Instructions for
Operating Model G1
Graphotype

This Book Is Very Important
Read and Keep It

Addressograph Co.
PRINTS FROM TYPE

Chicago, Ill.

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Houston, Texas, 312 Lumbermans Bank Bldg.
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Seattle, Wash., 1023 White Bldg.
Shreveport, La., 411 Market St.
Spokane, Wash., 707 Sprague St.
Toledo, Ohio, 466 Spitzer Arcade
Toronto, Ont., Can., 70 Bay St.
Washington, D. C., 501 Southern Bldg.
Williamsport, Pa., F. G. Sweet

Explanatory

THIS book contains instructions for the operation and care of the Model G1 Graphotype. The Graphotype is easy and simple to operate. The instructions are given in detail. We urge that the operator read and study them so as to become familiar with the Graphotype and the principle of operation, and thus get the best results. The Graphotype may be furnished equipped with 44, 56, or 80 characters (letters, numbers, punctuation marks, etc.). The instructions for the 44 character Graphotype are different from those for the 56 or 80 character. Therefore, the reader should first determine the character capacity of the Graphotype for which the instructions are desired. The 44 character Graphotype can be distinguished by the circular character dial HG-751 as shown on page 3. The 56 or 80 character Graphotype may be distinguished by the long character strip HG2-738 as shown on page 9. This book is written in two parts; Part One on page 2 giving complete instructions for the operation and care of the 44 character capacity Graphotype, and Part Two on page 8 giving complete instructions for the 56 or 80 character capacity Graphotype.

FOR ORDERING PARTS, SEE INSTRUCTIONS ON PAGE 14.

Part One

INSTRUCTIONS FOR OPERATING G1 GRAPHOTYPE, 44 CHARACTER CAPACITY
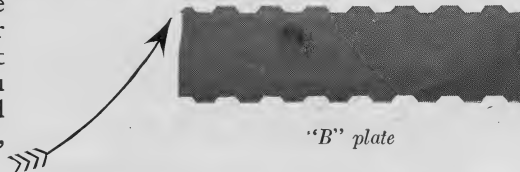
Setting Up of Graphotype

After you have uncrated the Graphotype, thoroughly wipe off the heavy oil that has been applied to the nickeled and bright parts to prevent rust during transit. The heavy oil can be easily and quickly removed by using a little gasoline or benzine on a piece of cloth. Particular attention is called to cleaning the carriage rail HG-6002, shown in figure 2, page 4. This rail must be absolutely free from particles of dirt. Use a non-lint cloth. Dirt or lint must not get onto any parts of the machine.

Refer to figure 1, on opposite page. Assemble the stand by bolting legs HG-13 and HG-14 and brace HG-15 together—use the hexagon head screws. Then fasten the top of the stand on the legs, using the fillister head nickel plated screws. Set the machine on the stand and fasten it, using the two round head bolts in the two holes located in rear. Place tray HG-140 in position as shown in figure. You will find two dowel pins in the bottom of the tray. These will fit into the two holes in the machine, thereby securely holding the tray in position. Locate the copy holder in the hole drilled on top of Graphotype over to the right, as shown in figure opposite.
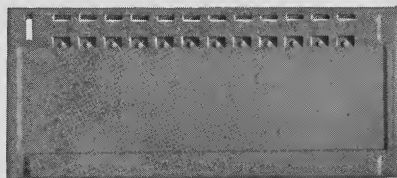
OPERATING

(Refer to figure 2, page 4)

Place a box of blank address plates on the tray at the right. Open the jaws on the carriage by pulling forward on lever HG-68-1 and then push it down. The address plate should be inserted down into the jaws as far as possible, and brought to the left against the gauge HG-6296. If you use style "B" plates, have the tapered edge at the upper left hand corner, like this:

"B" plate

If you have style "C" plates, insert plate with sockets for tabs to the top and top of plate toward operator, like this:

"C" plate

After the address plate has been placed in the jaws in correct position, raise lever HG-68-1 up and toward the machine. This throws the jaws, together with the address plate, into embossing position.
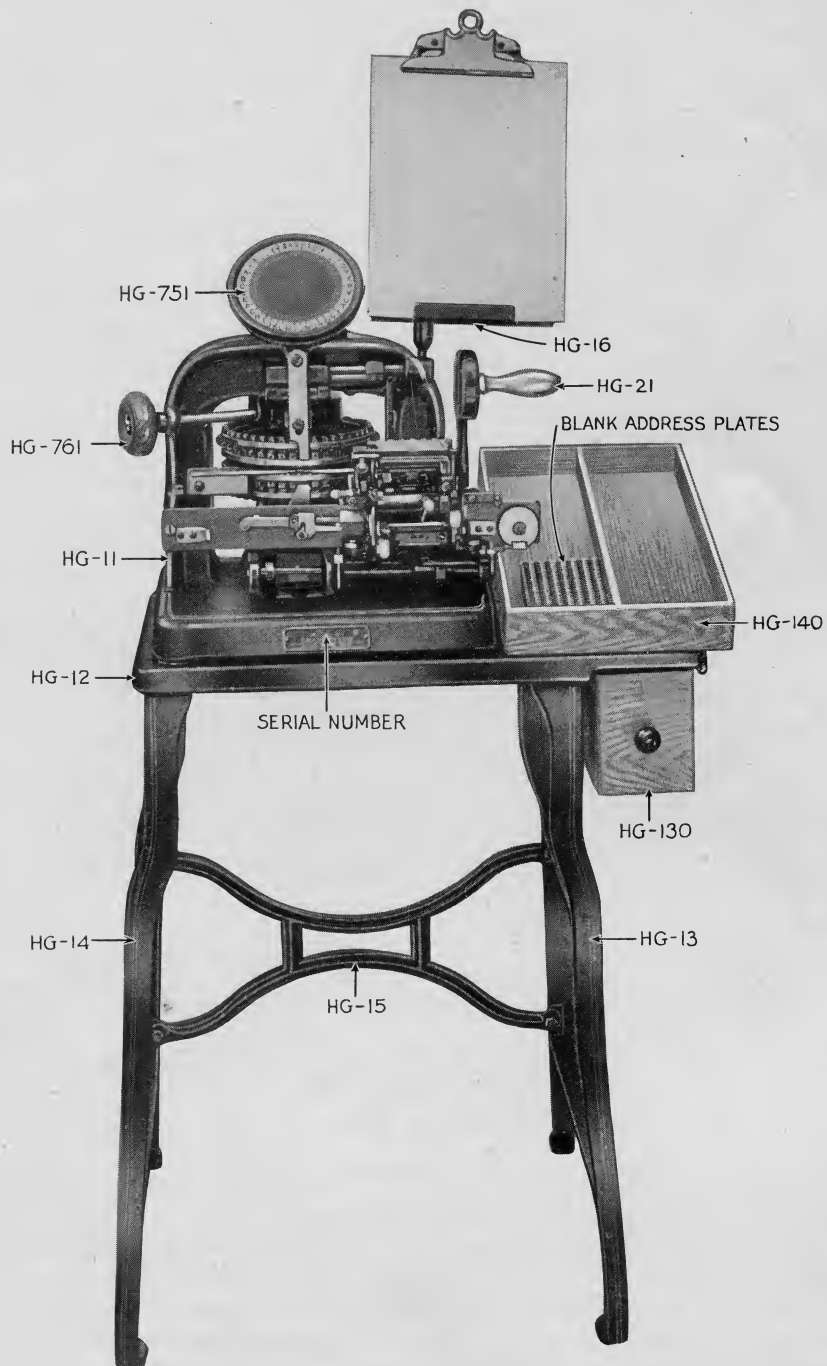
HG-751

HG-16

HG-21

BLANK ADDRESS PLATES

HG-761

HG-11

HG-140

HG-12

SERIAL NUMBER

HG-130

HG-14

HG-13

HG-15

Figure 1

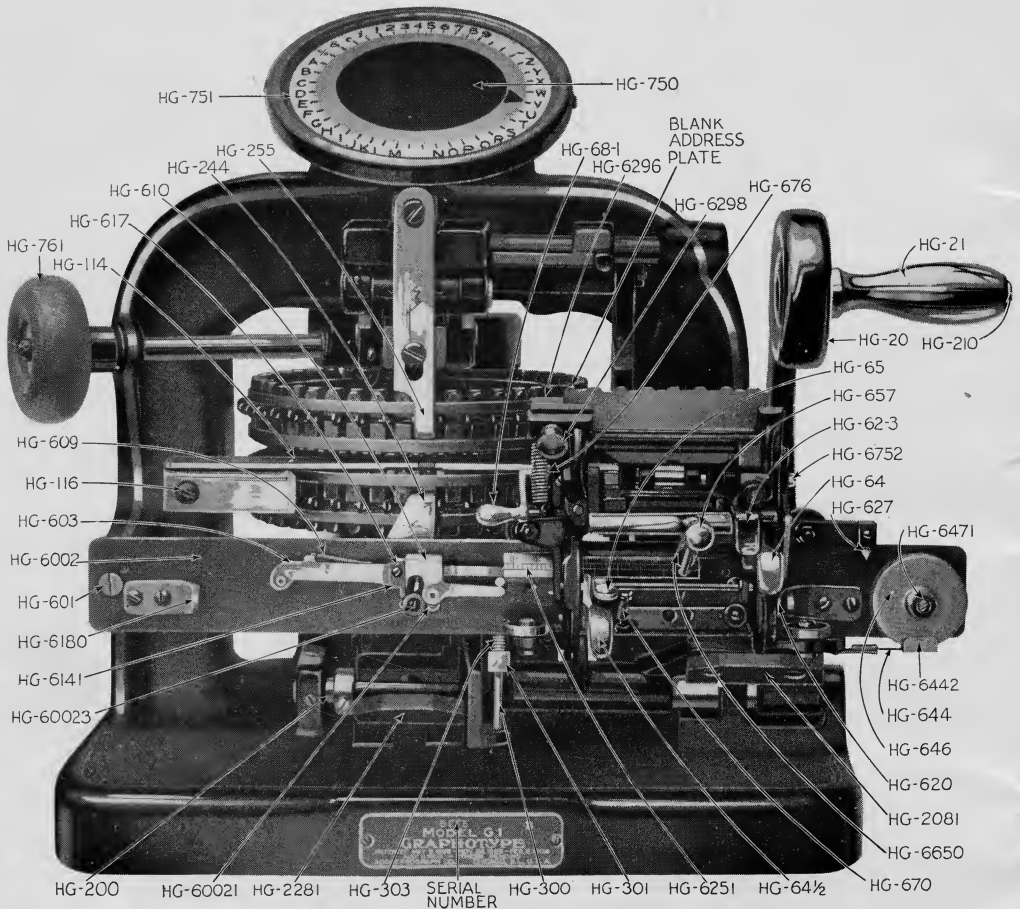*View of 44 character capacity Graphotype completely set up*

Figure 2

Front view of 44 character capacity Graphotype

EMBOSSING

(Refer to figure above)

Place the index finger under hook **HG-64½**, pressing down with thumb on lever **HG-65**, and roll carriage to the left as far as it will go.   With the left hand, turn knob **HG-761**, thereby bringing the pointer on indicator dial **HG-751**, to the character desired.   With the right hand grasp the operating lever **HG-21**, and give it a quick pull forward toward the operator, as far as it will go.   Then return the lever back to the original position.   This movement embosses a character on the address plate.   CAUTION: Attention is called to the importance of pulling the operating lever **HG-21** forward as far as it will go.   Failure to do so would cause a defective character to be embossed, in that the character would not be raised to the standard height.

SPACING BETWEEN LETTERS

Simply pull forward on operating handle HG-21 approximately three inches, and then move it back to its original position.   This will cause the carriage to move one space without embossing a character on the address plate.

LINE STARTING POINT

(Refer to figure on page 4)

When it is desired to move the carriage back and forth to any position, place the index finger under hook HG-64½, pressing down on thumb lever HG-65, which will unlock the carriage so that it can be shifted to any point. IMPORTANT: Operator should never force the carriage to any position without first pressing down on thumb lever HG-65.

LINE SPACING

(Refer to figure on page 4)

Place the index finger under hook HG-64, and with thumb push back on line space frame HG-62-3, one notch for the next line.   When the lower line of type is completed and carriage returned to the right, raise up on lever HG-657, which will cause the carriage jaws to return to normal position, so that the address plate can be removed.

TO CHANGE LINE SPACING

(Refer to figure on page 4)

Two different line spacings can be had on any one Graphotype carriage. To change line spacing, lift up and pull toward operator, lever HG-657, and shift either to left or right as may be desired.

SUGGESTIONS TO OPERATORS

Practice inserting address plate without looking at the carriage, at the same time memorizing the address.   Learn to emboss the complete address plate without referring back to the copy.   Practice moving the carriage to the right, after the address plate has been completed, and then removing the address plate from the carriage and inserting another simultaneously, using both hands to the best advantage.   Practice locating the carriage in right position when embossing the 2nd, 3rd, or 4th lines of an address.   To obtain the best results from an address plate the 2nd, 3rd, or 4th lines should be indented, for example:

```
S.T.BUCKINGHAM,
      3609 WASHINGTON AVE.,
            GRAND RAPIDS, MICH.
```
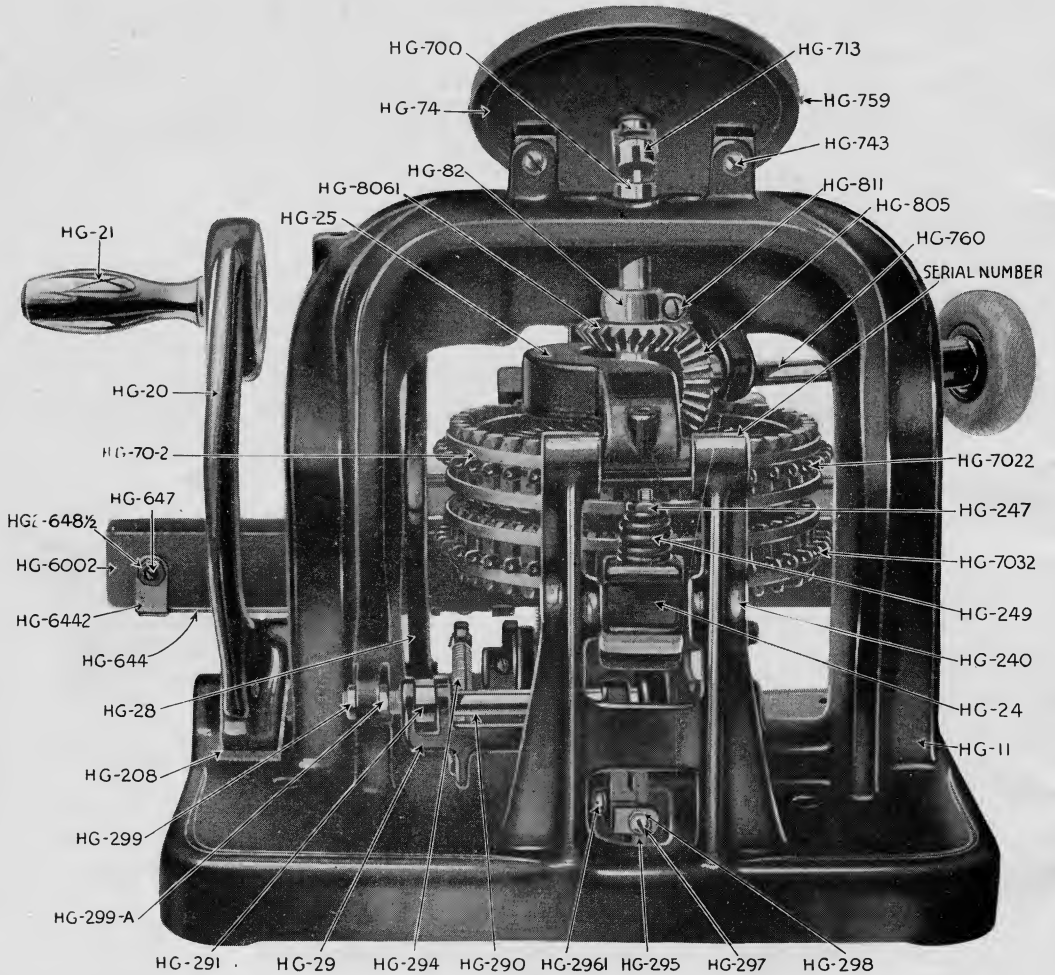
Figure 3

Rear view of 44 character capacity Graphotype

CLEANING DIES

Operator should frequently emboss all the characters on an address plate, and then make an inspection of the type to see that all of the characters are properly formed. Small chips of metal or dirt may lodge in the corners of the dies, causing the face of the type to be imperfectly formed. Any character showing this defect should have the die removed, so that it may be cleaned. If chips or dirt are found in the die, clamp the die in a small vise, and with the point of the tool (sent with the Graphotype) clean out the die. The point of the tool should be set directly into the die, not off at an angle. A firm tap with the palm of the hand or a light hammer will dislodge metal that has accumulated in the die. Care must be used not to scratch the face of the die with the tool. If you find oil in the face of the dies, wash them in gasoline or benzine, as the oil would prevent the characters from being raised to the standard height.

TO REMOVE DIES OR PUNCHES

To remove a die or punch, move the die head until the die or punch to be removed is at the rear of the Graphotype. Place the hook (that is sent with the Graphotype) in hole in the end of stripper lever HG-7022 for the die, or HG-7032 for the punch, shown in figure 3 on opposite page. If a die is to be taken out, first press down on lever; if a punch, press up on lever, and then pull out just far enough so that the die or punch can be lifted out of the die head. After inserting the die or punch be sure to push stripper lever back into place.

OILING

To keep your Graphotype in the best condition, it should be regularly lubricated. When in continuous operation, oil it once each day. A few drops of medium weight, best quality machine oil should be applied to all the moving parts and oil holes. These can be easily located by the operator. CAUTION: Oil must not get into the face of the dies, as this would prevent the characters from being raised to the standard height.

IN CASE OF ACCIDENT

Should your Graphotype, thru an accident or other cause, get out of order, write us explaining in detail the difficulty, and send with your communication, if possible, a sample address plate with all the characters embossed thereon for our inspection, and we will advise you promptly the necessary instructions to overcome your difficulty.

It is quite essential that the type on the address plate is properly formed so as to obtain the best results from the Addressograph. We urge that the operator occasionally send us a sample address plate with every character embossed thereon for our inspection, and in the event we find that the results you are obtaining can be improved, we will gladly write you the necessary instructions. When writing, always give the serial number of the Graphotype, location of which is shown in figures on pages 3, 4 and 6—figures 1, 2 and 3.

Part Two

INSTRUCTIONS FOR OPERATING G1 GRAPHOTYPE 56 and 80 CHARACTER CAPACITY

SETTING UP OF GRAPHOTYPE

After you have uncrated the Graphotype, thoroughly wipe off the heavy oil that has been applied to the nickeled and bright parts to prevent rust during transit. The heavy oil can be easily and quickly removed by using a little gasoline or benzine on a piece of cloth. Particular attention is called to cleaning the carriage rail HG2-6006, figure 5, page 10. This rail must be absolutely free from particles of dirt. Use a non-lint cloth. Dirt or lint must not get onto any parts of the machine.

Refer to figure 4 on opposite page. Assemble the stand by bolting legs HG2-13 and HG2-14 and brace HG2-15 together—use the hexagon head screws. Then fasten the top of the stand on the legs, using the fillister head nickel plated screws. Now set the machine on the stand and fasten it, with the round head bolts HG2-112 shown in figure on opposite page. Place tray HG2-140 in position, as shown in figure. The tray should be fastened firmly with screw that is to be inserted from under side thru center hole in base. Operating wheel HG2-830 should be placed on end of the shaft, as shown in figure. This wheel is fastened to the shaft by means of a taper pin. The wheel should be attached correctly, so that the tapered holes in the hub of the wheel and in the shaft will line up properly for the taper pin. To determine that the holes are in alignment, insert the taper pin with the fingers, and if the pin extends very nearly thru the entire hub it indicates that the holes are lined up. Tap the larger end of the pin a few times with a small hammer, so as to seat it securely. The Graphotype is now ready for operation.

OPERATING

INSERTING ADDRESS PLATES IN CARRIAGE
(Refer to figure 5, page 10)

Place a box of blank address plates in the tray at the right. Open the jaws of the carriage by pulling forward on lever HG-68-1, and then push it down. The address plate should be inserted down into the jaws as far as possible, and brought to the left against gauge HG-6296. If you use style "B" plates, have the tapered edge at the upper left hand corner, like this:
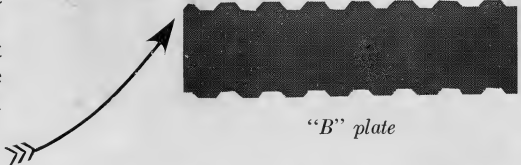
"B" plate

If you have style "C" plates, insert plate with sockets for tabs to the top, and top of plate toward operator, like this:
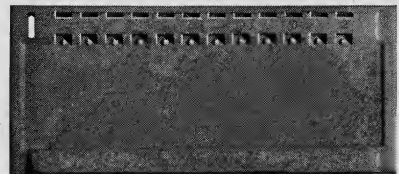
"C" plate

After the address plate has been placed in the jaws in correct position, raise lever HG-68-1 up and toward the machine. This throws the jaws, together with the address plate, into embossing position.
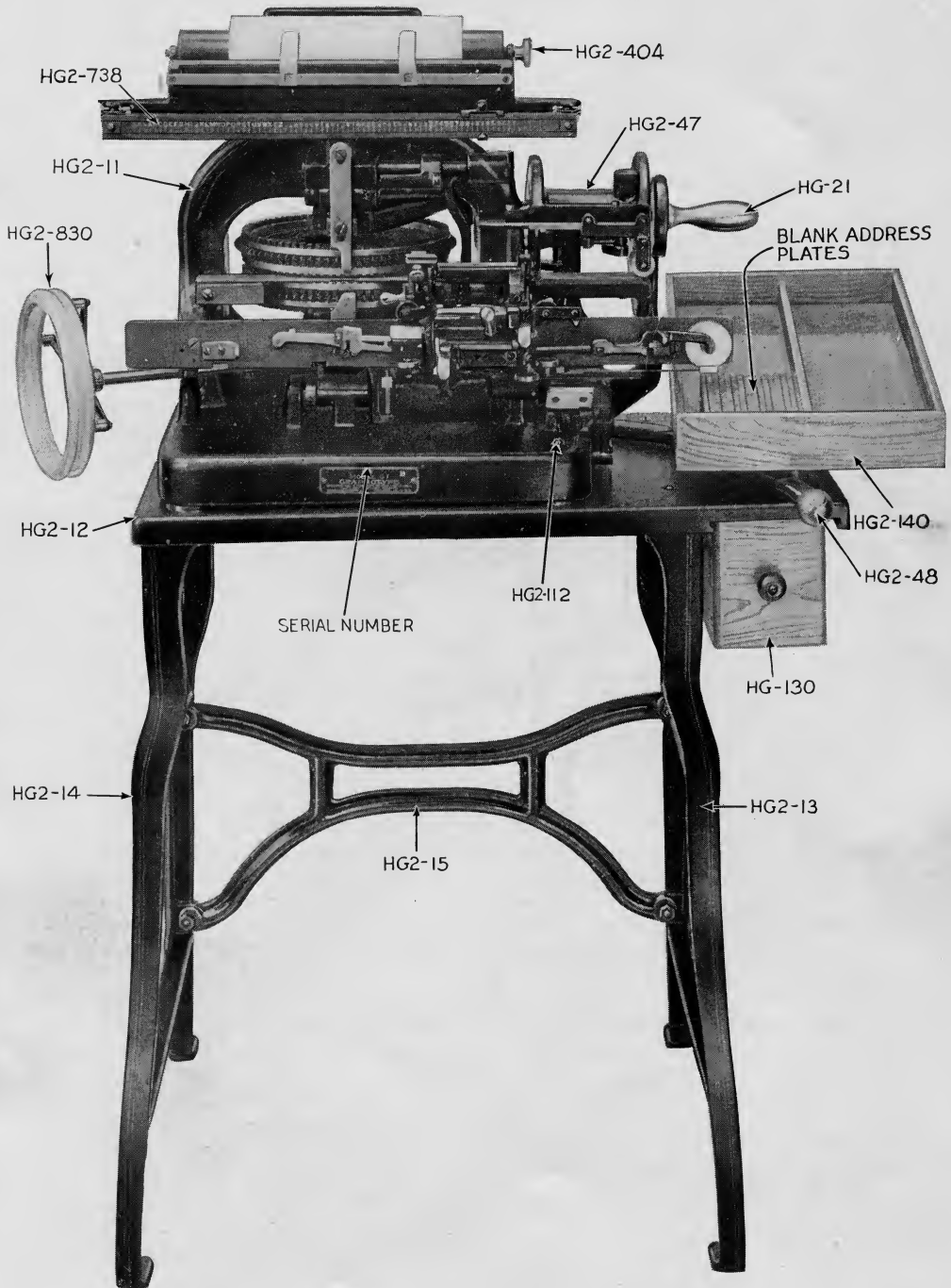
Figure 4

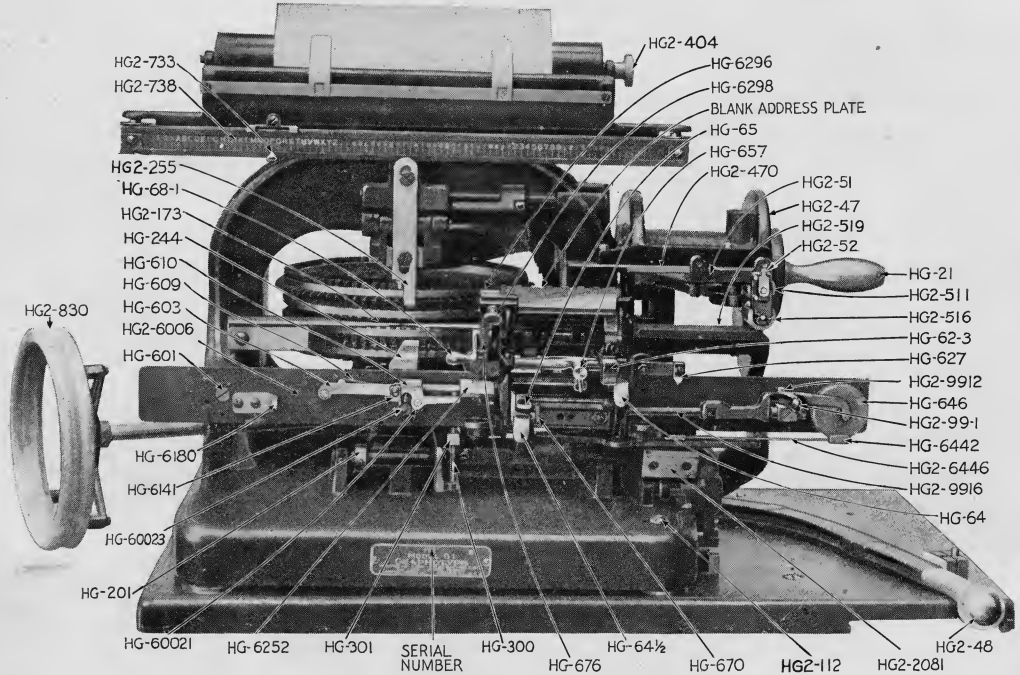*View of 56 or 80 character capacity Graphotype completely set up*

Figure 5

Front view of 56 or 80 character capacity Graphotype

EMBOSSING

(Refer to figure above)

Place the index finger under hook HG-64½, pressing down with the thumb on lever HG-65, and roll carriage to the left as far as it will go. With the left hand turn wheel HG2-830, thereby bringing the pointer on indicator bar HG2-738 to the character desired. With the right hand, grasp the operating handle HG-21 and give it a quick pull forward, toward the operator, as far as it will go. Then return the lever back to original position. This movement embosses a character on the address plate. CAUTION: The Graphotype is equipped with a safety stop, which will prevent the operator from making a partial stroke with the operating lever HG-21. It is therefore necessary that when a stroke of the operating lever is once started, it must be completed. Otherwise, the lever cannot be brought back to the original position.

SPACING BETWEEN LETTERS

Simply pull forward on operating handle HG-21 approximately two inches, and then move it back to its original position. This will cause the carriage to move one space without embossing a character on the address plate.

LINE STARTING POINT

(Refer to figure above)

When it is desired to move the carriage back and forth to any position, place the index finger under hook HG-64½, pressing down on thumb lever

HG-65, which will unlock the carriage so that it can be shifted to any point. IMPORTANT: Operator should never force the carriage to any position without first pressing down on thumb lever HG-65.

LINE SPACING

Place the index finger under hook HG-64, and with thumb push back on line space frame HG-62-3, one notch for the next line. When the lower line of type is completed (IF GRAPHOTYPE HAS PLATE ROLLER ATTACHMENT, OMIT THE FOLLOWING AND READ UNDER HEADING "PLATE ROLLER ATTACHMENT"), return carriage to the right, and raise up on lever HG-657, which will cause the carriage jaws to return to normal position, so that the address plate can be removed.

PLATE ROLLER ATTACHMENT
(Refer to figure 5, page 10)

THE PLATE ROLLER ATTACHMENT IS NECESSARY ONLY FOR CERTAIN REQUIREMENTS AND IS THEREFORE AN EXTRA ATTACHMENT. IT WILL NOT BE FOUND ON YOUR GRAPHOTYPE UNLESS IT WAS ORDERED.

When the address has been completely embossed, press lever HG2-99-1 to the left and roll carriage to the right as far as it will go. Now take hold of lever HG2-48 and pull it to the left as far as you can, and bring it back again to its original position. This movement will roll the address plate. One stroke is all that is needed. Move the carriage to the left only far enough for lever HG2-9916 to hold it in position in order to remove the address plate. Lift up on lever HG-657, which will cause the carriage jaws to return to normal position, so that the address plate can be removed.

NOTE: The Plate Roller Attachment is not intended for the purpose of entirely rolling and blanking down characters on obsolete address plates, so that the address plates may be again used. The function of the Plate Roller is to roll the face of the type on the address plates so as to make all characters of a standard height. The rolls on the Plate Roller Attachment have been carefully adjusted in our factory. Do not attempt to readjust them (other than mentioned under heading of "To Adjust Plate Roller Attachment") without first writing us and sending with your communication a sample address plate with all characters embossed thereon, and which has been rolled.

TO ADJUST PLATE ROLLER ATTACHMENT

The Plate Roller is adjustable to roll either zinc or alloy address plates. When rolling alloy plates, lever HG2-52, figure 5, page 10, should point down so that the word "alloy" on the lever is readable. When rolling zinc plates lever should point up, so that the word "zinc" is readable.

TO CHANGE LINE SPACING
(Refer to figure 5, page 10)

Two different line spacings can be had on any one Graphotype carriage. To change line spacing, lift up and pull toward operator lever HG-657, and shift either to left or right as may be desired.

SAFETY DEVICE

The Graphotype is equipped with a safety device to prevent dies and punches from being brought together without an address plate between them. This device operates automatically. When carriage is to the right the dies and punches cannot be made to come together. When address plate is placed in the carriage jaws and the carriage rolled to the left, this unlocks the safety which allows dies and punches to come together, embossing a character. Operator should never operate the Graphotype, bringing the dies and punches together, without there being an address plate between them.

SUGGESTIONS TO OPERATORS

Practice inserting address plate without looking at the carriage, at the same time memorizing the address. Learn to emboss the complete address plate without referring back to the copy. Practice moving the carriage to the right, after the address plate has been completed, and then removing the address plate from the carriage and inserting another simultaneously, using both hands to the best advantage. Practice locating the carriage in right position when embossing the 2nd, 3rd, or 4th lines of an address. To obtain the best results from an address plate the 2nd or 3rd line should be indented, for example:

```
S. T. Buckingham,
        3609 Washington Ave.,
                Grand Rapids, Mich.
Dear Sir:
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CLEANING DIES

Operator should frequently emboss all the characters on an address plate, and then make an inspection of the type to see that all of the characters are properly formed. Small chips of metal or dirt may lodge in the corners of the dies, causing the face of the type to be imperfectly formed. Any character showing this defect should have the die removed, so that it may be cleaned. If chips or dirt are found in the die, clamp the die in a small vise, and with the point of the tool (sent with the Graphotype) clean out the die. The point of the tool should be set directly into the die, not off at an angle. A firm tap with the palm of the hand or a light hammer will dislodge metal that has accumulated in the die. Care must be used not to scratch the face of the die with the tool. If you find oil in the face of the dies, wash them in gasoline or benzine, as the oil would prevent the characters from being raised to the standard height.

TO REMOVE DIES OR PUNCHES

To remove a die or punch, move the die head until the die or punch to be removed is at the rear of the Graphotype. Place the hook (that is sent with the Graphotype) in hole in the end of stripper lever HG-7022 for the die, or HG-7032, for the punch, shown in figure 6, page 13. If a die is to be taken out, first press down on lever; if a punch, press up on lever, and then pull out just far enough so that the die or punch can be lifted out of the die head. After inserting the die or punch be sure to push stripper lever back into place.
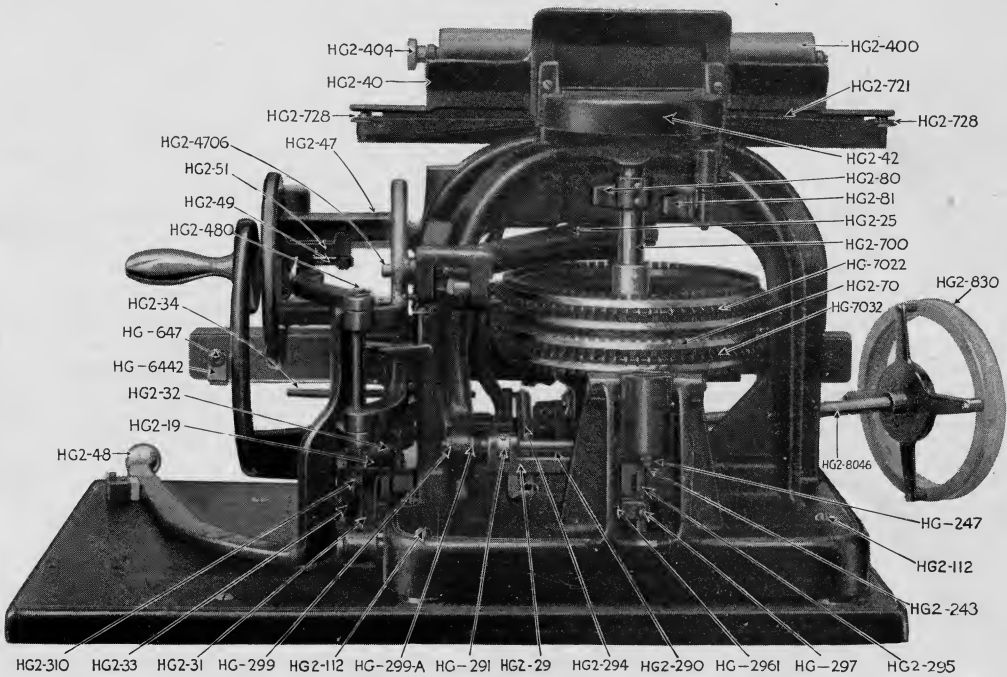
Figure 6

Rear view of 56 or 80 character capacity Graphotype

OILING

To keep your Graphotype in the best condition, it should be regularly lubricated. When in continuous operation, oil it once each day. A few drops of medium weight, best quality machine oil should be applied to all the moving parts and oil holes. These can be easily located by the operator. CAUTION: Oil must not get into the face of the dies, as this would prevent the characters from being raised to the standard height.

IN CASE OF ACCIDENT

Should your Graphotype, thru an accident or other cause, get out of order, write us explaining the difficulty in detail, and send with your communication, if possible, a sample address plate with all the characters embossed thereon for our inspection, and we will advise you promptly the necessary instructions to overcome your difficulty.

It is quite essential that the type on the address plate is properly formed so as to obtain the best results from the Addressograph. We urge that the operator occasionally send us a sample address plate with every character embossed thereon for our inspection, and in the event we find that the results you are obtaining can be improved, we will gladly write you the necessary instructions. When writing, always give the serial number of the Graphotype, location of which is shown in figures 4 and 5 on pages 9 and 10.

INSTRUCTIONS FOR ORDERING PARTS

The Model G-1 Graphotype may be furnished equipped with 44, 56 or 80 characters. First determine the character capacity of your Graphotype. The 44 character Graphotype can be distinguished by the circular character dial HG-751, as shown on page 3. The 56 or 80 character Graphotype may be distinguished by the long character strip HG2-738, as shown on page 9.

Some parts are similar in appearance for the 44, 56 and 80 character capacity Graphotypes. In such cases you will find but one illustration and two or more part numbers shown under the illustrated part. To determine the correct number of part required for your Graphotype, refer to illustration and then to the parts list and specify the part number corresponding with the number of characters in your Graphotype, as shown in column headed "Number of Characters Capacity."

When the part is the same for all model G-1 Graphotypes, it will so state in the character capacity column (as 44, 56, 80).

1. Address your orders to the Addressograph Co.—not to individuals.

2. Always give serial number of Graphotype when ordering parts. Location of the number on the Graphotype is shown in figures on pages 3, 4, 6, 9 and 10.

3. State how you want shipment made.

4. Sign name under which your account is carried by the Addressograph Co., and not the name of an individual.

5. When ordering address plates specify whether you want zinc or alloy.

6. Order for parts should be written separately from correspondence pertaining to other matters.

TELEGRAPHIC CODE

In telegraphing an order for parts, start with the code, telling us how to ship; then use the code word and number for the part wanted, stating the amount required, and then give serial number of your Graphotype.

Oauca—Ship quickest route
Oave —Ship by express
Oavia —Ship by express to
Oaya —Ship by freight
Oazar —Ship by freight to
Oazul —Ship by mail
Obala —Add to our order of

HG-12
HG2-12

GRAPHOTYPE
ADDRESSOGRAPH CO.
CHICAGO
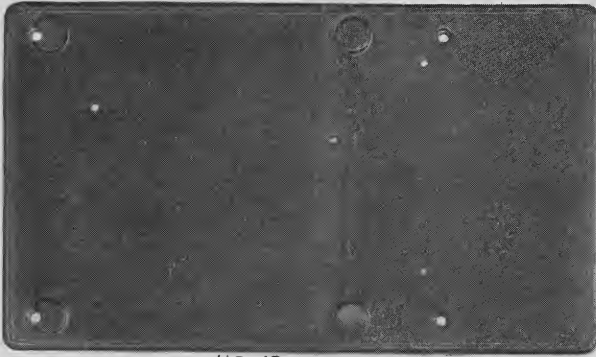
HG-999
HG2-999
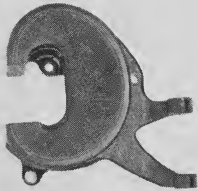
HG2-47
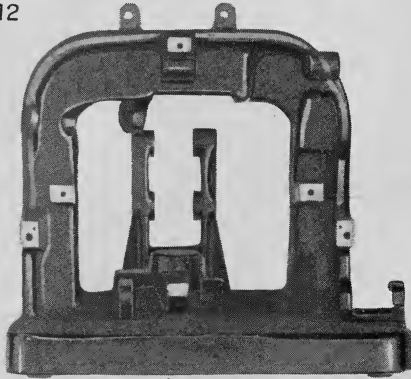
HG-11
HG2-11

HG2-48

HG-15
HG2-15

HG-14
HG2-14

HG-13
HG2-13

Cut 1
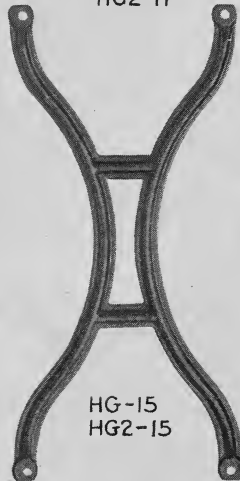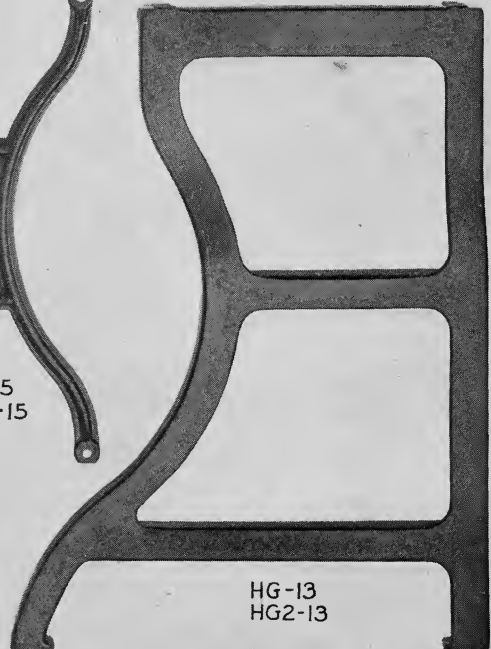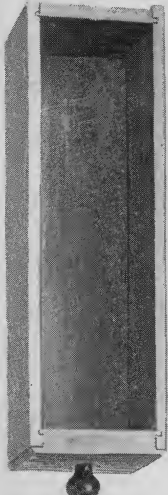
HG-130
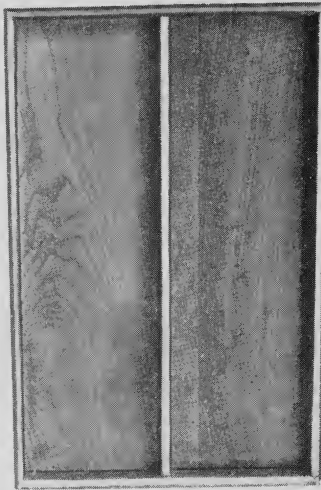
HG-140
HG2-140
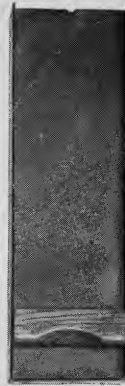
HG-155

HG2-145

HG-143

HG-142

HG-147
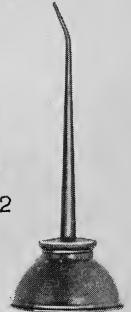
HG2-146

HG-129

HG-18
HG2-18

HG-164
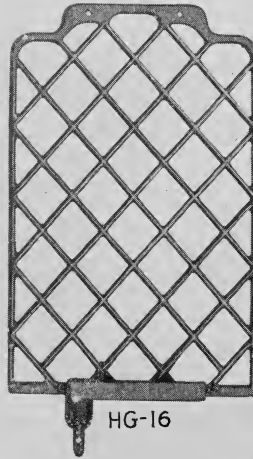
HG-114
HG-115
HG2-171
HG2-172
HG2-173

HG-700
HG2-700

HG-16

HG2-42
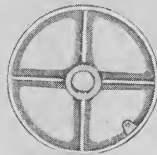
HG2-73

HG2-53
HG2-53-5

HG2-400

HG2-41
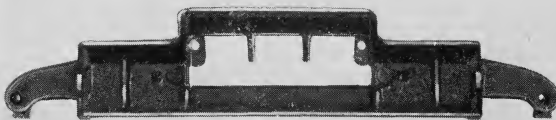
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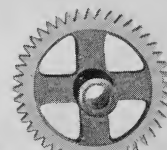
HG-73
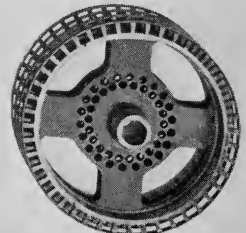
HG2-70
HG-70-2
HG2-70-5

HG-200
HG2-200

HG-290
HG2-290

HG-210
HG2-210

HG2-294

HG-294

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HG2-270

HG-26

HG-21

HG2-33
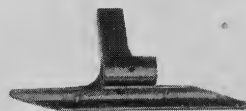
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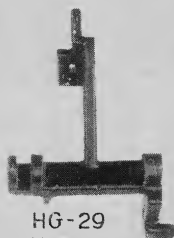
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HG2-28

HG-27

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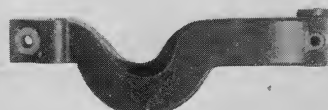
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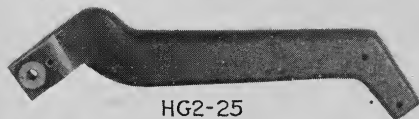
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HG-20

HG2-19

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HG-74

HG-75

HG-740

HG-713

HG-742

HG-743

HG-759

HG2-820

HG-701

HG2-720
HG-808

HG2-860

HG2-340

HG2-3400

HG2-3401

HG-165

HG-750

HG-8061

HG-805

HG-763

HG-762

HG-760

HG-82

HG-811

HG-128

HG2-8240

HG2-824

HG2-80

HG2-832

HG2-862

HG2-826
HG2-8261
HG2-8262

HG2-827

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HG2-830

HG2-85

HG2-823½

HG2-81

HG2-86

HG2-861

Cut 4
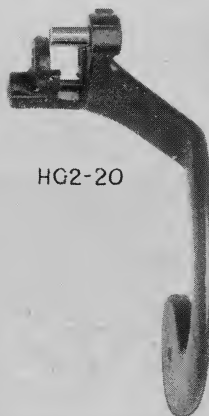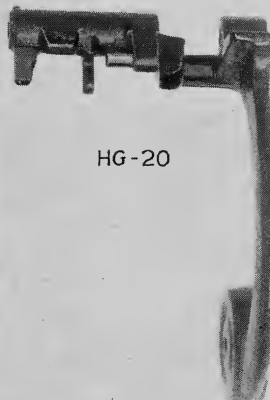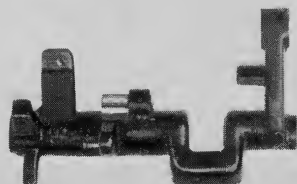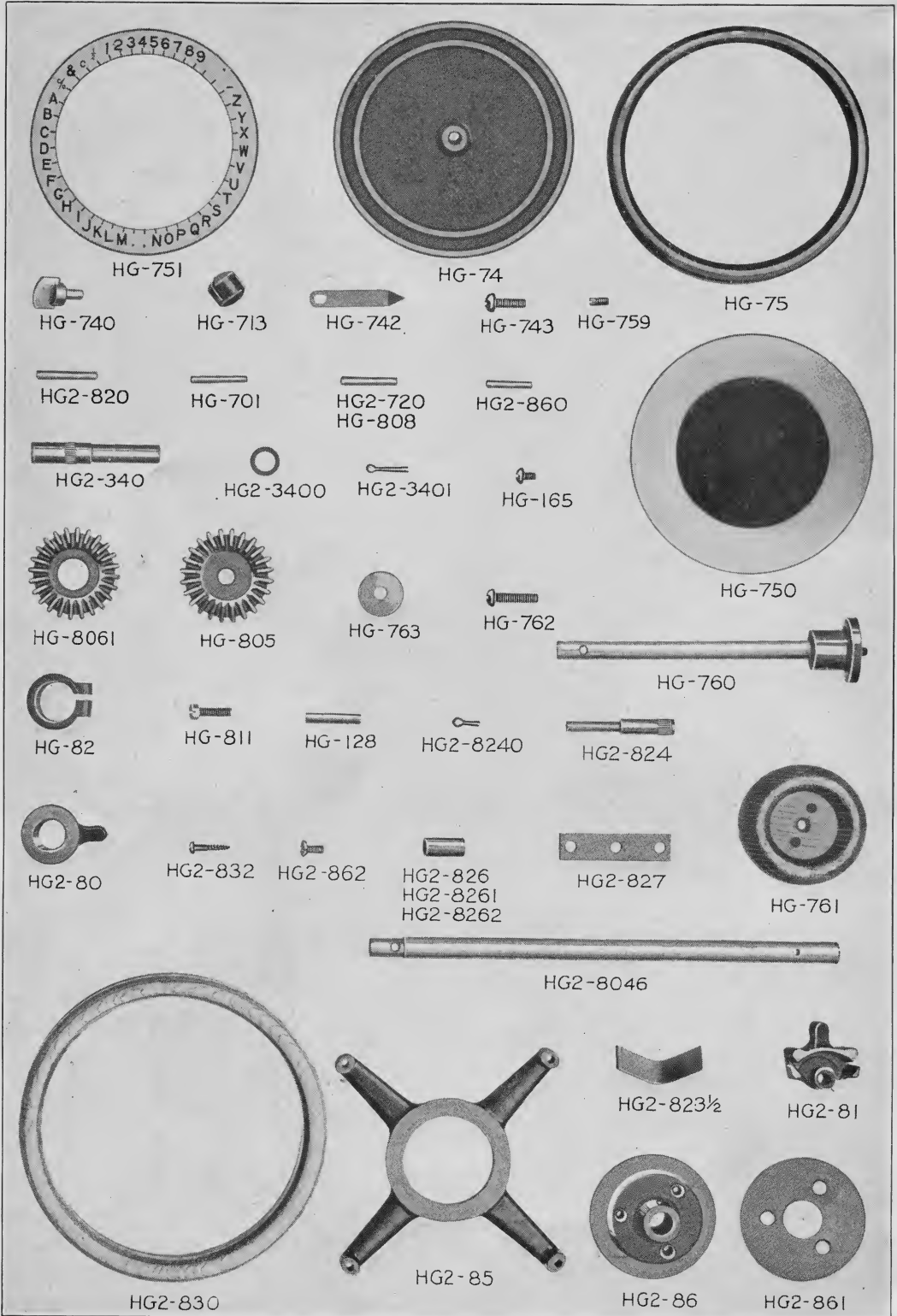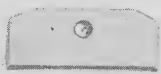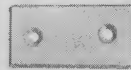
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HG2-2081

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HG2-178

HG-2290
HG-2291
HG-2292

HG-2090
HG-2091
HG-2092
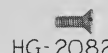
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HG-2083

HG-2203

HG2-408

HG2-407 HG-2201 HG-109

834
MODEL G1
GRAPHOTYPE
PATENTED MAY 2 1899 · NOV 28 1899 · FEB 2 1904
OTHERS PENDING
ADDRESSOGRAPH CO.   CHICAGO, ILL, U.S.A.

HG-108

HG2-410 HG-2202
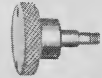
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HG2-403
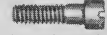
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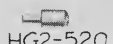
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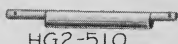
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HG2-513 HG2-512
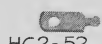
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HG2-5110 HG2-514

HG2-406
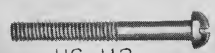
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HG2-1120 HG-1121 HG-1101 HG-110 HG-121

HG-120

HG-150

HG-151 HG2-4802 HG2-5013 HG2-4801
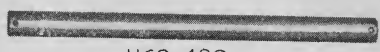
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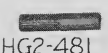
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HG2-4831 HG2-483

HG2-482
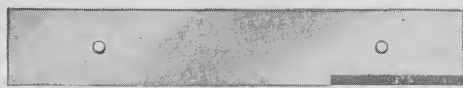
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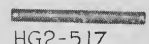
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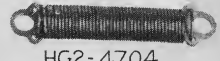
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HG2-4703

HG2-519

HG2-511

HG2-516

HG2 51

HG2-502

HG2-49

HG-131

HG-1311

HG2-2401

HG2-2482

HG2-2402

HG2-251

HG-250

HG-1291
OG-1363

HG-187

HG-185

HG-180

HG-186

HG-2961

OG-1362

HG-201

HG-202

HG2-191
HG-204

HG2-193
HG-205

HG2-1402

HG2-3130

HG2-3120

HG2-258

HG2-259

HG2-2580

HG2-2581

HG2-3112

HG2-3110

HG2-313

HG-291

HG-2911

HG-295
HG2-295
HG2-2901

HG-296

HG-297

HG-298

HG2-311

HG-256

HG-293

HG-292
HG2-292

HG2-3121

HG-299

HG-257

HG2-316

HG-257

HG-245

HG-227

HG-242

HG-247

HG-249

HG-221

HG-240

HG-243
HG2-243

HG-241

HG-255
HG2-255

HG-244

HG-222

HG-273

HG2-3133

HG2-192

HG-225

HG-226

HG2-190

HG-272

HG-271

HG-220

HG2-310

HG2-1131

HG2-725

HG2-739

HG2-738
HG2-7385

HG2-728

HG2-722 HG2-742 HG2-7291 HG2-721 HG2-733 HG2-74

HG-710

HG-7091 HG-7081
HG-7092 HG-7082
HG-709-10 HG-708-10 HG-6251 HG-6258
HG2-7093 HG2-7083 HG-6252 HG-6259 HG2-734 HG2-741 HG2-727
HG2-7094 HG2-7084 HG-6255

HG-7022 HG-7095 HG-7085
HG-7096 HG-7086
HG-7097 HG-7087 HG2-6793 HG2-9920
HG-7098 HG-7088
HG-7032 HG-70911 HG-70811
HG-70912 HG-70812 HG2-729

HG2-9916 HG2-9917 HG-706 HG2-9918 HG2-9921 HG2-9922 HG2-99-1

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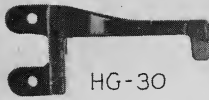
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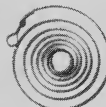
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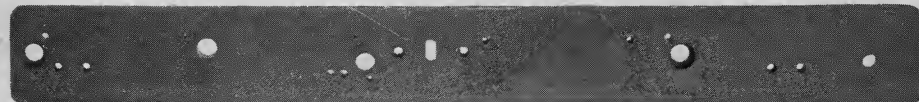
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HG2-6006

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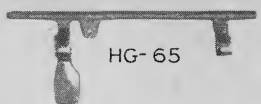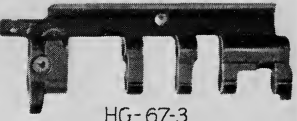
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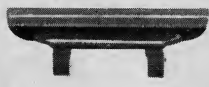
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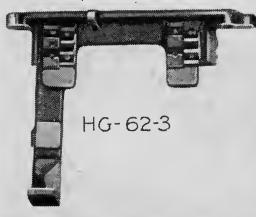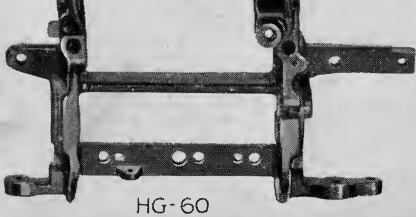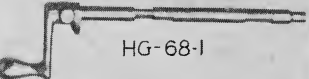
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HG-6513 HG-634 HG-637 HG-638 HG-633 HG-636 HG-974

HG-657 HG-64½ HG-64 HG-672 HG-671 HG-667

HG-9153

HG-65

HG-63-3

HG-67-3
HG-67-4
HG-67-5
HG-67-7
HG-67-8
HG-67-9
HG-67-10

HG-66-3
HG-66-4
HG-66-5
HG-66-8
HG-66-9
HG-66-10

HG-6791

HG-68-1

HG-62-3

HG-60

HG-6301
HG-63021
HG-63032
HG2-63035
HG-63053

Always give serial number of Graphotype when ordering parts.   Location of serial
number is shown in figures 1, 2, 3, 4 and 5, on pages 3, 4, 6, 9 and 10.

Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gabe....	HG-11......	Main Frame...........................	44	.....$31.50
Gabeb...	HG2-11.....	Main Frame...........................	56, 80.....	44.50
Gabec...	HG-12......	Table................................	44	10.40
Gabed...	HG2-12.....	Table................................	56, 80.....	17.25
Gabef....	HG-13......	Right Leg............................	44	..... 6.25
Gabeg...	HG2-13.....	Right Leg............................	56, 80.....	6.25
Gabeh...	HG-14......	Left Leg.............................	44	..... 6.25
Gabej....	HG2-14.....	Left Leg.............................	56, 80.....	6.25
Gabek...	HG-15......	Brace................................	44	..... 2.10
Gabel....	HG2-15.....	Brace................................	56, 80.....	2.55
Gabem...	HG-16......	Copy Holder.........................	44	..... 2.15
Gabep...	HG-18......	Support for Die Head Shaft..........	44	..... .50
Gabeq...	HG2-18.....	Support for Die Head Shaft..........	56, 80.....	.70
Gaber....	HG2-19.....	Rocker for Lower Toggle.............	56, 80.....	2.20
Gabes...	HG2-20.....	Hand Lever..........................	56, 80.....	2.35
Gabet....	HG-20......	Hand Lever..........................	44	3.50
Gabev...	HG-21......	Grip Handle on No. 20...............	44, 56, 80..	.50
Gabew...	HG-22......	Lower Toggle Rocker.................	44, 56, 80..	1.15
Gabex...	HG-23......	Lower Toggle Link...................	44, 56, 80..	.60
Gabey...	HG 24......	Punch Arm...........................	44	2.75
Gabez...	HG2-24.....	Punch Arm...........................	56, 80.....	3.75
Gaby....	HG-25......	Die Arm.............................	44	2.00
Gabyb...	HG2-25.....	Die Arm.............................	56, 80.....	2.45
Gabyc...	HG-26......	Toggle Link, Upper..................	44, 56, 80..	.70
Gabyd...	HG-27......	Toggle Rocker, Upper................	44, 56, 80..	1.00
Gabyf...	HG-28......	Connecting Link.....................	44	.90
Gabyg...	HG2-28.....	Connecting Link.....................	56, 80.....	.90
Gabyh...	HG-29......	Register Rocker.....................	44	1.15
Gabyhh..	HG2-29.....	Register Rocker.....................	56, 80.....	1.25
Gabyj...	HG-30......	Guide for Spacing Rod...............	44, 56, 80..	.30
Gabyk...	HG2-31.....	Lower Toggle Arm....................	56, 80.....	.85
Gabyl...	HG2-32.....	Upper Toggle Arm....................	56, 80.....	.75
Gabym..	HG2-33.....	Link for Hand Lever.................	56, 80.....	.55
Gabyo...	HG2-34.....	Safety Stop.........................	56, 80.....	.55
Gabyp...	HG2-40.....	Copy Holder and Support for Indicator Bar....	56, 80.....	4.25
Gabyr...	HG2-41.....	Copy Feed Roll Support..............	56, 80.....	.60
Gabys...	HG2-42.....	Cover for Indicator Cord Drum.......	56, 80.....	1.45
Gabyt...	HG2-47.....	Main Frame for Plate Roller.........	56, 80.....	8.00
Gabyv...	HG2-48.....	Operating Lever for Plate Roller....	56, 80.....	2.65
Gabyx...	HG2-49.....	Link for No. 50 and No. 51..........	56, 80.....	.20
Gabyz...	HG2-50.....	Truck for Plate Roller..............	56, 80.....	.90
Gacy ...	*HG2-51.....	Truck for Plate Roller..............	56, 80.....	.90
Gacyb...	HG2-52.....	Handle on No. 510...................	56, 80.....	.20
Gacyc...	HG2-53.....	Register Wheel......................	80.....	8.40
Gacyd...	HG2-53-5....	Register Wheel......................	56	7.00
Gacyf...	HG-60......	Carriage Frame......................	44, 56, 80..	4.00
Gacyg...	HG-61......	Plate Stop for "H" Plates...........	44, 56, 80..	.25
Gacyj...	HG-62-3....	Line Spacing Frame..................	44, 56, 80..	3.95
Gacyk...	HG-63-3....	Line Spacing Lever..................	44, 56, 80..	1.20
Gacyl....	HG-64......	Finger Hook on Carriage, Right......	44, 56, 80..	.40
Gacyn...	HG-64½....	Finger Hook on Carriage, Left.......	44, 56, 80..	.40
Gacyo...	HG-65......	Carriage Release Lever..............	44, 56, 80..	.90
Gacyp...	HG-66-3.....	Plate Jaw, Upper for "B" and "Q" Plates....	44, 56, 80..	1.65
Gacyr....	HG-66-4.....	Plate Jaw, Upper for "N" and "L" Plates.....	44, 56, 80..	1.65
Gacys....	HG-66-5.....	Plate Jaw, Upper for "C" Plates.....	44, 56, 80..	1.65
Gacyt....	HG-66-8.....	Plate Jaw, Upper for "Y" Plates.....	44, 56, 80..	1.65
Gacyv...	HG-66-9.....	Plate Jaw, Upper for "R" and "S" Plates.....	44, 56, 80..	1.65
Gacyx...	HG-66-10....	Plate Jaw, Upper for "D" Plates.....	44, 56, 80..	1.65
Gacyz...	HG-67-3.....	Plate Jaw, Lower for "B" and "Q" Plates.....	44, 56, 80..	1.95
Gade....	HG-67-4.....	Plate Jaw, Lower for "N" and "L" Plates.....	44, 56, 80..	1.95
Gadeb...	HG-67-5.....	Plate Jaw, Lower for "C" Plates.....	44, 56, 80..	1.95
Gadec...	HG-67-7.....	Plate Jaw, Lower for "B" and "T" Plates.....	44, 56, 80..	1.95
Gaded...	HG-67-8.....	Plate Jaw, Lower for "Y" Plates.....	44, 56, 80..	1.95
Gadef....	HG-67-9.....	Plate Jaw, Lower for 2 line section, "R" and "S" Plates	44, 56, 80.....	1.95

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Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gadeg...	HG-67-10....	Plate Jaw, Lower for "D" Plates.............	44, 56, 80.....	$ 1.95
Gadeh...	HG-68-1.....	Plate Jaw Rod and Handle...................	44, 56, 80.....	.90
Gadej...	HG2-70.....	Die Head...............................	80	49.20
Gadek...	HG-70-2.....	Die Head...............................	44	40.80
Gadel....	HG2-70-5....	Die Head...............................	56	43.60
Gadem...	HG-73.....	Register Wheel...........................	44	2.50
Gadeo...	HG2-73.....	Indicator Cord Drum......................	56, 80.....	2.00
Gadep...	HG-74.....	Indicator Base.........................	44	.95
Gadeq...	HG2-74.....	Indicator Pointer Slide....................	56, 80.....	.90
Gader...	HG-75.....	Indicator Ring...........................	44	.65
Gades...	HG2-80.....	Cushion Stop Collar.....................	56, 80....	.55
Gadet....	HG2-81.....	Cushion Stop...........................	56, 80....	.60
Gadev....	HG-82.....	Clamp for Gear No. 8061.................	44, 56, 80.....	.40
Gadew...	HG2-85.....	Spider for Hand Wheel....................	56, 80.....	1.15
Gadex...	HG2-86.....	Spider Hub...........................	56, 80.....	.95
Gadey...	HG2-99-1....	Carriage Stop for Plate Roller.............	56, 80.....	.60
Gadez...	HG-108.....	Name Plate............................	44, 56, 80.....	.10
Gady...	HG-109....	Screw for No. 108.......................	44, 56, 80.....	.03
Gadyb...	HG-110....	Rubber Feet in No. 11....................	44, 56, 80.....	.12
Gadyc...	HG-112....	Bolts for Clamping Machine to Table.........	44	.06
Gadycc..	HG2-112....	Bolts for Clamping Machine to Table.........	56, 80.....	.07
Gadyd...	HG-114.....	Plate Support for B plates.................	44	.90
Gadyf...	HG-115.....	Plate Support for C plates.................	44	.90
Gadyg...	HG-116.....	Screws for HG-114 and 115.................	44	.06
Gadyh...	HG-120....	Screw for No. 12 Table...................	44, 56, 80.....	.12
Gadyj...	HG-121....	Nut on No. 120........................	44, 56, 80.....	.06
Gadyk...	HG-128....	Dowel Pin in No. 140....................	44	.05
Gadyl...	HG-129....	Drawer Guides.........................	44, 56, 80.....	.15
Gadym..	HG-130....	Tool Drawer...........................	44, 56, 80.....	2.50
Gadyo...	HG-131....	Drawer Knob..........................	44, 56, 80.....	.06
Gadyp...	HG-140....	Tray for address plates...................	44	2.15
Gadypp.	HG2-140....	Tray for Address Plates..................	56, 80.....	2.15
Gadyq...	HG-142....	Tool for Cleaning Dies...................	44, 56, 80.....	.20
Gadyr...	HG-143....	Small Screw Driver......................	44	.20
Gadys...	HG2-145....	Large Screw Driver......................	56, 80.....	.30
Gadyt...	HG2-146....	Large Oil Can...........................	56, 80.....	.25
Gadyv...	HG-147.....	Small Oil Can...........................	44	.18
Gadyx...	HG-150....	Screw for No. 15.......................	44, 56, 80.....	.08
Gadyz...	HG-151....	Nut on No. 150.........................	44, 56, 80.....	.06
Gafe....	HG-155.....	Tray for "B" Plates.....................	44, 56, 80.....	.55
Gafeb....	HG-164.....	Paper Clamp on No. 16..................	44	.50
Gafec....	HG-165.....	Screw for No. 164......................	44	.06
Gafed....	HG2-171....	Plate Support for "B" Plates..............	56	1.20
Gafef....	HG2-172....	Plate Support for "C" Plates..............	56, 80.....	1.20
Gafeg....	HG2-173....	Plate Support for "B" Plates.............	80	1.20
Gafeh....	HG2-178....	Screw for Nos. 171, 172 and 173..........	56, 80.....	.06
Gafej....	HG-180....	Truss Button in No. 18..................	44, 56, 80.....	.12
Gafek....	HG-185....	Screw for No. 18.......................	44, 56, 80.....	.06
Gafel....	HG-186....	Screw for No. 18.......................	44, 56, 80.....	.06
Gafen....	HG-187....	Adjusting Screw for No. 18...............	44, 56, 80.....	.06
Gafeo....	HG2-190....	Connecting Pin for Nos. 19 and 32........	56, 80.....	.35
Gafep....	HG2-191....	Block on No. 19 driving No. 29...........	56, 80.....	.15
Gafeq....	HG2-192....	Cotter Pin for No. 190..................	56, 80.....	.03
Gafer....	HG2-193....	Screw for No. 191......................	56, 80.....	.03
Gafes....	HG-200.....	Shaft for No. 20.......................	44	.50
Gafet....	HG-2C0....	Shaft for No. 19.......................	56, 80.....	.50
Gafev....	HG-201.....	Collar on Shaft No. 200.................	44, 56, 80.....	.18
Gafex....	HG-202.....	Set Screw for No. 200 and No. 201 on No. 200.	44, 56, 80.....	.05
Gafey....	HG-204.....	Driving Block on No. 20 for No. 29.........	44	.15
Gafyb...	HG-205.....	Screw for No. 204......................	44	.03
Gafyc...	HG-208.....	Rear Felt Stop on No. 20 (small)..........	44	.16
Gafyd...	HG-210.....	Pin for No. 21.........................	44	.25
Gafyf....	HG2-210....	Pin for No. 21.........................	56, 80.....	.25
Gafyg....	HG-220.....	Lower Toggle Pin (short).................	44, 56, 80.....	.55
Gafyj....	HG-221.....	Lower Toggle Pin (long).................	44, 56, 80.....	.60

Read instructions for ordering parts on page 14.

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Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gafyk...	HG-222.....	Cotter Pin in Nos. 220 and 221...............	44, 56, 80.....	$0.03
Gafyl....	HG-225.....	Toggle Rollers in Nos. 22 and 23............	44, 56, 80.....	.40
Gafym...	HG-226.....	Toggle Roller Pin (short)...................	44, 56, 80.....	.12
Gafyo...	HG-227.....	Toggle Roller Pin (long)...................	44, 56, 80.....	.15
Gafyp...	HG-228.....	Rear Felt Stop on No. 22 (small).............	44, 56, 80.....	.12
Gafyq...	HG-240.....	Pivot Pin for HG-24, HG2-24, and HG-25.....	44, 56, 80.....	.18
Gafyr....	HG-241.....	Pivot Block for No. 24.....................	44, 56, 80.....	.35
Gafys....	HG-242.....	Punch Adjusting Screw in No. 24............	44, 56, 80.....	.18
Gafyt....	HG-243.....	Stud in No. 24 for No. 249.................	44	.15
Gafyv...	HG2-243....	Stud in No. 241 for No. 249.................	56, 80	.18
Gafyx...	HG-244.....	Punch Stripper............................	44, 56, 80.....	.35
Gafyz...	HG-245.....	Screw for No. 244.........................	44, 56, 80.....	.05
Gage....	HG-247.....	Lock Nut on Nos. 242 and 243	44, 56, 80.....	.05
Gageb...	HG-249.....	Compression Spring for No. 24..............	44, 56, 80.....	.18
Gagec...	HG-250.....	Die Adjusting Screw.......................	44, 56, 80.....	.18
Gaged...	HG2-251....	Lock Nut on No. 250.......................	44, 56, 80.....	.05
Gagef...	HG-255.....	Die Stripper..............................	44	.60
Gagegg...	HG2-255....	Die Stripper..............................	56, 80.....	.65
Gageg...	HG-256.....	Screw for No. 255.........................	44, 56, 80.....	.10
Gageh...	HG-257.....	Washer on Nos. 256 and 296................	44, 56, 80.....	.05
Gagej...	HG2-258....	Pivot Pin for No. 25......................	56, 80.....	.30
Gagek...	HG2-259....	Nut on No. 258...........................	56, 80.....	.10
Gagel....	HG-270.....	Shaft for No. 27..........................	44	.35
Gagell...	HG-270.....	Shaft for No. 27..........................	56, 80.....	.40
Gagem...	HG-271.....	Pin for No. 26 (short)....................	44, 56, 80.....	.50
Gageo...	HG-272.....	Pin for No. 26 (long).....................	44, 56, 80.....	.60
Gagep...	HG-273.....	Cotter Pin for Nos. 271 and 272...........	44, 56, 80.....	.03
Gager....	HG-290.....	Shaft for Register Rocker 29..............	44	.25
Garerr...	HG2-290....	Shaft for Register Rocker	56, 80.....	.40
Gages...	HG-291.....	Collar on No. 290.........................	44, 56, 80.....	.15
Gaget....	HG-292.....	Block on No. 29...........................	44	.35
Gagev...	HG2-292....	Block on No. 29...........................	56, 80.....	.35
Gagew...	HG2-293....	Screw for Nos. 292, 240 and 204...........	44, 56, 80.....	.05
Gagex...	HG2-294....	Spring for No. 29.........................	56, 80.....	.30
Gagey...	HG-294.....	Spring for No. 29.........................	44	.25
Gagez...	HG-295.....	Register Pawl on No. 29...................	44	.40
Gagy....	HG2-295....	Register Pawl on No. 29...................	80	.40
Gagyb...	HG-296.....	Screw for Nos. 30 and 295................	44, 56, 80.....	.06
Gagyc...	HG-297.....	Adjusting Screw for No. 295...............	44, 56, 80.....	.05
Gagyd...	HG-298.....	Lock Nut on No. 297......................	44, 56, 80.....	.03
Gagyf...	HG-299.....	Lock Nut on No. 290......................	44, 56, 80.....	.12
Gagyg...	HG-300.....	Spacing Rod in No. 30....................	44, 56, 80.....	.12
Gagyj...	HG-301.....	Block on No. 300.........................	44, 56, 80.....	.15
Gagyk...	HG-302.....	Screw for No. 301........................	44, 56, 80.....	.05
Gagyl...	HG-303.....	Spring on No. 300........................	44, 56, 80.....	.08
Gagyo...	HG2-304....	Screw for No. 30.........................	56, 80.....	.05
Gagyp...	HG2-310....	Pin in Nos. 31, 32, 33 and 45............	56, 80.....	.40
Gagyr...	HG2-311....	Pawl on Lower Toggle Arm No. 31 for Safety Stop	56, 80.....	.40
Gagys...	HG2-313....	Ratchet for Safety on No. 11..............	56, 80.....	.45
Gagyt...	HG2-316....	Spring for No. 311........................	56, 80.....	.10
Gagyv...	HG2-340....	Pivot Stud for No. 34.....................	56, 80.....	.18
Gagyx...	HG2-400....	Roll for Copy Holder, Upper...............	56, 80.....	.75
Gagyz...	HG2-401....	Roll for Copy Holder, Lower...............	56, 80.....	.10
Gahe....	HG2-403....	Pivot Stud for No. 400, in left end.........	56, 80.....	.10
Gaheb...	HG2-404....	Knob on No. 400 in right end..............	56, 80.....	.20
Gahec...	HG2-406....	Bar on No. 40............................	56, 80.....	.18
Gahed...	HG2-407....	Screw for No. 406........................	56, 80.....	.05
Gahef...	HG2-408....	Shaft for No. 401........................	56, 80.....	.05
Gaheg...	HG2-409....	Screw for No. 40.........................	56, 80.....	.06
Gaheh...	HG2-410....	Spring for No. 41........................	56, 80.....	.10
Gahej...	HG2-420....	Screw for No. 42.........................	56, 80.....	.06
Gahek...	HG2-470....	Pressure Block in No. 47, Upper............	56, 80.....	2.00
Gahel....	HG2-471....	Pressure Block in No. 47, Lower............	56, 80.....	1.50
Gahen...	HG2-480....	Shaft for No. 48..........................	56, 80.....	.20
Gaheo...	HG2-481....	Dowel Pin for No. 482	56, 80.....	.08
Gahep...	HG2-482....	Stop Block for No. 48.....................	56, 80.....	.30

Read instructions for ordering parts on page 14.

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Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gaher....	HG2-483....	Felt Stop on No. 482........................	56, 80.....	$0.15
Gahes....	HG2-485....	Stop Pin in No. 12 for Plate Roller Operating Lever No. 48.............................	56, 80.....	.18
Gahet....	HG2-502....	Screw in Nos. 50 and 51 for No. 49..........	56, 80.....	.10
Gahev...	*HG2-510....	Upper Shaft for No. 511....................	56, 80.....	.35
Gahew...	†HG2-511....	Upper Roller..............................	56, 80.....	.85
Gahex...	HG2-512....	Taper Pin for Nos. 52, 511 and 5110.........	56, 80.....	.05
Gahey...	HG2-513....	Bushing for No. 510, Front.................	56, 80.....	.07
Gahez...	HG2-514....	Spring for No. 52..........................	56, 80.....	.08
Gahy....	¶HG2-516....	Lower Roller for "B" Plates	56, 80.....	.70
Gahyb...	#HG2-517....	Lower Shaft for No. 516....................	56, 80.....	.18
Gahyc...	xHG2-519....	Pressure Block in No. 47, Lower............	56, 80.....	1.75
Gahyd...	HG2-520....	Stop Pin for No. 52........................	56, 80.....	.07
Gahyf...	HG-601.....	Screw for No. 6002.........................	44, 56, 80...	.12
Gahyg...	HG-602.....	Dowel Pin for No. 6002.....................	44, 56, 80...	.04
Gahyj...	HG-603.....	Carriage Release Lever.....................	44, 56, 80...	.40
Gahyk...	HG2-606....	Cotter Pin in Nos. 603 and 610.............	44, 56, 80...	.03
Gahyl....	HG-607.....	Washer on Nos. 603 and 610.................	44, 56, 80...	.03
Gahym...	HG-608.....	Bushing for No. 603........................	44, 56, 80...	.10
Gahyo...	HG-609.....	Spring for Nos. 603 and 610................	44, 56, 80...	.06
Gahyp...	HG-610.....	Carriage Spacing Lever (assembled).........	44, 56, 80...	1.20
Gahyr...	HG-613.....	Washer on No. 617..........................	44, 56, 80...	.06
Gahys...	HG-615½....	Roller on No. 617..........................	44, 56, 80...	.15
Gahyt...	HG-616.....	Stop Pin for 68-1..........................	44, 56, 80...	.05
Gahyv...	HG-617.....	Screw in No. 615...........................	44, 56, 80...	.15
Gahyx...	HG-619.....	Screw for Nos. 6180, 6301, 63021, 63032, 63035 and 63053...........................	44, 56, 80...	.06
Gaje.....	HG-620.....	Carriage Bumper Spring.....................	44, 56, 80...	.10
Gajeb....	HG-623.....	Pin for No. 653............................	44, 56, 80...	.02
Gajec....	HG-627.....	Carriage Scale Pointer.....................	44, 56, 80...	.12
Gajed....	HG-628.....	Screw for No. 627..........................	44, 56, 80...	.06
Gajef....	HG-632.....	Dowel Pin for Nos. 6301, 63021, 63032, 63035, and 63053............................	44, 56, 80...	.05
Gajeg....	HG-633.....	Guide Roller on No. 60.....................	44, 56, 80...	.25
Gajeh....	HG-634.....	Screw for No. 633..........................	44, 56, 80...	.15
Gajek....	HG-635.....	Nut on Nos. 634, 640, 642 and 663..........	44, 56, 80...	.06
Gajel....	HG-636.....	Support Roller on No. 60...................	44, 56, 80...	.30
Gajem...	HG-637.....	Screw for No. 636, Upper...................	44, 56, 80...	.15
Gajeo....	HG-638.....	Screw for No. 636, Lower...................	44, 56, 80...	.15
Gajep....	HG-639.....	Nut on Nos. 637 and 638....................	44, 56, 80...	.06
Gajer....	HG-640.....	Stop Screw for Jaw, Lower Position.........	44, 56, 80...	.06
Gajes....	HG-642.....	Stop Screw for Jaw, Upper Position.........	44, 56, 80...	.10
Gajet....	‡HG-644.....	Draw Band for Carriage.....................	44, 56, 80...	.50
Gajev....	HG-646.....	Spring Barrel for Nos. 644 and 6446........	44, 56, 80...	.75
Gajex....	HG-647.....	Stud for No. 646...........................	44, 56, 80...	.35
Gajy.....	HG-648.....	Washer on No. 647..........................	44, 56, 80...	.06
Gajyb...	HG2-648½..	Nut on No. 647.............................	44, 56, 80...	.06
Gajyc....	HG-649.....	Spring for No. 646.........................	44, 56, 80...	.50
Gajyd...	HG-649½...	Attaching Pin for No. 649	44, 56, 80...	.02
Gajyf....	HG-653.....	Carriage Rack 3-Line Regular for wide plates....	44, 56, 80...	.18
Gajyg....	HG-657.....	Lock Pin for No. 62-3......................	44, 56, 80...	.30
Gajyj....	HG-660.....	Spring Pin in Nos. 657 and 6576............	44, 56, 80...	.12
Gajyk...	HG-663.....	Rack Stud in Nos. 62-3 and 63-6............	44, 56, 80...	.06
Gajyl....	HG-666.....	Cushion Spring on Nos. 6503 and 6513.......	44, 56, 80...	.05
Gajym...	HG-667.....	Shaft for No. 65...........................	44, 56, 80...	.18
Gajyp...	HG-670.....	Spring for No. 65..........................	44, 56, 80...	.06
Gajyr....	HG-671.....	Screw for No. 64	44, 56, 80...	.06

‡For Graphotypes with Plate Roller Attachment, order this part by No. HG2-6446.

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Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gajys....	HG-672.....	Screw for No. 64½........................	44, 56, 80.....	$0.06
Gajyt....	HG-676.....	Spring for No. 68-1.....................	44, 56, 80.....	.08
Gajyv...	HG-688.....	Bushing for No. 9153 for narrow plates........	44, 56, 80.....	.06
Gajyz....	HG2-700....	Shaft for Die Head Nos. HG2-70 and HG2-70-5 .	56, 80.....	4.80
Gake...	HG-700.....	Shaft for Die Head No. HG-70-2........	44	3.95
Gakeb...	HG-701.....	Taper Pin for Nos. 70, 53-5, 53 and 70-2.......	44, 56, 80.....	.06
Gakec...	HG-706	Spring for Nos. 7022 and 7032................	44, 56, 80.....	.12
Gaked...	HG-708-10 ..	Die, No. 2-10 Type, 10 characters to the inch..	44, 56	.55
Gakef...	HG-709-10 ..	Punch No. 2-10 Type, 10 characters to the inch .	44, 56	.55
Gakeg...	HG-710	Die and Punch Extractor	44, 56, 80.....	.12
Gakej....	HG-713	Center Block............................	44	.30
Gakek..	HG2-720	Taper Pin for Nos. 73 and 805...........	56, 80.....	.06
Gakel....	HG2-721	Cord for No. 74...........................	56, 80.....	.20
Gakeo...	HG2-722	Spring for No. 721......................	56, 80.....	.12
Gakep...	HG2-725....	Indicator Bar...........................	56, 80.....	2.80
Gaker....	HG2-727....	Screw for No. 725.......................	56, 80.....	.06
Gakes....	HG2-728....	Pulley for No. 721.......................	56, 80.....	.30
Gaket....	HG2-729....	Stud for No. 728........................	56, 80.....	.18
Gakev...	HG2-733....	Pointer on No. 74.......................	56, 80.....	.12
Gakex...	HG2-734....	Screw for No. 733.......................	56, 80.....	.03
Gakey...	HG2-738....	Character Strip.........................	80.....	.35
Gakyb...	HG2-739....	Character Strip Cover....................	56, 80.....	.20
Gakyc...	HG-740.....	Indicator Shaft.........................	44	.35
Gakyd...	HG2-741....	Washer on No. 725......................	56, 80.....	.12
Gakyf...	HG2-742....	Indicator..............................	44	.12
Gakyg...	HG2-742....	Screw on No. 74.........................	56, 80.....	.03
Gakyj...	HG2-743....	Screw for No. 74........................	44	.06
Gakyk...	HG-750.....	Celluloid Disc..........................	44	.45
Gakyl...	HG-751.....	Dial...................................	44	.15
Gakym...	HG-759.....	Set Screw for No. 75....................	44	.05
Gakyo...	HG-760.....	Driving Shaft for revolving HG-70-2..........	44	.55
Gakyp...	HG-761.....	Wood Handle for HG-760	44	.25
Gakyr...	HG-762.....	Screw for No. 761......................	44	.06
Gakys...	HG-763.....	Washer on No. 760......................	44	.07
Gakyt...	HG-805.....	Mitre Gear on Nos. 760 and 8046............	44, 56, 80.....	1.60
Gakyv...	HG-808.....	Taper Pin for No. 805...................	44	.06
Gakyx...	HG-811.....	Screw for Clamp No. 82.................	44, 56, 80.....	.15
Gale...	HG2-820....	Taper Pin for No. 80...................	56, 80.....	.06
Galeb....	HG2-823½..	Cushion Spring for No. 81..............	56, 80.....	.15
Galec....	HG2-824....	Bumper Pin for No. 81..................	56, 80.....	.12
Galed....	HG2-826....	Bushing on No. 824 (Heavy).............	56, 80.....	.20
Galef....	HG2-827....	Tie Bar for No. 824.....................	56, 80.....	.30
Galeg....	HG2-830....	Rim for Hand Wheel....................	56, 80.....	1.40
Galeh....	HG2-832....	Screw for No. 830......................	56, 80.....	.06
Galej....	HG2-860....	Taper Pin for No. 86...................	56, 80.....	.06
Galek....	HG2-861....	Friction Washer on No. 86..............	56, 80.....	.20
Galel....	HG2-862....	Screw for No. 86.......................	56, 80.....	.10
Galem...	HG-905.....	Washer on No. 9202....................	44, 56, 80.....	.06
Galeo....	HG-906.....	Spring Pin for No. 907.................	44, 56, 80.....	.06
Galep....	HG-907.....	Spring for No. 920.....................	44, 56, 80.....	.12
Galer....	HG-917.....	Screw for No. 9153.....................	44, 56, 80.....	.03
Gales....	HG-920.....	Trip for all Plates except "R" and "S" Plates..	44, 56, 80.....	.30
Galet....	HG-921.....	Trip for 2-line section "R" and "S" Plates.....	44, 56, 80.....	.35
Galev...	HG-925.....	Locking Pawl for "R" and "S" Plates.	44, 56, 80.....	.18
Galex...	HG-926.....	Pin on No. 925 "R" and "S" Plates.....	44, 56, 80.....	.04
Galey...	HG-927.....	Handle for Nos. 921 and 925 "R" and "S" Plates	44, 56, 80.....	.12
Galyb...	HG-928.....	Pin in No. 60 for No. 925 "R" and "S" Plates .	44, 56, 80.....	.04
Galyc...	HG-929.....	Spring for No. 925 "R" and "S" Plates........	44, 56, 80.....	.06
Galyd....	HG-930.....	Spring Pin in No. 60 for No. 925 for "R" and "S" Plates...................................	44, 56, 80.....	.06
Galyf....	HG-935.....	Spacing Cam for 2-line section "R" and "S" Plates...................................	44, 56, 80.....	.40
Galyg....	HG-936.....	Dowel for No. 935 "R" and "S" Plates........	44, 56, 80.....	.03

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Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Galyj....	HG-937.....	Screw for No. 936 "R" and "S" Plates........	44, 56, 80.....	$0.03
Galyk....	HG-974.....	Safety Roller on No. 60....................	44, 56, 80.....	.30
Galyl....	HG-999.....	Leatherette Cover........................	44	2.00
Galynn..	HG2-999....	Leatherette Cover	56, 80....	2.15
Galyn....	HG-1101....	Screw for No. 110........................	44, 56, 80.....	.06
Galyo....	HG2-1120....	Lock Washer on No. 112..................	44, 56, 80.....	.03
Galyp....	HG2-1121....	Nut on No. 112..........................	44, 56, 80.....	.06
Galyr....	HG2-1131...	Shaft in No. 11 for No. 20................	56, 80.....	.25
Galys....	HG-1291....	Wood Screw for No. 129..................	44, 56, 80.....	.03
Galyt....	HG-1311....	Wood Screw for No. 131..................	44, 56, 80.....	.04
Galyv....	OG-1362....	Drawer Hook............................	44, 56, 80.....	.15
Galyz....	OG-1363....	Wood Screw for No. 1362.................	44, 56, 80.....	.03
Gape....	HG2-1402....	Wood Screw for No. 140..................	56, 80.....	.03
Gapeb...	HG2-2081....	Front Felt Stop on No. 20 (large)	44	.18
Gapec...	HG2-2081....	Felt Stop on No. 20........................	56, 80.....	.16
Gaped...	HG-2082....	Screw for No. 2081.......................	44, 56, 80.....	.05
Gapef...	HG-2083....	Screw for No. 208........................	44, 56, 80.....	.05
Gapeg...	HG-2090....	Shim for No. 2081 (light).................	44	.10
Gapeh...	HG-2091....	Shim for No. 2081 (medium)..............	44	.10
Gapej....	HG-2092....	Shim for No. 2081 (heavy)	44	.12
Gapek...	HG-2201....	Screw for No. 2281.......................	44	.05
Gapel....	HG-2202....	Nut on No. 2201.........................	44	.05
Gapeo...	HG-2203....	Screw for No. 228........................	44	.05
Gapep...	HG-2281....	Front Felt Stop on No. 22 (large)	44	.16
Gaper...	HG-2290....	Shim for No. 2281 (light).................	44	.08
Gapes...	HG-2291....	Shim for No. 2281 (medium)...............	44	.08
Gapet....	HG-2292....	Shim for No. 2281 (heavy)	44	.10
Gapev...	HG2-2401...	Stop Screw in No. 24......................	56, 80.....	.15
Gapez...	HG2-2402...	Lock Nut on No. 2401....................	56, 80.....	.05
Gapy....	HG2-2482...	Adjusting Bushing for No. 249.............	56, 80.....	.15
Gapyb...	HG2-2580...	Washer for No. 258......................	56, 80.....	.05
Gapyc...	HG2-2581...	Screw in No. 258........................	56, 80.....	.02
Gapyd...	HG2-2901...	Register Pawl on No. 29..................	56	.40
Gapyf...	HG-2911....	Pin for No. 291..........................	44, 56, 80.....	.04
Gapyj...	HG-2961....	Screw in No. 29 for Nos. HG-295, HG2-295 and HG2-2901............................	44, 56, 80.....	.06
Gapyk...	HG2-3110...	Pawl Tooth in No. 311....................	56, 80.....	.20
Gapyl...	HG2-3112...	Lock Nut on No. 3110....................	56, 80.....	.05
Gapym...	HG2-3120...	Washer on No. 312.......................	56, 80.....	.05
Gapyo...	HG2-3121...	Cotter Pin in Nos. 312 and 314 for No. 313......	56, 80.....	.03
Gapyp...	HG2-3130...	Spring for No. 313........................	56, 80.....	.12
Gapyr...	HG2-3133...	Cotter Pin in No. 310....................	56, 80.....	.03
Gapys...	HG2-3400...	Washer on No. 340.......................	56, 80.....	.06
Gapyt...	HG2-3401...	Cotter Pin in No. 340....................	56, 80.....	.03
Gapyv...	HG2-4061...	Paper Guide for No. 406..................	56, 80.....	.15
Gapyz...	HG2-4701...	Screw for No. 470........................	56, 80.....	.07
Gare....	HG2-4702...	Screw for Nos. 470, 471 and 519.............	56, 80.....	.07
Gareb....	HG2-4703...	Pin for No. 4704 in Nos. 47 and 48..........	56, 80.....	.06
Garec....	HG2-4704...	Spring for No. 48........................	56, 80.....	.15
Gared....	HG2-4706...	Screw for No. 47	56, 80.....	.12
Garef....	HG2-4801...	Washer on No. 480.......................	56, 80.....	.12
Gareg....	HG2-4802...	Cotter Pin in No. 480....................	56, 80.....	.03
Gareh....	HG2-4831...	Screw for No. 483........................	56, 80.....	.05
Garej....	HG2-5010...	Upper Roller for "B" or "C" Plates.........	56, 80.....	.85
Garek....	HG2-5011...	Lower Roller for "B" Plates................	56, 80.....	.70
Garel....	HG2-5012...	Shaft in No. 50 for Roller.................	56, 80.....	.18
Garen...	HG2-5013...	Cotter Pin in Nos. 517 and 5012.............	56, 80.....	.03
Gareo...	HG2-5014...	Lower Roller for "D" Plates...............	56, 80.....	.70
Garep...	HG2-5020...	Lower Roller for "C" Plates	56, 80.....	.70
Garer....	HG2-5100...	Guide Plate.............................	56, 80.....	.30
Garet....	HG2-5101...	Screw for No. 5100	56, 80.....	.03
Garev....	HG2-5110...	Bushing for No. 510, rear..................	56, 80.....	.12
Garew...	HG-6002....	Carriage Rail	44	6.30

Always give serial number of Graphotype when ordering parts. Location of serial number is shown in figures 1, 2, 3, 4 and 5, on pages 3, 4, 6, 9 and 10.

Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Garey....	HG2-6002...	Carriage Rail for Graphotype without Plate Roller Attachment......................	56, 80.....	$6.75
Garez....	HG2-6006...	Carriage Rail for Graphotype only with Plate Roller Attachment......................	56, 80.....	7.25
Garyb...	HG-6141....	Spacing Pawl on No. 610...................	44, 56, 80.....	.45
Garyc....	HG-6180....	Carriage Stop, Right and Left.............	44, 56, 80....	.25
Garyd...	HG-6181....	Carriage Stop for 3-Part Separable Plates (assembled).............................	44, 56, 80....	2.00
Garyf....	HG-6251....	Carriage Scale for Nos. 1 and 2 Type........	44, 56	.60
Garyg...	HG-6252....	Carriage Scale, 10 characters to the inch, Nos. 2-10 and 3 Type.........................	44, 56, 80....	.60
Garyj....	HG-6255....	Carriage Scale, 9 characters to the inch, No. 2 Type...........................	44, 56	.60
Garyk...	HG-6258....	Carriage Scale, 6 characters to the inch, No. 6 Type...........................	44, 56	.60
Garyl....	HG-6259....	Carriage Scale, 12 characters to the inch, Nos. 4 and 11 Type.....................	44, 56, 80....	.60
Garyn...	HG-6295....	Plate Stop for "T" Plates...................	44, 56, 80....	.25
Garyo...	HG-6296....	Carriage Plate Stop.......................	44, 56, 80....	.65
Garyp...	HG-6298....	Knurled Nut on No. 6296..................	44, 56, 80....	.40
Garyr....	HG-6301....	Carriage Escapement Rack, 8 teeth to the inch	44	1.20
Garys....	HG-6442....	Draw Band Guard.........................	44, 56, 80....	.20
Garyt....	HG-6444....	Pin in No. 60 for Nos. 644 and 6446.........	44, 56, 80....	.03
Garyv...	HG2-6446...	Draw Band for Graphotype only with Plate Roller Attachment......................	56, 80....	.55
Garyx...	HG-6471....	Screw in No. 647.........................	44, 56, 80....	.06
Gase....	HG-6503....	Guide Pin for No. 62-3 (long)...............	44, 56, 80....	.15
Gaseb...	HG-6513....	Guide Pin for No. 62-3 (short)..............	44, 56, 80....	.12
Gasec....	HG-6650....	Spring for No. 62-3.......................	44, 56, 80....	.15
Gased...	HG-6752....	Screw in No. 68-1........................	44, 56, 80....	.18
Gasef...	HG-6760....	Pin in No. 68-1..........................	44, 56, 80....	.03
Gaseg...	HG-6761....	Spring for Jaws..........................	44, 56, 80....	.04
Gaseh...	HG-6763....	Stop Screw in No. 62-3....................	44, 56, 80....	.10
Gasej....	HG-6764....	Pin for No. 676 in No. 68-1................	44, 56, 80....	.04
Gasek...	HG-6791....	Plate Jaw Hinge Rod.....................	44, 56, 80....	.20
Gasel....	HG2-6793...	Screw for Nos. 6251, 6252, 6255, 6258 and 6259..	44, 56, 80....	.03
Gasem..	HG-7022....	Die Stripper Lever.......................	44, 56, 80....	.10
Gaseo...	HG-7032....	Punch Stripper Lever.....................	44, 56, 80....	.10
Gasep...	HG-7081....	Die, No. 1 Type, 8 characters to the inch.....	44, 56, ...	.55
Gases...	HG-7082....	Die, No. 2 Type, 8 or 9 characters to the inch..	44, 56, ...	.55
Gaset...	HG2-7083...	Die, No. 3 Type, 10 characters to the inch......	80....	.55
Gasev...	HG2-7084...	Die, No. 4 Type, 12 characters to the inch......	80....	.55
Gasew...	HG-7085....	Die, No. 5 Type, Clock Figures only 1 to 0, 4 figures to the inch......................	44, 56, ...	.55
Gasey...	HG-7086....	Die, No. 6 Type, 6 characters to the inch.......	44, 56, ...	.55
Gasez...	HG-7087....	Die, No. 7 Type, Clock Figures only 1 to 0, 8 figures to the inch......................	44, 56, ...	.55
Gasi	HG-7088....	Die, No. 8 Type, Reversible Type, 8 characters to the inch...........................	44, 56, ...	.55
Gasib...	HG-7091....	Punch, No. 1 Type, 8 characters to the inch.....	44, 56, ...	.55
Gasic...	HG-7092....	Punch, No. 2 Type, 8 or 9 characters to the inch.	44, 56, ...	.55
Gasid....	HG2-7093...	Punch, No. 3 Type, 10 characters to the inch...	80....	.55
Gasif....	HG2-7094...	Punch, No. 4 Type, 12 characters to the inch....	80....	.55
Gasig....	HG-7095....	Punch, No. 5 Type, 1 to 0 clock figures, 4 figures to the inch..........................	44, 56, ...	.55
Gasij....	HG-7096....	Punch, No. 6 Type, 6 characters to the inch.....	44, 56, ...	.55
Gasik....	HG-7097....	Punch, No. 7 Type, 1 to 0 clock figures only, 8 figures to the inch........................	44, 56, ...	.55
Gasil....	HG-7098....	Punch, No. 8 Type, Reversible Type, 8 characters to the inch.........................	44, 56, ...	.55
Gasin...	HG2-7291...	Nut on No. 729..........................	56, 80....	.05
Gasio...	HG2-7385...	Character Strip..........................	56, ...	.30
Gasip....	HG2-8046...	Shaft for Hand Wheel....................	56, 80....	.90

Read instructions for ordering parts on page 14.

Always give serial number of Graphotype when ordering parts. Location of serial number is shown in figures 1, 2, 3, 4 and 5, on pages 3, 4, 6, 9 and 10.

Code Word	Catalog No.	Name	Number of Characters Capacity	Price
Gasir....	HG-8061....	Mitre Gear on No. 700.....................	44, 56, 80....	$1.60
Gasis....	HG2-8240...	Cotter Pin in No. 824......................	56, 80....	.03
Gasit....	HG2-8261...	Bushing on No. 824 (medium)...............	56, 80....	.20
Gasiv....	HG2-8262...	Bushing on No. 824 (light).................	56, 80....	.20
Gasix ...	HG-9153....	Line Spacer Shaft.........................	44, 56, 80....	.50
Gasob...	HG-9201....	Pivot Pin for No. 920......................	44, 56, 80....	.12
Gasoc...	HG-9202....	Screw for No. 9201........................	44, 56, 80....	.06
Gasod...	HG2-9910...	Pivot Post for No. 99-1....................	56, 80....	.50
Gasof...	HG2-9911...	Dowel Pin for No. 9910....................	56, 80....	.03
Gasog...	HG2-9912...	Pivot Pin for No. 99-1.....................	56, 80....	.07
Gasoh...	HG2-9915...	Spring for No. 99-1........................	56, 80....	.05
Gasoj....	HG2-9916...	Carriage Stop Pin in No. 99-1..............	56, 80....	.12
Gasok...	HG2-9917...	Stop Pin in No. 9916.......................	56, 80....	.03
Gasol ...	HG2-9918...	Cushion Spring for No. 9916................	56, 80....	.03
Gasom...	HG2-9920...	Plunger Stop in No. 9910...................	56, 80....	.10
Gasop...	HG2-9921...	Spring on No. 9920........................	56, 80....	.05
Gasoq...	HG2-9922...	Lock Nut on No. 9920......................	56, 80....	.03
Gasor...	HG-60021...	Eccentric Bushing in No. 6002.............	44, 56, 80....	.45
Gasos...	HG-60022...	Stop Pin for No. 60021....................	44, 56, 80....	.03
Gasot...	HG-60023...	Screw for No. 60024.......................	44, 56, 80....	.06
Gasov...	HG-60024...	Washer for No. 60021......................	44, 56, 80....	.06
Gasow...	HG-60025...	Locating Pin for No. 60024................	44, 56, 80....	.03
Gasox...	HG-62961...	Adjusting Block for 61, 6295 and 6296......	44, 56, 80....	.60
Gasoy...	HG-62962...	Adjusting Screw for No. 62961.............	44, 56, 80....	.10
Gasoz...	HG-63021...	Carriage Escapement Rack, 9 teeth to the inch, No. 2 Type.............................	44, 56	1.20
Gasy....	HG-63032...	Carriage Escapement Rack, 10 teeth to the inch, No. 2-10 Type	44, 56, ...	1.20
Gasyb...	HG2-63035..	Carriage Escapement Rack, 10 teeth to the inch, No. 3 Type.............................	80....	1.20
Gasyc...	HG-63053...	Carriage Escapement Rack, 12 teeth to the inch, No. 11 Type............................	44, 56, 80....	1.20
Gasyd...	HG-70811...	Die, No. 11 Type, 12 to the inch............	44, 56, ...	.55
Gasyf...	HG-70812...	Die, No. 12 Type, 10 to the inch............	44, 56, ...	.55
Gasyg...	HG-70911...	Punch, No. 11 Type, 12 to the inch...........	44, 56, ...	.55
Gasyj...	HG-70912...	Punch, No. 12 Type, 10 to the inch...........	44, 56, ...	.55

Read instructions for ordering parts on page 14.

Type Styles

Embossed address plates and Graphotypes for embossing plates can be furnished in 10 principal type styles, known as Nos. 1, 2, 3, 4, 5, 6, 7, 9, 10 and 11. These different styles are shown below. Prices and particulars on application.

Type Used *Only in 80 Capacity* Graphotypes

No. 3 Type (uplo)—Figures, capitals and small letters. Ten characters to the inch. Popular for advertising and other high class work. Corresponds to pica typewriter style type.

Sample of #3 Type

No. 4 Type (uplo)—Figures, capitals and small letters. Twelve characters to the inch. Widely used because of its neatness and large capacity per line. Recommended particularly for fill-in purposes.

Sample of # 4 Type

No. 9 Type—Bold face figures only. Ten characters to the inch. Easy to read. Splendid for part tags or wherever clear, legible figures are required.

1234567890

Type Used *Only in 44 or 56 Capacity* Graphotypes

No. 1 Type—Figures and capital letters only. Eight characters to the inch. Recommended for tags, labels and other work where large, clear type is desired.

SAMPLE OF #1 TYPE

No. 2 Type—Figures and capital letters only. Eight characters to the inch. An easy type to read.

SAMPLE OF #2 TYPE

No. 5 Type—Figures only. Four characters to the inch. Used where numbers are desired to show up with special prominence.

123456789

No. 6 Type—A large bold face type. Figures and capital letters only. Four or six characters to the inch. Especially suited for shipping tags, labels, wrappers, and all other forms requiring exceptionally legible type.

NO.6 TYPE

No. 7 Type—Figures only. Eight characters to the inch. A larger type than No. 7, yet of the same capacity. Smaller than No. 5 or 6 type, yet very legible.
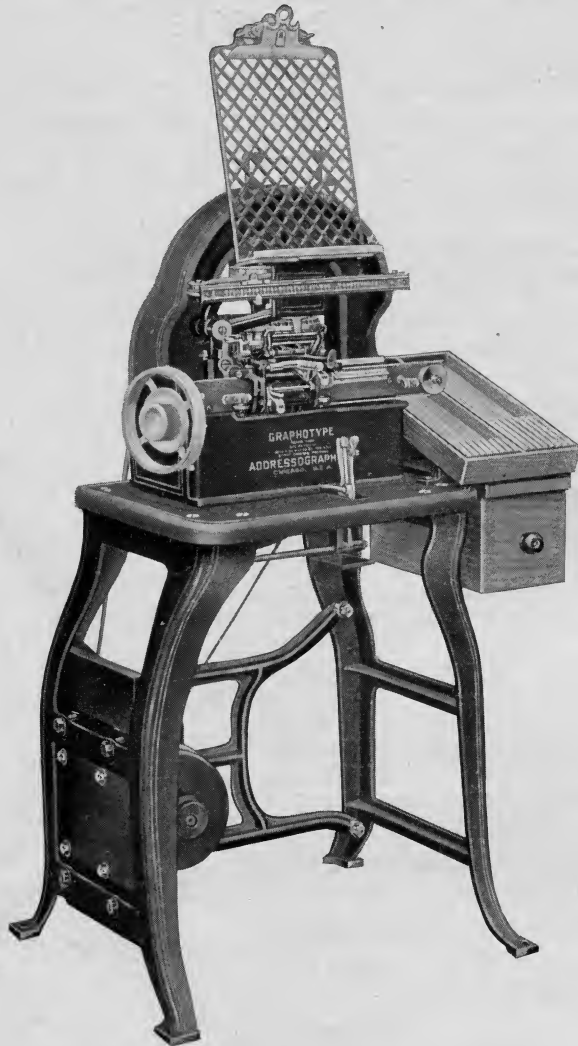
1234567890

No. 10 Type—Capitals only. Same size as No. 2 type but ten characters to the inch instead of eight.

SAMPLE OF #10 TYPE

No. 11 Type—Same as No. 4 type but capitals only. Twelve characters to the inch.

SAMPLE OF #11 TYPE

NOTE: Information regarding extra characters which can be supplied will be furnished on application.

G2 ELECTRIC GRAPHOTYPE

EASIER TO OPERATE AND FASTER THAN THE HAND GRAPHOTYPE

Embossing plates with this Electric Graphotype requires practically no effort. Operator simply touches a little lever in front of machine—the electric motor does the rest.

So simple that anyone can quickly emboss type on address plates—no experience necessary, but naturally a little practice is essential to obtain speed. The Electric Graphotype enables a good operator to emboss many more addresses per day than is possible with the hand operated model. Prices and particulars on application.

TABLE OF CONTENTS

This Book Is
Very Important
Read
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