





GEORGE RICHARDSON, PRESIDENT.  
CHAS. LIVINGSTON, VICE-PRESIDENT.

W. ATKINSON, MANAGER.  
JOHN KINGHORN, SEC.-TREAS.

THE

KINGSTON VEHICLE CO.,

▲ ▲ ▲ ▲ LIMITED.

MANUFACTURERS OF

“FRONTENAC”  
BUGGIES --  
SPRING WAGONS AND  
-- PHAETONS.



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INCORPORATED NOV. 8TH, 1894.

KINGSTON, ONTARIO, CANADA.

## To Consumers.

We are at all times looking for your valued orders through your local dealer, but if he does not handle our goods, write us and we will name you prices F. O. B. Kingston, and satisfactorily guaranteed. Already other people are representing theirs as just as good—Ours are PEERLESS—Just a little better than the rest.

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## To Dealers.

We study the trade requirements and make goods that are finished so as to please the purchaser's taste, yet never overlook the absolute necessity of using only such stock—put together by careful workmen—as cannot fail to wear well.

We shall endeavor to merit a portion of your orders by supplying you with honest vehicles (as good as we know how to make them) at a fair price. We will protect the trade in every way consistent with fair dealing, and want permanent representatives in every locality.



## Critical People . . . . .

Are the ones whose trade we seek. We assure them of  
four things :

HONEST MATERIAL (as good as you would put in yourself.)

GOOD WORKMANSHIP (as honest as you would ask.)

FINE FINISH (you can see it is right.)

RIGHT PRICES (those we make fine.)

We invite a most thorough inspection of our factory and its products. As it is impossible for all to come, we attach a few of many testimonials from practical and well-known gentlemen. It would give us great pleasure to show every one interested all the details of our work, confident that careful inspection will lead every one to see that our goods are unequalled.

NOTE—The Cuts in this Catalogue are mostly taken from our 1896 Catalogue, and therefore do not show any of the up-to-date improvements we are turning out for 1897, as the cuts for that purpose were not ready in time for this issue.

TRURO, N. S., April 27th, 1895.

GENTLEMEN:—In appearance and finish "FRONTENACS" are quite up to our expectation, high as those expectations were from the sample and from the statements made by your Mr. Bunker.

All those who have seen them admire them very much. One of our agents, to whom we sent a sample the other day, writes that "It sold quickly on arrival," and adds the following, "I tell you the 'FRONTENAC' talks itself. Send another one right away, or two if you like, they take fine here."

Yours truly,

A. R. FULTON & CO.

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PERTH, ONT., March 27th, 1895.

DEAR SIR:—I spent a day in the factory of the Kingston Vehicle Co., looking through their material and examining workmanship. They are certainly using the very best material, and their facilities for getting out their goods rapidly are right and A1. It is quite evident that they are paying special attention to the small details of their work, which is of great importance in the durability of the job. The finish is extra good, and the work has the appearance of being a hand-made job, which is of great advantage in selling. Their styles are first-class. I have placed with them an order for my spring goods, and would strongly advise anyone who wants to handle goods that will give satisfaction to himself and customers to buy "FRONTENAC" buggies.

Yours truly,

M. STANLEY.

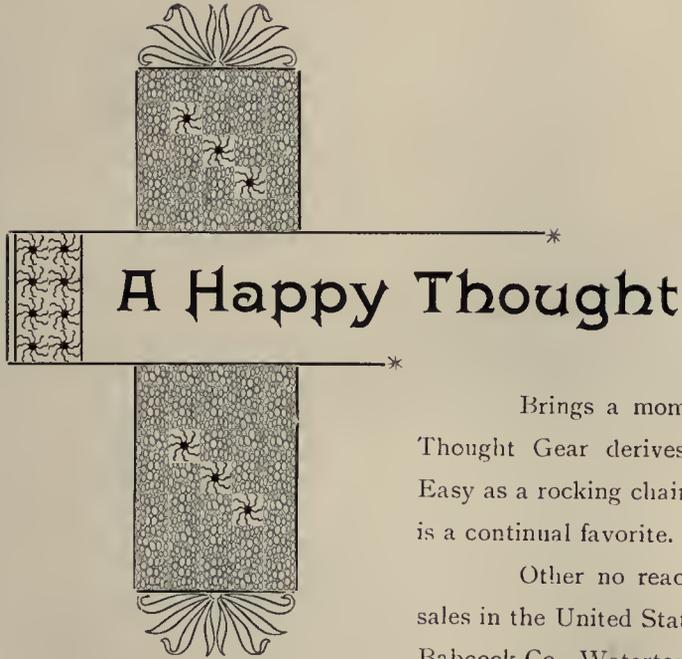
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GEORGEVILLE, QUE., April 17th, 1895.

DEAR SIR:—I am more than satisfied with your goods; in fact, I consider them the best made, best finished and most stylish goods made in Canada, and in future I shall handle no other make.

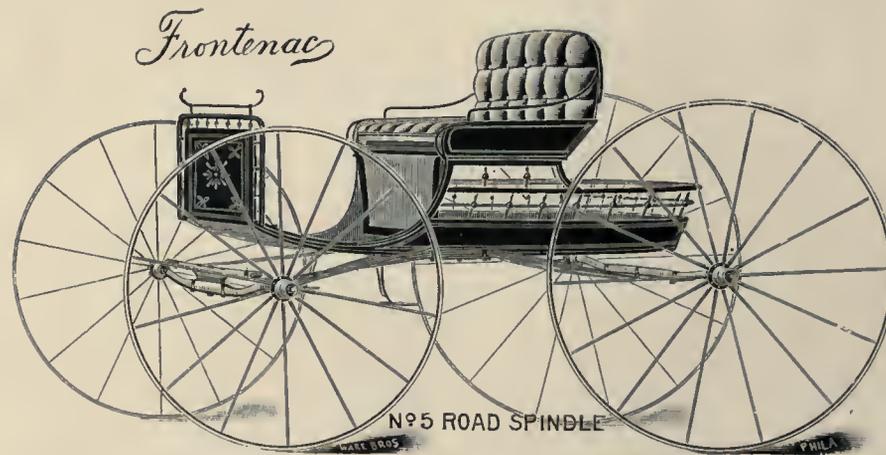
Yours truly,

J. E. TAYLOR.



Brings a momentary pleasure, but the purchaser of our Happy Thought Gear derives permanent satisfaction while using the buggy. Easy as a rocking chair (and as comfortable as the best upholstered one), is a continual favorite.

Other no reach buggies are fast going out of popularity, but its sales in the United States (where it is controlled by the celebrated H. H. Babcock Co., Watertown, N.Y.) are increasing year by year. Its spring reach gives it great carrying capacity, and its rigid construction makes it a long-lived gear. It does not rattle, is low down and looks well with any style of a body.



**No. 5 ROAD SPINDLE.** Trimmed in leather, grained gear and ash body, hangs very low. Is very tasty.

## Road Spindle and Corning Happy Thought Gear.

The Wheels are B standard 3-6 and 3-10.

TIRES..... $\frac{7}{8}$  or 1 inch Round Edge Steel.

AXLES.....Double Collar, fine grade steel, nicely swedged.

BODYS.....Ash Frames and White Wood or Ash Panels. Round Corners and swelled panels glued and screwed to stay.

GEAR.....Second Growth Timber. Best bolts, dips, iron and steel the market can afford.

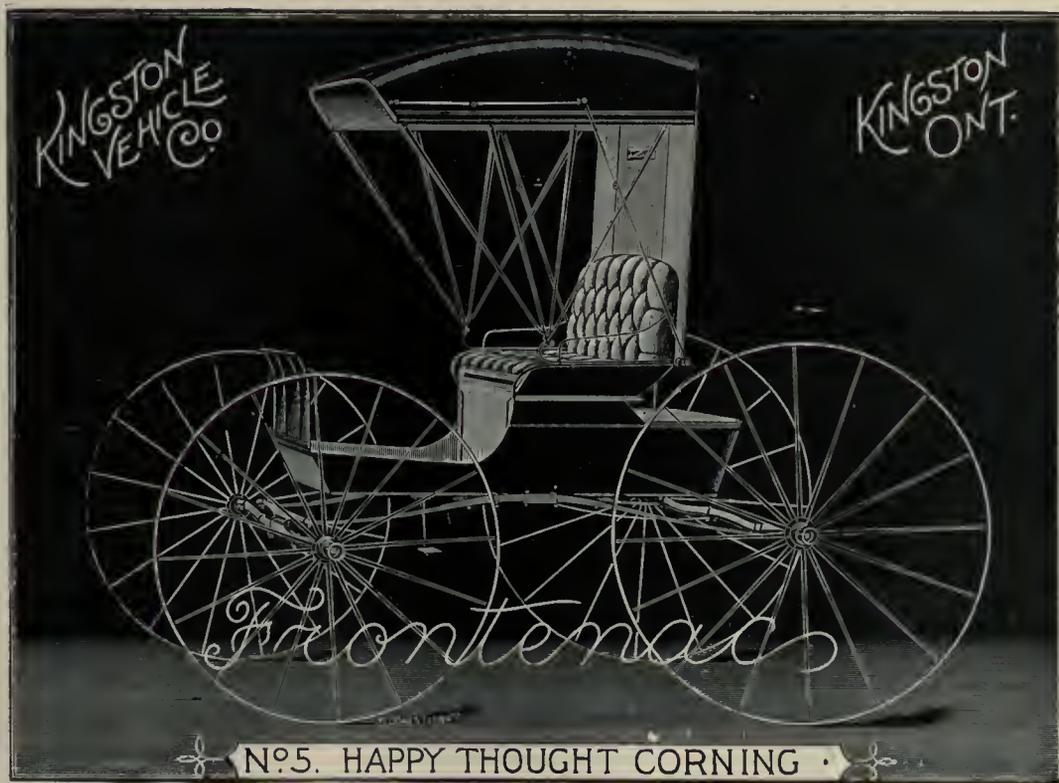
TRIMMING....Spring Cushion and Back ; leather or cloth, nicely pleated and stuffed. Good carpet and apron with tasty dash and rail-rope or plain handles.

TOP.....28 oz. American Rubber, lined with blue, green or brown cloth.

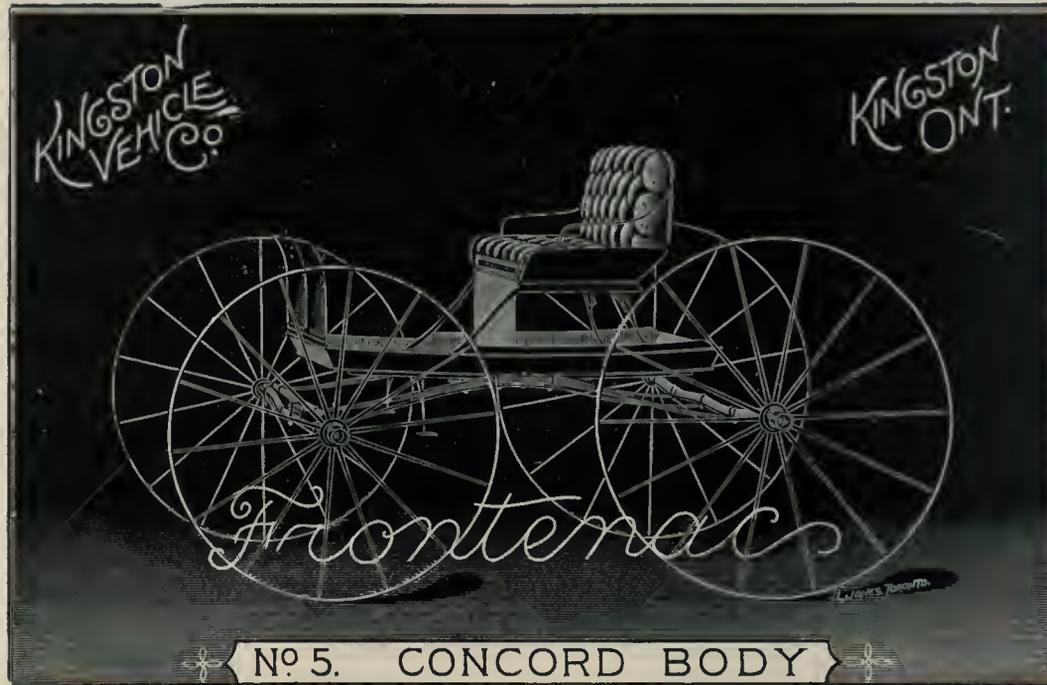
PAINTING.....Black Body ; Red, Green or Yellow Gear, appropriately striped, and the whole finished with high grade varnish. A very tasty buggy indeed.



SPINDLE BODY WITH TOP.



Same as No. 5 Spindle Corning except the Body.



**Happy Thought Gear**

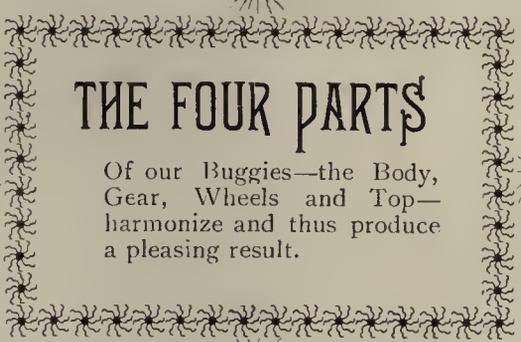
Same Trimmings, Grade Stock, Workmanship and Finish as the preceding cuts, except has Concord Body.  
Makes a neat little driver. Above cut does NOT show our latest improvements.

## The Body

Has whitewood panels, with unusually fine sweeps and curves, oval corners, newest design. Finish like a mirror.

## The Gear

Has second growth Ohio hickory, 15-16 fantail swedged steel axles, English steel springs.



## THE FOUR PARTS

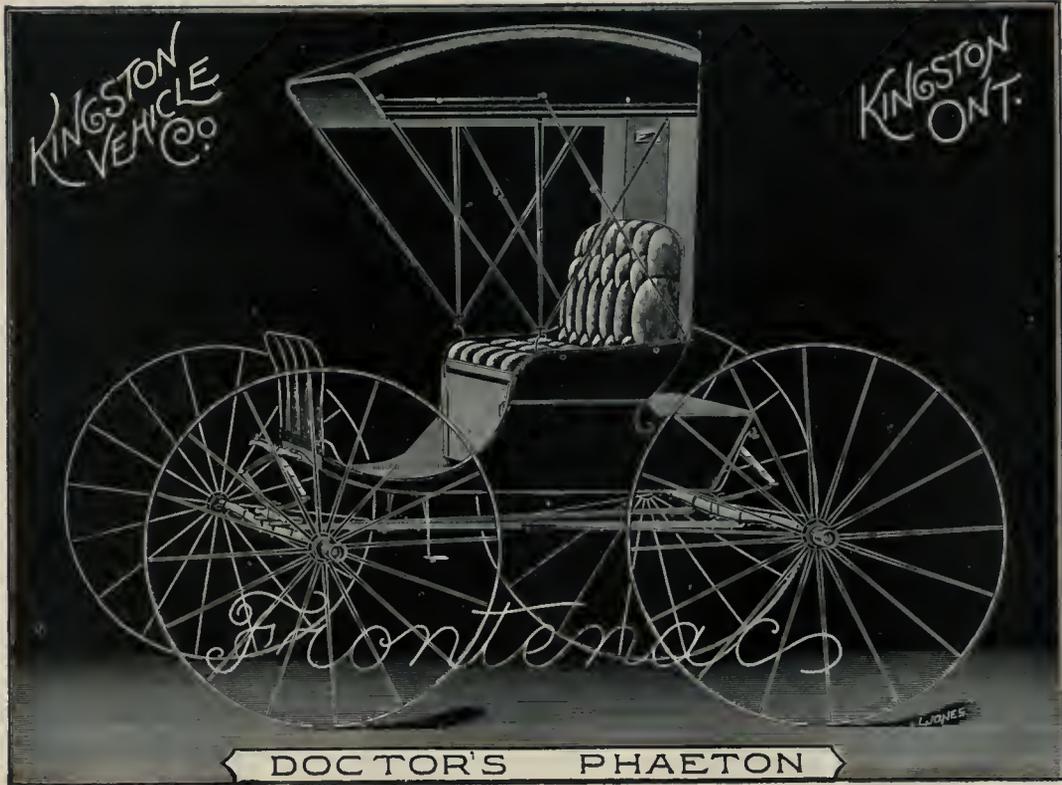
Of our Buggies—the Body, Gear, Wheels and Top—harmonize and thus produce a pleasing result.

## The Wheels

Are all "B" Standard, 42 and 46 in. and 40 and 44 in. Sarven or Locke & Jewell,  $\frac{7}{8}$  or 1 inch Tire, bolted between each spoke.

## The Top

Is correctly proportioned, and the stock used throughout the choicest of its kind. Removable without touching the arm rails or trimmings. Levers if desired; four bows or three bows as shown.



**No. 1.**

**DOCTOR'S PHAETON—End Spring Gear.**

- WHEELS.....“ B ” Standard 3.6 and 3.10 or 34 and 38.
- TIRES..... $\frac{7}{8}$  or 1 inch Round Edge Steel.
- AXLES.....Double Collar, fine grade steel, nicely swedged.
- BODY.....Ash Frames and White Wood. Round Corners and swelled panels glued and screwed to stay.
- GEAR.....Second Growth Timber. Norway bolts and clips. Best iron and steel throughout.
- TRIMMING....Spring Back and Cushion covered with hand-buffed leather or good quality cloth, nicely pleated and stuffed. (Back extra high.)
- PAINTING.....Body, black; Gear, red, or green neatly striped and finished A 1.
- TOP.....American Rubber.



**No. 1.**  
**PIANO BODY.—End Spring Gear.**

Same as No. 1 Doctor's Phaeton, except the body and height of back.

Makes a very tasty carriage. Has round corners on body and seat, swell panels on seat and body, and solid back to seat.

This is one of the best buggies we turn out and is very stylish.

Our No. 1½ Piano Box Buggy is a strictly artistic piece of plain neatness. Light and neat. Body is 21 inches wide,  $\frac{3}{4}$  seat, 3 bow top trimming, fine grade cloth or hand buffed leather. The gear is properly proportioned for capacity, the painting superb.

We can furnish job with rubber tires on ball bearing axles if required.



No. 1.

**CORNING BODY—End Spring Gear.**

Same as No. 1 Piano Body, except body.

A beautiful design, very graceful and up-to-date in every detail.

We make a No. 1 and No. 10 Special either with Corning or Piano body, 15-16 axle, "B" wheel,  $\frac{7}{8}$  or 1 inch tire, square corner bodys, machine buffed leather, Canadian rubber in top, and deep back to seat, nicely painted. Good job, but we don't guarantee it.



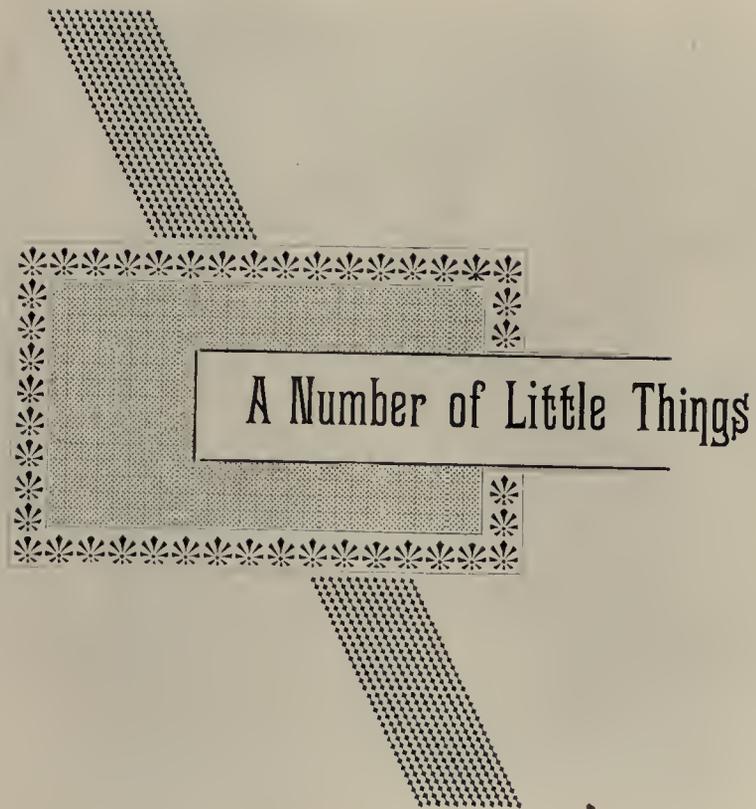
No. 2.

**PIANO BODY—Buffalo Road Gear.**

This gear is well known in Canada and is popular to all. It is proportioned same as the preceding numbers. The trimming, painting and finish are in every detail our very best.



Same as preceding cut except body. Very neat and durable.



Are used in our Buggies which are of great value in assisting the dealer to a quick and profitable sale: A beveled plate curtain light, a full Brewster fifth wheel, wrought heel stays, reaches ironed full length, etc.

Careful mounting, packing and crating also is a great help. We do this work well, studying carefully the needs of the dealer and using a crate calculated to bring the vehicle to its destination in as nearly a perfect condition as possible.

Our painting and trimming—the entire finish—will please anyone, in fact the most critical are the ones who appreciate our goods, and buy in preference to all other makes.



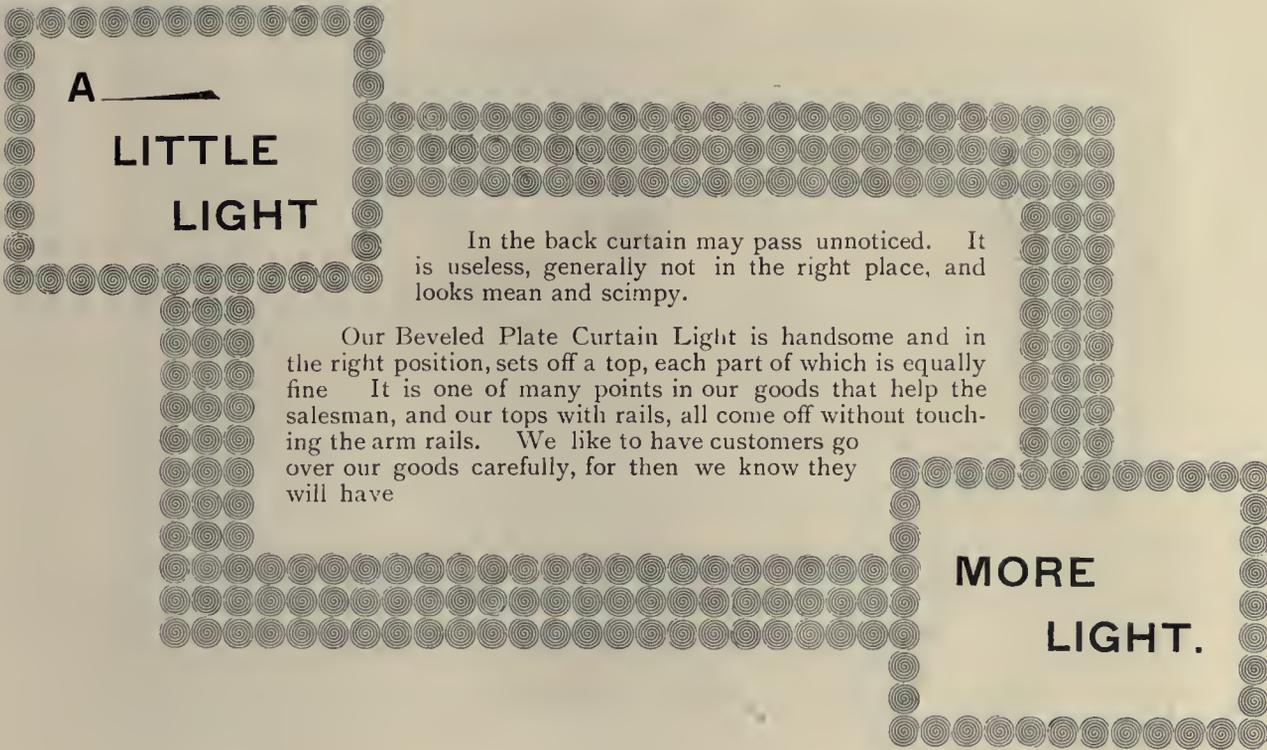
No. 3.

**PIANO BODY—Ontario Gear.**

This is a fine side and end spring gear, rides very easy, is durable, and is proportioned as in Nos. 1, 2 and 5. The demand for this gear is increasing in our factory. So this, coupled with our taste and good quality goods, is a sure output of money.



Same in all details as preceding cut, except body. See it before you decide.  
Our No. 10 Special Gear is similar to No. 3 in appearance.



A

**LITTLE  
LIGHT**

In the back curtain may pass unnoticed. It is useless, generally not in the right place, and looks mean and scimpy.

Our Beveled Plate Curtain Light is handsome and in the right position, sets off a top, each part of which is equally fine. It is one of many points in our goods that help the salesman, and our tops with rails, all come off without touching the arm rails. We like to have customers go over our goods carefully, for then we know they will have

**MORE  
LIGHT.**



**No. 4.**

**CORNING BODY—Side Bar, Side Spring Gear.**

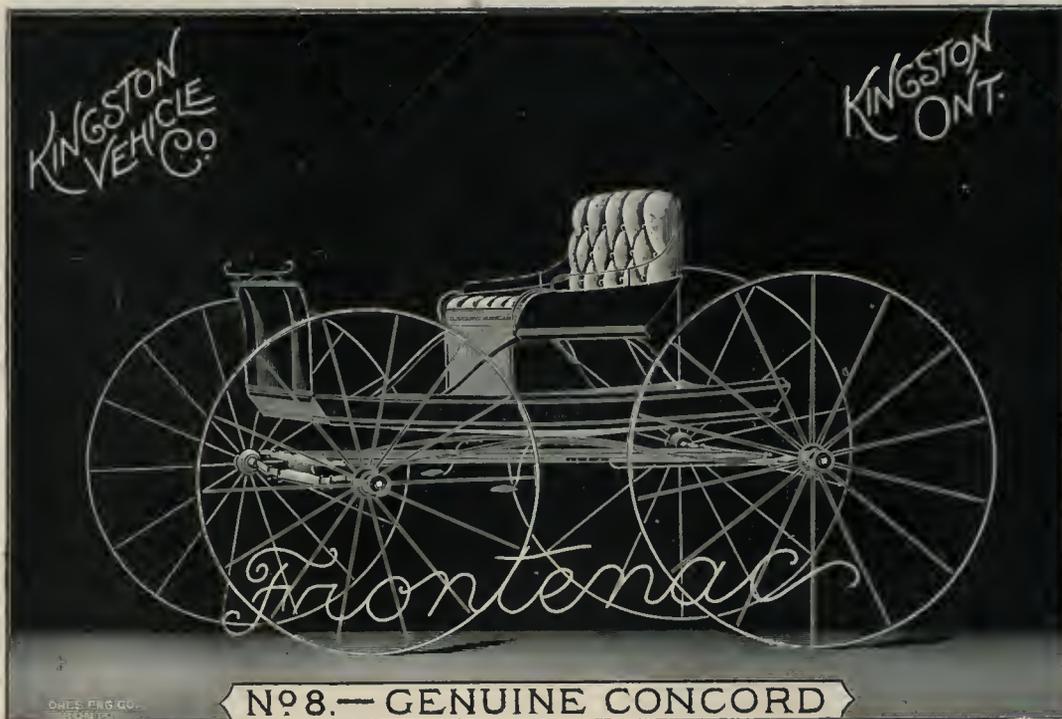
Same body and same proportion, quality stock and workmanship as Nos. 1, 2, 3 and 5, and differs only in style of gear. Some customers will have no other.



**No. 6.**

**CORNING BODY.—Three Reach Side Spring Gear.**

This Buggy is in great demand in the lower provinces. Exactly same as No. 1, 2, 3, 4, and 5, except style of gear, which we use for Corning Body, Piano Body, or No. 6 Concord. Very durable and easy riding. Equal in all details to any of our best lines.



## CONCORDS ❀❀❀

In the Genuine Concord, shown on page 30, the body is 59 inches long by 29 inches wide, with solid back seat; cushion being  $31\frac{1}{2}$  inches long by 16 inches deep, back 17 inches high above top of cushion. A large roomy business waggon with body on top of springs.

We also make a Light Concord called our No. 6 Concord.

Body rests between spring bars, and is 55 inches long by 25 inches wide, with regular buggy seat, solid back.

Concord gears are painted green, black, carmine, or primrose, with black fine line stripe.

## OUR BEACON CART ❀❀❀

Is a very good job for rough work; seats two riders. Cut for the asking.

## SEE OUR No. 100 SPECIAL CONCORD ❀❀❀

Finest job ever put on the Canadian market. Up-to-date in all details.



⇒ No 7 - TWO SPRING PHAETON ⇒

We make fine Mikados.

No. 7.

**TWO-SPRING PHAETON.**

**With or Without Fenders, Lamps or Child's Seat.**

AXLES.....Steel, 15-16 bed front, 1 inch in rear, 15-16 Arms.

WHEELS.....Sarven or Locke and Jewell, 1 inch or  $\frac{7}{8}$  inch Steel Tire, bolted in each space between spokes.

SPRINGS .....Best Oil-tempered Steel.

PAINTING.....Body, Black ; Gear, Green or Black ; Stripe, Gold or Carmine.

TRIMMING....Best Hand-buffed Leather or Cloth. Hand-made Steel Springs in Back and Cushion.

TOP.....3 Bow American Rubber, best quality ; unless Leather is specially ordered.

MOUNTINGS..Silver or Black.

Our cut does not show the up-to-date points in full, such as the latest style dash and other details that go to make it a fine piece of work. We can furnish RUBBER TIRES AND BALL BEARING AXLES if ordered in time on this job.



We make fine Mikadoes.

No. 9.

FRENCH PLATFORM PHAETON—With Fenders.

Lamps and Child's Seat Extra.

AXLES.....Steel, 1 inch fantail swedged in front,  $1\frac{1}{8}$  inch coach bed in rear.

WHEELS.....Sarven, 1 inch only, Round Edge Steel Tire, bolted in each space between spokes.

SPRINGS.....Best Oil-tempered Steel.

PAINTING.....Body, Black; Gear, Dark Green or Black, Carmine Stripe.

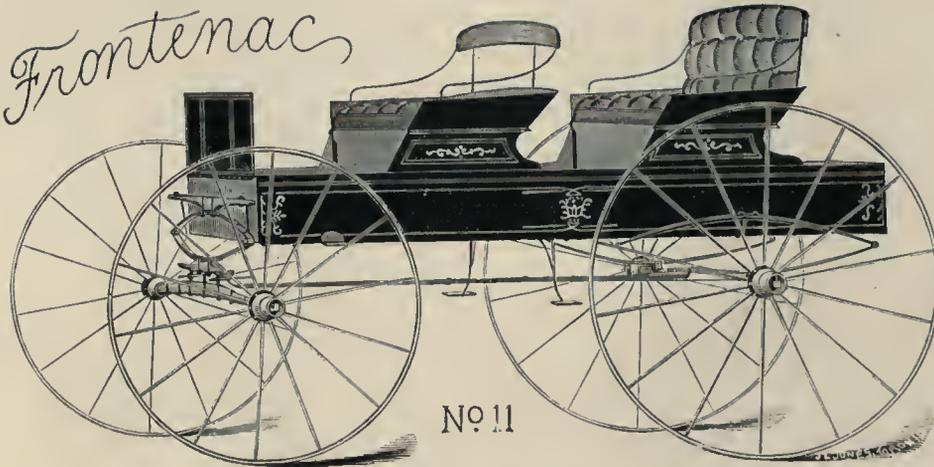
TRIMMING.....Best Hand-buffed Leather or good Wool Cloth. Hand-made Steel Springs in  
Back and Cushion.

TOP.....Leather Quarter, unless otherwise specified.

MOUNTINGS..Silver or Black.

During season '96 we could not supply the demand for this carriage, but have doubled the quantity for '97, and feel confident they will sell at sight.

*Frontenac*



No 11

**We make fine Mikados.**

No. 11.

**THREE-SPRING WAGON—With Pole or Shafts.**

**Capacity from 1,000 to 1,200 Pounds.**

BODY .....34 inches wide, 7 ft. long, 8 inches deep ; Hinged Tail-board.

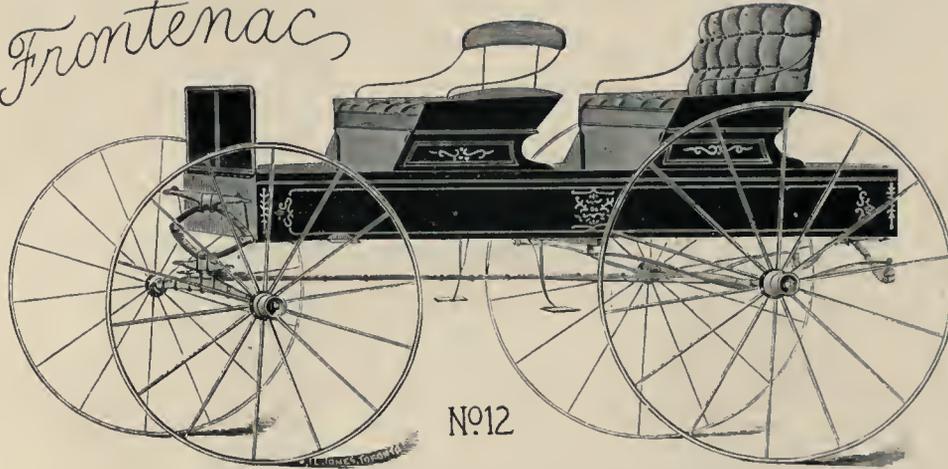
GEAR .....1 $\frac{1}{8}$  inch Double Collar Steel Axles ; 1 $\frac{1}{4}$  inch Oil-tempered Springs.

WHEEL.....1 $\frac{1}{8}$  inch Round Edge Steel Tires, bolted between spokes.

PAINTING..... { Body, Black or Panel Green, handsomely Striped. ;  
                          { Gear, Olive Green or Kingston Red, Nicely Striped.

TRIMMING....Dark Leather Cushions ; Full Leather Back on rear seat.

*Frontenac*



No 12

**HALF PLATFORM SPRING WAGON.**

**WITH POLE OR SHAFTS.**

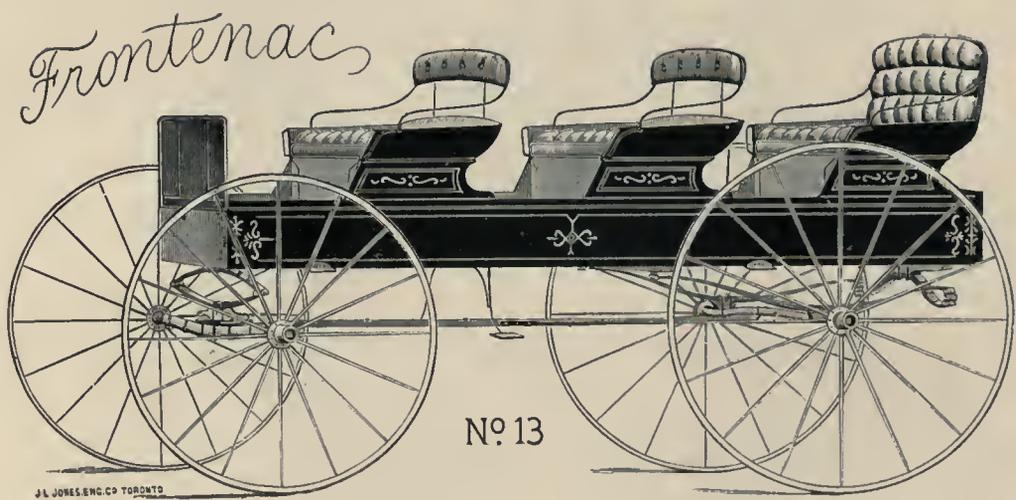
Same as No. 11, except Platform Springs in rear.

## WE MAKE GEARS AS FOLLOWS :

- No. 1. Elliptic End Spring.
- “ 2. End Spring Side Bar (Buffalo).
- “ 3. Side Spring, End Spring (Ontario Reversed).
- “ 4. Side Spring Side Bar (Road Queen).
- “ 5. Happy Thought (two Side Springs with Centre Spring Reach).
- “ 6. Concord with Body between Springs.
- “ 7. Two Spring Phaeton.
- “ 8. Genuine Concord Body on Top of Springs.

## BODIES AS FOLLOWS :

- Piano or Corning supplied on either No. 1, 2, 3, 4, 5, or 6 Gear.
- Spindle Body “ “ No. 1, 2, 3, 4, 5, or 6 Gear.
- Concord (Light) “ “ No. 6 or 5 Gear.
- Concord (Heavy) “ only on No. 8 Gear.
- Doctor's Phaeton “ only on No. 1. Gear.
- Phaeton “ only on No. 7 and 9 Gear.



J.L. JONES ENG. CO TORONTO

No 13

No. 13.

TWO OR THREE-SEATED HALF PLATFORM WAGON.

With Pole Only.

Capacity from 1,400 to 1,600 pounds.

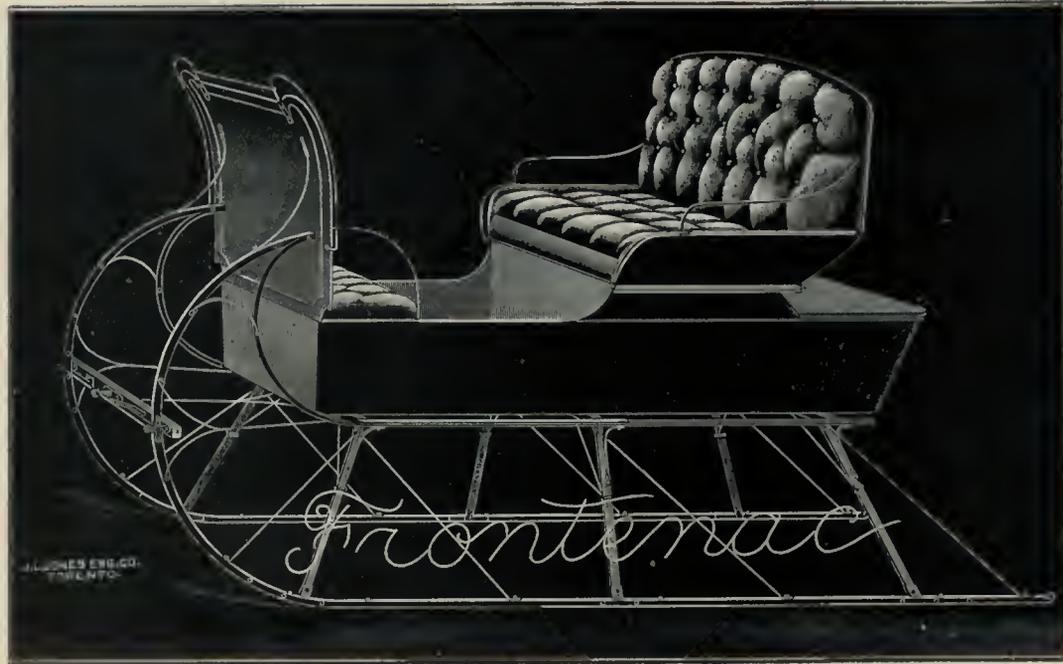
BODY .....38 inches wide by  $8\frac{1}{2}$  ft. long, 9 inches deep, with Hinged Tail-board.

GEAR ..... $1\frac{1}{4}$  inch Double Collar Steel Axles;  $1\frac{1}{2}$  inch Oil-tempered Springs.

WHEELS..... $1\frac{1}{4}$  inch Round Edge Steel Tires, bolted in each space between spokes.

PAINTING..... { Body, Black, Panel Green or Seal Brown; Nicely Striped.  
                  { Gear, Kingston Red or Quaker Green.

TRIMMING....Leather Cushions; Full Back on rear seat.



**PIANO BOX No. 50.**

Sleigh tastily trimmed and painted. Neat for business or pleasure.

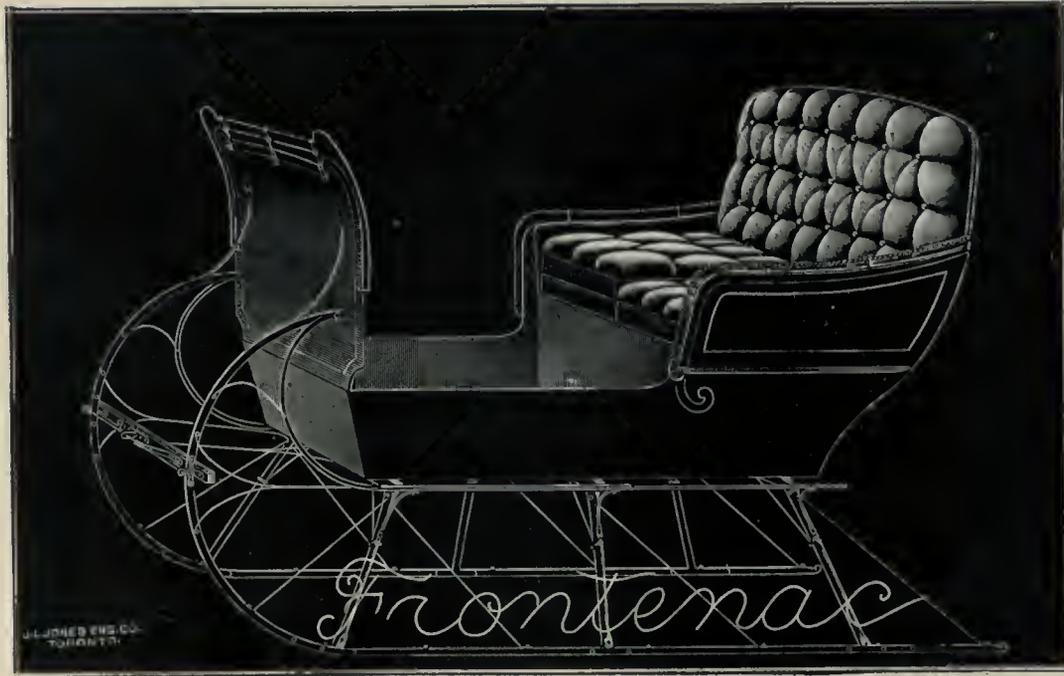
(42)

KINGSTON  
VEHICLE  
CO. LTD

"FRONTENAC"



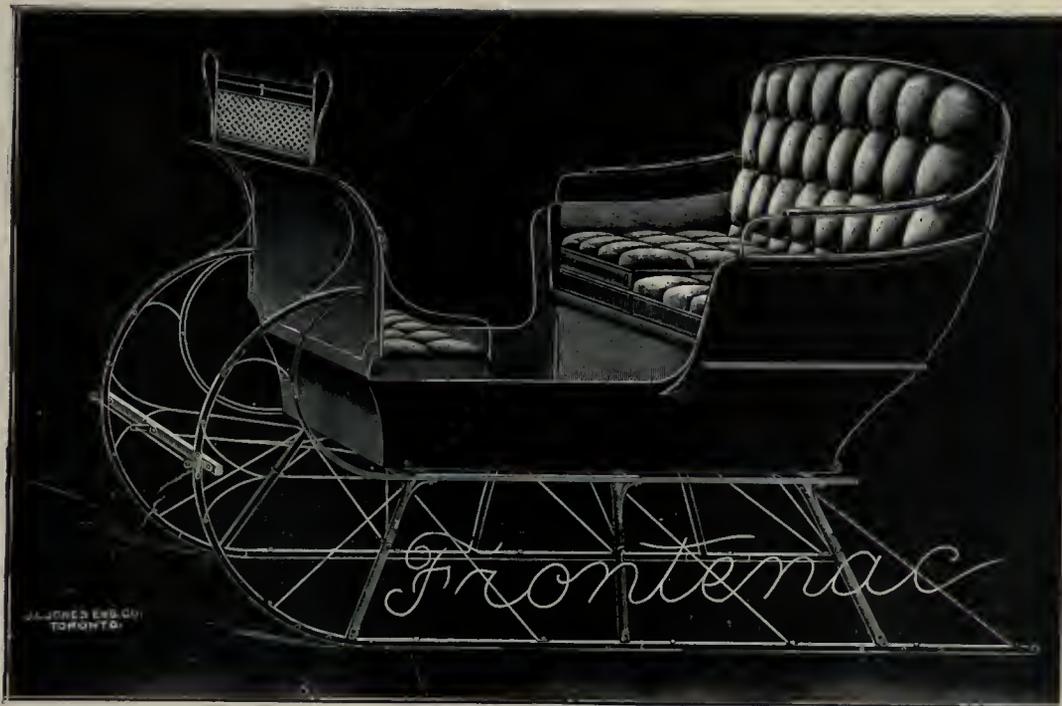
Trimmed in rich plush or green cloth. Body painted black, Gear red or green. Nice  
for lady and gentleman.



**WINNIPEG No. 51.**

We paint Body dark colors ; Gear red, green or old gold plush. Very roomy and tasty in design.

(44)



**SOLID COMFORT No. 52.**

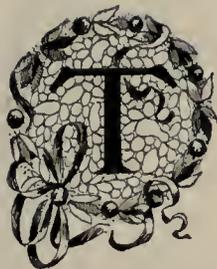
Most of these we trim in good grade green cloth, and the painting up-to-date. Very roomy, making one of the finest family sleighs in the market.

## Guarantee

We will be glad to supply to each purchaser of a buggy or phaeton, when so requested by him, a guarantee as follows:—

The “FRONTENAC” Vehicle No..... sold on.....  
by.....agents for the KINGSTON VEHICLE CO.,  
to.....of.....is hereby warranted to be of good  
material and workmanship; exactly as represented by us and well made in every particular.

Should any breakage occur within one year from date of sale by us, on account of defective material or workmanship, we will furnish repairs at our factory, free of charge, upon production of the broken parts; but we will not in any case allow charges for repairs.



THE Old Limestone City, as it is affectionately termed, is on many accounts a place of peculiar interest. Historically it is redolent of picturesque memories. Originally a French military post, then the gateway of the United Empire Loyalist migration to Upper Canada, it became a garrison station ranking with Quebec and Halifax in the estimation of the Imperial authorities. After figuring conspicuously in the War of 1812, it was much more strongly fortified, and made the southern terminus of the Rideau Canal, by which troops were to be conveyed from Montreal to the Lakes without skirting the American border along the St. Lawrence River. Nearly half a century ago it became the capital of the Canadas—a distinction, however, which it did not long retain. At about the same period it sent forth that greatest of Canadians, the creator of the Dominion, Sir John Macdonald. Among its other contributions to the public life of the country are such redoubtable cavaliers as Sir Oliver Mowat, Sir Richard Cartwright, and the present Lieutenant-Governor of Ontario.

As an educational centre, Kingston stands second to no other city in the land. The repute of Queen's University is worldwide, and her graduates have attained the highest eminence in many spheres. The Royal Military College is the West Point of Canada. The newest institutions—the School of Mining and the Dairy School—have already proved the wisdom of their projectors and met an imperious need.

Commercially, Kingston occupies an important position. Situated at the foot of the great American chain of Lakes, and at the head of the River St. Lawrence, it is entrusted with the transhipment of countless argosies of wheat on the way from the Northwest to Montreal, and thence to England. Its railway connections are excellent, and it affords the easiest outlet for the produce, agricultural and mineral, of a large portion of Central and Eastern Ontario. Its industrial enterprises are numerous and flourishing.

At all seasons of the year, and particularly in summer, Kingston possesses many attractions for tourists. While Nature is asleep, it is the chosen home of ice-yachting, hockey and other sports. When she awakes, it becomes the portal of that enchanting archipelago, the Thousand Isles, as well as a resort of no small pretensions in itself.



KINGSTON FROM FORT HENRY.

# MONTREAL CARRIAGE LEATHER CO.,

MANUFACTURERS OF

"STAG"

— BRAND

Patent, Enamel, Top, Winker,  
Dash, Landau, Buffings, Col-  
ored Trimming and Uphol-  
stering Leathers.

J. ALEX. STEVENSON,

PROPRIETOR.



Works : Town of St. Henri.

Office : 20 Lemoine Street,



————— MONTREAL.



PARK WALK, KING STREET.



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# MCCASKILL, DOUGALL & CO.

MANUFACTURERS OF

VARNISHES, JAPANS <sup>AND</sup> COLORS.

Factory and Warehouses,  
Cor. Manufacturers, D'Argenson and  
St. Patrick Streets, Canal Bank.

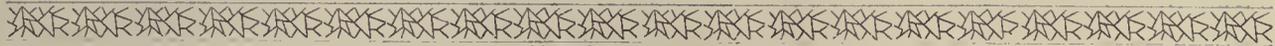
## MONTREAL.

Offices,  
30 St. John Street.





CENTRAL SCHOOL.



INCORPORATED 1882.

TRE...

LAWSON  
VARNISH  
CO.



Manufacturers of Fine

Carriage  
Varnishes <sup>and</sup> Japans.

Chicago, 392 Wabash Ave.

Boston, 168 Purchase St.





KINGSTON MILLS.

# GANANOQUE SPRING & AXLE CO.,

MANUFACTURERS OF



Wagon and Carriage Axles,



Wagon and Carriage Springs,

Wagon Skeins, and the Beaver Bolt Clipper.



CLERGY STREET

# THE CANADA PAINT FACTORY

FACTORIES AT...

MONTREAL, TORONTO & VICTORIA.

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❁ ❁

MANUFACTURERS OF...

Fine Colors, Stains, ©  
...Varnishes and Paints

The only First Hands in Canada for ....

LEVIGATED MINERAL COLORS.

HEAD OFFICE:

572 William Street, - -

MONTREAL.

The Paint Company of Canada—Capacity  
nearly equal to all the other Paint  
Houses combined.

Proprietors of the Leading Brands of  
Vermilions, Window Blind Greens,  
Oil Wood Stains, Mixed Colors and  
Paints, White Leads....

Manufacturers of Canadian Magnetic  
Iron Oxides, Indian and Venetian  
Reds, all shades, Diamond Graphite  
Paints and Specialties....

Manufacturers of Decorators' and  
Painters' Materials, Paper Stainers'  
Colors, Lithographers' Colors and  
Varnishes, Artists' Tube Colors,  
Carriage Builders' Primers, Fillers,  
Fine Colors, Varnishes, Painters'  
Triple Strength Tinting Colors,  
Wall Paper Colors....

Owners of Quebec Paint Lands and  
Graphite Mines....



FORT FREDERICK.

# BECKWITH-CHANDLER COMPANY,

MAKERS OF HIGH-GRADE....

## COACH AND RAILWAY VARNISHES.

FACTORY  
193-203 Emmett St, Avenue B  
AND  
242-248 Wright Street  
NEWARK, N. J.

NEW YORK OFFICE  
621 BROADWAY  
CABLE BUILDING.

PLEASE ADDRESS ALL COMMUNICATIONS AND ORDERS TO OUR NEW YORK OFFICE.



MARKET PLACE.

# Canada Wheel Works,

MANUFACTURERS OF....

Fine Carriage Woodwork...

Of all descriptions....

Spokes,

Rims,

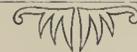
Shafts,

Poles,

...AND Sleigh Goods.



All our hickory is imported from Ohio and Kentucky and is selected by one of our own Firm, from the Choicest Stock that can be found in these two States. We make a specialty of Shafts and Poles, put together, ready to iron. The quality and finish is well known throughout the Dominion.



E. H. PHELPS & Co., Merritton, Ont.



MILITARY CAMP, BARRIEFIELD.

# McKINNON DASH & HARDWARE CO.,

Of ST. CATHARINES, Ltd.

Manufacturers of...



## High Grade Carriage Dashes & Fenders

— ALSO —

Carriage Hardware, Whip Sockets,

...Suspender Buckles and



...Bicycle Chains.



NB.— The Kingston Vehicle Company use our  
Dashes, Fenders & Hardware.

ST. CATHARINES,  
ONTARIO



DRY DOCK.





KINGSTON GENERAL HOSPITAL.

# The Dominion Wheel Works,

Manufacturers of

High Grade Vehicle Wheels, Sarven Patent, Shell  
Band and Wood Hub Wheels.

Second Growth Timber a Specialty.

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**WEST & FREEMAN,** Successors to Benjamin Bros. & West. **Yarker, Ont.**



QUEEN'S UNIVERSITY.

Muirhead's

ARE  
EASY  
TO  
USE

Varnishes

\*\*\*\*\*

Brilliant and Lasting.

Enquiries Invited.



ANDREW MUIRHEAD,

...TORONTO

Office, 82 Bay Street.

Warehouse, Mining Lane.

Factory, St. Lawrence Street.

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Y. M. C. A. BUILDING.



---

The Sherwin-Williams Co.,

CLEVELAND, CHICAGO, NEW YORK.

Largest Manufacturers of Fine Paints in the World.

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If your rig is painted with the  
Sherwin Williams' Paints, it's  
painted with the best material.  
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