



Cast Iron Marquise, Entrance and Store Front

Birks' Building, Ottawa Weeks & Keefer, Architects



Cast Iron Store Front

Art Metropole Toronto

Jas. Mitchell, Architect



Cast Iron Store Front

Toronto

Harcourt & Son, Ltd., Wickson & Gregg, Architects



Union Bank, Toronto

Cast Iron Door and Window Frame

Darling & Pearson, Architects



Cast Iron Window Frames and Sash Power House, Electrical Development Co., Niagara Falls

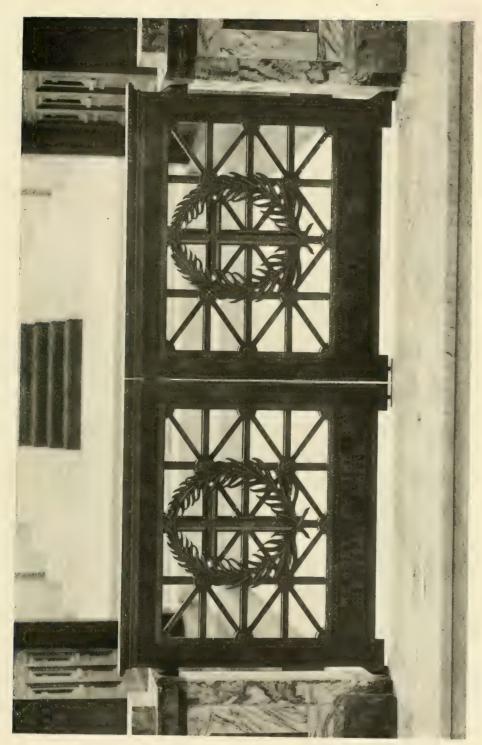
E. J. Lennox, Architect



C.P.R. Hotel, Vancouver

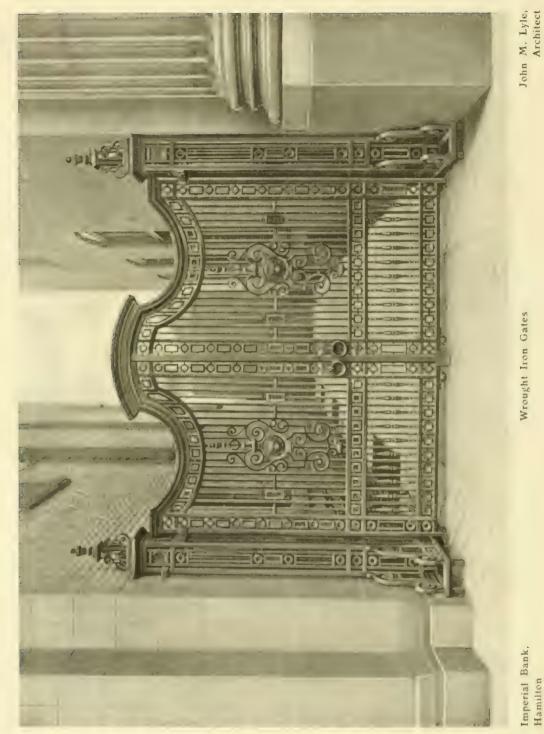
Cast Iron Window Frame

Painter & Swales, Architects

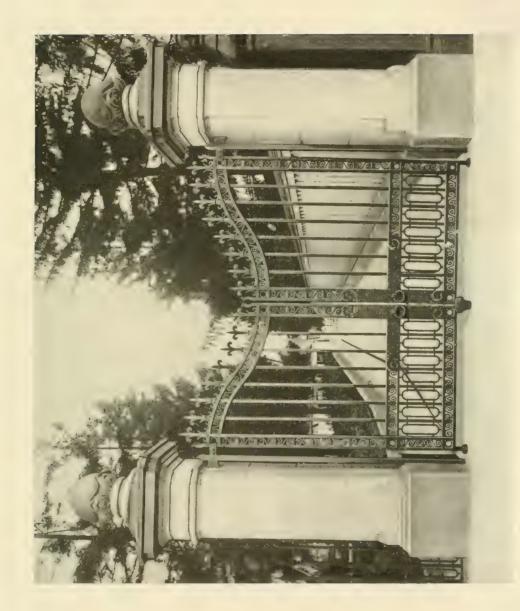


Bronze Altar Railing Gates

Church of Our Lady of Lourdes, Toronto



Imperial Bank, Hamilton



Mills & Hutton, Architects

Residence of W. A Wood, W. M. Hamilton

Wrought Iron Entrance Gates



Wrought Iron Gates and Fence

Mortimer B. Davis, Montreal





General Hospital. Toronto



Wrought Iron Gates

Home Bank, Fernie George W. Gouinlock, Architect



Wrought Iron Fire Escape

CPR Office Building Toronto

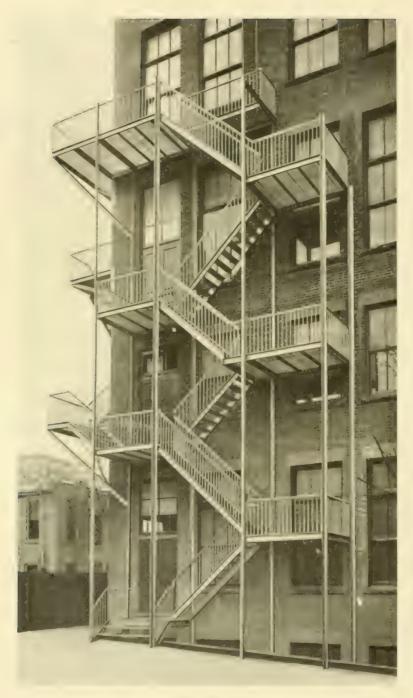
Darling & Pearson, Architects



Wrought Iron Fire Escape

Windsor Station, Montreal

Barott, Blackader & Webster, Architects



Bell Telephone Bldg., Hamilton

Fire Escape

W. J. Carmichael, Architect



Toronto General Trusts Corporation

Cast Iron and Steel Vault Grills

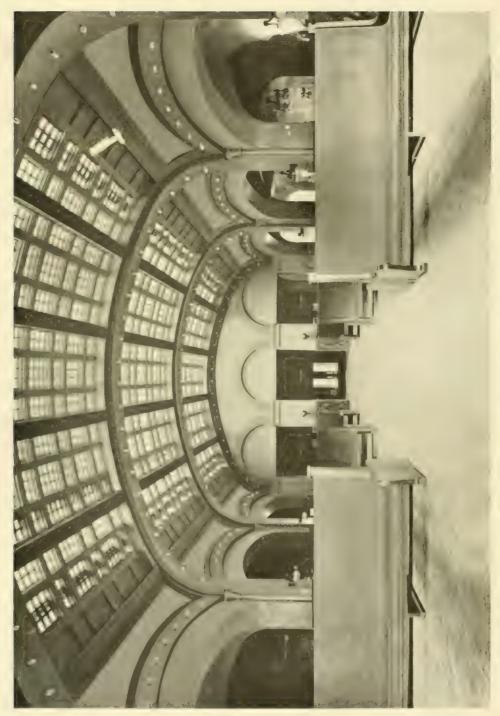
G. M. Miller, Architect



Robert Simpson Co., Ltd., Toronto

Sidewalk Lights

Burke, Horwood & White, Architects



Vault Light Ceiling

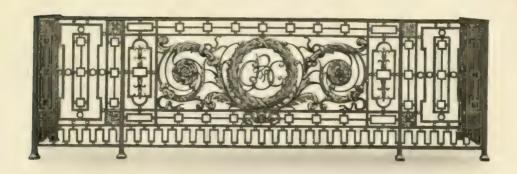
General Waiting Room, Union Station, Winnipeg



B.C. Electric Railway, Vancouver

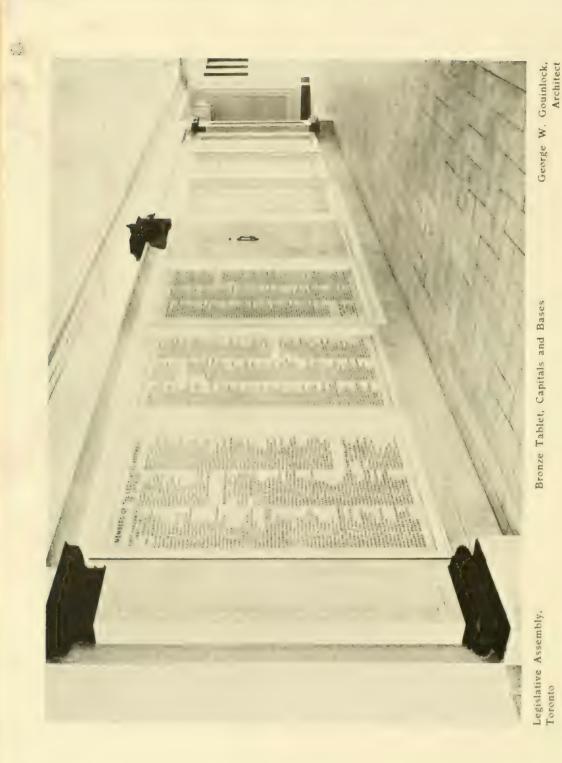
Cast Iron Window Spandril

Somervell & Putnam, Architects

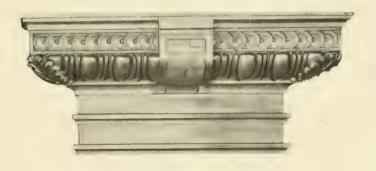


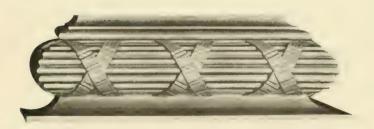
Bank of Commerce, Montreal Iron Balcony Railing

Darling & Pearson, Architects









Details of Bronze Tablet, Capitals and Bases

Legislative Assembly,
Toronto

George W. Gouinlock,
Architect

THE HUDSON'S BAY COMPANY INC.1670

Hudson's Bay Co. Store, Calgary Bronze Tablet

Burke, Horwood & White, Architects



Bank f Hamilton, Hamilton Bronze Tablet

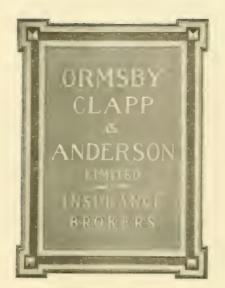
Mills & Hutton, Architects



Bronze Tablet



Bronze Tablet



Bronze Tablet



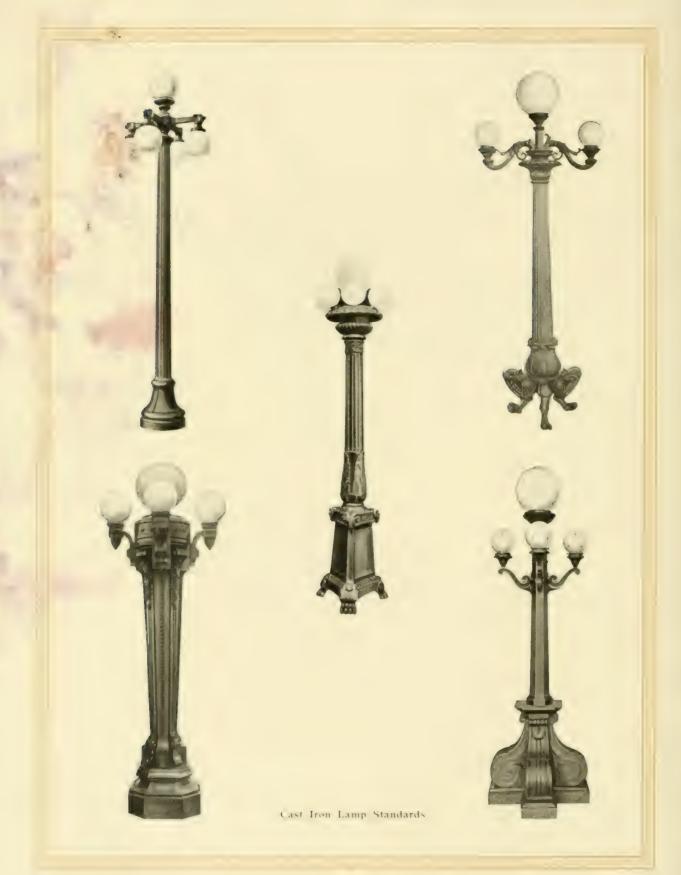
Bronze Tablet



Hudson's Bay Company, Calgary

Cast Iron Clock Frame

Burke, Horwood & White, Architects

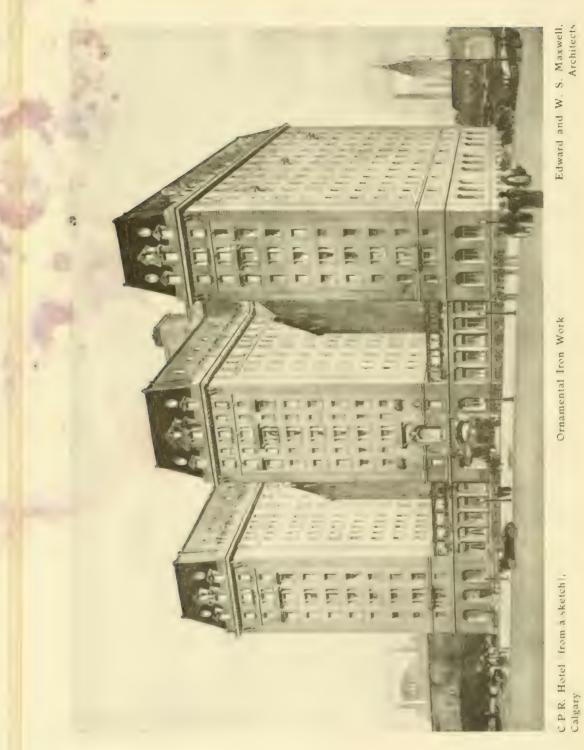




Cast Iron Window Frames, Spandrils, etc.

Guarantee Co. of North America
(From a sketch),
Montreal

Kenneth G. Rea, Architect



Edward and W. S. Maxwell, Architects

Some of Our Contracts

Bank of Montreal, St. Johns, Nfld. Peden & McLaren, Architects Darling & Pearson, Architects Bank of Nova Scotia, Kingston, Jamaica Ross & MacFarlane, Architects Dominion Iron & Steel Co. Bldg., Sydney, N.S. Darling & Pearson, Architects Bank of Nova Scotia, Truro, N.S. Hogle & Davis, Architects Merchants Bank, Halifax, N.S. Carrere & Hastings and E. G. Bird, Architects Transportation Building, Montreal Windsor St. Station, Montreal Barott, Blackader & Webster, Architects Canadian Bank of Commerce, Montreal Darling & Pearson, Architects H. C. Stone, Architect * Drummond Building, Montreal Kenneth G. Rea, Architect Guarantee Building, Montreal Imperial Wire and Cable Co. Buildings, Montreal W. J. Carmichael, Architect Jacobs Building, Montreal Mitchell & Creighton, Architects Chateau Laurier, Ottawa Ross & MacFarlane, Architects Weeks & Keefer, Architects Rosenthal Building, Ottawa W. E. Noffke, Architect Blackburn Bldg., Ottawa Ross & Macdonald, Architects Royal Bank Bldg., Toronto Dominion Bank, Head Office, Toronto . Darling & Pearson, Architects Toronto University, Toronto Darling & Pearson, Architects Darling & Pearson, Architects Toronto General Hospital, Toronto Carrere & Hastings and E. G. Bird, Architects Royal Bank Bldg., Toronto Bank of Toronto, Head Office Bldg. Carrere & Hastings and E. G. Bird, Architects Darling & Pearson, Architects C.P.R. Office Building, Toronto Toronto General Trust Bldg., Toronto G. M. Miller, Architect Bowles Building, Toronto Harris & Merritt, Architects F. S. Baker, Architect Traders Bank, Bloor & Yonge Branch Burke, Horwood & White, Architects Robt. Simpson Co. Store, Toronto Quebec Bank Bldg., Toronto Curry & Sparling, Architects Ontario Club, Toronto Sproatt & Rolph, Architects Bond & Smith, Architects Mason & Risch Bldg , Toronto Bank of Toronto Bldg., Queen & Logan Ave., Toronto Chapman & McGiffin, Architects J. C. Eaton Residence, Toronto . . . Wickson & Gregg, Architects Burke, Horwood & White, Architects Dental College, Toronto G. W. Gouinlock, Architect Gayety Theatre, Toronto Darling & Pearson, Architects Union Bank, Head Office Building, Toronto Standard Bank, Head Office, Toronto Darling & Pearson, Architects Mutual Life Assurance Co. Bldg., Waterloo Darling & Pearson, Architects O'Keefe Brewery Co. Bldg., Toronto C. F. Hettinger & Co., Boston, Architects International Mausoleum, Toronto Green & Wicks, Buffalo, Architects W.C.T.U. Building, Toronto Burke, Horwood & White, Architects Lorie Building, Toronto. Burke, Horwood & White, Architects Burke, Horwood & White, Architects Ryric Building, Yonge & Shuter Sts., Toronto

Some of Our Contracts

Imperial Bank, Hamilton Juo M. Lyle, Architect Registry Office, Hamilton Stewart McPhee, Architect Landed Banking & Loan Bldg , Hamilton Chas. Mills, Architect Terminal Station Bldz. Hamilton Mills & Hutton, Architects Federal Life Bldg., Hamilton Finley & Spence, Architects Bell Telephone Building, Hamilton W. J. Carmichael, Architect Dominion Bank, Hamilton Carrere & Hastings and E. G. Bird, Architects Bank of Hamilton Head Office, Hamilton Mills & Hutton, Architects Electrical Development Co. Power House, Niigara Falls E. J. Lennov, Architect Court House Entrance, Brantford Taylor & Taylor, Architects Dominion Bank, St. Thomas . Carrere & Hastings and E. G. Bird, Architects Dominion Bank, Windsor . Carrere & Hastings and E. G. Bird, Architects Prince Arthur Hotel, Port Arthur . Warren & Wetmore, Architects Union Station, Winnipeg . Warren & Wetmore, Architects Fort Garry Hotel, Winnipeg Ross & Macdonald, Architects Bank of Montreal, Winnipeg McKim, Meade & White, Architects Canadian Bank of Commerce, Winnipeg Darling & Pearson, Architects Great West Life Building, Winnipeg. John D. Atchison & Co., Architects Merchants Bank, Winnipeg. John D. Atchison & Co., Architects Royal Bank, Winnipeg . Carrere & Hastings and E. G. Bird, Architects Bank of Nova Scotia, Winnipeg Darling & Pearson, Architects Winnipeg Electric Building, Winnipeg C. S. Frost and Pratt & Ross, Architects Land Titles Building, Regina Department of Public Works, Architects Land Titles Building, Calgary Department of Public Works, Architects C.P.R. Hotel, Calgary E. & W. S. Maxwell, Architects Hudson's Bay Store, Calgary Burke, Horwood & White, Architects Bank of Ottowa, Vancouver Somervell & Putnam, Architects B C. Llectric Bldg. Vincourer Somervell & Putnam, Architects Pacific Building, Vancouver Somervell & Putnam, Architects Merchants Bank Vancouser Somervell & Putnam, Architects Canadian Bank of Commerce, Vancouver Darling & Pearson, Architects Canada Life Bldg., Vanconver Darling & Pearson, Architects Court House, Vancouver Thos. Hooper, Architect Imperial Bank, Vancouver Darling & Pearson, Architects Dominion Bank, Vancouver Carrere & Hastings and E. G. Bird, Architects Bank of Montreal Vancouver Honeyman & Curtis, Architects Vancouver Hotel, Vancouver Painter & Swales, Architects Empress Hotel, Victoria F. M. Rattenbury, Architect B.C. Permanent Loan Bldg., Victoria G. Griffith, Architect Dominion Bank, Victoria, B.C. Carrere & Hastings and E. G. Bird, Architects

Classification of Our Products

GRILLE WORK, BRONZE AND IRON.

REGISTER FACES IN IRON AND BRONZE.

STAIRS OF EVERY DESCRIPTION IN CAST IRON OR STEEL, BRONZE PLATED OR PAINTED, OR IN GENUINE BRONZE.

RAILINGS IN WROUGHT IRON, CAST IRON, PIPE OR GENUINE BRONZE.

ELEVATOR ENCLOSURES IN CAST IRON, WROUGHT IRON AND GENUINE BRONZE,
MADE IN GRILL FORM OR IN SASH WITH GLASS IN PANELS.

ELEVATOR CARS TO SPECIAL DESIGNS IN ALL FINISHES.

Entrance Doors in Cast Iron, Panelled Steel, Genuine Bronze, Bronze Plated or Bronze Covered Wood.

Frames in Cast Iron, Steel and Bronze for Window Openings, Entrances, etc.

Spandrils and Mullions for Window Openings.

THRESHOLDS OF ALL KINDS IN LEAD, STEEL, BRONZE OR BRASS.

Marqueses and Canopies, Including Glass, Copper Flashings, etc., Complete.

STORE FRONTS IN CAST IRON OR STEEL BARS AND IN GENUINE BRONZE OR BRASS.

STEEL SASH.

WINDOW GUARDS, PLAIN AND ORNAMENTAL.

Lamp Standards, Bracket Lamps and Lanterns, in Wrought Iron, Cast
Iron and Genuine Bronze,

MEMORIAL TABLETS IN BRONZE.

Signs in Bronze and Brass, Letters Raised or Incised.

Counter Railings for Banking Rooms, in Plated Iron or Genuine Bronze.

Tellers' Cages for Banking Rooms, in Plated Iron or Genuine Bronze.

BALCONIES.

DIRECTORY BOARD FRAMES IN IRON AND BRONZE.

Classification of Our Products

FLAG POLES IN STEEL, COMPLETE WITH ALL STAYS, MAST, BLOCKS AND GUYS.

STILL PLATE DOORS AND FRAMES.

STELL FRAMES FOR KALAMLINED DOORS.

BOILER PLATE WAINSCOT.

WHILL GUARDS OF CAST IRON OR STEEL.

SKYLIGHT GUARDS OF WIRE MESH.

SIDEWALK LIGHTS OF REINFORCED CONCRETE.

SIDEWALK LIGHTS OF STEEL BAR CONSTRUCTION.

SIDEWALK LIGHTS WITH CAST IROX FRAMES.

SKYLIGHTS SIMILAR TO SIDEWALK LIGHTS, WITH LARGER GLASS.

SIDEWALK DOORS WITH VALLE LIGHTS INSERTED.

SIDEWALK DOORS OF CHECKERED STEEL.

COAL HOLE COVERS, WITH GLASS INSERTED.

COAL HOLE COVERS, WITH CHECKERED SURFACE.

COAL CHUTES OF STEEL.

CLEAN-OUT DOORS.

FENCES OF ALL KINDS.

EXTRANCE GATES.

ARIA GRATINGS.

FLOOR GRAINGS OF CAST AND WROUGHT IRON.

PIPE TRENCH COVERS AND FRAMES.

FIRE ESCAPES.

LADDIES OF ALL KINDS.

LOCKERS, EXPANDED METAL AND PRESSED STEEL

BRONZE AND GLASS SHOW CASES AND MUSEUM CASES.

FOUNTAINS (CAST IRON).



