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## Learn Machine Work by Doing It

If you have or hope to have a metal-turning lathe, the story on page 206 is for you. It shows, in pictures, a whole series of basic lathe operations and how to set them up-boring, facing, turning, drilling, and even simple milling. By following the procedures explained, you can teach yourself machining fundamentals in your home shop.


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I'd like to add my two-cents worth to the argument in your letters column (Nov., p. 18) about how to spell "carrousel" and whether it turns clockwise or backwards.

Perhaps reader Planitzer, with his preference for "carousal," is referring to what my dictionary defines as a "revelry or drinking bout accompanied by noisy jollity." Then he would be correct in assuming that it travels in a counterclockwise direction. H. R. Paradise

Seattle, Wash.

## Car With a History

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I was particularly interested in the article "Good Cars Never Die," on p. 183 of your November issue, on account of the author, Murrelle Mahoney, being a Duesenberg expert.

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[^3]

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Reader Hudson and Murinon Meteor
that Ab Jenkins drove on the Bonneville Salt Flats to a world record of $135 \mathrm{~m} . \mathrm{p} . \mathrm{h}$. for a 24 -hour average on Aug. 31, 1935.

It's a Duesenberg SJ, a regular factoryproduced model except for its special body. It was built at Indianapolis, and Augie Duesenberg personally was in charge of it during the endurance run.

This car was capable, at the time, of speeds over 170 m.p.h. on the straightaway. Jenkins's average over the first 300 miles was $152 \mathrm{~m} . \mathrm{p} . \mathrm{h}$. His 24 -hour record was later bettered by custom racing models but has never been approached for passanger cars.

I now drive the car every day, through traffic and on the highway. The original cost was $\$ 30,000$.

Ben H. Hudson
Hapeville, Ga.

## Bringing Up the Rear

Sir:
It seems to me that the Orientals, possibly the Japanese, were 'way ahead of us on the caboose with bay windows you reported in November, p. 127. I ran across this type of caboose some three years ago while serving in the occupation of Korea, formerly a protectorate of Japan. And from the looks of the ones I saw and rode in, they had been in existence a very long time before my arrival.

H. M. Profit, Jr.

Belleville, Ill.

## Time Stands Still

Sir:
In his article "I Fly the World's Fastest Bomber," on p. 139 of your November issue, test pilot Jim Fraser says: "You could have had breakfast in New York and 46 minutes later, according to your watch, had breakfast again-in Los Angeles."

That statement seems to be based on the

[^4]
## INYENTORS

If you believe that you have an invention, you should find out how to protect it. The first step is to have a search made of the prior pertinent U. S. patents. If a report on this search indicates that the invention appears patentable you can apply for a patent, and the specifications and claims should be prepared.

The firm of McMorrow, Berman \& Davidson, with offices in Washington, D. C., is qualified to take the necessary steps for you. We can make a preliminary search on your invention, advise you whether we think it can be patented, and prepare your application for patent.

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for a copy of our Patent Booklet entitled "How To Protect Your Invention," containing information about patent protection and patent procedure. Along with this we will also send you an "Invention Record" form, for your use in writing down and sketching details of your invention. We will mail them promptly. No obligation. They are yours for the asking.

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Stratojet's record flight from Seattle to Washington, D. C., in 3 hours 46 minutes at an average speed of $607.8 \mathrm{~m} . \mathrm{p} . \mathrm{h}$. for the 2,289 miles.

Even at that speed, the plane could not go much more than 460 miles in 46 minutes. Since it's much more than that from New York to Los Angeles, I don't see how he figures those two breakfasts so close together.

Lawrence Johnson
Walla Walla, Wash.
Author-pilot Fraser assumed that a traveler flying westward would set his watch back an hour three times on passing from one time zone into another. Thus he could eat breakfast at 6 a.m., New York time, and-3 hours 46 minutes later-eat again at 6:46, Los Angeles time.

## How 'Chute Brake Works

Sir:
Your article on the B-47 (Nov., p. 139) leaves me with only one question: Just how is that parachute, used to slow the plane in landing, controlled so as not to touch the ground?

During the war I was a glider pilot, and I believe we were the first to use parachutes on the tail to slow landing speed. But we released the 'chute near the ground to prevent it from dragging and snaring. Thus the 'chute could be used over again.

In your picture of the B-47, I don't see how it is possible for that 'chute to be kept off the ground.

## Wayne Curtis

Montrose, Colo.
Your gliders were powerless, producing no air blast to keep their 'chutes extended. The B-47, however, has six jets that blow quite a gale even when idling. This blast prevents the bomber's 'chute from touching the ground until the engines have been shut off. For similar use of a parachute as a landing brake on another jet bomber, see p. 111 in this issue.

## Ham Ohmlet

Sir:
I have read PS almost constantly since 1929, but the most fascinating article I ever read in it was the one on p. 242 of your November issue, "Hide a Radio in a Skillet."


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I'm sure the designer thereof underestimated its capabilities or he would have patented it. It is bound to be a godsend to all who are hard pressed by the high cost of living.

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Clyde A. Arms
Brooklyn, N. Y.

## Smaller, Faster Workhorse

Sir:
The truck pictured in the upper left corner of p. 122 of your November issue, in the article "Army Breeds New Line of Combat Workhorses," looks more like the descendant of a GI $1 \frac{1}{2}$-ton truck than of a $2 \frac{1}{2}$-tonner. The $2 \frac{1}{2}$-ton truck, according to the way we saw them in France, had dual rear wheels and a rear compartment almost high enough to accommodate a man standing.

Eugene H. Mitchell
Dallas, Tex.
The fact that the new 212-ton truck is smaller and faster than its wartime ancestor, yet carries the same load, points up the improvements resulting from the Army's "selective breeding." Physically, the new $2 \frac{1 / 2-}{}$ tonner does resemble the old 112-ton truck. It also resembles the new 1\%-ton model, except that it has a longer wheelbase and a longer bed.

## Credit Where Due

Sir:
The Hypro® planer described on p. 113 of your November issue, in the short article titled "Wing Trimmer Pares Pounds," is manufactured by the Cincinnati Planer Co., a wholly owned subsidiary of the Giddings \& Lewis Machine Tool Co.
S. L. Little, Giddings \& Lewis Machine Tool Co.
Fond du Lac, Wis.
The information erroneously crediting development of this tool to another manufacturer of similar name was furnished to our Western Editor by North American Aviation, Inc., in whose plant our photo showed the planer being used.

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Ideas", Free. Universal, Box 1076-B, Ideas", Free.
Peoria, Illipois.
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 Eight ampere
Kissel
Electric Galion. Ohio.

MAKE flexible molds! Cast plaques, novelties, bookends! Free sample! H. Tooker, Hamilton 7, Ohio

MAKE money making new greaseless doughnuts at home on electric machine. Wholesale to grocers, drug stores, cafes, hamburger shops. Send for free recipes
and plans. S. Ray Company, 3605 South 15 Ave.. Minneapolis 7 , Minnesota.
QUICK Money! "Repairing Car Batteries"! At home! Easy too! Batteryman. Grand Junction, Colorado.
LIQUID Rubber, make flexible molds. Free Sample. Chaney, 1130 E. 16th St., Jacksonville 6, Fla.
MILLION Articles wholesale. Supply Source Directory 10c. Publishers, Box 1302. Detroit 31
'SELLING shoes direct brings me good income. lets me be my own boss. Perfect for older men whose income has dropped," Free Selling Outfit. Consolidated Shoe
System, Dept. S549. Chippewa Falls, Wis. System. Dept. S549. Chippewa Falls, Wis. PROSPER with plating! Growing Field Easily learned! Free particulars. Joseph Kushner. Electro
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SAWDUST. Turn it into cash. Six methods. Instructions 25c. Charles, 12-BAE, Norwood. Ohio.

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MAILING postcards selling repeat merchandise is profitable. Everything supplied. Details free. Gordon Publishers, Box 23. Pawtucket. R. I.
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\$46 FROM Square Foot Plywood; Jigsaw necessary. Write; Woodart, Bridgewater.
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wear. 20 West 22nd St., Dept. P-39, New wear, 20 West 22nd St., Dept. P-39, New York 10, New York.
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BIG Profits- amazing safe-Lock (for doors. sells on sight! Send 50 c for sample and details. Safe-Lock, Box 1071-M (PS2) Pusadena. Calif.

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SALESMEN-Sell America's finest, biggest line of Adv. Specialties. Sensational sellers to all types of business. Big commissions advanced. Sensational sales plan nets you top earnings. Free Outfit. Charms $\&$ Cain, 407 -D South Dearborn, Chicago 5.
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## Tube with a memory keeps answers on file

So complex are present scientific studies-such as in atomic research-that just working out the "arithmetic" could take all of our scientists' time.

A short cut is found in electronic computers, capable of adding or multiplying numbers as large as one thousand billions in millionths of a second. But such speed is valueless unless-with comparable speed-the results of countless computations can be kept "on file" and taken out again.

Such a "file" now exists in a "memory" tube, developed at RCA Laboratories. Electronically it retains figures fed into calculating machines, holds them in storage while it memorizes new onesspeeds intelligent solutions through mazes of mathematics.

Uses of RCA's "memory" tube are many. It will help atomic scientists acquire new and needed knowledge . . . provide new information on supersonic flight... even help make rapid weather predictions! It is an invaluable instrument in the scientist's campaign to penetrate the unknown.

## For your benefit:

Development of the "memory" tube is just one example of the many basic advances pioneered at RCA Laboratories. Continued leadership in science and engineering adds value beyond price to any product or service of RCA and RCA Victor.

Examples of the newest advances in radio, television, and electronics-in action-may be seen at RCA Exhibition Hall, 36 West 49th Street, N. Y. Admission is free. Radio Corporation of America, Radio City, N. Y. 20.

RADIO GORPORATION of AMERIEA
World Leader in Radio - First in Television


# The Playing Fiedds of Science 

THE Battle of Waterloo, they say, was won "on the playing fields of Eton." And the athletic field has long been a training ground for the kind of courage and leadership that is vital in visible combat.

But the battle for survival, it seems obvious, will be won on the playing fields of science and engineering. With or without war, the future that projects from the present calls for aptitudes that don't grow on athletic fields.

For two years, the Civil Service Commission has been looking for the answer to the question that is the hinge of the future: where can we find the thousand young men a year who will be needed to run a billion-dollar-a-year program?

The young men with the aptitudes to dream, develop, and operate equipment constantly more complicated aren't dashing
around on high-school football fields. The best place to catch a future physicist, the Commission says, is among those who get through school ahead of schedule.

The best budding engineers and technicians, according to the Commission, come from the high-schoolers who spend their spare time soldering up a radio circuit, or crawling around the innards of an automobile.

In other words, the "playing fields" of science and engineering are the school lab after hours, the Model Garage, and the back room of Joe's Radio \& Fixit Shop.

We think that, technically, the future is in good hands.

Pung Gifureas



## See how much more you get

in these truly modern batteries. Each Ray-O-Vac Leak Proof starts with a powerful, well made battery. Then . . .

1. Steel bottom is added.
2. And a steel top.
3. Next - Multi-ply insulation. Many layers of protection against corrosion.
4. Last-a steel jacket. This completes an air-tight seal, to stop corrosion and keep the battery fresh and powerful. Only Ray-O-Vac builds batteries with all four of these safeguards.



## Water Troils in the SHy . . . This may

look like a rocket-assisted take-off. Actually it is a Fairchild C-119 Packet cargo plane dumping water ballast during a test flight. Replacing 25 -pound bags of shot used previously as ballast, the water, contained in four 720 -gallon aluminum tanks, can be pumped back and forth to duplicate any load distribution. The water ballast is transferred from tank to tank at the rate of 70 gallons a minute. Electrically operated valves in each tank permit the entire liquid load to be jettisoned through 10 -inch openings in the plane's floor in 75 seconds.


Big mouth of this earth mover can scoop up a ton of dirt a second in a $91 / 2$-foot-wide swath.


## Big Mouith Raits

## a Tlon il Seconnd

Cover painting by Ray Pioch

Trucks follow loader in long procession, each one moving up under the conveyer as the one ahead is filled and moves on. The loader can fill the trucks, each with a 16 -cubic-yard capacity,
at a rate of better than one a minute. All out, it can dig a ton a second. The loader itself, not including tractor that pulls it, is 50 feet long and 18 feet high. Conveyer is $4 \%$ feet wide.

## 100 POPULAR SCIENCE

## Machines that move mountains are helping man literally to change the face of the earth.

By George H. Waltz, Jr.

PS photos by Hubert Luckett

AHALF-DOZEN years ago, a dam or road builder who could handle 300,000 cubic yards of dirt a day was considered a miracle man. Now, more than one large contractor can guarantee to move $1,000,000$ cubic yards-the equivalent of a mountain of earth half as tall as the Washington Monument and a seventh of a mile long at its base-in a day without even straining his equipment!

This tremendous increase in our ability to make mole hills out of mountains is made possible by the new and ingenious "big mouths" used in the earth-moving industry. Today, we have mechanical monsters capable of chewing up and transporting prodigious amounts of dirt. We have rugged Diesel engines capable of powering such earth movers. And we have mammoth rubber tires-some taller than a man and costing more than your family car-on which the new earth movers can roll at high speeds.

Right now, a team of one breed of "big mouths"-giant-size conveyer-belt loadersis chewing through the hills and dales near the town of King of Prussia, Pa., to form - the roadbed for the eastern extension of the famous Pennsylvania Turnpike. A few weeks ago, I watched one as it spewed an almost continuous stream of earth into big Dieselpowered trailer trucks, each capable of holding enough dirt to fill the average living room up to its door tops.

Stopwatch in hand, I timed the opera-


Close-up of big mouth in action shows how dirt sheared off by large, plowlike blade and edge-cutting blade at side is funneled into 35-foot-long rubber conveyer that feeds it to trucks.


Above, tractor pulls loader along at brisk 3m.p.h. pace when cutting. Note the depth of the cut as shown by the high bank at the right. Below, a General Motors Diesel mounted on the rear end of the loader powers the conveyer. Tiny figure of truck driver shows giant's size.

Mountain a day. In 24 hours, as drawing below shows, loader can move enough dirt to form hill three times taller than average two-story house and six times wider in diameter at the base.



The tractor driver controls the loader with three hydraulic levers mounted just behind his seat. The levers control the movement of the conveyer belt, the angle of the cut, and the
depth of the cut. Looking back, the tractor driver gets directions signaled to him from man on rear end of loader who also signals directions to drivers of trucks moving up under conveyer.
tion as a long procession of the deep-bellied trucks followed the loader as it gouged out the roadbed at a three-mile-an-hour clip. As each truck was filled to heaping, the one directly behind it would pull up under the loader's conveyer and follow at the loader's pace. It took just 50 seconds, on the average, to fill a truck to overflowing and get it on its way.

The big-mouthed loader was gulping up dirt at better than 16 cubic yards a minute, or at a rate of 23,000 cubic yards every 24 hours. If its round-the-clock output were piled in one spot, it could form a hill three times taller than the average two-story house and six times larger in diameter at the base.

If it were dumped into a block-long city street, it would bury it up to the third-story window sills of the bordering buildings. At the time, the loader was running at less than full speed. All out, the conveyer can deliver as much as a ton a second. That's 36,000 tons in a 10 -hour shift.

## Mountain a Day

In any terms of comparative measurement, that single machine was moving a heap of dirt. Little wonder then that, by putting to work a large number of "big mouths" like the one I was watching, a wellequipped contractor can literally move a mountain a day!

Another big mouth, this new twin-engine scraper has one engine in front to pull and another in back to push. Fully loaded, it weighs 122,000 pounds. yet can still scoot over rough
ground during hauling runs at $30 \mathrm{~m} . \mathrm{p} . \mathrm{h}$. It can make a round trip from "borrow pit," where it picks up needed dirt, to the dump point several hundred yards away in less than 3 minutes.



Special bridgelike design of hitch and drawbar centers loader's 25 -ton weight on tractor's track frames. Joint's universal action lets loader pitch and yaw without straining coupling.

Basically, the loader is an overgrown, super-powered belt conveyer riding on twin endless tracks and fitted with a wide cutting blade and deep plow at its forward and lower end. Its 50 -foot length and 18 -foot height dwarf the tractor that is used to pull it along.

As the loader moves forward, the plow mouth, which can cut a swath nine and a half feet wide, feeds a steady stream of dirt onto a rubber conveyer belt that is four and a half feet wide. At the end of its 35 -foot trip up the conveyer, the dirt is dumped into the waiting trucks. A $190-\mathrm{hp}$. Diesel engine, mounted on the rear of the loader, provides the power for the belt conveyer.


Rear end of loader rides on crawler tracks having individual rollers on each shoe. Tracks spread weight over large area, providing good flotation and stability on soft or uneven ground.

The movement of the belt, as well as the angle and the depth of the cut, all are easily controlled by the tractor driver through three conveniently located hydraulic levers mounted just behind his seat.

As he drives, he looks back and receives hand-signaled instructions from the "truck guider" who stands on the loader's frame just under the upper end of the conveyer. The "guider" watches the loading of each truck and not only signals to the tractor driver when to start and stop the belt but indicates to each truck driver whether he should pull up or fall back to distribute the dirt evenly in the truck's body. The efficient operation of a loader depends to a

Ground's-eye view shows scraper's giant bowl. Man in center is dwarfed by its massive size. When scraping edge (lower foreground) has scooped up enough dirt to fill bowl, gate (top of
picture) is lowered, and bowl is raised clear of ground for overland travel. Note sharp, near- $90^{\circ}$ angle of front driving wheels, permitting the scraper to turn on proverbial dime.



To dump scraper, gate is raised, and telescoping hydraulic piston tips up bowl to spill out dirt. Dumps, like pick-ups, are made on the runt, so entire operation is done without stopping.

A 190-hp. GM Diesel powers scraper's rear wheels through Allison torque converter. Good year tires, 87 in . in diameter, each weigh 1,427 lb ., cost $\$ 2,400$, and take $1 / 2 \mathrm{hr}$. to inflate to 40 lb . b

large extent on the teamwork of these three men.

Newest of the "big mouths" that are now speeding the construction of dams and highways is the twin-engined scraper. Manufactured by the Euclid Road Machinery Co., of Cleveland, Ohio, which also makes the loaders I saw in operation, the new earth mover not only loads itself by scraping earth up into its belly at the rate of 24 cubic yards a trip, but it carts its load quickly to where it is needed. It can gather in its full


Inside view of scraper's bowl with front gate closed shows its large capacity. Sides are as tall as man standing inside. Scraper can pick up its 24 -cubic-yard load in less than a minute.






Gate and bowl, like unloading ejector, are hydraulically operated. Three cylinders atop the front end of the scraper body, as shown above. do the job-one for the gate, two for the bowl.


When driver shifts front engine, roller attached to shift lever operates buttons that actuate solenoids to shift rear engine. Three levers in foreground control gate, bowl, and ejector.


Not so with the new twin-engine scraper. It has its rear-end pushing power built-in in the form of a remotely controlled Diesel engine that drives the rear wheels through a torque converter. The $190-\mathrm{hp}$. Diesel that powers the two rear wheels of the frontend puller is used for general maneuvering. When power from the rear of the scraper is needed in making a cut, however, the operator presses down on dual accelerators to bring both engines into play. This applies a total of 380 horsepower from the two en-


Driver's cockpit has more pedals than you can shake a foot at. Pressed together, dual accelerators at right control front and rear engines simultaneously. Larger pedal at left is air brake.

Air booster on steering mechanism lets driver handle the big machine about as easily as you do the family car. The seat is equipped with hydraulic shock absorbers and spring mountings.

gines to the four giant rubber driving wheels.
The new scraper makes scraping and loading a one-man operation. When the driver shifts gears on the front engine, the gear-shift lever operates buttons that in turn activate solenoids to shift the rear engine simultaneously. The effort necessary to steer the 48 -foot behemoth, which weighs approximately 122,000 pounds fully loaded, is no more than that required to drive the average car. An air booster on the steering system takes care of that. As for
brakes, a foot pedal applies air brakes to all four driving wheels, while an auxiliary handoperated air brake allows the driver to lock either the right or left front driving wheel as an aid in making sharp, rightangle turns. Even the horn is air-operated.

By operating three levers located at his right, the driver has fingertip control of all scraping (loading) and dumping operations. He can lower the pan to scrape and load or raise it to carry. He can open or close the front gate. And he can control the ejector that pushes the dirt out during the unloading operation. In each case, powerful hydraulic plungers provide the lifting, opening, closing, or pushing power.

## Working on the Run

Under arerage conditions, the twinengined scraper can work continuously without stopping. When a cut is to be made, the bowl, or body of the scraper, is lowered so that its front cutting edge can take its long scooping bite of earth under the power of the four big driving wheels. Then, when the bowl is filled, its front edge is raised, the gate is closed, and the scraper is off at a good clip to the dumping or fill-in grounds. To unload, the driver simply moves the controls to open the gate and move the ejector forward. The dirt spreads out evenly from the forward edge of the raised bowl and the scraper starts its trip back for another cut. On the average overland haul -about 400 or 500 yards-the entire sequence from loading to dumping and back to loading takes less than 3 minutes.

Power, capacity, and speed-those are the watchwords where earth movers are concerned. For they are the three factors that reduce costs and speed construction. And all three are made possible through the development of the Diesel and giant rubber tires.

Visit any big construction job today and you'll see the strongest, the biggest, and the fastest, all the way from the loaders and scrapers to twin-engined Diesel dump trucks that can roll over rough off-the-road terrain with a full 34 -ton payload at better than 25 m.p.h.

Watching these machines move mountains, you have to think twice to realize that they are today's version of the dinky muledrawn "fresno" wagons that not long ago toted the dirt for our roads and dams and even today still help out with the daily chores on many a small farm.

END

## Automatic 'Chute Safeguarals Airmen

The British airman below is wearing the latest addition to pilots' safety de-vices-a parachute with a robot ripcord. The automatic release assures that even a wounded or unconscious jumper's 'chute will open at a preset height from the ground. It also delays opening of the 'chute until a jumper has fallen quickly through high-altitude air so rare that he might suffocate. The release works by barometric pressure on the rubber bulb seen attached to the mechanism on his belt. If a flier abandons his aircraft below the altitude for which the release is set, a clockivorks opens the 'chute after a delay of five seconds to make sure he is clear of the plane. The robot release, developed by the Irving Parachute Co., of Hertfordshire, England, operates a seat-type 'chute; the chest 'chute here is worn only for emergency use.



## What Makes the Water Run?

Spectators were stumped at a science show staged by the Naval Ordnance Laboratory in White Oak, Md.-a faucet hanging in mid-air kept spewing forth water. The explanation: the stream hid a glass tube connecting the faucet with a big pan on a table. A motor pumped water up through the tube, and it ran down the outside.

## Copter Nose Peels Open

Opening like orange peels, the doors on the nose of this new Air Force helicopter, made by Sikorsky, give ready access to the engine and the big fan necessary to cool it. With seats for 12 or space for eight stretchers, the machine has been flight-tested successfully. The cabin is under the main rotor. The pilots sit above and forward of it.

## Jack Speeds Car Loading

Automobiles are pushed from assembly lines right into waiting freight cars with this new Autow Loader ${ }^{(1)}$ made by the Salsbury


## Sander Helps Tires Grip Road

This road-sanding unit on a new General Motors truck is operated by a dash-controlled solenoid when tires need more friction. Made by the Elston Electric Sander Co., St. Paul, it holds 70 lb . of sand.


Corp., of Los Angeles. The tug in the foreground lifts the rear end of an automobile with a hydraulic jack and pushes it into the rail car. An assistant at the steering wheel guides the car's front wheels.



1 Nested sections of Army's Transportation Corps umiak are examined by two soldiers from Fort Banks, Mass. Boat was designed by Corps' Marine Section at Brooklyn Army Base.


2 Eight soldiers prepare to assemble the sections. Boat, 26 feet long, can carry 11 men or $3,000-\mathrm{lb}$. cargo. Weighing 500 lb ., of which 440 is frame, it can breast fairly rough seas.

4 Here craft rides icy waters off Marblehead. It can be propelled either by oar or by a

## Army Improves Eskimo Hoat

THE Army's Transportation Corps has taken apart an age-old Eskimo boat, the umiak, and put it together again better.

The umiak is a light, small craft with a wood framework covered with animal skin. The Eskimos, propelling it by paddle, find it ideal for Arctic use.

The new Army version is collapsible. It comes in four wood-framework sections that are fastened together and covered with a rubber-impregnated nylon skin. That makes it portable for long overland hauls. And it can be dropped-in pieces-from an airplane.


3 When sections are bolted together, skin is slipped on. Lashing draws it tight and secures it. Boat was constructed on dory-type lines at Graves boat yard, Marblehead, Mass.

10-hp. outboard motor, which gives it 8-m.p.h. speed. Assembly took only 30 minutes.


## New Ideas from the Inventors

1Truck to Melt Snow. Ice and snow dumped into the body of a truck fitted with this removable top would melt immediately. Gas piped from à storage tank behind the cab provides the heat. The water then can be poured into any convenient sewer, reducing the number of trucks required to cart snow from city streets.


2 Magnets to Mold Cuff Links.
There would be no fumbling with the fastenings of these cuff links. A powerful magnet embedded in one half of each link and a soft iron disk embedded in the other form a strong "magnetic latch" to hold them together. The design concentrates the magnetic force so it won't magnetize a wrist watch.

3 Electricity to Kill Weeds.
Weeds would be literally shocked to death when this electrical weed killer was pulled over them by a tractor. Multiple electrodes projecting down from the wheeled trailer touch the weed shoots and give them a 12,500 -volt-AC jolt that, according to the inventor, will effectively kill their roots.


## 4. Brush to Speed Painting.

Bothersome dipping in a paint can would be out with this brush that is fed by a flexible tube connected to a paint reservoir. The flow of paint to the bristles can be controlled by a handy thumb-operated valve. For ease in cleaning, the brush handle, bristles, and paint feeder can be easily taken apart.


5 Mower to Use Disk Cutters.
A set of rotating elliptical disks would replace the conventional long cutting blades on this lawnmower. Mounted on the driving shaft at an angle, each rotating blade produces a shearing action first against one edge and then the other of a $V$-shaped tooth. Mower operates when pulled or pushed.


6Projector to Show Time. You wouldn't need even to lift your head from your pillow to see the time at night with this projector. A push of a convenient bedside switch flashes an image of the dial of your watch on the ceiling. Before retiring
it is necessary only to place your pocket or wrist watch on an aperture on top of the projector housing. A small lamp bulb, two lenses, and two reflectors do the rest when the switch is operated. The projector also can be arranged to project onto a wall.

Patents on these inventions have been granted to: 1. A. J. Cayas, Glendale, Calir.: 2. H. Avedon, New York, N. Y.; 3. G. M. Baker, Los Angeles, Calij.; 4. R. S. Lisner, Red Bank, N. J.; 5. W. Brauer, Ingleside, Tex.; 6. S. Loewe and B. Lowe, Yonkers, N. Y.


## Sensitive Radar Snoops Dut Storms.in Advance

The U.S. Signal Corps Engineering Laboratories at Ft. Monmouth, N. J., is forecasting storms by radar six to eight hours away. In the picture of the oscilloscope above, the top represents due north. The hard blotch of light in the center, site of

## Fancy Towboat Has Radar

This ultramodern towboat can pull three integrated barges with a capacity of 81,680 barrels of gasoline. It's equipped with radar, radiotelephone, and an automatic pilot. Made for the Sohio Petroleum Co., it is powered by a pair of two-cycle General Motors Diesels of $1,600 \mathrm{hp}$. each.

## 'Chute Stops Newent Bomber

To save brakes and permit use of shorter fields, the newest U.S. bomber, the Air Force three-jet XB-51, can be brought to a fast stop at the pilot's discretion by a ribbon parachute released from above the tailpipe. Main wheels are bicycle style; plane is steadied during taxiing by wing-tip wheels.
the station, is made by nearby land and sea targets. The flecks of light within the rings, spaced at 100 -mile intervals, are storms from 175 to 275 miles away. Broken light on perimeter is degree scale. Picture at right shows 100 -foot storm-detector tower.


february 1950 III


Buick's sleek 1950 Super model 4-door sedan shows added window area, especially in the rear.

# Huich Boosts Power, Engine Compression 

BUICK unveiled 21 new models at the turn of the new year-with higher compression ratios and resulting higher horsepower. The company's stable of cars boasts seven models for each of its three linesRoadmasters, Supers, and Specials. The compression ratio for all Dynaflow models has been boosted from 6.9 to 1 to 7.2 to 1 . Horsepower ratings are: Roadmaster, 152; Super, 128; and Special, 122. A slight in-

Super's new pistons (right below, with older one) are cut $9 / 16 \mathrm{in}$. in length to $349 / 64 \mathrm{in}$. Bore is boosted $3 / 32$ to $33 / 16 \mathrm{in}$. Pencil points to new type of slot to minimize piston slap.

crease in compression ratios for Buicks with standard transmissions also was announced.

Aside from many small engineering refinements, the company's chief accomplishment for 1950 is a new engine for its Supers. It's more powerful without the penalty of a weight increase and, due to a new rear-axle ratio, uses less fuel in normal driving. The compression ratio is 6.9 to 1 with the regular transmission.

Con rods are $1 / 4 \mathrm{in}$. shorter, or 78 in . between bearing centers. Stroke remains the same. Power of engine on Super models has been upped to 128 hp . from 120 hp . without weight increase.



Rear-seat hip room, shown (top) in comparison with last year's, is greater-up to $14^{\frac{1}{2}}$ inches
in some models. The rear seats in the Tourback models are roomier than the front ones.


A contribution to quietness as well as protection of luggage is hair flocking of rear compartment with spray gun. This simulated-cloth covering is good for lifetime of the automobile.

Bearing journals on Super engine crankshaft have uniform diameter of $29 / 16 \mathrm{in}$, in place of five different diameters formerly used. This reduces types of bearing shells from 10 to four.


This is the hair flocking as it looks after application. Counterbalanced springs eliminate former lid braces and save space. Turn of key opens lid; locking handle is gone.

Main-bearing diameter on Super has been boosted $1 / 4 \mathrm{in}$. to $29 / 16$, and rod-bearing diameter $1 / 8 \mathrm{in}$. to $21 / 8$. Engine displacement is 263 cubic inches. Crankcase height is slightly less.

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# lir Thalkers Fiul Jets for Lang Ylightis 

## Speedy new system for refueling on the wing opens way for revised air strategy and faster airline trips.

By Deron Francis
Drawings by Ray Pioch

IT LEAKED out last month that the U.S. Air Force had three Republic Thunderjet fighter planes equipped to be completely refueled in mid-air in 90 seconds each-and the way was opened for a fundamental revision in the nation's air defense strategy.

The perfection of a quick in-flight refueling system also promised seven-hour transatlantic schedules by jet-propelled passenger transports, perhaps within a year.

It forecast the probability of ultimate fivehour passenger flights coast-to-coast in jetpropelled aircraft.

It offered the U.S. Navy new versatility and striking power for its carrier fleet.

It solved, finally, the most serious drawback of the airplane-its inability to carry a great load a long distance nonstop.

The fast, automatic transfer of fuel from tanker planes to military and commercial aircraft has been 15 years in the making. Now it is a reality. In-flight refueling will become a commonplace for both bombers and fighters in the next few months. What this means in terms of air defense can be reduced to simple mathematics.

A bomber propelled by reciprocating engines and refueled once in mid-air en route to its target can carry three times


One of two chief components in flight refuel- operations, tanker carries it; in commercial reing is 70 -foot flexible-metal hose. In military fueling, the air liner will unreel it to the tanker.


Three toggles in drogue clamp over annular groove in probe. Joint is sealed by synthetic-rub-
ber ring. Plane carrying probe eases forward, and pressure flashes a green light in tanker cockpit.


Tanker crew then switches on fuel pumps. Play in drum rotation allowed by fluid clutch enables
two planes to maintain contact if momentary speed differences are not more than 25 m.p.h.


Crewman checks drum amidships in tanker. Same equipment is used for ground refueling.


Drogue's shape can be changed so air flow positions it either above or below the tanker.


Probe, to be made retractable, feeds fuel to main inlet pipe above receiving plane's tanks.
the weight of bombs over any given distance that an unrefueled bomber can carry. On a round trip of 6,000 miles, a bomber smaller than the Boeing B-50, refueled once on its way to the target and once on its return flight, can carry 20 tons of bombs. (See "What Can Our Bombers Do Now?" PS, Aug. '48, p. 74.) Without refueling, it requires a bomber the size of that Air Force colossus the B-36 to tote the same load on the same operating radius and return to base.

In-flight refueling will also vastly simplify the problem of maintaining screens of air patrols for home defense in the event of war. The Air Force C-99 cargo plane, unarmed version of the Convair B-36, will be able as a tanker to haul aloft enough fuel to replenish the supplies of an entire squadron of 40 jet fighters-this at a pumping rate of at least 600 gallons a minute. The usual routine of take-off, fly, land, refuel, and take-off again will be a thing of the past. The pilot's physical endurance will be the only limit on the duration of a flight.

On the Navy's side of air defense it is proposed that tanker planes be based on its carriers to refuel its swarms of bombers, torpedo planes, and fighters at distances up to several hundred miles away.

## Twice as Fast to Come?

So seriously is the Air Force taking midair refueling that it is shooting at a fueltransfer rate of 1,200 gallons a minute. The people who brought flight refueling to its present state say that such a rate is not only possible but highly probable in the near future. A fighter can be refueled in 90 seconds either on the ground or in the air as against 45 minutes on the ground by conventional methods.

Flight refueling isn't new. It was used 20 years ago to hang up flight-endurance records. Cans of gasoline were transferred from one airplane to another, or the fuel was passed down through a hose by gravity feed. As late as last February the Air Force B-50 bomber Lucky Lady II refueled four times by the hose-gravity method in its nonstop flight around the world. The Boeing Airplane Co., of Seattle, recently announced a refueling system based on a collapsible metal boom connecting the tanker plane and the plane being refueled. It worked, but the crew of the receiving plane had to "fly" its boom to the tanker plane to make the connection. That needed a trained crew.

What is new about flight refueling is


Each fuel tank in plane being refueled is equipped with special valve to provide auto-
matic shutoff. Plane can be fitted with selector valve to permit filling each tank individually.
the system developed by Flight Refuelling, Ltd., of England, now being adapted for use by our armed services. Here is why it had to be developed:

Inherently, the airplane is an inefficient vehicle for transporting passengers, goods, or bombs. It eats up too much fuel in the process. Even with reciprocating engines instead of the more voracious jets, it consumes three to four times the weight of fuel required by a motor bus, for instance, and even at that will transport only two-thirds of the bus's payload. Weight for weight, it uses more than twice the fuel of a transatlantic liner and carries only a third the payload, even with stops to gas up.

Big planes capable of carrying enough fuel for nonstop flights of more than 3,000 miles are not only expensive to build and operate, but they also can carry only about $1 / 25$ th of their fully loaded weight as "use-
ful" or payload-passengers, cargo, or bombs. Capt. C. H. Latimer-Needham, Flight Refuelling's chief engineer, points out that there is a limit to the distance airplanes can fly nonstop, regardless of size, without dangerous overloading-when all the disposable load (passengers, cargo, and fuel) takes the form of fuel. In the opinion of some authorities this limitation would prohibit global air warfare-without refueling.

This characteristic of airplanes, in fact, is at the bottom of the hullabaloo between the Air Force and the Navy over the use of the Convair B-36 as an intercontinental defense weapon. The plane can go just so far, so fast, with a given weight of bombs, and it is astronomically expensive to build.

Airplanes have another characteristic that made flight refueling inevitable. Unassisted by Jato (jet-assisted take-off) bottles to augment the thrust of the engines, they can
lift off the ground less total weight than they can actually carry once they are aloft. That old standby, the DC-4, can tote a ton more weight in the air than it can take off the ground. The air liner you board at your local airport cruises on a third to a half the power, once it gets going, than it requires to become unstuck from the runway. A plane designed for flight refueling will save weight on take-off by carrying less fuel and thus will need less take-off power.

Flight refueling means a lot more than the mere transfer of gasoline for reciprocating engines-or kerosene or other high-ignition-point fuels for gas turbines-from a tanker plane to fighters, bombers, and air liners. That sounds simple until you get into the operation itself. Then troubles begin.

In the first place, the transfer of fuel from one airplane to another is dangerous. A way had to be devised to protect highly flammable liquids from ignition by hot exhaust pipes or static electricity. That meant the invention of a "closed system"-one in which not a drop of fuel could escape to the open air while it was being transferred.

A second problem was the designing of automatic cut-off valves to stop the flow of fuel at the split second that the receiving plane's tanks are brimful. Another problem was making an easy and routine physical connection between the tanker plane and the plane to be refueled. Still another was making the fuel flow fast enough to complete the operation within a few minutes, even in the case of big aircraft requiring thousands of gallons. And still an-


Operation completed, refueled plane eases back until hose is extended to fixed limit. Two pawls lock drum. Further pull by plane disengages probe, automatically shuts off fuel.
other was how to prevent the tanker and the plane being refueled from becoming unhitched if speeds didn't quite match.

And there were lesser questions to be answered. Among them was how to bring together the tanker and the plane to be refueled in the unmarked vastness of spaceto avoid a game of hunting for a needle in a haystack. Another was how to make the tanker crews comfortable in sub-freezing temperatures at altitudes of 20,000 to 25,000 feet. Refueling operations had to take place at that height if the airplanes were to get above most of the bad weather and make visual contact. Another problem was how to make mid-air refueling universally practical without the expense of training large numbers of crewmen to use it. And still another was how to prevent "vapor locks" in the refueling lines when the fuel began boiling in the thin air of high altitudes.

All these problems were tackled in 1935 by Sir Alan J. Cobham, noted British flier, aviation engineer, and present chairman and managing director of Flight Refuelling, Ltd. By 1939 his refueling system was being used to supply gasoline to British flying boats plying between the United States and England. Then the war interrupted commercial research work.

Flight refueling became a wartime project in 1943-44 when it was proposed to equip 1,250 British Lancaster bombers and tankers with fuel-transfer systems. The bombers were to be used for attacks against Japan from Burma, 2,500 miles away. The plan was dropped when the United States


In Boeing system for refueling bombers, telescoping pipe or boom is "flown" by controls called ruddevators to tanker plane. It requires, however, a trained crew in bomber.
made unexpectedly rapid advances across the Pacific.

With the war over, Sir Alan's company renewed its work on refueling development. Experiments in 1946 included 25 day and night refueling tests over the North Sea and the English Channel. In the first sustained operations with commercial planes, the company based its tankers at Santa Maria in the Azores to refuel nonstop flights of British South American Airways to Bermuda.

## Transatlantic Freighters Refueled

Next, Sir Alan decided to try winter refueling over the North Atlantic. He collaborated with British Overseas Airways in refueling nonstop flights by freighter planes between London and Montreal. Tankers based at Shannon, Eire, refueled planes within a radius of 500 miles of that base. Other tankers from Gander and Goose Bay, Newfoundland, performed a second refueling operation east of those bases.

Once radar and cabin heating failed them. Another time the fuel-tank valves failed to open due to an experimental change in positioning the tanker lower and more rearward of the freighter plane. But on no occasion did the tankers fail to take off from their bases despite snow, fog, icing conditions, and temperatures as low as $-35^{\circ} \mathrm{F}$. On some occasions the freighters made their westward crossings against headwinds that caused the regular transatlantic airline traffic to be diverted to Iceland.

It was in part Flight Refuelling's equipment that was employed by the U.S. Air Force in the globe-girdling trip of the B-50, Lucky Lady II. Recently a jet fighter, the Gloster Meteor Mark IV (PS, Oct. '49, p. 131), having a normal flight time of slightly more than an hour, was kept aloft for 12 hours 3 minutes with ten refuelings.

An American company, Flight Refueling, Inc., of Danbury, Conn., has taken over distribution of the system in this country for its British counterpart. Right now, its customers are only the Navy and the Air Force, but the company is confident that American commercial air liners will soon be taking flight refueling in their stride.

The advantage that flight refueling will afford jet aircraft, requiring some four times the fuel consumed by reciprocating-engine transports, when they begin flying the Atlantic is obvious. To the jets, flight refueling will be more than an advantage. It will be a necessity.

END


## Folding Truck Saves Space

Where space is a problem, this new hand truck that folds up can be used to move heavy items. When not in use, it folds down to a height of only nine inches. Called the Fold-A-Way® by the distributor, Business Equipment Specialists, of New York City, it weighs only 25 pounds but will take a load of 700 pounds.

"Keymonica" Teaches Music
This plastic musical instrument is called a Keymonica ${ }^{\oplus}$-a cross between a clarinet, harmonica, and button accordion. With ten buttons for 20 notes, it can be used in teaching the fundamentals of music. Even the reeds are plastic, and it can be cleaned by washing in warm water. It is made by the Magnus Harmonica Corp., of Newark, N. J.


## Sound Makes Odd Fountain

Jets of water spurt mysteriously from the surface of the tankful above. They're made when electric voltage vibrates a dime-size, concave disk of barium titanate suspended in the liquid. Oscillating nearly $3,000,000$ times a second, the disk produces ultrasonic waves (too high-pitched for human ears to hear) for study by GE engineers.



## Tiny Ball Supports Tower

A ball bearing just two inches in diameter supports the weight of Britain's tallest television mast, the 750 -foot tower shown under construction in two views above. Held upright by guy wires, the 100 -ton mast will pivot on the tiny sphere, seen at the center of its convex base in the lower view, to allow for "give" in a high wind.

## Tubes Get Jitterhug Test

By converting alternating to direct current, Westinghouse ignitron tubes at left enable electric locomotives with light and compact DC motors to use power from low-cost AC transmission systems. Fears that jolting the liquid mercury in the tubes might interrupt their power were proved groundless by the "jitterbug" table shown, on which they performed smoothly for a month, although its 180 jiggles a minute emptied a cupful of water in two seconds.


## Electronics Ices Freight

Refrigerator cars filled with perishable fruits and vegetables now get quick, pushbutton icing at Bakersfield, Calif. This huge machine pours five tons of crushed ice into a car's bunkers in 90 seconds. Moving like a giant, antennaed spider along rails on a raised icing dock, the machine straddles a chain conveyer leading from an ice-storage house. As it moves, it scoops up forty 300-
pound blocks of ice a minute, crushes them, and feeds cars on both sides of the dock. The operator on the bridge electronically controls the flow of ice, raises and lowers the chutes, and regulates the crush from coarse to fine, depending on the product being iced. The machine, developed by the Railways Ice Co. and the Santa Fe Railway, is operated by six electric motors powered through a trolley wire running underneath the dock.

## Small Air-Gum Shears Lop Big Limbs

Lightweight and fast-acting, the new Limb-Lopper ${ }^{(1)}$ at right below is designed for easy, one-handed pruning of vines, shrubs, or trees. For large-scale vineyard operations, as seen at left below, it can be attached to a mobile rig having as many as eight air lines fed by a single large compressor. Used singly, it requires only a small compressor and thus is also ideal for
pruning in parks and on estates. Weighing only $1^{3 / 4}$ pounds, the 14 -inch tool will cut limbs up to ${ }_{4}^{3}$ of an inch thick by the pressure of a trigger. With a slight rocking motion, it can make bigger cuts. Speed is obtained because the air pressure is used to open the blades as well as close them. The clipper is manufactured by the MillerRobinson Co., of Los Angeles, Calif.


## Giet Groonnd lio-lround

By Herbert Johansen

T'HE speeding F-80 jet fighter's tailpipe is dangerously hot. The pilot doesn't notice the warning signal on his cockpit panel. In a matter of seconds the pipe burns out and his engine is disabled. But in this case he doesn't crash. A check pilot simply pushes a button and the world's first jet instrument trainer gives the pilot a new engine, a new tailpipe, and a new start.

As in conventional Link trainers, the pilot has of course never left the ground. But although the trainer has not moved an inch, he has experienced all the conditions of sub-
sonic flight on his instruments, and the actual "feel" of flight on his rudder pedals and stick.

The new trainer, developed for the Air Force, is more than just an electronic teacher of instrument flying. It also checks the pilot on radio navigation, operation of his engine, proper fuel consumption, and how to deal accurately and swiftly with emergencies.

Since coping promptly with emergencies is vital at jet speeds, the check-pilot instructor, sitting behind the hooded cockpit, has buttons for introducing a variety of operating troubles, ranging from a fuel-tank puncture or a fire to a complete engine failure. For added realism, the instructor can feed


The instructor's console is located immediately to the rear of the hooded student's cockpit. The instructor faces a recorder panel (left) that traces simulated flight on an aeronautical chart.
in lightning flashes, simulate rough air or high winds, and duplicate wing icing.

While the student is being bedeviled by all sorts of troubles, electronic watchdogs keep tabs on his every action. A set of duplicate instruments tells the instructor exactly how the plane is flying. If the student does not follow engine-operation procedure to the letter, failures occur that are indicated to the instructor through tell-tale lights.

One important feature of the new trainer is the completeness of its radio-navigation instruments. Such devices as a radio magnetic indicator and distance-measuring equipment enable the pilot to determine his position and course by looking at instruments rather than by listening to radio signals. Instrument approaches can be practiced, too.

Station locators permit setting in two radio stations at any geographical location on the chart being used. The location and characteristics of the stations may be changed while the flight progresses. By "leapfrogging" them, always keeping one station ahead of the student, the check pilot can supervise the student as he makes a thousand-mile cross-country "flight."

During such flights, instrument settings can be varied to simulate changes in atmospheric conditions and airport elevations, while an automatic recorder traces the path across an actual aeronautical chart.

In the center are push-button controls to feed in emergencies, and (right) fuel and radio controls. A window at far left (not visible) permits observation into cockpit.


At top of the radio panel are controls for filling the fuel tanks to any desired capacity. Controls below permit the instructor to set up a wide variety of radio-navigation problems.


Close-up of the recorder panel shows eight repeater instruments on top that duplicate readings in the pilot's cockpit, enabling the instructor to follow student performance. Directly
below is the row of 32 tell-tale lights that signal pilot errors and their effects on the plane's operation. Next is the flight-recorder pen that moves over an aeronautical chart.


Here's trouble for the student pilot. If his reaction to any of the various emergencies fed in by the instructor is wrong, the error shows up on the row of tell-tale lights. If the student be-
comes hopelessly snafued, the instructor can press the "angelic switch" at far left. The effect of this is to clear all troubles and give the student a fresh start at tackling the problem.

## Dne I/owr - Broaduray

WHEN a real expert talks rocket ships, the amazing-fiction boys take a back seat. Dr. Hsue-Shen Tsien is a real expert -director of the Guggenheim Jet Propulsion Center at Caltech. Here's his idea of
a rocket ship that could be built right now. The sketches below were adapted from Dr. Tsien's own drawings.

This liner could shoot 20 people coast-to-coast in less than one hour. It would


## to Mollyweod

take off vertically-with passengers flat on their backs-zoom to $\mathbf{9 , 1 4 0} \mathbf{m} . \mathrm{p} . \mathrm{h}$. in one minute, coast like an artillery shell for 1,200 miles, then glide on wings for 1,800 miles. Landing? Level, at 150 m.p.h.


SPEED DROPS TO
ABOUT 6,000 M. PH. WHEN ROCKET AFTER ONE MINUTE'S REACHES ITS VITUDE, RERTICAL FLIGHT, ROCKET HAS REACHED 9,140 M.P.H. AND FUEL IS EXHAUSTED. 600 MILES ABOVE

THIS PUSH KEEPS IT COASTING ON



Artist's drawing shows experimental installation of hydrojet propulsion unit in a landing craft.


A 14-foot pleasure boat, propelled by water jet, speeds along at 15 miles an hour in a trial run. The boat draws only $3 \frac{1}{2}$ inches of water, and can turn around in its own length.

Attach a hose to the pump unit, and you have a one-man fire department. With the motor going at full speed, a stream of water can be shot 60 feet into the air under 85 pounds pressure.


Inset shows details of pump and jet nozzle.

## Niler Jet

## Propels Soaits

APOWERFUL jet of water replaces the propeller in a new kind of shallowwater craft that's being tried out by the Navy and Air Force. A conventional engine drives a pump that forces more than 7,000 gallons of water a minute out through a nozzle under the hull.

Steering is done by turning the nozzle to the right or left, up to 90 degrees, by a manual control. Reverse motion is obtained by a hydraulic control that swivels the nozzle 180 degrees. Thus the propellerless, rudderless boat can push its way through swamp mud that is 50 percent solids and climb over logs and other obstacles.

Developed by Hanley Hydrojet, Inc., of Prospect, Ohio, jet-propulsion units have been installed experimentally in swamp gliders designed for Air Force rescue work and in a Navy LCVP assault landing craft.

In backing off, the jet nozzle literally eats away the beach or mud bank, as in hydraulic mining. Hydrojet is also adaptable to small pleasure craft and fishing boats.


- A Navy LCVP landing eraft, using hydrojet propulsion, is shown above being beached at more than eight miles an hour. The boat literally climbed up on the beach to a distance that
probably would have ruined a propeller, while the jet nozzle, protected by a shallow keel, was undamaged. A $225-\mathrm{hp}$. marine Diesel engine drove the pump of the Hanley Hydrojet unit.


Movement of eyes while reading test passage is photographed in opthalmograph. Film at
right shows how many times eyes move, how long they stop, and if there's tendency to retrace.

## Fliers Learn to Read Fast

IN THE Pentagon building there's an installation sometimes called "the place where they teach Air Force officers to read." This designation isn't quite accurate, of course, but a battery of ingenious gadgets there is helping the fly boys read faster and better. In some cases they double or triple
their reading speed during a 30 -hour course.
First the student must get rid of poor reading habits, such as moving his lips, or going back over a line because he didn't get it straight the first time. Then he builds new habits that make his eyes do double duty. That's where the devices below come in.


Tachistoscope is short-range projector with camera-type shutter. It flashes numbers on screen at varying speeds. Idea is to learn to recognize longer series of digits in shorter time.


Reading-rate controller has a motor-driven slide that moves down page at predetermined rate. Reader must go fast enough to keep ahead. Afterward he is tested for comprehension.


## Microscope Compares Bullets

Latest of scientific police weapons is a new comparison microscope that quickly shows whether two bullets were fired from the same gun-and then takes a photograph of what it sees. Made by Bausch \& Lomb with the needs of small cities in mind, it also compares fingerprints, hair, tool marks, and other small objects or markings. A sliding base permits the microscope to be focused visually and then pushed under the camera.


## Slots Steer Parachutes

The Air Force is cutting pieces out of its parachutes now-slits that let a jumper "steer" to a good landing spot. Variations of the "Derry slot," currently in use by the Air Rescue Service, spill air from underneath the canopy without collapsing the 'chute. The spilled air causes the parachute to slip in the direction in which the air is escaping. Thus the jumper can head in any direction he wishes, or even turn completely around.


## Dishwasher Rolls to Sink

A new low-cost dishwasher lightens one of the most tedious of household chores. Priced at around $\$ 170$, the manually controlled GE portable washes and rinses up to 100 pieces of table and cooking ware at once, but re-
quires no permanent installation. It is simply pushed to the sink, plugged into an electrical outlet, and hooked to the faucet by a special hose. A high-speed impeller sprays hot water and detergent over the dishes. The drain hose discharges right into the sink without any connection.

# Digging Dil ont of the Wildermess 

This open-pit mine yields oil-but a new kind of plant is needed to separate oil from sand.

ONE of the world's greatest treasure chests was discovered long ago in Canada, but never opened. It is a bed of sand full of oil. Power shovels can scoop it up, but gas pressure does not force this oil into wells-and getting it out of the sand has been prohibitively expensive.

Last summer the Research Council of the Province of Alberta began to extract oil from this rich black sand in a pilot plant at Bitumount, where these pictures were taken. In this new plant, the sand is mixed with hot water and agitated so that the oil rises and can be skimmed off. The sand sinks and is pushed out at the bottom of the separation tank by a screw conveyer.

Dr. Karl A. Clark, of the University of Alberta, believes that this is likely to prove to be the simplest and cheapest of the various methods that engineers have suggested; but difficult engineering problems may have to be solved to keep such a plant going economically. By operating the Bitumount plant, Alberta authorities expect to determine the cost of further efforts to obtain this oil on the earth's surface.

## I32 Popular science

Scores of billions of barrels of oil are locked in sand beds in the vast, cold, and desolate Athabasca River valley of northern Alberta, Canada, shown in the map below.



Hot water is used in Alberta government's experiment in extracting oil from sand. The valves shown here control flow. When mixture of water and sand is agitated in a separation cell, sand settles to bottom and air bubbles carry particles of oil to surface.

Rotating paddles like this skim the froth that contains oil from surface of hot water, and water is recycled for use again at the rate of 400 gallons per minute. Further treatment of the froth yields crude oil similar to that which comes out of an ordinary well.

Constant laboratory checks are made to determine efficiency of the process. Plant employs from 18 to 60 men, who communicate with civilization by two-way radio. Engineers and scientists of Research Council of Alberta consider the initial findings encouraging.

Experimental plant's capacity is 350 barrels a day-too small to be commercially important but ample for determining costs. Refining unit is shown below. The tower in center is a flash chamber and fractionator for separating crude into various products.



Diffusion pumps create the highest vacuum. They use jets of oil vapor to push air molecules from top to bottom of pump and out the valve.

Mechanical pumps have off-center wheel to sweep air from one side of cylinder to other. Sliding vane separates sections.


Steam-jet pumps, producing moderate vacuum in big tanks, work on same principle as diffusion pumps, but use steam instead of oil.

## Higlo Vacuии ...

## television



Three types of vacuum pumps, shown in drawings at left above, help produce all kinds of new

## ...You Use It Every Day



## LIGHTING

FOOD PRODUCTS

RADIO PHOTOGRAPHY
TOYS
DECORATION

and better products-from frozen orange juice and penicillin to TV tubes and auto headlamps.

Newuses for high vacumm make empty space one of inalustry's important raw materials.

By Martin Mann
Drawings by Ray Pioch

YTOU'VE got to have air to live. Yet air can be a nuisance, too. Get rid of airmake a vacuum-and you can do a lot of wonderful and very useful things.

In a tank of "nothing" you can make water boil even when it's cold. You can dry things that are frozen solid. You can make
electrons and atoms and molecules do your bidding: move from one place to another, taking the straight, short route or twisting around in curves. You can keep gas bubbles out of metal.

All these things are impossible under ordinary air pressure. The $400,000,000$,$000,000,000,000$ molecules in every cubic inch of air literally get in the way and prevent them. Reduce the air pressure enough-remove enough air moleculesand such accomplishments become possible.

These things are not just tricks-not any more. New and improved vacuum $\boldsymbol{\square}$

THREE WAYS VACUUM HELPS YOU


The lower the air pressure, the lower the temperature at which water-or anything else-boils. In fair vacuum, cold water boils.

$$
\begin{aligned}
& \text { BOILING THINGS } \\
& \text { WITHOUT HEAT }
\end{aligned}
$$

"Cold boiling" prevents heat damage in drying orange juice, blood plasma, and coffee, and in distilling some chemicals.



To put thin layer of one material on another, obstructing air molecules must be removed so coating molecules get through.

REMOVING UNW ANTED AIR MOLECULES

These thin, smooth coatings serve many different purposes on such varied things as lenses, condensers, record "masters."


Without vacuum right in the product you buy, some thingslike light bulbs - would burn up, or not work at all.

IN A PACKAGE

This "packaged vacuum" is put to work in television and radio tubes, food containers, X-ray tubes, and many others.
methods, many developed during the war, have pushed them out of the laboratories and into the factories. The techniques are now used every day to produce dozens of new products everybody is using.

Is your family one of many that make the morning orange juice by diluting a small can of frozen concentrate? One reason it tastes so much like fresh juice is the use of vacuum to make the concentrate. Maybe you have a new camera with a "coated" lens. The coating-which helps get a sharper picture with less light-must be applied in a vacuum. Those shiny, metallic toys you see in the dime store-they're plastic with a thin coating of aluminum, also applied in a vacuum. Or perhaps your doctor has prescribed penicillin, streptomycin, blood plasma, vitamins-they and many other pharmaceuticals can be made only with vacuum.

The new high-vacuum equipment helps make these things in several ways. For many products, it simply lets water boil off at a low temperature. You know that water boils below the ordinary $212^{\circ} \mathrm{F}$. temperature when you're on top of a mountain, where atmospheric pressure is lower. If you were on a mountain top 20 miles high, water would boil between $50^{\circ}$ and $60^{\circ} \mathrm{F}$. The water would boil even though it's actually cold! Orange juice, grapefruit juice, and a
new kind of instant coffee are concentrated just this way. A vacuum equivalent to a 20 -mile altitude-about $1 / 50$ of sea-level air pressure-is created in the evaporating tanks, so that the water will boil away at low temperatures. This "cold boiling" is what protects the taste; heating fruit juices and coffee affects their flavor. The same technique is used on blood plasma and germ killers, which heat would completely ruin. In many cases they are dried while actually frozen-the ice changes directly into water vapor without becoming a liquid (this is called sublimation). Cold boiling also purifies vitamins and other hard-to-get chemicals. But here the process is distillation without heat-the chemical itself boils, not water.
For some of the other vacuum-made products, the idea is to get rid of air molecules that interfere with other kinds of molecules. A great many "coated" itemslenses, automobile insignia and horn buttons, Sealed-Beam ${ }^{0}$ headlamps, interference color filters, mirrors for astronomical telescopes and projection television sets, electrical condensers, toys, decorative cellophane, phonograph-record "masters"-owe their existence to this technique.

Here, the objects to be coated are simply placed in a vacuum tank, and the ma-


TV tubes need vacuum for several things. At GE, air is pumped out for coating inside with
aluminum (above), then readmitted while working parts are put in, and finally pumped out again.
terial that makes up the coating is put in the center of the tank and heated until it vaporizes. The vapor solidifies again when it hits the parts being coated, since they are cold. With no air molecules to get in the way, the molecules of coating material can travel long distances and make a thin, smooth, very even coating. To provide allaround coatings-for three-dimensional items like toys-the pieces are mounted on long racks and rotated by a motor inside the vacuum chamber. This metallizing process requires a fairly high vacuum, about a millionth of sea-level pressure. Once a delicate, expensive laboratory procedure, it has now become so routine that toys are coated for less than a penny apiece.

High vacuum also helps in metallurgy, providing new methods of refining and treating some metals. Lithium, magnesium, and titanium, for instance, react with oxygen when heated to the temperature that will separate them from their ores. But refine them in a vacuum furnace, and there's no oxygen to cause trouble. Thanks to this vacuum technique, titanium-light, noncorroding, and very strong-promises to become an increasingly important metal for all kinds of uses (see PS, Dec. '48, p. 105).

## Vacuum Casting Arrives from Germany

Vacuum casting is only now being introduced in the U. S., although a German firm, Heraeus Vacuumschmelze, specialized in this work for many years. When molten metal is poured into a mold, tiny bubbles of gas become trapped in the metal, weakening the product. Cast in a vacuum, however, no bubbles can form and a "sounder" casting results. Vacuum-casting furnaces often involve tricky design-you have to be able to pour the metal into the mold without disturbing the vacuum. One way to do this is to hang the mold on an axle so that it stays level while the whole vacuum-chamber furnace tilts, pouring the metal.

In many things, vacuum is not just involved in the manufacturing process but is a part of the final product. Electric light bulbs work only if the air has been removed from the bulb. Radio, television, and X-ray tubes depend on streams of electrons that would be stopped by air molecules. The atom smashers, like cyclotrons and betatrons, all require vacuum to work. And when you buy a Thermos ${ }^{(0}$ bottle, you pay mainly for "nothing"-the vacuum that does such a good job of heat insulation.

The atom-bomb project, perhaps the biggest research job of all time, depended greatly on vacuum. One device for separating uranium 235 , which splits, from uranium 238 , which doesn't, is a mass spectrometer. It sends mixed uranium atoms into a vacuum tank. A magnet makes the atoms curve as they travel. The lighter U-235 atoms curve more than the heavier U-238 ones, so they go into different collecting bins. The gigantic "Y-12" plant at Oak Ridge refines U-235 this way. It requires vacuum tanks each the size of a room and the biggest high-vacuum pumps ever made. Largely as a result of experience gained on this job, many of the new peacetime uses of vacuum became possible.

It's easy to make a low vacuum. People do it every day with a vacuum coffee pot.

But producing the high vacuum needed for the new things like orange juice and lens coatings-from a fiftieth to a billionth of atmospheric pressure-takes a lot of fancy engineering.

The pump that creates the highest of high vacuums is called a diffusion pump. Basically, it is nothing but a pot of boiling organic oil. (Sometimes mercury is used instead.) The oil vapor shoots out of jets, knocking air molecules away from the vacuum end of the pump. This "sweeping"


Large vacuum tank originally designed for coating lenses now gives beautiful metallic surface to plastic parts for toys, candy dishes, and other dime-store items. Racks spin inside tank.
action can reduce air pressure to almost $1 / 100,000,000,000$ of its sea-level value.

Mechanical pumps can lower pressure to about $1 / 100,000$ of that at sea-level. A typical model consists of a wheel mounted off center inside a cylinder so that its edge always touches the cylinder wall, sweeping the air out. A sliding vane, one end resting on the wheel, separates the suction and discharge sections.

For pumping out large tanks to only a moderate vacuum, steam jets are used. Able to reach about $1 / 10,000$ of sea-level pressure, they work something like diffusion pumps, but use steam instead of oil vapor to sweep out the air molecules.

Although similar pumps have been available for years, it wasn't until simple ways to create good vacuums in large tanks were found that the present flood of vacuummade products became possible.

You'd expect a large space to be harder to pump out than a small one. And it is, though not entirely for reasons you'd think. There's more air to handle, of course, but the container itself causes trouble.

There's a lot of gas mixed right in with most materials-metals especially. Days of pumping may be needed before all this gas bubbles through the surface and out. For this same reason, many ordinary greases


One of most spectacular vacuum-made products is frozen fruit juice. Fresh taste results because water is evaporated at low temperature in vacuum. Picture shows Minute Maid ${ }^{0}$ plant.


Coating lenses was one of first uses of high vacuum. Photo above shows Kodak technician applying thin layer of magnesium fluoride that increases light transmission of optical parts.

"Mirrors" held by Bausch \& Lomb expert really transmit light, as one at upper left proves. They are "interference" color filters-glass vacuumcoated with silver and magnesium fluoride.
and gasket materials can't be used at all: they would never "outgas"-completely give up all of their gas molecules.

Leaks become more important, too. Even a small one can ruin the vacuum. And you can't use soapy water to find them the way you can in checking a leaky tire tube. Instead a mass spectrometer-a smaller edition of the Y-12 units that separated uranium for the atom-bomb project-is hooked up to the vacuum system. Then a jet of helium is sprayed along the vacuum pipes. When the helium hits a leak, the mass spectrometer indicates almost immediately that some helium has entered the system.

These and many other problems of evacuating big tanks were licked during the war, when tremendous quantities of coated optical parts, germ killers, blood plasma, and atomic explosives were needed. After the war, the companies specializing in vacuum equipment-National Research Corp., Distillation Products, Inc., and F. J. Stokes Machine Co.-quickly found peacetime uses for their know-how. Equipment designed to coat lenses, for example, now puts the shiny surface on toys and cellophane.

Disks Mark Traffic Lanes


More durable and easier to apply than paint to asphalt or concrete, a new trafficlane marker made of Tenite ${ }^{( }$plastic has been developed by the Traffic Safety Supply Co., of Portland, Ore. The disks, $4 / \frac{1 / 2}{2}$ inches in diameter, have a convex top and a flat bottom with waffle-type ribbing (inset) for strength. Colors are white and yellow.

This is only the beginning, the vacuum experts say. An instant coffee concentrated the same way as orange juice (but dried to a powder instead of frozen) is already on sale in a few stores. The makers claim it tastes almost exactly the same as fresh coffee. Milk-which is 87 percent water-is another food the researchers are trying to concentrate in this way.

And the drugstore shelves may soon hold a host of new products that owe their existence to high vacuum-vitamin complexes, vaccines, hormones, and a combination of amino-acid chemicals that might be used instead of blood plasma.

Another process is vacuum impregnation, which forces fillers into the pores of materials under vacuum. Already used to eliminate porosity in metal castings, it is being tested for dyeing new synthetic fabrics that don't dye well by ordinary methods and for impregnating leather to resist scuffing.

And still other new things are on the way. More and more industries are discovering what the laboratory people knew years ago -you can really make a lot out of "nothing."

END
Making World's Biggest Hose


Copperized ${ }_{8}^{7}-\mathrm{in}$. steel wire for reinforcement is shown being wrapped around a $20-$ foot length of hose weighing more than four tons. Made of 15 plies of rubberized fabric, the hose is 38 inches in diameter. The grandaddy sand-suction and discharge hose, made by the Goodyear Tire and Rubber Co., will be used on Mississippi dredges.


A six-passenger hard-top coupe that looks like a convertible is new on Chevrolet's 1950 line.

# Chery liets i Torvine Coniereter 

LoONG-RUMORED in the car industry, a Chevrolet with an automatic transmission as optional equipment was announced last month as the company's bid to retain the car's lead sales position in the lowpriced field. An adaptation of Buick's Dynaflow, the Chevrolet torque converter is called "Powerglide." Unlike some simple torque converters, it does not allow the car to free-wheel when the driver takes his foot from the accelerator. Styling for 1950 follows the general pattern laid down last year. Added to the line is the Bel-Air (above), a hard-top job resembling a convertible.


New valve-in-head engine develops 105 hp . for use with Powerglide, 15 hp . more than former engine. Displacement is 235.5 cubic inches; bore, $39 / 16$ ths; stroke, 3 15/16ths. Smaller engine of 92 hp . is used with gearshift models.


Chief engineer for Chevrolet, Edward H. Kelley, looks at installation of new automatic transmission, shown in white on car's underside. New way of manufacturing torque converter made possible its application to GM's low-priced car.


## Heater Has Rotating Reflector

This portable GE heater has a polished aluminum reflector that doubles as a lowspeed fan. A motor switch provides a choice of either radiant or radiant and forced-air heat. Suspended from a Ushaped bracket, the appliance throws heat at any angle from vertical down. For use on 120 -volt AC, it is rated at 1,320 watts.


## Plastic Tot Tub Blows Up

A bathtub for Junior is only one of the uses for the Koroseal ${ }^{(0)}$ container above. Convenient also for carrying laundry, or holding the baby in an auto, the basket has three mouth-inflated parallel tubes on. its sides. Measuring 6 by 12 by 26 inches, it retails for about $\$ 4$ and is made by Ideal Novelty and Toy Co., of Hollis, N. Y.


## Gloves Stop Heat or Cold

When an industrial worker wears the waterproof gloves above, he can put his hands into liquids as hot as $314^{\circ} \mathrm{F}$. and as cold as $85^{\circ}$ below zero. Made of red neoprene by the Pioneer Rubber Co., of Willard, O., the hand protectors have curved fingers and cover the wrists. They are insulated with layers of wool fleece.


## Paper Clip Holds Tight

The simple but tenacious paper clip above won't let papers slip from a thick pile of correspondence. According to the inventor, Forest J. Neel, of Louisville, Ky., the fastener is grooved and tongued in such a way as to increase its resiliency and give a greater holding surface. It is $2 / \frac{1}{2}$ inches long and $\frac{1}{2}$ inch wide.

Like jumping beans, atoms of the radioactive families hop about the periodic table of elements as they change spontaneously from one substance into another. Recent discoveries link atom-bomb ingredients and newly discovered elements to these radioactive families-and solve the riddle of what such oddly named members as Uranium $X_{2}$ and Radium $C^{\prime}$ really are.

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Ey Alden P. Armagnac


#### Abstract

A whole new radioactive series, the Neptunium Family. has been discovered. Important branches, including six newly found elements, have been added to the "family trees" of the three series known before. Practical uses for the new data are as spectacular as in making plutonium for atom bombs-a process to which a formerly unknown branch of the Actinium Family supplied the key.

Atomic-age discoveries described in this' article have been happening too fast for the chemistry and physics books to keep up. Radioactive-family charts in standard works of reference are now superseded by new ones from the AEC, summarizing all the latest information, and reproduced here for the first time in popular form.


SOME day soon, a brand-new chemical element seems likely to be added to the 96 now known. Like astronomers training their telescopes on the predicted position of a new planet, chemists seeking it have considerable advance information to go on.

The predicted new element will be radioactive. Its atomic number of 97 will top that of curium, a violently radioactive element that concludes the present list as No. 96. Its isotope or variety of mass 243 will be formed from curium of the same mass,
by natural radioactive transmutation or "decay," and will emit alpha rays. It will change successively into more than a dozen other substances, including uranium 235 of atom-bomb fame, and wind up as stable lead.

This is just one of the revelations of a new set of charts of the radioactive families of elements just released by the U. S. Atomic Energy Commission from its "classified" or secret list. They were compiled by Dr. Karl Z. Morgan, director, Mrs. Virginia K. Patterson, junior physicist, and Dr. Forrest Western, associate director, of the Health Physics Division, Oak Ridge National Laboratory, Oak Ridge, Tenn.

Modernizing the classical "family trees" of uranium, radium, and the rest of the radio-elements, the four atomic-age charts of the AEC set incorporate the latest discoveries. They contain so much new information that they render obsolete all earlier ones in textbooks and encyclopedias.

Because of their lively news interest and permanent value for reference, the complete set of AEC charts is reproduced on pages 144-45 and 148-49. Popular Science has rearranged them for convenience in reading, inserted both old and new names in full, and added profuse descriptive notes from the original scientific reports

## New Radioactive-Family Charts



## Key to All Charts (New names and data appear in color)

RADIUM A ...Old name (in capitals)
Polonium 218...Actual element and isotope
3 minutes ...Approximate half life, if known


Black arrows connect members of family formerly known
Colored arrows connect members of family recently discovered
Broken arrows connect possible family members, and show possible transformations, awaiting confirmation
$\alpha$ Alpha particle emitted in transformation
$\beta$ Beta particle (negative) emitted in transformation
$K$ Orbital electron moves into nucleus in transformation

## $Y_{\pi}$ Atom-bomb ingredients

Names and atomic numbers of the radio-elements appear below charts. To find any element in chart, follow corresponding diagonal line.

upon which the new AEC charts were based.
Reading left to right and top to bottom, each chart shows the succession of different products into which a substance like radium turns-usually emitting alpha or beta rays as it does so. Thus in the UraniumRadium Family, radium itself first changes into radon, a heavy radioactive gas, and then into a series of other substances of which the last is nonradioactive and stable lead. Rounded figures show the approximate "half life" of each substance-the time required for half of it to turn into the next.

Three radioactive families have been known in the past-the Thorium Family, the Uranium-Radium Family, and the Actinium Family. As recently as 1947 a whole new one was discovered, the Neptunium Family, which ends in bismuth instead of lead as the other three do. All four families are portrayed by the new charts.

Here are some of their highlights:

## Key to Atom Bomb Shown

Making the atom bomb has been the outstanding practical application to date of their new data. The two most celebrated of all radioactive substances both appear on the modernized Actinium Family treeuranium 235 and plutonium 239, the atombomb ingredients.

Earliest known member of this family, for which it was named, was once actinium. Then the family tree was traced farther


AEC "declassified" document, formerly secret, contains new atomic charts in skeleton form above. Pencil points to new fissionable material, uranium 233, abbreviated as symbol U ${ }^{233}$.
back to "actino-uranium," old name for uranium 235. Now plutonium joins the family as a parent of uranium 235. Its own ancestry, as the chart shows, traces back to uranium 239.

This is the key fact applied at the AEC's great Hanford, Wash., plant to manufacture


Textbooks saying "Plutonium does not occur in nature" are behind the times. Secret war search, recently revealed, found natural plutonium in concentrate of pitchblende ore, above.
plutonium for atom bombs. In atomic piles there, bombardment with neutrons first converts natural uranium 238 artificially into short-lived uranium 239. Then nature takes its course, and plutonium results.

In April, 1948, the AEC officially classified as "fissionable" a third material, uranium 233 of the new Neptunium Family. Comparative abundance of its raw material, thorium, makes it especially interesting as a possible ingredient of A-bombs and source of atomic power. Its artificial manufacture resembles that of plutonium. Bombarding natural thorium 232 with neutrons converts it to thorium 233, which then turns into uranium 233 by the steps shown on the Neptunium Family chart.

Gather more than a critical quantity of an A-bomb ingredient in one place and a chain reaction produces an atomic explosion, whose atomic debris includes dozens of different elements. This cataclysmic possibility has overshadowed what otherwise and normally happens to plutonium 239 or uranium 235. By natural radioactive decay, over a long period of time, they turn into the products shown on their chart.

## Six New Elements Charted

Charts of all the radioactive families get a whole "new look" with discovery of family ancestors earlier than any known before and of new side branches in their lines of descendants. Six newly discovered chemical elements figure prominently in the recent additions.

The four "transuranic" elements discovered in the period 1940-1945-neptunium,
plutonium, americium, and curium-head the revamped family trees.

Other newcomers discovered in 19391940 are the elements francium and astatine, given names as recently as 1946 and 1947 respectively. A Frenchwoman, Mlle. Marguerite Perey, found francium to be a hitherto undetected, natural daughter of actinium 227; and it has subsequently been shown to be a member of other radioactive families. Astatine, first made synthetically in the University of California cyclotron, has attracted interest as a possible radioactive medical aid because, like iodine, it becomes concentrated in thyroid tissue.

## "Natural" or "Artificial"?

Are "artificial" family-tree members, born in the laboratory and sometimes unknown in nature, entitled to the same standing as old established "natural" members? With former distinctions between "natural" and "artificial" rapidly vanishing in modern science, the answer seems to be yes.

For one thing, modern alchemists with their atom-smashers have synthetically created many bona fide "natural" radioactive substances-among them, Radium E, Ra-


Miniature test tube above holds tiny amount of purified curium, element No. 96. Violently radioactive, it glows with own light, and is most dangerous to handle of all radio-elements.
dium F, Actinium, Actinium X, and Actinium $\mathrm{C}^{\prime}$-which thereupon go through all their accustomed transformations. A gram of natural radium bombarded with neutrons recently yielded to Argonne National Laboratory experimenters, by artificial transmutation, the first substantial quantity ever available of pure "natural" actinium 227 for study of its chemical compounds.

Conversely, supposedly "artificial" elements have now been found in nature too! One of the most hush-hush projects of World War II was a U.S. search to discover whether there were any ores from which
plutonium for atom bombs could be mined. Although it failed to unearth usable quantities, it revealed that pitchblende and carnotite ores do contain traces of plutonium 239. Contrary to the statement that "plutonium does not occur in nature" in some textbooks published as recently as 1949 , it has actually been proved a natural as well as an artificial element. Likewise, the "artificial" element astatine has now been found a natural member of the old radioactive families.

## "Prehistoric" Family Re-Created?

Discovery of the synthetic Neptunium Family raises an interesting conjecture along the same lines. Is this a prehistoric natural family, now extinct except in the laboratory? Its longest-lived member known, neptunium 237, has a half life of $2 \frac{1 / 4}{4}$ million years. This is short by comparison with the half lives of the longest-lived members of other families, and with the estimated two-billionyear age of the earth. Thus all the known Neptunium Family members might have once existed on earth and now vanished.

If this is so, how could natural plutonium 239 survive, with its comparatively short half life of 24,400 years? The proposed answer is that natural uranium in ores bombards itself with neutrons, constantly creating plutonium anew.

## Isotopes Solve Old Mystery

What are Uranium $\mathrm{X}_{1}$, Radium E, and Actinium C'? They're not uranium, radium, or actinium. Today, chemists know they're thorium, bismuth, and polonium, of mass 234,210 , and 211 respectively.

These misleading old-fashioned names, adorned with letters from A to Z, subscripts, Roman and Arabic numerals, and primes and double-primes, date from the days before puzzled chemists understood what ra-dioactive-family members were. By such tests as atomic weight, they seemed to differ mysteriously from all known elements.

Modern discovery that they're actually isotopes, or light and heavy varieties, of familiar elements brings order out of chaos. The name of an element and the number of its isotope positively identify 112 of those charted here. The remaining two, easily distinguished by different half lives, are twin forms or "isomers" of the same isotope, protactinium 234. The whole 114 fit like jigsaw-puzzle pieces into a beautifully systematic picture, as will all new ones discovered in the future.


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## Log Walls Made Weathertight Without Chinking

The tedious and expensive chinking of log walls that has made them impractical for homes and business structures has been eliminated by a mechanical joint that provides protection against wind, rain, and snow.

In a method developed and patented by Robert Jonsrud of the Jonsrud Log House Co., of Sandy, Oregon, rabbeted half-logs in a vertical position are joined together by splines that take the place of chinking, as


## Atomizer Sprays Ice Away

De-icing fluid is packaged in a flexible, nonbreakable atomizer bottle to make the clearing of sleet and snow from windshields and car windows easy. Squeezing the bottle with a pulsating action forces the liquid out of the atomizer in a fine spray. The liquid turns snow and ice to a slush the wiper blades can handle. Made by Birma Mfg. Co., Buffalo, the de-icer sells for about $\$ 1$.
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shown in detail in the photo at right above. Instead of conventional studding, the backing on the inside of the wall consists of horizontal studs that are channeled to hold galvanized spiral springs against the splines, pressing them firmly against the rabbets in the logs. The spring action keeps the joints tight, regardless of any shrinking or swelling caused by extremes of weather. The photo at left shows how the walls look outside.


## Vapor Machine Kills Viruses

Air-borne diseases in the office, home, or nursery may be cut down by this air purifier that looks like a table radio. As a roll of impregnated paper passes over a heating element, it releases triethylene glycol vapor, destroying viruses that cause respiratory infections. A dial on the plastic cabinet regulates the amount of vapor produced. It is made by Air Purification Service, Newark, N.J.


## Baby Pinned Painlessly

A diaper pin with a safety curve, shown above in use and contrasted with an ordinary safety pin, may reduce anguished cries from

## Coin Operates Shaver

A quarter in the slot of this wall unit, designed for installation in rest rooms, gives you the use of a Norelco electric shaver for six minutes, and a teaspoonful of after-shave lotion when you are through. When the razor is not in use, it fits in a cabinet behind the mirror and is bathed by a germicidal lamp that shines through for display purposes. A burglar alarm discourages razor robbers. The shaver empties and sharpens itself.

the nursery. Father of the "scoopin," and of a baby girl who inspired it, is Dr. Bruce R. Vent, of Lagrange, Ind. He claims his pin turns the point away from the baby during pinning and holds larger folds of cloth.


## Small Ultraviolet Lamps Kill Germs in Phone Handset

The phone bugs won't get you with this Sterl-A-Fone ${ }^{\oplus}$, which destroys harmful micro-organisms in both the mouthpiece and earpiece in a few seconds after a phone is cradled. As shown in the photo at left, the device consists of a hollow platform on which the telephone-instrument base is mounted. This contains the electrical connection to light the two $3 \frac{1}{2}$-watt germicidal lamps seen at the bottom of the cylindrical shields at each side. When the telephone handset is replaced after use, its weight automatically trips a switch, lighting the ultraviolet lamps that burn for about 30 seconds. The life of the sterilizing lamps is estimated at 20 years in normal use.


## Homes Ride on Housemobile

Houses are whisked from one site to another by the self-propelled "housemobile" above. Ernest Hugentobler, a rigger, of Little Ferry, N. J., built it from spare parts of cars, motorcycles, and planes in a year and a half's spare time. Besides saving time and labor, he says, it avoids the risk of damaging a house in pulling it on timbers. It carries a load of 150 to 250 tons at a speed ranging from 90 up to 2,500 feet per hour. A trailer truck easily transports it to a job.



The 15-ton housemobile, pictured at right above, measures 11 feet long and 18 feet wide. Operated by remote control with compressed air hoses and valves, it has a body of steel beams and a $73-\mathrm{hp}$. marine engine. It runs on 20 -inch treads made for a 50 -ton crane. Cars furnished its radiator, transmission, and drive shaft. A plane's automatic pilot controls its clutch. At left above, it is moving a Lincoln Park, N. J., bungalow along a highway, where its speed minimizes interference with traffic, under the control of the operator walking alongside.

## Safety Hook Has Lock

Fasten a window screen with this Lawler safety hook, and a small child can't unhook it and fall out. It has a locking slide, drawn back against a spring (inset) to release it. Made in two sizes, it also locks stair gates and screen doors.

## Ship's Anti-Roll Fins Turn Bough Water to Smooth

Expected to prove a boon to passengers subject to seasickness, stabilizer fins of recent British invention have been fitted to the cross-Channel vessel Invicta to keep her on an even keel in heavy weather. Projecting from the hull's sides as at left, below, the movable fins are automatically operated by
the control unit shown in the other view, which works like a plane's gyro-pilot. When the ship starts to roll or pitch, spinning rotors of vertical and horizontal gyros maintain their original positions, and the relative motion of their frames actuates mechanism that tilts the fins just enough to right the vessel.



New Dodge Coronet has $1231 / 2$-inch wheelbase. New cylinder processing cuts break-in time.

## Chrysler Lines Get Restyling

NEW lines of De Soto, Plymouth, and Dodge cars, resembling their 1949 predecessors but restyled to give them a longer, lower appearance, were announced by the Chrysler Corp. at the turn of the year. Dodge offered its Gyro-Matic semi-automatic transmission at a cost described as lower than competitive automatic transmissions. Plymouth widened its front and rear treads, has a $97-\mathrm{hp}$. engine of 7 -to- 1 compression ratio, and sports huskier bumpers.


Dodge grille is replaceable in sections. Cowl, side panels are insulated with rubber, jute.


Special DeLuxe Plymouth sedan is one of nine body styles. Rear window has new rubber seal.
Rear fenders of 1950 Plymouth are longer,



Fog-dispensing truck has 12 nozzles, six to a side under catwalks, that can produce either
spray or straight streams. In addition, men on catwalks can fight fire with hand fog guns.

## Fire Chief Huilds Engine To Fight Hrush Fires



Safety belt connected to sturdy rail on top of truck frees fireman's hands so he can use fog gun while truck moves rapidly through fire. Truck's 817 -gal. tank can te filled from pond or stream.

Dozen 5-gallon cans equipped with hand pumps are carried on top. These are dispensed to firemen who are dropped off to fight fringe of fire as truck proceeds to fog out head of it.


Fog streams shown above protect crew and equipment if truck becomes encircled by fire-
an ever-present danger-eliminating the possibility that crew might be forced to abandon truck.

## PS photos by W. W. Morris

BUILT on the chassis of a $2 \frac{1}{2}$-ton war-surplus Army truck, this homemade fire engine can crash right through dense brush and woods to fight runaway fires. Highpressure spray jets along the sides envelop
the truck in a cloud of waterfog to protect its men and equipment while it roars in to attack the head of a fire. A beefed-up, batter-ing-ram bumper permits the six-wheel-drive truck to bowl over five-inch trees. The truck was built by ex-Fire Chief Louis Maas for the Brentwood, N. Y., Fire Dept.


Where hydrant is available, hose coupling in bumper aperture takes standard 4 -inch intake hose. Water can be discharged at $200-\mathrm{lb}$. pressure through one $1^{\frac{1}{2}}$-inch and one $2^{\frac{1}{2}}$-inch nozzles.


Truck's heavy bumper pushed down this 5-inch tree in demonstration. Truck's ten speeds forward and two in reverse let it traverse practically any terrain. Slowest speed is about $2 \mathrm{~m} . \mathrm{p} . \mathrm{h}$.


With these quickly erected aluminum tanks, surplus grain was saved from weather damage.

## Raising the Roof Builals Bins Fast

YOU start from the roof and work down in setting up these midget grain elevators. Made entirely of-aluminum, they are assembled by fastening the roof sections to one "tier" of corrugated siding, lifting this unit and fastening another tier under it, and so on until the building is complete.

About 26,000 of the lightweight grain bins -these are at Enterprise, Iowa-were built last year to store surplus grain for the Government's Commodity Credit Corp. Butler Mfg. Co., Kansas City, and Beatrice Steel Tank Co., Beatrice, Neb., did the work.


Workmen can put on the roof while standing on the ground. Roof is made up of pie-shaped aluminum wedges that dovetail together. Lightness of aluminum permits this unusual method.


First step in construction is placing of one "tier" on concrete footing that will serve as foundation when last section is in place. Completed, each bin holds 3,250 bushels of grain. pled, each bin holds 3,250 .


Now block and tackle lift the tier and roof up into the air so that the second tier of siding can be fastened on. Building must be lifted by its bootstraps five times before it is finished.


## Cones of Silence Soak Up Noise

Sound absorbers developed at the RCA Laboratories, Princeton, N. J. have proved twice as effective in reducing noise levels as conventional acoustical materials. The photo at right above shows their installation in a woodworking workshop, where noise was reduced by 60 percent. The units, called

## Double Rake Nips Up Trash

This double-armed rake is intended to lessen back aches from stooping to pick up trash or leaves. Made of enameled steel, the trash or leaves. Made of enameled steel, the
tonglike device weighs only four pounds yet is strong enough to pick up stones as yet is strong enough to pick up stones as
well as rubbish. The Grab-Rake® is made by L. M. Bussey, of Los Angeles.

"cones of silence," operate by forcing sound to travel through extremely narrow passages on the fuzzy surface of the cones, converting acoustic energy-noise-into heat energy. Consisting of two 14 -inch cones (inset) clamped together, the wood-pulp units are suspended from wires. They can be used where pipes, skylights, crane rails, or lamps prevent conventional sound insulation.


## Mechanical Cow Remakes Milk

The Kitchen Kow@, above, recombines whole-milk powder and water into a beverage closely resembling natural fresh milk. Designed for home use, the small unit rehydrates, aerates, and homogenizes a quart in seven minutes. It uses less current than a 40 -watt bulb. The device is made by the Star Metal Mfg. Co., of Philadelphia, Pa.

## Rubber Springs Soften Rumps

Cylindrical rubber springs mounted as shown at left under a tractor seat are said to lessen driver fatigue and reduce rebound on jounces. Developed by the U.S. Rubber Co., the springs operate on a torsional-shear principle, twisting and turning with bumps. They can be adjusted to driver's weight.


Side view shows tongue on trailer front inserted between two circular plates on tractor. Plates are on ends of plungers in two opposed cylinders. A dash control sets hydraulic pressure.


## New Truel: Miteln Encls -Jaclelemifing

A NEW hydraulic hinge for the front end of a truck trailer goes a long way toward minimizing that trucker's nightmare-jackknifing. Jackknifing occurs when the brakes are applied too hard on the tractor. The trailer, trying to overrun the tractor, whips off sideways. The Wakeman Stabilizer ${ }^{\text {(0) }}$ shown here works as a damper to permit turning without sudden lash. It also can be used to lock tractor and trailer rigidly together if jackknifing threatens. Maker is Automatic Safety Devices, of Holly, Mich.


Top view shows how tongue presses against plate in a turn. Hydraulic fluid in cylinders opposes tendency of trailer to overswing on turn.

Driver can lock hydraulic system by floor switch if he feels jackknife start. Normally cylinders allow gradual movement but resist sudden swings.


A wrench, screwdriver, and reamerthose are all the weapons you need to fight water waste on the home front.

## By Robert Hertzberg

D
RIP, drip, drip.
From leaking faucets in homes everywhere, millions of dollars of hard-earned tax money are daily going down the drainliterally. Even more important is the grim reality of dangerously low water supplies in many parts of the country as a result of last year's drought.

Water waste can be stopped, very easily,
if every home owner will devote an hour some evening after supper to the various plumbing fixtures in his kitchen and bathroom.

The wastage of water directly traceable to neglected sinks, bathtubs, showers, and toilets is staggering. In New York City, where the normal daily consumption is $1,200,000,000$ gallons, the loss from wastage and faulty faucets has been estimated at about $200,000,000$ gallons a day. That means a sixth of all the water the city consumes every day goes unused down the sewers!

But there's really not much to the job


1First step in repairing a leaky faucet is to remove packing nut with a monkey (not Stillson) wrench. Protect plated finish of the fixture with strips of wood or cardboard.

2 Remove packing nut and stem assembly 2 by turning nut with fingers as it comes off the body. Let water from pipes drip out. Then examine seat inside the fixture for roughness.


5 After removing seating tool, clean out cuttings inside faucet with cotton-tipped toothpick swab. Neglected brass shavings can shorten life of new washer and cause fresh leaks.

Q Here is the dripless faucet that will save some 30 gallons of water a day from going wasted down the drain. An added dividend: You will get a smoother and more even flow.


6New washer must be of right diameter to fit recess in end of stem. Tighten screw just short of causing washer to become distorted. Loose washer can cause hammering noises.
of fixing faucets. In the way of tools you need only a screwdriver, a monkey wrench opening to about two inches, and a little 39 -cent reaming gadget, called a valveseating tool, for smoothing off the washer seats inside the fixtures. Another 25 cents will buy a handful of new washers of assorted sizes.

After shutting off the cut-off valve in the basement, open the basin taps in the bathroom and the taps in the kitchen to drain out the water in the pipes. This precaution will save you from a spurt of water in your face when you start disassembling the fau-

3 Valve-seating tool, with hardened cutter at lower end, fits in faucet in place of the regular stem assembly. It is sold in most hardware stores for less than half a dollar.

4 Valve-seating tool attached to faucet body with packing nut. Turn handle only two revolutions to loosen scale on the valve seat. Excessive turning may take off the whole seat.


7Reassemble faucet. Make sure packing nut turns easily before applying wrench. The fine threads are easily upset.' Adhesive tape can be used instead of wood to protect plated finish.
cets in the kitchen or the basement laundry.
Most faucets used in homes are of the compression type. A typical one is shown in the cutaway photo on page 159. When the handle is turned down, a fiber or composition washer, about $1 / 8$ inch thick, is pressed against the circular seat in the body. If the seat is smooth and the washer flat and pliable, the two make a watertight joint, and there is a feeling of softness or "give" to the handle when the flow of water stops. Since the brass body is hard and the washer soft and soaked, the latter will gradually shred away as the faucet is turned on


8 New washer will probably make handle of faucet assume different "off" position. Handle fits on splined end of stem and can be adjusted. Tightening of holding screw is last step.

The Fuller-type faucet, shown in drawing below, has a cone-shaped washer or ball fastened by a nut on the end of a short plunger rod. It can easily be replaced with a pair of pliers.

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The flush-tank toilet may be a water waster because it has two control valves that can leak. Rubber ball at outlet is easily replaced by a new one. At left are shown the intake-valve parts.
and off. The first sign of danger is a feeling of "hardness" as you turn the handle, indicating that the washer has lost its ability to compress. This is the time to replace the washer.

The accompanying illustrations show the steps in repairing a kitchen faucet of the compression type. The same general procedure applies to bathtub, washtub, and shower fixtures and to old faucets of the "Fuller" type. The latter requires a coneshaped washer that is fastened by a nut on the end of a short plunger rod.

As long as the water is off anyway, disassemble and examine all the water fixtures in the house, not just the leaking ones. Washers are so cheap that you might as well put in a whole round of new ones.

Toilets of the flush-tank variety are notorious water wasters because they use two control valves, either or both of which may go bad. Also, because the entire brass mechanism is submerged in water, it accumulates greenish scum and slime through the reaction of the minerals and chemicals in the water on the copper component of the brass. These deposits may prevent the valves from seating tightly. In many cases, just cleaning the mechanism off with a rag and a soft brass brush will stop loss of water.

Of the two valves, the outlet is the likeliest offender. Usual point of trouble is the
large rubber ball that is supposed to sit snugly over the open end of the pipe leading to the bowl. When it hardens or swells with age, it must be replaced. The slightest leak in the inlet valve will cause the water in the tank to overflow continuously through the center overflow pipe, even though the float ball is in its topmost position. The valve comes apart readily for inspection and repair. When it is seated properly, the water level should be about an inch below the top of the overflow pipe. With both valves in good condition, there should be absolutely no dribbling or gurgling of the water in the bowl itself.

In tankless-type toilets, known generally as "flushometers," the flushing cycle is controlled by a leather or rubber diaphragm. Although this diaphragm has a long life, the packing washer on the flushing handle takes considerable mechanical wear. All the necessary washers for a particular make of flushometer are usually sold as a package. It is a good idea to have a set on hand, because they may not be easy to find in an emergency.

Excessive water pressure naturally aggravates leakage problems. If the water shoots out of your faucets like miniature geysers, try closing the main shut-off valve a turn or two at a time. If the house has flush-tank toilets, you will probably find that the only difference with reduced pressure is that the flush tanks take a minute or more to fill up. With flushometer toilets that depend on water pressure alone for their operation, the adjustment of the cut-off may be critical. If you live at the bottom of a valley and are getting a really strong head of water, consult your water company on the advisability of installing a pressure reducer.

END


Valve of the tankless-type toilet, shown above, operates by water pressure alone. Moving the handle tilts an auxiliary valve that releases water pressure, starting the flushing cycle.


## Field X-IRay Unit Weighs Less

Designed for use in combat areas, this portable X-ray machine has all conventional features, but weighs far less. A steel version tips the beam at $2,100 \mathrm{lb}$. and an aluminum one weighs only $1,600 \mathrm{lb}$.-compared to $3,000 \mathrm{lb}$. for comparable conventional models. It has a counterweighted tube assembly, a fluoroscopic unit, and a hydraulic drive that raises, lowers, or tilts the table. At right, a technician raises the table by pressing a foot pedal. The machine, developed by GE, fits in a waterproof, corrugated-metal container, shown above, which is buoyant enough to float. A heavy-duty transformer and rectifier supply 100,000 -volt DC.


## Vacuum Cup Clings to Slippery Surfaces

Now you can permanently install fixtures on any smooth, impervious surface, thanks to a new vacuum cup that several manufacturers are fitting to their appliances. After the diaphragm is flattened against a surface,
a screw threaded to an outer shell draws out a steel disk, giving increased "vacuum tension." At right, below, Screw-Vac® holds a pencil sharpener to a refrigerator. Van Dusen Engineering Co. developed the cup.


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Electrostatic spray-painting, visualized in drawing above, saves paint, requires fewer op-


Conventional spray-painting, above, wastes paint through overspray, covers only one side. I64 popular science

erators, ạnd does a faster, more even job.

## Dletriviti!

 linus Piillt
## Hy Herbert Johansen

sPRAYING paint through a high-intensity electrostatic field now turns its atomized particles into a barrage of tiny "homing missiles" that literally wraps itself around objects to be painted. The drawing at left shows a setup for the process, called ElectroSpray, developed by the Ransburg ElectroCoating Corp., Indianapolis, during the war (PS, March '45, p. 118) and now used in many industries.

Standard 220 -volt AC is fed into a highvoltage transformer, stepped up to approximately 100,000 volts, and changed to DC by a rectifying tube. The high potential charges a wire grid within the spray booth, creating an electrostatic field. Paint particles sprayed at comparatively low pressure into this field also become charged with the same polarity, opposite to that of the articles to be painted, which are grounded by the conveyer. The resultant attraction between paint and work is so great that many paint particles that blow past are pulled back to their target.

A special protective circuit prevents sparks and possible explosions. If excessive field current flows-as when a piece falls from the conveyer, or an electrode wire breaks-a thyratron-triggered "spark guard" cuts the high voltage and rings a bell. End
"Wrap-around" action makes it possible to hang many small objects, like the film reels be-
low, from each hook in Christmas-tree style. Ordinarily each would be sprayed individually.


## 



Tray Handles Three Jobs. Molded of Bakelite ${ }^{\oplus}$, this refreshment tray holds four glasses in non-tipping coasters and has space in the middle for snacks. And when the food's gone, that center space serves as a jumbo ash tray. Made by the Count-Rite Corp., of Cleveland, Ohio, the tray retails for about $\$ 1.50$. Easy to clean, it can be rinsed and scrubbed without damaging it. Rubber pegs support the tray.


## Brush and Hanger Combined.

Besides folding up to save space in your suitcase, this coat hanger has a clothes brush at each end. The Rola Novelty Company, of New York City, sells the hanger for about 70 cents. When it's folded, the hanger arms serve as a handle for the brush. When opened as a hanger, a small hook locks it.


Scissors Fold Up. One of the first products to be imported from the U.S. zone of Germany, these scissors fold up for easy carrying in pocket or handbag. When closed, the tool is $2 \frac{114}{\prime \prime \prime}$ long; open it's $4^{\prime \prime}$. The blades are made of carbon steel with a highly polished nickel finish. Hoffritz Cutlery, New York City, prices the scissors and case at about $\$ 3$. When folded, the points cannot rip clothing or the lining of a purse.


## Ironing-Board Cover Is Ruled.

With a graduated yardstick printed on this ironing-board cover, the housewife can do a professional job of altering hems, laying pleats, and blocking sweaters or other knitted garments. The figures are printed in ink that won't rub off. The maker is HartBeckner Mfg. Co., Versailles, Mo.


Attachment Shampoos Rugs. The Rexafoamer® ${ }^{\circledR}$ shampoo attachment, sold by Martin-Parry Corp., Toledo, Ohio, is molded of Tenite ${ }^{\oplus}$. It fits the spray-pot attachment of tank-type vacuum cleaners. A wire mesh in the nozzle mixes the liquid soap with air to form suds for washing rugs or upholstery. The plastic attachment is moisture-resistant and corrosion-proof. Its non-porous surface is easy to clean.


Frying Pan Accessory. The Small Fry ${ }^{(10}$ set includes two $3 \frac{1}{2 \prime \prime}$ aluminum rings that are $3_{4}^{\prime \prime}$ deep, two aluminum covers, and a lifter. According to the makers, Benmatt Organization, Chicago, use of the rings to fry or poach eggs saves shortening and reduces cooking time. The rings leave room in the skillet for bacon. Price is $\$ 1$.


New Table Lighter. This lighter, for home or office, has a clear-plastic reservoir so you can always see the amount of fuel in reserve. It's priced at $\$ 7.50$ by the Ritepoint Co., of St. Louis, Mo., and is available in four colors. The reservoir is sealed and cannot leak or let fuel evaporate. Fuel is transferred to the wick chamber only as needed by a finger-touch valve. All the metal parts are chrome-plated and polished.


Rain Leggings. Empire Products, New York City, markets these slip-on plastic leggings for $\$ 1$. They fit over the lower part of your trouser legs, protecting them from rain and splashes. A clip slips over the edge of your pocket to hold them up.


## X Rays Spot Orange Frostbite

Now they're X-raying oranges. A new machine uses the rays to spot cold-damaged fruit-the frost-bitten oranges contain less juice and therefore let more rays pass


## Basket Guards Jet Intake

Northrop engineers aren't taking any chances on being sucked into the jet engines they work on. They designed this steel-mesh wheeled basket that can be rolled up to cover the intake port. Without the guard, it's dangerous to walk within 25 feet of the intake when the engine is revved up.
through. The machine automatically throws out the damaged oranges and separates the good ones into three grades, all at the rate of 35,000 an hour. Developed by the Automatic X Ray Corporation, the first unit is being used by Sunkist at Upland, Calif.


## Clamp Ends Power-Line Break

A new clamp to keep power lines from breaking and interrupting electric service has been developed in Europe. Wind makes the cables sway, frequently snapping them at the insulator. Ice and vibration also give trouble. Developed by Sverre Sandberg and J. Lindblom, of the Swedish Aluminum Company, the clamp has a shallow, longer bend to reduce stresses. It is in use on power lines in Norway and Sweden.


Faulty asphalt mixture may shed stones as above, leaving potholes, or acquire "washboard" surface by yielding under pressure.


Diamond drill used to obtain sample of asphalt road is mounted with its $\xi^{3}-\mathrm{hp}$. gasoline engine on trailer towed by car or light truck.

Road sample cut by drill is lifted out. Hole left will be filled with patching material, tamped into place by drop hammer on same rig.


## Diamond Tools Sample IRoads

$\mathrm{A}^{\mathrm{s}}$SPHALT roads are being sampled to learn how to build better ones. Boring a hole in the surface, a whirling diamondedged tube extracts a four-inch-diameter cross-section from top to bottom. Pieces are then squeezed in testing machines until they break. Types of paving that have lasted well or poorly in actual service thus yield their specifications in the Shell Oil Company's Wood River, Ill., research laboratory. Laboratory mixes comparing favorably in similar tests serve as guides in preparing large batches of paving material for new roads.


Steel tube edged with diamonds, whirling at 150 r.p.m., bites easily through rock, asphalt, and sand. Stream of water lubricates cutting tool.

Testing machine squeezes road sample until it breaks; gauge shows force required. This predicts wearing quality of new paving mixes.


# Hird-Chasing Glider Seeks Flight Secrets 



## By Foss E. Hutchins

GLIDER pilots are now dogfighting buzzards and gulls to find out how to design airplanes that will fly as easily as the birds do. Flying a camera-carrying, Englishbuilt Kirby-Kite® ${ }^{\circledR}$ sailplane, they have chased
the soaring birds 15 miles at speeds up to $50 \mathrm{~m} . \mathrm{p} . \mathrm{h}$., sometimes only 15 feet behind the bird's tail.

The glider is specially equipped for the job. Two-way radio relays instrument readings to the ground, helps the pilot spot birds to chase-and also lets him call for somebody


Nose of glider holds electrically driven movie camera that photographs bird's position once a second. This shows how soaring bird rises, falls.

Pilot radios periodic instrument readings to ground operator. Ground crews can spot birds more easily, so they tell pilot where to look.

to come and get him when he must land far from his base. A time-lapse $16-\mathrm{mm}$. movie camera in the nose makes one picture every second of the bird being followed. This film tells how fast the bird sinks through the air. A $35-\mathrm{mm}$. still camera on the windshield records wing shapes.

This research, directed by Dr. August Raspet, of Mississippi State College, aims to learn why soaring birds can fly so high and so long with so little effort-particularly what effect wing contour and feather porosity and arrangement have on such aerodynamic characteristics as drag.

END


A pair of gulls fly into range. The pilot will pick them up and follow them with the help of the polarizing sight (ring at lower left).


## Golfer Prefers Gun to Clubs

When Henry N. Marsh, of Wilmington, Del., shoots a game of golf, he really shoots it-with a golf-gun. A professional trapshooter, Marsh invented the gun because he was annoyed that he couldn't drive a golf


## Plastic Lights Speedometer

You can tell how fast you are driving in the dark if this plastic illuminating strip is mounted between the headlamp and speedometer of your motorcycle. A Harley-Davidson accessory, the methyl methacrylate strip channels light to the speedometer.

## Wheelbarrow Is Self-Powered

This mechanical wheelbarrow, demonstrated recently at Tunbridge Wells, England, has the capacity of five manually operated barrows. Controlled by an operator at right, the vehicle's power unit is mounted on a turntable that turns 360 degrees. The barrow's removable carrier can be replaced with a platform for transporting machinery.
I72 popular science
ball as far and as straight as his opponents. The gun shoots a ball 250 yards right down the middle-even if not quite according to Hoyle. It consists of a sawed-off .38 -cal. pistol with a brass tube attached to the muzzle to hold the ball (right above). A blank cartridge supplies the necessary kick.


## Fly Gets Knock-Dut Drops

How much insecticide does it take to knock out a fly? The Citrus Experiment Station in Riverside, Calif., is trying to find out. A fly held by tweezers, above, gets a shot of insecticide from a hypodermic needle working like a miniature medicine dropper.



The Skyrocket, high-speed research plane, gets complete service as it is hauled in this special trailer along a California highway to its desert base after a visit to the factory between flights.

Work platforms give crewmen access to all parts of the craft. Forward canopy shields the pilot's compartment so that it will be cool and ready for an immediate take-off on arrival.

## Mobile Service Station Mothers Sky Speedster-

COME of the world's fastest research aircraft are kiwis-birds that can't fly-under certain conditions. Because they are highly experimental in the trans- and super-
sonic ranges, these hot-rod planes need exceedingly wide and open areas for their Buck Rogers' flights, such as the vast expanse of California's Muroc Dry Lake


Rear view of the novel plane-trailer built by Fruehauf to Douglas Aircraft specifications.


A "kneeling" action that drops the rear end of the trailer permits the 45 -foot-long Skyrocket to be rolled up into place on its own running gear. Storage batteries supply power for all services.


After each flight, fuel tanks are emptied to prevent fire and then flushed out by air pressure, as shown here. The trailer includes a shower for crewmen doused with dangerous liquids.

When the aircraft is aboard, electric motors return loading gear to place. The plane can be fueled while it is traveling. A portable pump supplies pressure to a pair of fire hoses.
with a natural runway seven miles long and desert wide. When a speedster of this feather-such as the Navy's Douglas Sky-rocket-needs major design changes or a complete overhaul, it can't just fly back to a local airport near the factory. It has to travel the highways. So a special serviceenroute trailer was built to ground-ferry the needle-nosed D-5.58-2 that recently flew faster than the speed of sound. A pure research plane, the Skyrocket, along with such aircraft as the Skystreak and the Air Force's Bell X-1, is exploring the effects on plane and pilot of flight at speeds greater than that of sound. The photo sequence on these pages shows how a fly baby that can crack the sonic barrier must be babied on the ground between flights.
end

## Jukebox Announces Train Departures

The uniformed train announcer is out of a job at the Texas \& Pacific Railway station at Fort Worth, Texas. His place has been taken over by an automatic, heavy-duty record changer, right below, that plays station names and departure times over the public address system. With the two juke-box-type record selectors shown at left, a
ticket seller can pick any of 38 selections to give a first and last call for each of the 19 passenger trains that arrive at and depart from the station daily. The records were made by a professional radio announcer, so that the announcements are clear and understandable. A similar system is in operation at several large airports.


## Keeping the Home Shipshape



By shifting the legs from the bottom to one end, you can convert an up-ended cedar chest for duty as a cabinet in the attic or storage room. A bar for coat hangers may be added.


Rips in a shower curtain can be repaired with adhesive tape. Run a horizontal piece of tape along the rip. Then loop a vertical piece over it. Punch holes for the rings.


Bind your bottle of ink eradicator tightly to the desk ink bottle with cellulose tape. This makes spilling less likely and keeps the eradicator ready at hand for use.


Here's a work saver: Attach a set of casters to the bottom of the clothes hamper. Instead of carrying the clothes, you can roll the hamper right up to the washing machine.


To encourage your child to be tidy and to take care of his clothes, screw a dime-store towel rack to the footboard of his bed. It provides a convenient clothes rack for him.

Keeping the Home Shipshape


A level spoonful of sugar, salt, or coffee is easily obtained this way. Glue strips of cloth across the tops of the canisters. The loaded spoon is simply scraped along under the cloth.


Slip a pillowcase over the leaf of a sewing machine when working on silk or sheer material. It makes snagging unlikely and curbs the tendency of such material to slide off.


White gloves and belts will stay cleaner longer if you store them in sandwich bags. They'll be less likely to pick up dirt and wrinkles when you rummage through a drawer.


Place spices in a metal tea ball and hang it inside the cooking utensil. It lets the spices flavor the dish but keeps them from mixing with the food that's being cooked.


Hairpins and cellulose tape will hold plates on edge against the back of a cupboard. Bend the
legs of the pins to $90^{\circ}$ and turn up about $3 /{ }_{8}^{\prime \prime \prime}$ of each end. Tape holds them in place.

## Neodanics

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Booster Improves TV Pictures
How's Your Hot Water Supply?
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Spot Welding on a Drill Press . page 230
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"I's the crazy gadgets on this car!" Val yelled. After listening a moment, Gus worked through the crowd to where O'Toole was writing a ticket.

Later, after helping clear away the traffic snarl Val had created, Gus heard the story.

Val had been out of town all week. Only a few minutes after getting home on the afternoon train, barely able to wait to try out the No-Shift-O Eight that had been delivered two days before, he had his first disappointment. The battery was dead.

It was obvious what had happened. Val, Jr. The key in the ignition, turned to the left, and the radio on-but not tuned to a station. That was the first thing Val had found, that and a lot of mud on the floor mat.

Val wanted to try the car, desperately. But what could be done about the battery? He phoned the Model Garage. No answer. It was already after four o'clock. If Gus had closed shop, Val figured there wasn't much chance of finding a rental battery anywhere.

Briefly, Val longed for the old cranking days. If he could get the engine started, the generator would soon build up a charge. Now that he thought of it, there was a way. Vaulting the hedge, Val went next door. Yes, his neighbor would help.

The battery was easily removed from
the neighbor:s cair. Luckily, he was one of those rare individuals who keep the corrosion cleaned away and the terminals coated with petroleum jelly.

Carrying the battery to Val's garage, they hooked it up in parallel with the dead one, pressing into service two lengths of welding cable and four C clamps to make the connections. The engine was soon running smoothly.

Val had returned the borrowed battery and was just straightening down the cleaned floor mat when his wife Marge opened the back door. "Oh, Val," she called, "would you go over and pick up the laundry?"

Traffic was light on the side street, and after driving a couple of blocks Val began to relax and enjoy what the salesman had extolled lyrically as clutch freedom. Automotive engineers really had a lot on the ball, he decided. Gears that shift themselves, and no clutch pedal to bother with!

He overtook an ancient sedan. The street ahead was clear. He sheered out from behind the slow-moving car, and pressed the accelerator all the way to the floor board. The transmission downshifted sweetly, and exultation flooded Val's middle-aged soul at the smooth surge of power that swept him swiftly past the old car. Some bus, this baby!

## But the Car Keeps Going

A block ahead a green light blinked to yellow and then to red. Val didn't slow downmaybe it would turn green again before he got to it. It didn't. He took his right foot off the accelerator and braked lightly, while his left foot pawed instinctively for the clutch pedal-which wasn't there. "Dumbell!" he reproached himself, and braked harder.

But the car kept right on going! As the stop line flashed under the front wheels Val really stomped down on the brake. The car slowed, but it was around the corner into Main Street before he could stop it.

He had shifted the selector lever to "Neutral," but the engine was racing. Puzzled, he fiddled with the accelerator. After a few seconds the engine slowed to idling speed. Funny about that, he thought. Must have done something wrong. Better be careful.

Pulling into the parking lot adjoining the laundry, Val eased the car to a halt and, through habit, reached over and turned off the ignition. Back with the package of laundry, he suddenly remembered he had intended to leave the engine running. "Oh, well," he thought resignedly, "there should be enough juice now to start it once."

## Will the Engine Start Again?

In the parking space next to his a horsefaced man in a battered sedan was regarding the new car and its owner with an expression that Val classified as sardonic.

A little disconcerted by this inspection, Val forgot he wasn't in the old coupe. He reached his left hand out to where the starter button should have been-but it wasn't there. "Watch what you're doing, you dope!" he chided himself. He located the button and pressed it-but nothing happened. There wasn't a peep from the starter.

Puzzled, Val checked over the controls. There, that was it! He had forgotten to shift the control lever to "Neutral." A neat little safety feature that! No juice could flow through the starter circuit until the car was in neutral.

The engine finally caught, but Val was so badly flustered that he shifted the selector lever from "Neutral" to "Reverse" instead of to "Drive," with the disconcerting consequence that when he released the hand brake and pressed the throttle pedal, the car shot backward. Only his frantic application of the brakes stopped it in time to avert, by inches, a crash with a delivery wagon parked twenty feet behind.

Val mopped the cold sweat off his brow



## Fender Skirt Swings Outward

Wheels are fully enclosed on the latest Rolls-Royce Wraith model, but tire changing is made easy. The entire skirt swings out on a hinge, giving ready access to the wheel. Two catches keep the skirt locked in place during normal operation.


Washer Sprays Entire Car
Standing in one position, an operator can swing this counterbalanced arm back and forth to wash a car from end to end. Fully self-contained, the spray-jet washer even has its own soap supply. It's made by Phillips Pump and Tank Co., Cincinnati, Ohio.
and tried again. This time he manipulated the selector lever according to Hoyle, and went in the direction he expected to go.

The traffic thickened and slowed as he neared the intersection of Main and Center. Out on his little safety island Officer O'Toole, tired, nervous, and short of temper after four straight hours of duty, was controlling the lights manually, and making the most of every chance to keep the cars moving.

When the last automatic light before Center Street turned green, the block between it and the intersection was clear of traffic. Val's car was the first in line, and he took advantage of the break by speeding up to the 25 -mile limit. But just before he reached the intersection O'Toole switched the Main Street light to red. In an instant Center Street cars were half-way across the intersection or making right turns into Main, and impatient pedestrians were flooding the street.

## Why Val Threw Away the Keys

Val's right foot moved swiftly and surely from the accelerator to the brake pedal. But again his car kept on going! It missed the rear end of a truck by a scant inch, and a fear-paralyzed shopper by half as much. Women screamed. Men cursed. Horns squawked. Val put everything he had onto the brake pedal, and the car came to a grinding stop a yard short of the safety island. Val jumped out.

Officer O'Toole blew a whistle blast that set brakes to whining two blocks away, and switched the Center Street light to red. Then, his face fiery, his jaw out, and his eyes blazing, he stalked over to Val. "What in blazes is th' matter with you?" he roared.

Val Murdock is a peppery sort of citizen. His temper slipped its leash, and he blew his top. "There's nothing the matter with me!" he yelled. "It's the crazy gadgets on this car!"

It was then that Val reached into the No-Shift-O, snatched the ignition keys, and hurled them as far as he could.

By the time Gus got out into the street, the mutual fury of O'Toole and Val had set most of the onlookers to laughing. Gus didn't join in-he has seen too often the tragedy an out-of-control car can cause. After listening a moment, he worked his way through the crowd to where O'Toole was writing out a ticket while Val glared. "Hello, Cecil," he greeted. "Hello, Val-here're your car keys -you might want 'em. Anything I can do?"

O'Toole looked up from his writing. "Mebbe you can get this bus out of the middle of the intersection," he growled. "I wouldn't trust this nut to do it."

Gus and Val got into the car. Gus pressed the starter button, but nothing happened. "Oh, Lord," exclaimed Murdock. "I forgot to tell you. The battery's dead. If it was only the old car, we could get a shove. I don't know if you can push these things."
"You sure can," Gus said, "if you know how. Cecil, ask that lead car over there to give us a fast shove up the street, will you?"

As the other car nudged its bumper against the rear one on Val's car, Gus moved the selector lever to "Neutral." Slowly, the cars picked up speed. When the speedometer registered 20 miles per hour, Gus switched on the ignition and moved the selector lever to "Drive." The engine quickly caught.
"Easy, isn't it?" Gus asked. "You won't do any damage if you do it just as I did. But you should always remember to move the lever to 'Drive,' never 'Low.' And don't push any of these cars faster than 25 miles an hour or more than two miles."

For several blocks the No-Shift-O performed beautifully. Then, when Gus took his foot off the accelerator, the car didn't slacken speed. Quickly he moved the lever to "Neutral" and applied the brake. As the car stopped by the curb, he set the hand brake. "Accelerator's jammed," he said. "Let's take a look. If I can't find the trouble right away, I'll get the wrecker and tow your car in. It's only a few blocks, but I'm not driving a car with a stuck accelerator even that far."

A few minutes later Gus straightened up.
"The trouble is," he told Val, "that the accelerator rod, under the treadle, is jammed by the rubber floor mat. Sometimes it works all right, and sometimes it doesn't-and when it doesn't it holds the throttle open. There's really nothing to fix-someone has taken the mat out and replaced it in the wrong position. I'll put it back so the rod works freely."

Val looked guilty. "I'm the guy who did it," he confessed. "My kid had tracked dirt all over the mat. So I took it out and washed it-you know how a fellow is with a brandnew bus. But say, Gus-I'm not sure I'll ever trust that automatic shift again."
"Of course you will," Gus reassured him. "As soon as you get to understand it. It's an improvement-a big one. In a couple of days you'll wonder how you ever got along without it. And I don't think there's much chance you'll ever be bothered again with a sticking accelerator. But if you should, just remember to move to 'Neutral' in a hurry.
"There's another thing, too. A car with an automatic-shift device has to be driven, just as much as a Model T had to be driven. No one ever has built a human brain into an automobile-and you can take it from me no one ever is going to!"

END

## Folding Rack from Dld Car Boosts Luggage Space



Short of luggage space, B. C. Bowker, of Toledo, bought an old-style, outside rack at a junk yard and put it on his Willys Jeepster as shown. For use, it swings down flat.

The rack was mounted by removing the bumper and cutting small holes through the body metal to accommodate brackets made
of $1 / 41$ steel strap. Each bracket consists of a vertical member welded to the upper of two clamping pieces located horizontally across the bumper braces.

Before installation, the rack was painted to match the car and its chrome trim reconditioned. Such racks once were widely used.

# Here's How I Start My Car in the Morrming at $_{y}$ victor metting 



Before breakfast I press a switch near the window in the dining room. This closes a circuit leading to my car out in the garage. The object is to start the engine and have it at operating temperature before I set out for my job at an automobile plant in Manchester, Mich. The line leading from house to garage is a heavily insulated, two-conductor electric cord.


Here's the control box. The two pegs projecting from the end are part of my safety system. Free to move lengthwise through the box, these rest against the gear-shift control rods. The engine can start only if car is in neutral. If a gear is engaged, the bars move, breaking an electrical contact. The box has another job, too, but I'll explain that later. From the box, a wire runs to a powerful solenoid starting switch installed in place of the original one.


Each night I plug in the cord from the house after putting the car in the garage. The plug and socket are the type you would use in ordinary electrical wiring around the house. The socket is permanently mounted above the grille as shown. One terminal is grounded to the car body. The other is connected to a control box developed especially for my starting system.


The solenoid does two things. When energized, it completes the starting-motor circuit. At the same time, by magnetic action, it exerts a pull on a wire linked to the ignition key by a bell crank as shown in the drawing. This turns the key. After the engine starts, increasing manifold vacuum acts on a diaphragm in the control box, breaking the starting circuit.

## But that's not all: Turn the page and see

# Just Hefore Quitting Time An Alarm Clocle Starts Up Engine 



During the day I leave the car in an outdoor lot near the plant. After parking, I set my alarmclock switch, timing it a few minutes before quitting time. When the alarm rings, the engine starts automatically. This gives it a chance to warm up before I start home. I keep the clock switch in the glove compartment.


The switch works like this. After the alarm has been wound, a bolt through the swinging arm is hooked over the winding key, as shown in the drawing. When the alarm goes off, the key releases the arm, permitting the rubber band to pull it down and close the circuit. This does the same job as dining-room switch.

## Here Are the Details of the System



Wiring is simple. Notice that the automatic system operates independently of the original starter switch. The wire and parts required to set up my system cost me about $\$ 23$.


A vacuum diaphragm is an important part of the control box. When the engine starts, rapidly increasing manifold vacuum moves the diaphragm and link, breaking the starting circuit.


What happens in control box? At the time the alarm clock goes off, or I press the dining-room switch, you have the situation in Fig. 1. Since there's no vacuum, the spring can keep the vacuum switch closed. When engine starts, vacuum overpowers the spring, breaking the circuit as in Fig. 2. This disengages starter. If the engine stalls, the vacuum disappears, per-
mitting the spring to close circuit again. If it's the clock switch that has set off the system, current flows again-and again-until the engine catches or the battery runs down. While I'm driving the car, the vacuum and-when it's in gear-the sliding arm cut out the automatic system (Fig. 3). Moreover, the leads from the clock or the house are disconnected then. END


Safety Pins Hold Chrome. If a trim strip on your car has lost any spring clips, safety pins will fasten it down. Cut the ends off each pin as indicated and attach to the body metal with a self-tapping screw through the loop of the pin and into a small drilled hole. Snap the trim strip over the cut ends of the pin.


Magnet Helps Filter Dil. B. M. Thomann, of Kenmore, N. Y., finds that this setup gives his oil filter a helping hand and prolongs the life of each cartridge. It consists of a fuel filter with the element removed and a permanent magnet resting in the bowl. Considerable sediment settles out and the magnet holds fine metal particles.


Straightening Mub Cap. A bucket or tub of sand and a rubber mallet are all you need to bump most dents out of a hub cap. Work from the inside of the cap, using light taps and checking frequently to keep from making new outward dents.


Welded Crank Loosens Spare. In some cars, it's difficult to swing the lug wrench to loosen or tighten the nut that holds the spare. J. W. Rocke, of Globe, Ariz., suggests making the job easier by welding a crank to the nut as shown.


Dolly Handles Dual Tires. For removing and installing dual truck tires as a unit, Charles D. LaRue suggests making up a dolly like this. The original is in use at a shop in Sacramento, Calif.

The dolly is inexpensive to make. Four
used ball bearings will serve as the wheels. Adjust the frame dimensions to suit the size of the truck wheels.

To use, lower the jacked-up wheels on the dolly. After removing the retaining nut, you can then pull the wheels away on the dolly.


Repairing Handle Wear. Plastic coasters from the dime store can be used to hide torn fabric around a door handle. Cut the rim from the coaster and make a hole large enough to slip over the handle. Clamp in place with the original flange.


Handy Polishing Pads. Pieces of old carpet run through the washing machine and then dried make convenient pads for polishing cars. If no old carpet is available, your furniture store may be able to supply small remnants.

The $\$ 8$ unit at the right "melts" the snow that flakes through weak signals, sharpens and brightens images.

## Honneminule Positer Improvers'II Pitutures



## Amplifying distant signals may give you grandstand reception in the bleachers.

$\mathrm{A}^{\mathrm{R}}$RE your TV pictures as good as they ought to be? If not, you may be able to help yourself to greater video enjoyment with a booster that will strengthen weak signals on the low channels.
"Snow" in a picture is a sure sign of weakness. Not only can a booster cure this condition but it can also sharpen image outlines and improve contrast and clarity.

The unit shown above can be built for about $\$ 8$. You can use it with either an indoor or outdoor antenna, but it won't take the place of either. It improves a signal, but doesn't create any where none exists. If you live in a fringe area you will still need your roof-top rig. But whatever your antenna, if you are now getting pictures that are under par, a booster will help.

Though the range of this booster covers only the first five channels, it is so designed as to cause no interference with high-band stations. You can leave it connected even
when you're looking at channels 7 to 13 .
Two lengths of 300 -ohm flat-ribbon leadin are wired directly to the coils. One of these (marked "IN" in the diagram on page 189) goes directly to the 300 -ohm lead from the antenna. The other goes to the antenna terminals on the receiver. Placed ahead of the receiver input, the booster acts to amplify signals coming in from the antenna. The unit has its own power supply and must be plugged into an AC outlet.

To put the booster in operation, first tune in the station on the set, then tune the booster by varying the tuning condenser. This is the amplifier's only control. For channel 2, set the pointer knob so that the plates are fully in mesh. Find the best setting for each channel and mark the dial accordingly. For high channels set the pointer so that the plates are out of mesh.

Want one? Turn the page for building instructions.


You can use almost any chassis and cabinet for this unit. The transformer, selenium rectifier, and the single tube are on top of the chassis, which is bolted to the front panel with angles.


To keep RF losses to a minimum-which is important at television frequencies-make wiring compact This close-up shows a 7 -pin miniature ceramic tube socket with all related parts clustered in a tight huddle around it. Leads are soldered directly to socket-pin lugs. All ground connections are gathered at one point on the chassis near the tube socket.

The switch, pilot-light assembly, and the $50-$ mmf . variable condenser are on the panel. The tube is directly behind the condenser, but note the $1^{\prime \prime}$ ledge bent up on the chassis as a screen. 188 popular science

## COIL-WINDING DATA

(Wind L1 on R1 and L2 on R2)
L1A: 6 turns No. 18 enamel (close wound) L1B: 8 turns No. 30 D.C.C. (wound over L1A) L2A: 19 turns No. 18 enamel (close wound) L2B: 8 turns No. 30 D.C.C. (wound over L2A)


Another dodge for compacting parts is to use resistors R1 and R2 as forms for winding coils L1 and L2. To do this, you should purchase 1-watt resistors with diameters of $1 / 21$ ". The table specifies the number of turns for each winding, but don't take that for gospel. Your booster may show better results with fewer or more turns. Experiment with both 8 -turn windings.


The dotted line dividing the diagram below and the space in the middle of the photo above separate the booster circuit into its two parts. Wiring to the right of the line requires no
special precautions. But all leads'to the left with the exception of the 300 -ohm ribbon lead must be kept as short as possible. A close-up of this portion is shown on the facing page.


R1: 5,000-ohm, 1 -watt carbon, approx. $1 / 4^{\prime \prime}$ dia. (Use as form for L1)
R2: 2,000-ohm, 1-watt carbon, approx. $1 / 4^{\prime \prime}$ dia. (Use as form approx.
R3: 1,000-ohm, 1-watt carbon.
C1: 5- to $50-\mathrm{mmf}$. variable

## LISTOFPARTS

 condenser.C2: 2 condenser.
C3: $40-\mathrm{mfd}$., 150 -volt electrolytic.
C4: 20 -mfd., 150 -volt elect.
(May be dual unit with C3). S1: SPST toggle.
SR: $75-\mathrm{ma}$. dry-disk selenium rect.

Pilot-light assembly with 6.3 -volt brown-bead bulb, chassis, cabinet, 7-pin miniature ceramic socket, 6AK5 pentode, 300 -ohm flat-ribbon lead, set of coils (see text and table), misc. hardware.

# I'd lilie to see them malke 

Everybody has his own pet idea of some gadget he would like to see in general use. What is YOURS? Popular Science will pay $\$ 5.00$ for each one published. Use government postcards only. Contributions cannot be acknowledged or returned.



Retractable sun visors. The solid-type visors make it very tough to see an overhead traffic light when you're driving in the city. They could be made so you could crank them in and out of the car top.-D. H. Boyd, Cincinnati, Ohio.


Combined speedometer and tachometer. This instrument could be built with two hands, like a clock. The inner dial would show the engine r.p.m., the outer one would show the speed of the car.-Bernard E. Morris, Belhaven, N.C.


Oil cans with weighted bottoms. Oil cans should be built with almost round, weighted bottoms. Then if knocked over accidentally they would automatically right themselves. A small bottom flat would keep them from bob-bing.-Don Salmon, Detroit, Mich.


Paint brushes with jointed handles. The handle could be locked at various angles with a thumb nut. It would be handy for painting in cubbyholes such as you find aboard a ship. - M. J. Steppello, S1c, U.S.N.


Mixing directions on the lid of paint cans. Instead of putting directions on the sides, where they get smeared with paint, why not put them on the lid? They'd stay clean and be easy to read.-W. A. Rice, Hartford, Conn.


Shanks of two cold chisels are locked in a vise to form a jig for bending scrolls. The split posts (center) were twisted into a tulip design. At
right is another scroll-design scraper. This one was fixed in a block of marble with hot lead. Marble was set in ground near front steps.

## Foot Scriplipers Yon lill llake

THE foot scraper is one of the few home accessories that haven't shown much improvement in design down through the years. With that in mind, John P. Arnold, of Doylestown, Pa., went back to the products of Colonial metalworkers for the scrapers pictured here. All of those shown predate 1800 . The best reproductions, of course, are made by working hot iron on an anvil. However, some types can be bent from cold metal and the parts riveted. END


Supporting bracket for a wall-mounted scraper is twisted to shape with vise and wrench. Length of pipe over wrench handle adds leverage, but
don't treat a good wrench this way. Above, heated scraper blade is formed by bending it around an iron hoop of suitable diameter.

side of the house, mounted as pictured at the right. This kind of Colon:al scraper is much less common than those at top of page.

## ITood-Illuringe Ilpicks



1 Too small to slip over the base or bowl, the rings at the left have no practical usebut they'll mystify your friends. They were produced by simple turning. To begin, hollow out the bowl with a narrow skew as seen above. Finish with a round-nose scraper. Leave a stub to hold the dead center, turning it small toward the end of the work. In turning the goblet, you could mount the block on a faceplate, but the setup pictured above is more rigid.


Here the ring's inside. The captive ring above has a practical use. Pulled up, it serves as a handle for the bowl. If the bowl is undercut deeply, you have plenty of waste material for the ring. After turning the outside of bowl, hollow the inside to sufficient depth to permit turning the near face of the ring. Shape the back face of the ring and cut it loose with ring tool you have made from a file.


Glue does the trick here. In this case, the handle is made before the bowl is turned. The trick is to glue up the bowl blanks with the handle trapped inside. If you wish, you can make the handle of some contrasting wood-or of metal or plastic.

In previous issues, Edwin M. Love has told Popular Science
readers how to turn spinalles, disks, and bowls. Here are some
lathe tricks that linowledge of those techniques makes possible


2 Locate the rings with cuts of parting tool and round them on the outside as above. Space the rings as far apart as possible to provide working room. Rough-turn the bowl and base before starting work on the rings.

3 Round the rings on the inside and separate them from the stem with a special tool made from an old file. After bending tang, grind a tiny round-nose chisel on its tip. Sand the outside of the rings before cutting them loose. Sand the inside by hand. After the rings are loose, hold them to one side while giving finishing touches to the stem, bowl, and base.


1Off-center turning does the trick, if you want an oval cross section, as in the jewelry box at the left. (The handles and legs are glued on.) Lay out the job as in the inset drawing above, locating the off-centers on the short centerline near the edges. Run block at low speed on one set of off-centers as above and turn down the opposite face. Shift to the others to turn the second face. After this, continue as shown on next page.


2 A turning on true centers rounds off the two remaining faces of the box. (Hollow out the inside, with a chisel and gouge, before gluing up the block for turning. Gluing paper in the lid-body joint provides clean separation when the cover is split off.)


3 Plane off the blunt arrises that are left by the final turning. On smaller work, this can be done by sanding. As the last step before removing the job from the lathe, sand it smooth, using a lathe speed slow enough to enable the hands to follow the cam movement.

## This Tray Was Hollowed...


... By Cluster Thrining

In cluster turning, you use a variation of the off-center method. To hollow out a tray like that above, mount the blank on a counterweight backing, as shown in Fig. 1. After turning out
one section, reverse the piece and scoop out the second. Cluster turning can also be used as in Fig. 2 to hollow three or more compartments.


For a slender turning, such as this baton, ordinary methods aren't satisfactory because the stick whips violently. But managed as shown here, there's nothing to it. After roughing it out with chisels, reduce the shaft with a block plane, using the gloved hand to encircle and steady the piece. Steady it while sanding, too.


A drive collet like this is useful for turning finials, plugs, and other small objects. Turn the chuck from a glued-up plywood stack. Bore it slightly tapering or bellmouthed. Make the collet of hardwood, tapering it to fit chuck. Bore the collet after driving it into the chuck. Make saw kerfs at right angles. The pinching effect of the jaws when driven into the chuck holds dowel stock firmly.

END


## Feeler Stops Backing Truck

IF THIS truck backs into anything, its brakes automatically lock. The signal is given by the thin feeler rod shown above. This is pushed out behind the rear bumper by a solenoid that is energized when the reverse gear is engaged. If the feeler hits anything, it flexes enough to actuate another solenoid that sets the brakes. They remain set until a forward gear is engaged. If the rear path is clear, the feeler retracts when the truck goes ahead. Peter and Alfonso Fasolino, of Buffalo, developed it.


- Here was my problem. Our house is built so low to the ground that even a junior-size midget couldn't crawl under it. So when a pipe froze, I had to figure some way to thaw it even though I couldn't get to it. What'd I do?

1 hooked up my electric soldering iron and wired it loosely to the pipe. With another piece of wire, 1 slowly moved the iron along the pipe until it was thawed.


Tool Pulls Chain Around Tire
Strap chains are reported easier to put on with a new tool marketed by J. Randolph \& Co.; of Englewood, N. J. You start by crimping one of the wire clips shown in the photo on the end of each strap. To use the tool, push the thin end through the wheel slot. As you continue to push, the tool will curve up around the tire so you can hook on the strap, as seen in the drawing. Then pull the tool back in the opposite direction and the strap will follow through the slot. The tool sells for about $\$ 1$.


## Why Don't Bandits Give Up?

Bandits who jump this armored truck will get a hot reception from cool guards. Built for Cuba's Treasury Department, the truck body was designed to achieve maximum security plus comfort in a hot climate. Sides and body are lined with $2^{\prime \prime}$ of glass insulation, and aluminum paint reflects the sun's rays. The inside body walls are heavy aluminum armor plate. Windshield and windows are bulletproof glass.

## Tale Protects Wallpaper

Dirt and natural oils on the hands can spoil a wallpapering job. Next time you hang paper, rub some talcum powder on your hands. It will help keep them clean and dry and thus prevent soiling the paper. Powder that settles on the paper can be easily wiped off.-J. E. Bird, Carrollton, Ill.

## How Much Does Hot Water Cost?



580 LB. A MONTH


APPROXIMATE CONSUMPTION OF FOUR BASIC FUELS NECESSARY TO PRODUCE 50 GALLONS OF HOT WATER A DAY.
BY APPLYING FUEL COSTS IN
YOUR LOCALITY YOU CAN FIGURE


50 GAL. OF HOT WATER $Q$ A DAY BY DIRECT SYSTEM


OIL:
50 GALS. A MONTH


ELECTRICITY:

Here's how you can assess a hot-water system in terms of capacity, demand, and comparative cost.

I96 popular science

## Where Your Hot Water Goes

## $\stackrel{30}{2}$ <br> BATH: <br> 10 GALLONS EACH

SHOWER:
8 GALLONS EACH

(FIGURES APPROXIMATE)

- The relative cost of the various fuels in your locality.
Experts estimate that the average requirement per person is about 15 gallons a day. An automatic dishwasher or a clothes washer is likely to require an additional 15 gallons a day. So, by adding up the gallons, the head of a family of four equipped with an automatic clothes washer will find that he should have about 75 gallons of hot water a day available. With an automatic dishwasher, the same family should have about 90 gallons. Since a hot-water system using a storage tank should be capable of storing at least 20 percent of the normal daily needs, this means a tank with a capacity of at least 20 gallons.

There is, however, another factor that's often overlooked. Just as important as your total daily needs are your maximum hour-by-hour needs. A heater may turn out the total amount you need, but, because its capacity is barely enough or because it heats slowly (experts would say "it has a slow rate of recovery"), it may be inadequate when your wife decides to do several things requiring hot water at the same time.

Theoretically a 20 -gallon storage tank can take care of four persons, a dishwasher and a clothes washer. But an audit of

their hourly needs may show a deficit if Mrs. Jones is in the habit of doing her hair while her automatic kitchen helpers do the clothes and dishes. A hair wash takes about 10 gallons and the automatic washers swallow up another 15 gallons each for a total of 40 gallons within the hour. Forty gallons of hot water must be on tap, and that doesn't mean that a 40 -gallon tank will do the trick. It means that 40 gallons must be available and at the right temperature. Under such circumstances, Mr. Jones will be wise to invest in a system that has at least a 50 -gallon capacity and a fast rate of recovery.

To play safe, you should gauge your hotwater needs for both the over-all daily total and the greatest hourly demand. Then, the
higher figure should be chosen as the minimum capacity. The supplier of a new heater should be able to tell you if its recovery rate is adequate for your needs.

## Kinds of Systems

Hot-water systems can be direct or indirect. In the direct systems, a separate hot-water heater is used, fueled by coal, gas, oil, or electricity. In the indirect systems, the existing home-heating plant is used to heat the water. Most systems-with the exception of the instantaneous gas water heater (direct) and the tankless take-off heater (indirect)-use storage tanks.

If your house is heated by an oil- or gasfired steam or hot-water furnace, you can use either a direct or an indirect system to


Internal coils make hot water as by-product to regular furnace operation. A nearby hot-water storage tank is often used.


External coils located near furnace may heat water indirectly. Output is almost always fed to a storage tank nearby.


Tankless heat-exchanger type has more extensive coil system, and transfers heat fast enough to eliminate need for a tank.
get hot water both summer and winter. If your furnace does not have a built-in hotwater coil, one can be added externally to service a storage tank, or a tankless heater can be piped into the system. The tankless take-off supplies hot water directly to the faucets without storage. In either case, an over-riding thermostat can be installed to operate the furnace just enough during the summer months to heat the water without heating the house.

If your furnace is not automatic, or is the hot-air type, you have no alternative but to use a water heater that is a complete unit within itself (direct type). Here, your choice extends all the way from the familiar "bucket-a-day" pot or laundry stove and storage tank to automatic oil, gas, or elec-
tric heaters. What you choose will depend on how much you want to spend for the initial installation, how much water you need, and local fuel costs.

Gas and electric hot-water heaters are usually economical only where rates for gas or electricity are low, or in cases where other gas or electric appliances are used sufficiently to put you on a highly reduced cubic-foot or kilowatt-hour rate.

## Protecting Against Corrosion

Your best choice of a storage tank also may depend on where you live. Storage tanks are made of galvanized steel, glasslined steel, copper, and Monel0 metal. The best material for your installation will depend on the make-up of the water supply in your locality. If it is excessively hard or soft, it's probably best to avoid galvanized tanks. However, some protection can be had by inserting a magnesium protective rod in a galvanized tank. (The magnesium corrodes and a protective film is formed on the steel tank walls.) Many manufacturers of water heaters now include protective rods in their galvanized tanks. Magnesium rods also can be bought for existing tanks.

Your careful choice of metals should extend beyond your hot-water tank. It is risky, for instance, to attach a copper pipe directly to a galvanized tank. Galvanic action, like that in a battery, will be set up between the two dissimilar metals and will eventually destroy the galvanized metal. If you must connect copper piping to a galvanized tank, insert a short length of galvanized pipe between the copper piping and the tank. The worst that can happen then is the eventual breaking down of the galvanized nipple, which can be replaced easily.

High operating temperatures also can shorten your tank's life by stepping up the rate of corrosion. For this reason, it's rarely wise to try to boost your hot-water supply by boosting the temperature. A tank having a larger capacity is a better solution.

Basically, the whole problem selecting a dependable and adequate hot-water system is one of matching and balancing-matching its capacity and recovery rate to your maximum water requirements, balancing your choice against the furnace system you have, and balancing the convenience of various fuels against their costs. Finally, be generous when figuring your family's hot-water needs. No household ever suffered from too much hot water.

END


Two pieces of pipe welded to a triangular piece of flat steel formed the body. The object was to make an accessory so a wood lathe could be used to cut off $1 / 2 \prime \prime$ steel bars. It worked fine.


Using the tool, you can machine bar stock with the simplest of equipment. Here, a $1 / 2^{\prime \prime}$ bar is held in a chuck locked to a motor shaft. With this, you could either cut off the stock or turn
it down. More often, however, you would probably want to use tool with a drill press or wood lathe. The Tru-Turn ${ }^{\circledR}$, as the tool is called, was described in PS, Dec. '47, p. 195.


Finished models above are a type of galley (left) that was lashed to deck or hatch of sailing ships, and two kinds of capstans (right).

## Neck Fittings for Noldel Slips

Making deck fittings is a tricky job. Here are some hints from Winthrop Pratt, Jr., celebrated model builder of Dorchester, Mass.

Wooden bitts as small as $1 / 16^{\prime \prime}$ square can be made by cutting a slot with a file or saw and dropping in the crosspiece and filler piece. Use glue to hold the parts.


Galleys like one at left, common during 18th and first half of 19th Centuries, were about $6^{\prime}$ by $8^{\prime}$ or $10^{\prime}$, and were lashed to deck or hatch by ringbolts in each corner. To make one, glue corner posts to ends, and glue floor sills, on all four sides, to posts. Cut out door and window openings in both sides. Doors slide in channels inside galley, windows in channels outside. Center drawing shows galley with false top in place. True top overhangs sides. Molding is glued under overhang. Fit chimney but don't put it on until galley is painted.

Capstans of the type shown at A were in use during the 17th Century. Note that there is only one row of chocks-at the bottom. The bars go clear through the drumhead as in the 16th and early 17th Century capstan, shown at B. The latter capstan, you'll note, has no whelps.

## HOW CAPSTANS BELOW ARE PROPORTIONED

Diameter of the barrel equals $21 / 2^{\prime \prime}$ for each $10^{\prime}$ of the ship's keel.
Holes for capstan bars are about $4^{\prime}$ above deck. Drumhead diameter equals capstan height. Thickness of drumheads on heaviest capstans equals $1 / 3$ diameter of barrel; on lighter capstans, as little as $1 / 5$.
Width of whelps (vertical ribs) at bottom and shoulder is $1 / 2$ diameter of barrel.
Whelp thickness equals $1 / 6$ barrel diameter. Thickness of chocks is same as whelps. Holes for bars scale $21 / 2^{\prime \prime}$ to $3^{\prime \prime}$ square.


Capstans like this were common from early 18th to middle of 19th Centuries. Turn barrel and drumhead from one piece of hardwood. Leave spindle on bottom to set in deck. Mark locations of bar holes and whelps. Make whelps as shown, cutting on dotted lines. If pieces are
too small to be nailed together, bind with tape and put them in vise for sawing. Rabbet sides of whelps for chocks. Grain of wood for chocks must run from whelp to whelp. Whelps are glued and nailed to barrel. Install chocks singly. It's hard to make them interchangeable.

## Ilist for thers al Sinall llouers

INEXPENSIVE small 115-volt shadedpole induction motors are a convenient source of light power. They'll handle scores of jobs-running working models, action displays, small fans. Sometimes you must adapt the motor to a particular job. Here are ways to do it.-A. C. Porter, South Bend, Ind.


IFit rotates the wrong way, chances are you can simply switch the motor end for end. But if for some reason that isn't feasible, you still aren't licked. Just take the motor apart, as shown above, and insert the rotor with the shaft out the opposite side of the frame.


That does the trick. The shaft now rolls in the opposite direction.

In horsepower rating, these motors range between $1 / 60$ and $1 / 150$. A $1 / 4$ shaft is a common diameter and the motor usually runs at about 3,000 r.p.m., depending on the load.


IFmounted vertically, the motor may need a thrust bearing under the end of its shaft. That's easy, too. Start with a small steel ball. Centerdrill the shaft end so it will partially conform to the contour of the ball. Support the bearing with a metal angle, held in place by
the machine screws that keep the motor together. A thin brass bracket, with a hole in its center, retains the ball. For lubrication, put an oil-soaked felt washer under the ball and against the metal angle. The assembly and parts are shown here.


IF= the shaft is too short, go to a radio-parts store and get an extension shaft and $1 / 4 / \prime$ coupling. Select the type of coupling that's made as a split bushing, threaded on each end and fitted with two nuts to clamp the two shafts securely together.

IF- it gets too hot, as it probably will if run a long time, mount a cooling fan on the shaft. A windshield-defroster fan is just the thing. Don't skip the fan, for these motors usually are designed for intermittent duty and may overheat in continuous service.


## Simple IRig Picks Up Phone Conversation

An audio or output transformer with a high-impedance winding, a cigar box, and a piece of shielded wire can be made into an inexpensive magnetic telephone pickup. With it and a wire, tape, or disk recorder, you can record both sides of a phone conversation. (Be sure to let the other party know his words are being taken down, for there are strict laws about unauthorized wire tapping.) You can also hook the pickup to a radio or audio amplifier so several people can listen. The device won't make the phone company unhappy, either, because you don't

## Paint Car Tools to Stop Rust

Jack handles, lug wrenches, and other emergency tools that lie unused in the car for long periods won't be rusty and messy to handle if they are given a coat of paint oc-casionally.-C. E. Wilkinson, Peru, Neb.


## Gripper Keeps Tubes in Place

The danger of tubes or other plug-in parts shaking loose from portable radio equipment is largely eliminated by the Top Hat ${ }^{\oplus}$ retainer pictured above. Made in a variety of sizes, the retainer fastens to the chassis and grips and holds the top of the tube or other component.
have to tamper with their instrument, which is also illegal.

Mount the transformer inside the box and connect the shielded wire as shown. Try different transformer windings till you find the best one. One side is connected to the transformer frame and the shield-which acts as the ground conductor; the other side of the winding goes to the amplifier grid. Call up a friend. While he's talking, move the phone over the box until you locate the loudest signal, and mark the position.-J. A. Rademacher, Fargo, N. D.

## Wash Car Often in Winter

Many owners wash their cars regularly during warm weather, but tend to neglect it when winter comes. Actually, winter washing is much more important. Many communities use salt-abrasive mixtures to melt street ice and snow. Unless this is frequently washed away, it may damage the body paint.

## Meter Tests Ear-Aid Batteries

A simplified voltmeter for both A and B batteries used in hearing aids is being made by Telex, Inc., of Minneapolis. Eliminating wire leads makes the meter easier to use; spring contacts on the arms automatically orient the batteries for testing.


# MissteryBingine Breaithes 

 Hallie Give yourself a capsule course in machining by build-ing this lively model. Then ask your friends what
makes it go. Few of them will know.

## Ey Harry Walton

PS Photos by W. W. Morris

CHANCES are neither you nor your friends ever saw an engine like this. Guesses will run wild when you ask others how it works, and most of them will be dead wrong. Substantial and good looking, it has a lively pop as you turn it over by hand, and it has the staccato roar of a small gas engine when it's running at speed.

It will readily operate light model machinery and toys. Fitted to a turntable as on page 177, it makes a fascinating shopwindow display. In tests it has run 40 minutes on one filling of its small lamp. But don't expect it to turn a heavy load or run a model speedboat. Like a gas engine, it delivers full power only at higher speeds, and its weight makes it awkward for use in small model boats.

Not only is this baby engine fun to operate, but it's a top-notch project on which to break in a new lathe and get the hang of basic machining operations, involving as it does layout, boring, turning, facing, simple milling, drilling, and tapping. The photos on these pages show how Floyd McGuckin, of Ridgewood, N. J., did the whole job while PS looked on.

You can make the engine out of scrap, turning the cylinder from solid cast iron, bronze, or dural, and building up a base. However, castings save a lot of shopping and machining time. Those who would rather spend a few bucks than many hours can inquire of Mr. McGuckin.

The whole job can be done on a bench lathe, although a drill press will speed up the job. Only one tap and one die (6-32) are required. In addition to engine stock, you'll need a length of $11 / 16^{\prime \prime}$ bar for a mandrel, and a $3 \frac{1 / 2 \prime \prime}{\prime \prime}$ disk of any metal for
the jig on which the valve cam is turned.
The cylinder casting can be gripped in a three-jaw chuck; but since it's not balanced, lathe speeds must be kept reasonably low. Take a heavy first cut with a husky boring bar, feeding by hand, to get under the hard scale. Light cuts and power feed

IT ROARS AS IT RUNS, the alcohol flame dances furiously, and a lance of fire stabs into the port through the rapidly working valve. This mechanical teaser is an atmospheric engine, also called a vacuum engine.

The first patent on the type was granted to an English inventor in 1823. Pressure generated by a coal-gas explosion in his engine escaped through check valves, which closed as the pressure fell below that of the atmosphere. Then water was injected, cooling the remaining gases and further lowering the pressure, so that atmospheric pressure shoved the piston back.

A few such engines were built, but they were cranky and costly to run. More successful was the Otto and Langen engine, used in large numbers in England and Germany from 1863 to 1876.

In this, a free piston was shot upward in a vertical cylinder by the explosion, which did no other work. But as the gases cooled and atmospheric pressure pushed the piston down, a toothed piston rod turned a pinion, and through it the shaft. A ratchet device let the pinion turn free on the shaft during the upstroke.

The piston of the engine shown sucks in hot gases from the flame. Just before bottom dead center, the sliding valve closes the port. Losing heat to the cylinder walls, the gases contract and leave a partial vacuum. Atmospheric pressure pushes the piston inward. This is the power stroke.-Joseph Tracy, Manhattan, N.Y.

## Meet Floyd McGuckin

The expert who builds the engine in the pictures on the following pages comes by his talents naturally. His father invented the Spintite ${ }^{(1)}$ wrench and numerous other automotive and optical tools.

Floyd has been running a lathe since he had to stand on a box to reach it. In his neat basement shop in Ridgewood, N. J., he has developed some inventions of his own. Among these are a friction-testing machine, a microscope stage for measuring fine textile threads, a photocell gadget to count the particles in colloidal graphite, and a tattooing system that unerringly identifies racehorses. When not inventing something new, he manufactures telescope eyepieces and other optical parts, makes special dies, and builds fixtures for use in his work.

Like every good machinist, he has worked out some shop dodges of his own. PS plans to bring you some of these from time to time.



You can build the engine from solid stock, but a set of castings like this saves time and work. The cylinder is cored. Flywheel casting has
should be used to bring the bore to size. A tapered bore, or bellmouth, will be fatal to good performance. It's important to get a free-running but reasonably airtight fit between piston and cylinder. The cast fins require no turning.

If the port face is roughened in filing the port, you should lap it dead smooth. This can be done by rubbing it on a fine oilstone, but be careful not to rock the cylinder and so round the surface.

If you haven't a drill press, spot the bearing holes on both uprights, drill them undersize, and run a $\frac{1 / \prime \prime}{\prime \prime}$ drill or reamer through both at once to bring them into line.

1
Cylinder is firmly chucked like this for boring, with jaws straddling the flat side. Using a husky boring bar, take a deep first cut to get under hard crust of casting. Keep subsequent cuts light to avoid boring a taper.
handsome square spokes. Stock for engine parts even includes small oil can from which alcohol lamp to supply heat to run engine is made.

Probably the trickiest piece of work involved is the combined crank disk and cam. Take special care in laying out the $15 / 32^{\prime \prime}$ offset center and the $30^{\circ}$ angle on the jig, since these determine the valve timing. This part is a press fit on the shaft. After turning the cam profile, round its sharp corners with a file. Then rechuck the piece on the $2^{\prime \prime}$ diameter as at the top of page 211. Put the press it in by advancing the ram with the handwheel. This trick helps you get the disk on square.

Be sure to turn the bottom of the piston cavity flat so that the wrist-pin stud will

2 Make last boring pass without advancing tool, using medium speed and finest power feed. Then face end of cylinder and valve guide. With care, you can also face one side of both feet now, as shown below.



3 Chuck a piece of bar stock, turn to $1^{\prime \prime}$, and file enough taper to allow cylinder to be pushed on tightly at least two thirds its length. Face for cylinder plug as shown. Then reset the tool to face other sides of both feet.


Put cylinder in four-jaw chuck, with square bar inside resting on opposite chuck jaws to insure parallelism of port face with bore, and with feet at $90^{\circ}$ to chuck face. Wire the bar fast for safety. Turn port face true and smooth.


5
Turn cylinder $90^{\circ}$ and rechuck with same bar inside and port face under one jaw. Use aluminum, copper, or brass pads under jaws to protect finished surfaces. Again secure bar with wire. Then face bottom of both feet.
seat squarely for an airtight fit. Since all the engine's power is derived from atmospheric pressure, a good piston fit is vital. But this must be obtained without undue friction. With the cylinder plug in, the port covered, and the cylinder only lightly oiled, the piston should offer real resistance to a pull, and should snap back by itself when released. If you have means of "miking" the cylinder, you can turn the piston about one thousandth undersize. If not, use the cylinder itself as a gauge. A couple of shallow oil grooves can be turned in the piston if you like.

McGuckin uses an impromptu milling setup for slotting the wrist-pin stud. Turn the stud with a little pip about $1 / 16^{\prime \prime}$ in diameter on the face. Set it up as shown, 4


6 Mandrel previously used, centerdrilled and filed to a push fit, supports cylinder on V blocks on a surface plate or piece of plate glass. Set surface-gauge scriber on mandrel center, square feet, scribe centerline on them.


7 To mark centerline of port and valve guide, stand cylinder on its feet and reset surface gauge to mandrel center. Prick-punch and drill two $15 / 64$ " holes $1 / 2 "$ apart as at left above. The intervening metal can then be milled out or simply filed away as shown at right. Be careful to make port to size. Clean up any burrs left inside the bore with a fine file. If port face is rough, lap it perfectly smooth on a fine, flat oilstone.



8 Grind scale off cylinder bosses and file smooth to identical height, checking with surface gauge. File two edges of base nearest bosses and bearings square with each other.


9 With base and surface gauge on a surface plate or piece of plate glass, set hooked end of scriber $2^{\prime \prime}$ in from one squared edge to scribe centerline on cylinder bosses. Reset gauge at $13 /{ }^{3 \prime \prime}$ above bosses and scribe bearing height as in photo at left above. With square and rule, measure from the other squared edge to center of nearer boss. Subtract $25{ }^{5 \prime \prime}$ ", and measure the difference from this edge to scribe bearing location on uprights as at right above.


10 If you have a drill press, only the outer bearing (farthest from cylinder) need be spotted. Tilt drill-press table $90^{\circ}$ and chuck rod. Square up a bar against this, clamping the bar firmly to the bottom table edge. Resting squared edge of base on the bar, slide base and swing table on column to align drill with bearing center. Clamp base firmly to table. Start with a center-drill; then run through $15 / 64^{\prime \prime}$ drill and finish with a $1 / 11$ drill or reamer.

aligning it with the slitting saw by bringing the stock against the saw before clamping the tool holder. This also insures cutting the slot across two corners of the hexagon. Line up the pip with the saw; it gives you an aiming point, and, if you don't hit center the first crack, you've cut only into the pip, not the stud. A similar setup mills the valve and con rods.

It's a good plan to cut the con rod a bit long and file it to size after a trial assembly. At top dead center (all the way in the cylinder) the top of the piston should come flush with the edge of the port nearest the flywheel. When threading the end of the con rod, it's also well to open up the die, if it's adjustable, to give a full thread. This makes the big end a tight fit and helps keep it in alignment with the wrist pin.

Heat the $.010^{\prime \prime}$ clock-spring stock red hot and let it cool very slowly. So annealed, it won't crack. The valve clip is meant to provide a flexible coupling without horizontal play, and also to hold the valve gently on the port face. You'll have to anneal the small end to drill the rivet holes, but try to leave the center portion hard.

After laying out the fork on $1 / 16^{\prime \prime}$ stock, drill a ${ }^{1 / 4 \prime \prime}$ hole at the end of the slot. Saw to the hole and file the edges true. Don't drill the hole for the valve rod until you've bent the short leg. Turn the roller from steel. Shoulder down a bit of $1 / 4^{\prime \prime}$ rod to fit the roller; then put the roller on to locate the end of the shoulder, thread, and cut off.

By assembling the valve and piston actions separately, you can make sure both run freely. If the piston binds, check the parallelism of crankpin and wrist pin. With all parts assembled, the valve should lift with a pop as the flywheel is spun forward (counterclockwise from the valve side).



11Holes are drilled in base bosses and matching holes are drilled and tapped in cylinder feet. A plug turned to a tight fit is filed to a slight taper and driven in (left above). First step in making crank disk and cam is to grip casting by its chucking spigot and face off and turn 2" diameter. Centerdrill lightly to spot crankpin circle at $z_{2}^{\prime \prime}$ radius with dividers (cen-
ter photo). At same chucking, turn $1^{1 / 2 \prime \prime}$ diameter of cam behind and face rear of 2 " diameter to $3 / 16^{\prime \prime}$ thickness. Centerdrill more deeply and drill to a drive fit on the $1 /{ }^{\prime \prime}$ crankshaft. Remove from chuck and rest on rear face of crank disk to drill No. 36 crankpin hole. Saw off the spigot. Then rechuck with the cam diameter out (right above) and face off cam to $1 /{ }_{4}^{\prime \prime \prime}$ width.


12 Face off a $31 / 2^{\prime \prime}$ disk of brass or other stock and scribe a diameter with a sharp bit. Lay out offset center as in drawing. Mount crank disk with two short pins or small pin and screw threaded into jig. Turn cam to $111 / 64^{\prime \prime}$ width. File sharp corners round. Chuck flywheel by inside of rim, with chuck jaws against the spokes so that rim doesn't touch them. Cen-
terdrill, drill undersize, and finish with $\frac{1}{4}$ " drill or reamer. Next face the hub and rim. Turn outside of hub and inside of rim, and finally outside of rim as at right above. File slight chamfer on corners. Then reverse in chuck, using outside jaws to grip on finished rim. Face other side and turn inside of rim and outside of the hub.


13 Piston is simple, but must be carefully fitted for good performance. Bore out first, forming flat bottom inside. Drill and tap 6-32. Turn outside to a close push fit in cylinder. Lap with crocus or other fine abrasive cloth to a good running fit, without shake. Shoulder down hex stock for wrist-pin stud, thread, and reverse to face off, leaving a tiny pip at center. Screw
stud into bar and clamp into tool post, hex corner up and pip at lathe-center height. Align pip with a $.064^{\prime \prime}$ slitting saw and feed in to cut slot (center photo). Hold con rod in hole in bar with a setscrew, align parallel to saw by running rod against its side, and mill flat on both sides to $1 / 16^{\prime \prime}$ width, as at right. Mill the flat on the valve rod in the same way.



14Big end of con rod is turned from flat bar or hex stock. Shoulder end, tap 6-32, and cut off. If your 6-32 die is adjustable, open it to cut tight threads on rod, 'which is best cut a bit long and then trimmed to fit.


15 Anneal $.010^{\prime \prime}$ spring steel and bend valve as shown in diagram above. Bend valve clip as in drawing at top of page. Scribe to length alongside bend with dividers, shape narrowed shank, and rivet to valve rod.

16 Lap valve perfectly flat, first on fine emery cloth laid on plate glass, and then on an oilstone. The valve parts are shown below in order of assembly, except for 6-32 adjusting nuts, which clamp the work between them.

When turned backward, the piston should resist and snap the wheel back if released.

Make a hole in a small oil can or similar container and solder in a bit of $3 / 8^{\prime \prime}$ i.d. tubing to hold a soft string wick just below the port opening. Bend a retaining clip from spring stock and mount it on the base with a thumbscrew. Pull out enough wick to give a flame about $1^{3}{ }^{3 \prime \prime}$ high.

To start the engine, turn it to top dead center and give it a hearty spin forward. Turn the lamp in the base ring for best operation; flame position can be critical.

If piston and valve seem reasonably airtight and the engine is mechanically free but won't run, or has little pep, check flame height and valve action. The port should be fully uncovered just past top dead center. If the engine picks up just after the piston is oiled, it's probably leaking air. Lapping the port face, if you haven't done so, may improve operation. Friction must be held to a minimum. The valve should bear very lightly on the port, and valve-spring tension must not be excessive.

17 Adjust valve so that it overlaps the port only $1 / 32^{\prime \prime}$ when fully closed. Clip should exert little pressure on port face. Use washers to align cam with roller if necessary. Engine runs clockwise as seen from crank end of shaft.



## How to Turn Plastic Scraps into Popeorn Scoops

You can make a set of plastic scoops for popcorn from a few scraps of $1 / 8^{\prime \prime}$ clear or colored plastic. For each one, enlarge the scaled pattern (only one half is shown) and trace it off on the masking paper of the plastic. Jigsaw to the outline and smooth the entire edge with file and sandpaper.

Strip off the masking paper and put the plastic on a flat surface such as a cookie

## Wire Extends Flashlight

A trouble-shooting light that will get into tight corners can be made by extending the bulb of an ordinary flashlight as shown at the right. Solder a miniature socket to one end of a length of shielded wire, using the conductor and shield for the contacts. Break off the base of a flashlight bulb and solder it to the other end of the wire.Milford Ames, Des Plaines, Ill.

## Turning Work to Small Size

If you have to turn a relatively long piece to a small diameter, make the final cut a heavy one. By taking a $3 / 32^{\prime \prime}$ cut on a $5 / 16^{\prime \prime}$ rod, you can bring it to $18^{1 / \prime \prime}$ diameter in a single pass. The $5 / 16^{\prime \prime}$ thickness ahead of the tool is strong enough to withstand the cut, and the $18_{8}^{\prime \prime}$ behind is not under strain.
sheet. Heat it in the oven at about $275^{\circ}$ to $300^{\circ} \mathrm{F}$. When the plastic is limp and pliable, remove it from the oven with gloved hands and bend the sides around to form a cup. Bring the long tapered part up to the top edge, then curve it back toward the bottom to form both a handle and a rest. Hold the plastic with both hands while it cools and sets.-Doris Aller, San Francisco.


# How Your hir's Rhgine Is fooled 

Three simple home experiments suggested by Kenneth M. Swezey.



$A^{L}$LTHOUGH heat makes your car go, too much would quickly bring it to a halt. Left unchecked, the intense heat of combustion would soon warp and burn the valves, break down the oil, overheat the bearings, and "freeze" the pistons to the cylinders.

Part of this excess heat passes out the exhaust. The cooling system takes care of the rest. A typical system is shown in the draw-
ing above. Urged on by the pump, water circulates through the jacket, picking up heat from the combustion chambers, valves, and cylinders. Then it carries the heat to the radiator, releases it to the air, and returns again to the water jacket.

To learn at first hand a few more facts about the cooling system of your car, try the simple demonstrations on these pages.


How can plain water keep your engine at a safe working temperature despite much higher temperatures inside the cylinders? Partly for the same reason you can bring water to a boil in a paper cup without setting the cup afire. If you don't believe this can be done, try it. Use a single-bottom cup, about a quarter full of water. Hold it over a candle flame, and the

water will soon boil. Why doesn't the paper burn? Because the hot water keeps it cool. The paper gets hot, it is true, but the water carries off the heat before it rises to kindling temperature. In like manner, water circulating through the engine carries off heat from the working parts, preventing them from being distorted, or even melted, by the combustion heat.


How does the radiator transfer heat to the air? After collecting in the top tank, hot water from the engine passes down through the core. The core's function is to divide the water into many small streams and expose each to air drawn through the radiator by the fan and forward movement of the car. As the air rushes past copper fins on the water tubes, it takes up heat from the water inside the tubes.

How fins help cool water can be shown with the setup in the photo at right. Attach broad fins of heavy aluminum foil to one of two identical test tubes. Put the same amount of water in each tube and hold them over identical candle flames. The water in the plain tube will soon steam. The other will take longer because it loses heat to the air through the fins.


Why are pressure cooling systems now used in most cars? Strangely enough, you can find the reason on a mountaintop. A few years ago, when all cars had nonpressure systems, radiators often boiled at high altitudes. Why? Because of the drop in atmospheric pressure.

At sea level, the boiling point of water is $212^{\circ} \mathrm{F}$. When you climb a mountain, atmospheric pressure drops and the boiling point drops. The experiment above shows this.

Fill a test tube half full of water. Bring it
to a vigorous boil, quickly stopper the tube, invert it, and apply cold water with a wad of wet paper. This condenses the steam inside, causing a partial vacuum and reducing the pressure. Although cooled, the water begins boiling again. In a pressure cooling system, this works in reverse. Since the system is airtight, the steam that's generated exerts pressure on the water, raising its boiling point above $212^{\circ}$. This permits the engine to operate at a more efficient higher temperature without boiling.

## Waxed Nails Hold Securely

Some nails that you buy are wax-coated for better holding qualities. Recently, unable to buy a supply, I coated some common nails myself. Dissolving $1 \frac{1}{2} \mathrm{lb}$. of rosin in a pint of liquid paint drier, I dumped this solution and two kegs of nails into a tumbler made from an old oil drum. Then I gave the tumbler a few turns and took out the nails.-John E. Heisson, Fitchburg, Mass.

## White-Lead Putty Won't Bleed

If you have trouble with ordinary putty "bleeding" through your paint and showing up as yellow spots, try a homemade putty that is free of this trouble. Into a small can of white lead stir some powdered whiting. Add a little at a time until the mixture has the consistency of putty. The whiting can be worked in best with a spatula or knife.Joseph E. Bird, Carrollton, Ill.


## Adhesive Bonds Wall Anchor

By using these new anchors, you can mount cabinets, towel racks, or other fixtures on masonry, tile, or other surfaces without drilling holes. The Miracle Surface Anchor ${ }^{\text {© }}$, a perforated metal plate, is attached with a special adhesive. Plates are available with various attachment devicesnails, bolts, spindles, threaded studs. Goodloe E. Moore Co., of Danville, Ill., is the maker.

## Triangles Held in Book



Drafting students and others who have occasion to carry plastic triangles may find this tip useful. I insert mine in my looseleaf notebook by drilling holes to fit the rings. This way the edges are protected and the triangles won't be mislaid. $-H$. L. Orwig, Wilkinsburg, Pa.


## Tin Can Holds Paint Brushes

A tin can makes an excellent container for washing small brushes, and the lid can be used to hold wet ones. Open the lid with a roll-type opener, leaving a hinge portion. Bend a couple of hollows in the lid with pliers.-Frank Shore, Manhattan, N. Y.


## These Coasters Won't Stick

When you pick up a drink, these coasters are guaranteed not to ride along too. Made of metal, the coasters have a felt base to protect your furniture.

A product of the J. H. Cristil Co., of Edgerton, Ohio, the coasters sell for about $\$ 3.50$ for a set of eight. They're made in colors to match Perma Hues ${ }^{(1}$ aluminumalloy tumblers, also shown above.


## Holds Shop or Garden Tools

Five of your household, shop, or garden tools can be hung out of the way on this simple pressed-steel rack. It is priced at about $\$ 1$ by the Jim Brown Toy Company, of Akron, Ohio. The rack is mounted by screws in two slotted holes.

## Home Accessories You Can Build on Your Kitchen Table

## Guest Mirror <br> Assembled with Ready-Made Parts



## Looks like a power-tool job, but it's not. The parts cost \$6.03.

LOOK for parts instead of finished products the next time you go shopping-and you may discover ways to save money while having fun. Even apartment dwellers without workshops can produce many useful and decorative home accessories by cleverly combining odd items.

On this and the next six pages, Arthur Miller, of New York City, shows you how to put together five attractive pieces-the guest mirror pictured here, a dressing table, a folding wall table, a double-deck sewing stand, and a chandelier. -

The guest mirror is handy as well as decorative. Place it on top of a chest of drawers and you've got a temporary dresser with a tilting mirror and a drawer for small articles.

To build it, you'll need:

- Two breadboards.
- Two brass drawer pulls.
- Four wooden drawer pulls.
- Picture frame.
- Cutlery tray.
- Wooden coat hanger.
- Nine feet of $1 / 2 / 2$ rope molding.
- Scrap stock.

A photo on the next page shows construc-
tion details of the base. Make saw cuts across each corner of the top and bottom pieces (the breadboards). Then round them with sandpaper. Cut the corners of the sides, back, and drawer facing (made from scrap) diagonally as shown in the photo. Before assembling the base, attach the $\downarrow$

Wooden coat hanger, hacksawed in two, makes mirror supports. Cut halves as shown below. Mount the supports on the top with dowels.



Here the base is assembled except for the top. Dimensions are shown on photo. Brass pulls and glue hold drawer facing to the cutlery box.
drawer pulls that serve as feet. These are held in place by screws driven down through the bottom piece.

Attach the $1 /{ }^{\prime \prime}$ " rope molding with glue and brads. When you come to a corner, saw almost through the molding from the back. Then you can bend it without breaking it. Now assemble the base with glue and nails.

Cut and drill the coat hanger as indicated. You can saw up the hanger's crossbar for dowels to mount the mirror and mirror supports.

# Dressing Table Has Curtain Pole for Legs 



## You'll need plywood for the tops and sides of this project, but the table's total cost is only \$10.51.

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Here's a welcome addition to almost any bedroom. At first glance, construction may look tough, but it's really easy. Dimensions

are detailed in the drawing shown at top.
Buy the few dollars' worth of lumber that you'll need at a yard that will cut it to size. The other parts you'll need include:

- Picture frame.
- Two cutlery drawers.
- Two wooden drawer pulls.
- Two fluted curtain poles $11^{\prime \prime}$ long.
- Four fluted curtain poles $22^{\prime \prime}$ long.
- Two small finials.
- Four darning eggs.
- Eight feet of beaded molding.

Many department stores sell the curtain poles by the foot. They'll cut them to length for you. Start by gluing up the leg assembly. While this is drying, assemble the drawer unit with brads and glue. Use a coping saw to cut the openings for the drawers. The $\frac{1 / 2 \prime}{\prime \prime}$ by $3_{4}^{\prime \prime \prime}$ slat above each drawer keeps the drawers from tipping when they're pulled out.

You can saw and chisel the grooves in the corner blocks yourself or have the lumber yard cut them. Glue the plywood apron into the grooves. Attach the beaded molding with glue and brads. You may have to alter the dimensions of the mirror. They'll depend on the size of the picture frame you use. Dowel and glue the mirror supports into the top and you're ready to paint. 7


Darning egg can either be drilled all the way through for single dowel (drawing), or handle can be used as one dowel and top drilled for second (left above). Right: grooving a block.


You can groove the corner blocks by making two saw cuts and chiseling out the waste. Secure the plywood aprons in the grooves with glue.


Here are details and dimensions of drawer assembly. Drawer facings are held in place by glue and the screws that hold wooden drawer pulls.

Mirror supports are topped off by small urnshaped finials. Drill top of support for finial's dowel. Mirror is suspended by ${ }^{3}{ }_{8}^{\prime \prime}$ dowels.




Bracket that supports wall table is hinged in exact center of piece that is screwed to wall.


Two assemblies are joined with hinges. Put them on table like this to line them up correctly.

## Up it's a shelf; down it's a picture. Cost of this quickie job: \$3.75.

This folding wall table can be used in many ways. If you live in a small house or apartment, it can serve as a buffet in your dining alcove. Or you can mount it in an entrance hall as a spot to park parcels or mail. In fact, you'll find a use for this table in almost any room.

Parts list:

- Picture frame.
- Four small pieces of wood.
- Three hinges.
- $3 / 16^{\prime \prime}$ composition board to cover the back of the picture frame.
The frame measures $12^{\prime \prime}$ by $18^{\prime \prime}$ inside. Other dimensions are given on the photos.

Nail a $1 / 2^{\prime \prime}$ by $1^{\prime \prime}$ strip along the top of the piece that screws to the wall. Then cut out and hinge the supporting bracket as shown in the photo. Attach a $1^{\prime \prime}$ by $1^{\prime \prime}$ block with wood screws through the composition board. Next, put a picture in the frame and brad the composition board to the back of the frame. Then hinge the two assemblies together as shown in the bottom photo.

After sanding all parts well, finish the wall table to match your other furnishings. The one shown here was given a mahogany stain and then rubbed well with wax. In mounting your drop-leaf table, be sure it is well anchored to the wall. If the wall is plaster, drill the holes and then insert wooden plugs to take the mounting screws. Use flathead wood screws at least $1 \frac{1 / 2 "}{}$ long and countersink them. You also can use toggle bolts. They're made especially for plaster walls.


## Two salad bowls, a rolling pin, and two coat hangers are all you need.

You can build this sewing stand with only three tools-saw, hand drill, and screwdriver.

The salad bowls are $9^{\prime \prime}$ and $11^{\prime \prime}$ in diameter. When you shop for them, pick out a pair that match in wood grain and color. A rolling pin forms the central shaft on which the two bowls are mounted. The legs are made from halves of wooden coat hangers.

The first thing to work on is the rolling pin. Saw off one of the handles flush with
the end of the roller. Then, on the same end, cut three flat surfaces on the roller. Space these flats equally around the roller. The legs will be screwed on at these points.

Drill a hole in the center of the smaller bowl. Make it just large enough to take the remaining handle of the rolling pin. Four flathead wood screws through the bowl and into the roller hold the smaller bowl in place. Make the hole in the larger bowl a tight fit for the rolling pin. If you don't have an expansive bit for this, drill a circle of overlapping $1 / 4 \prime$ holes. Then use file and



Drilling smaller bowl. Lock it in a vise if you have one, but use cardboard to protect the surfaces. Hole should just clear handle.
sandpaper to smooth out the jagged edge.
With the bowls on the rolling pin, attach the legs with glue and wood screws as shown in the drawing below. Counterbore for all screws and fill in over the heads with com-


Apply stain to bring bowls, rolling pin, and legs to the same color. Then finish the stand with a couple of well-rubbed coats of wax.
position wood. The lower bowl rests on the three legs. To secure it, use glue.

After the glue and composition wood have dried thoroughly, sand all surfaces and finish the stand with a stain and wax.

## Chandelier Made with Cake and Pie Tins

## Here's an Early American design you can make for $\mathbf{\$ 3 . 4 0}$.

If you like to dine by candlelight, this chandelier will serve nicely. And you can buy all the parts in a dime store. Here they are:

- Two $9^{\prime \prime}$ cake tins of different depths.
- Three $27^{\prime \prime}$ flat curtain rods-the kind that telescope.
- Five $5^{\prime \prime}$ pie tins.
- Five $4^{\prime \prime}$ individual gelatin molds.
- One adjustable closet pole.

Start by pulling the curtain rods apart. Cut three of the halves exactly in two. Use either the inside pieces or the outside pieces,


Arms are bent in vise (left). Slots are cut in the side of the deeper cake tin to take the arms. Slot is started by punching or drilling small holes. Then opening is enlarged with file (cen-
ter). Each arm, open side up, is secured inside cake tin by two small bolts and nuts (right) One end of adjustable closet pole is also bolted to the tin. Locate the center exactly for the pole.
but keep them all alike. This gives you the five arms with one left over. Use the sixth to make experimental bends. Then you'll get the feel for the right amount of pressure when you shape the arms. Each arm is bent $21 / 2^{\prime \prime}$ from one end and $31 / 2^{\prime \prime}$ from the other end. Bend the arms to the shape shown in the drawing below.

Mark the bottom of the deeper cake pan into five segments. Where the dividing line of each segment touches the circumference, cut slots in the side for the arms. You can do this by punching or drilling small holes and enlarging them with a file. Then bolt the closet pole to the center of the tin. You can find the center of the tin by cutting a circle of paper to fit inside, folding it in half and then in half again, and then placing it, folded, in the tin again. The apex will be at the center of the tin.

After the arms have been inserted through


Drawing shows assembly details of the arms. Bolt that holds pie tin and gelatin mold together protrudes through pie tin about $\frac{1 / 2}{\prime \prime}$. Candles are pushed down over ends of these bolts.


Cardboard disk and washer are slipped over bolt before candle holders are assembled. Disk and washer hold bolt head when nut is tightened.
the slots and bolted down to the first tin, the second cake tin-with a hole cut in the center-is slipped over the closet pole. Place two small pieces of wood inside the tins and screw the tins to the wood. Thickness of the wood, of course, should equal the total depth of the cake tins. The photo above and drawing below show you how to assemble the candle holders. The holders need no candle supports because the candles are pushed down over the tops of the bolt ends. Drill short, blind holes in the candle bases, or make them with a hot nail or wire. END


## Waves Serve

## As IRoat's Angine

Ripples in bathtub propel model of wave-power boat. Fins have flexible rubber hinges.


Man-carrying version of engineless boat, designed by John S. McCubbin, of Victoria, Australia, rides sea by harnessing wave power. A conventional rudder steers the odd craft.


Diagrams show ingeniously simple principle of wave-power boat. Fins are flexibly mounted and exert a forward propelling force, as boat pitches, whether stern is rising or falling.

TRAILING a pair of flippers at its stern, this new boat mysteriously propels itself without apparently receiving power from anywhere. The toy-size model above will sail around a bathtub when the water is only slightly agitated. The man-carrying version at left works in a gentle sea.

Actually, the mystery boat runs by wave power. When passing waves make it pitch even slightly, the flexibly supported fins turn upward or downward, and exert a forward propelling force as their inclined surfaces follow the vertical movement of the stern in either direction.

The inventor of the novel craft, John S. McCubbin, of Victoria, Australia, also envisions a "wave motor" rotated by flexible fins, shown below, that would harness waves to supply power for machinery.


Model of rotating float with flexible fins shows how same princ.ple could be applied in stationary "wave motor." Mounted on shaft, float would supply power to drive machinery.


Lamp Base Built Up of Plastic


Squares of $1 / 2^{\prime \prime}$ clear sheet plastic cemented one on top of another make up the base of this homemade lamp. The plastic gleams in a beautiful pattern when the lamp is lit.

One $4^{\prime \prime}$ by $4^{\prime \prime}$ square, eight $2^{\prime \prime}$ by $2^{\prime \prime}$ squares, and $141^{\prime \prime}$ by $1^{\prime \prime}$ squares are required. After cutting the squares to size from your sheet stock, sand the edges to a smooth finish, and buff and polish to a high gloss. Drill a ${ }_{8}^{3 / \prime \prime}$ hole in the center of all pieces except the four $1^{\prime \prime}$ leg squares. Cement these to the corners of the $4^{\prime \prime}$ base.

Slip all the others over standard lamp pipe (called $1_{8}^{\prime \prime \prime}$, actually ${ }_{3}^{3 \prime \prime}$ o.d.) and apply cement between. Run the socket leads up through the pipe.-M. S. Gearon, Chicago.


## Plastic Squares Bedeck Wood

Instead of painting some wood project you've just completed, you might like to try Deks ${ }^{\circledR}$. These are $4^{\prime \prime}$ by $4^{\prime \prime}$ squares of a plastic resembling leather. They come in 10 colors and cost a dime apiece.

Above, Deks cover a valance board. Other uses include bookends, jewel boxes, hassocks, bed headboards, and mirror frames. An upholstery tack holds each square. Deks, Yonkers, N. Y., is the maker.


## Etched Scene Adorns Plastic

Using a sharp steel needle in a vibrator tool, you can etch decorative scenes on the surface of plastic objects you have made. The plastic box above is an example.

Here, a western scene from a magazine was the pattern. The lid was placed on this, top surface down, and the etching done on the underside. Textile color was rubbed into the etched area with a soft cloth, then cleaned up with a clean cloth. A wax crayon could also be rubbed in for the color. -O. L. Woolley, Colorado Springs, Colo.



## Hardware Serves as Paint

Mechanical odds and ends are now being used to teach art. To obtain greater flexibility in non-objective composition, Philadelphia instructor Leonard Nelson developed the "Gismo." It consists of a large picture frame with a metal background and a handful of bar magnets. A large assortment of household objects and variously shaped, brightly painted free forms cut out of sheet iron complete the equipment. The magnets, placed behind the frame, hold the oddly shaped pieces fast to the metal.

Cut-out paper forms have been widely used in teaching non-objective art. But they are likely to be blown around unless pasted down. When the "Gismo" composition is arranged-and rearranged-to the satisfaction of both student and teacher, the final effect is recreated in conventional ma-terials.-Walter Fischman, Manhattan, N. Y.

## Splicer Simplifies Editing of Magnetic Tape

Quick, clean, noiseless splices of magnetic recording tape can be made with the Carson Tape Splicer ${ }^{\oplus}$, which can be attached right to the recorder. It consists of a metal form with grooves that serve as razor guides. The tape ends are simply clipped to the tool,
slightly overlapping (photo 1 ), and then razored to a close, clean fit (photo 2). Taping (photo 3) completes the job. Guides along the edges permit easy trimming of the adhesive. Made by Magnecessories, Washington, D. C., the splicer sells for $\$ 2$.


## Ilse a Mowed Rack

You'll find many spots where you can put towel racks to work. One over a workbench holds catalogs, magazines, plans, flat or round plastic, or dowels. Ceiling storage also handles table leaves, and a rake and hoe could be stored like the broom.


UMBRELLA HOLDER


## Put Your Walls to Work

Whether on a porch or in the house, shelves like those at right make good use of bare wall areas. They are built of stock lumber with nailed butt joints. A $\frac{1 / \prime \prime}{4 \prime \prime}$ plywood back serves as a brace for the shelves.

You can hang them with screws through the back or you can use shelf brackets underneath with one or two screws through the back near the top to steady the shelves. Before you cut up your lumber, make a scale drawing. Then the compartments will be the right size to handle the objects you want to put in them.-Hi Sibley, Nuevo, Calif.




Depth Drill. If you must counterbore a deep hole and the drill won't reach, it can be extended in this way. Drill a piece of round stock with the drill you intend to use for the counterboring. File a slot half through the round stock right at the bottom of this hole (1). Then file down the drill shank (2) to fit the shoulder in the extension (3), and the rig is all ready to go.-M. L. Dodge, Seattle, Wash.

Dies Held Square. For threading work in the lathe, a die is often held against a drill pad while the spindle is turned by hand. Since the rotating parts have a considerable mass, it's hard to tell by feel how the die is cutting or how fast to advance it, so threads are often damaged or not started square.

This tailstock die holder gets them square and leaves the die free to follow the thread. To make it, turn the outside of a piece of $13 a^{\prime \prime}$ cold-rolled steel; knurl, face, and drill through the $3 / 8 \prime$ pilot hole. Bore the die seat to a push fit, using a fully expanded die as a plug gauge. Reverse to face the other end.

Insert a long taper shank in the spindle and turn the pilot a sliding fit in the holder. In use, clamp the tailstock and advance the wheel only to start the die. Then simply turn the holder by hand.-J. Tracy, New York City.

## Life of Chuck Key Doubled.

 It the teeth on a drillchuck key become worn, allowing it to slip, the key can be given new life by driving out the handle and driving it in through the opposite side of the hole.-R. Rutledge, Sr., Kansas City, Mo.


Low-Cost Collet Chuck. If fitted with a variety of collets, a pot chuck like this will center round stock of different sizes quickly and accurately.

Bore a $1 \frac{73}{4 \prime \prime}$ piece of $21 / 2^{\prime \prime}$ rod half its length and thread to fit the lathe spindle. Then bore the stock opening through, about $.010^{\prime \prime}$ undersize. Drill a $5 / 16^{\prime \prime}$ hole $1^{\prime \prime}$ deep and saw or mill a slot $77_{8 \prime \prime}^{\prime \prime}$ long directly opposite.


Checking Pitch Diameter. Instead of taking work from the lathe to check thread fit, you can measure pitch diameter within a few thousandths with a screw-pitch gauge and a micrometer. Find the pitch diameter of the thread in a table and mike the width of the gauge leaf. Add, and check the total against the over-all measurement over gauge and thread, made as shown in the photo. This gives the same result as deducting single-thread depth from the major diameter.-R. J. Lemp, Woodhaven, N. Y.


At right angles to this slot, cut another halfway through the diameter. This forms the closing spring jaw.

Drill a hole across the slot, open out half to $5 / 16^{\prime \prime}$, and tap the other side for a $5 / 16^{\prime \prime}$ cap screw. Tighten up the jaw with the screw before boring or reaming the stock opening to finished size.-Wesley $O$. Walker, Montebello, Calif.


Diling Cut-Dfi Dperations. A "knife" made from a piece of fine screen or wire mesh will put an even supply of oil at the bottom of the cut. Fold the screening upon itself, pound flat, and solder the edge. Trim one end to a $45^{\circ}$ angle. Sandwich the other end between two pieces of wood. To use, dip into oil and apply inside the cut as the work turns.-A. R. Christensen, Lockport, N. Y.

## Spit-Ilediling onil Your Inrill <br> 

Hy J. H. Posmer

You can throw away your rivets, and join sheet metal with a welding outfit assembled from surplus items.
$\mathbf{B}^{\mathrm{Y}}$ EQUIPPING your shop for spotwelding, you can seam together two pieces of sheet metal as easily as your wife sews cloth. Made as shown here, the outfit costs very little. Materials are available in radio-parts and electrical shops as war surplus.

A good transformer is the most important item. The continuous-rating filament type that powered ground radar sets during the war will serve well. These deliver 5 volts at 190 amp . and cost between $\$ 15$ and $\$ 20$. However, any transformer that delivers $21 / 2$ to 5 volts at 175 to 300 amp . will do.

Spot-welding requires a means of adjusting electrode pressure on the metal. That's why I use a drill press. It's ready-made for the job.



These are the parts I use, but substitutions are often possible. Foot switch is convenient.
strands, or the cable may break when repeatedly flexed. Clean the exposed copper with fine sandpaper.

Attach lugs to three of the four ends. Place each lug in a vise, cup upright, and half fill the cup with plain or rosin-core solder. (Never use acid-core solder on electrical work.) Coat the cable copper with a noncorrosive flux, such as a small piece of rosin dissolved in alcohol. Heat the lug cup with a torch until the solder is molten, push the fluxed cable into it, and hold in position until the solder has hardened. Slide a T connector over the fourth cable end and tighten the setscrews firmly.

Making the electrodes. Use hard-drawn copper or any copper alloy made especially for the purpose. The smallest permissible is $5{ }^{\prime \prime \prime}$ rod. Machine the tips to $1 / 16^{\prime \prime}$-diameter points. Turn down the butt of the upper electrode and thread the butt of the lower one as shown in the drawing on the next page.

Insert the upper electrode into the T connector and tighten the setscrews. Over the small end of the electrode slide an insulating fiber washer and then a bushing. You mount this electrode exactly as you would a drill. Just tighten the chuck jaws over the bushing.

Mounting lower electrode. This goes through the center hole on the drill-press table. First run a hex nut to the end of the thread and slip on a steel washer, fiber washer, and a fiber bushing in that order. Set the electrode in place and slip on


Welding cables $24^{\prime \prime}$ long connect transformer and electrodes. It's a good idea to tape the connecting lugs to forestall shorts. Above are wiring diagrams for single and double transformer. Latter is needed for heavy-duty work.


Electrode tips are machined to $1 / 16^{\prime \prime}$-diameter points. Fiber bushings and washers insulate
electrodes. Tips of the two electrodes must meet squarely in alignment for proper operation.
a fiber washer, steel washer, and a nut. Make the assembly just fingertight.

Next bring down the upper electrode and align the lower one so the two points make square, full contact. When this has been done, tighten the lower-electrode assembly, put the cable lug on the portion projecting under the table, and turn up the final nut.

Hooking up the transformer. Now connect the free ends of both cables to the transformer, using bolts, nuts, and washers. Tape these connections to prevent shorts from metal or tools that may accidentally drop across the terminals. Finally, make certain all connections are tight on the primary cable. Taking such pains with connections may seem unnecessary if you have never worked with high-amperage juicebut it's vital to proper operation.

With all connections checked over, you're now ready to go.

How the outfit works. In spot-welding,


Mount top electrode in T connector. Place the latter $1_{4}^{1 / \prime \prime}$ to $1 / 2 \prime \prime$ below the shoulder of the electrode. Connector clamps over end of cable.
the two electrodes pass a heavy current through the adjoining pieces of sheet metal. Because the metals at this point impose a high resistance, compared to that of the lead lines and electrodes, intense heat develops. This melts the metals and they fuse together.

Spot-welding works best with ordinary carbon steels and stainless steels. Other metals require extremely accurate heat control. For example, the temperature range at which aluminum remains usably molten is very narrow. If you don't apply enough heat, you won't get a weld. If you apply too much, the metal will vaporize, leaving a hole.

Tips on welding. To familiarize yourself with the technique, get several scraps of 20 - or 22 -gauge cold-rolled steel. Clean in a hot solution of Oakite ${ }^{(1)}$ or similar degreasing agent. Dry thoroughly.

Place the strips, with about $1^{\prime \prime}$ overlap, on the lower electrode and bring down the upper one with light pressure. It's best to wear a glove when handling short pieces.

Close the switch and increase the electrode pressure slightly. Metal around the electrodes should glow red immediately. If the redness is slow in appearing, decrease the pressure slightly. After the red spot appears, increase the pressure slightly. Then shut off the power. But hold the sheets in position for several seconds before releasing the pressure. This allows the metal to set.

Repeat spotting until a seam is complete across the strip. Then just try to pull the pieces apart. If the weld is good, the metal itself may tear, but the seam never will. End

# THoalel Airplane Flies While You Sit 

By using the De-Dizzer ${ }^{\oplus}$, the pilot of a cable-controlled model plane doesn't have to stand up and turn around and around as he guides the ship. The plane can be controlled from a comfortable sitting position.

The plane is attached to the rotating arm by the usual two control wires. Two other wires run from the stand to the operator's control handle. Movements are transmitted through the vertical push rod around which

## Toy Roof Looks Like Tile

Corrugated cardboard can be used to simulate a tile roof on a toy house. Cut it to the size desired and paint it a bright red or orange for realism. The cardboard can also be used to represent corrugated iron.-J. G. Bindas, Arnold, Pa.

## Dogs Are Going to the World

Racing greyhounds ride from track to track in style in this de luxe trailer, built by Walter Knight, of St. Petersburg, Fla. Venetian blinds, screens in the windows, electric brakes, drinking-water tanks, an ice box to store the meat supply, and adjustable overhead air vents are features of the trailer. The brakes are designed to go on automatically if the trailer should break away from the tow car.

the upper arm travels. Stakes anchor the legs down. The Jarvis Battery \& Electric Co., Winston-Salem, N. C., is the maker.

## Valve Tool Has Air Inlet



Besides keeping a tire valve from slipping back into the casing, this valve holder makes it possible to inflate the tube without removing the tool. All you need do is apply the hose to the air inlet. Rinck-McIlwaine, Inc., of New York City, prices it at 40 cents. The tool can be obtained either with a broken-core extractor, as seen here, or with an inside rethreader.


## You don't need a lab full of fancy equipment to develop and print your film-just a kitchen.

SAYS you: "I'd like to make my own pictures, but it costs too much to buy the equipment, and it's too technical, and besides, I haven't the time."

Says we: Are you through work for the day, must you go to bed before 10 p.m., and can you get up 55 cents?

If the respective answers are yeah, no, and here it is, let's do a little shopping, and before you hit the hay, you'll have your first print-the picture that will be all yours, from the click of the shutter to the final trimming job with the family scissors.

The 55 cents goes for chemicals and printing paper, on sale at any photographic store. You need universal developer and fixer (Eastman Kodak makes a Trii-Chem Pack® that includes both of these plus a short-stop rinse for about 20 cents). Buy glossy, grade 2 (normal contrast) paper to fit yoùr film25 sheets of the size for 120 or 620 negatives cost about 35 cents.

The rest of the stuff is almost sure to be around the house-and we don't mean spare parts from a 1922 Cadillac, either. What you do need are: three ordinary soup plates, a drinking glass to measure liquids, a wood stick for stirring, a small piece of glass (take it out of a picture frame or cut from windowglass scrap), very stiff cardboard (we cut ours from a cigar-box lid), a thermometer, a few spring clothespins, string, scissors, some dark-red cellophane or gift paper, a towel.

Of course, you must also have an exposed but undeveloped roll of film. It's best to learn with ortho film (Verichrome ${ }^{(1)}$ or Plenachrome ${ }^{\circledR}$ ), since the panchromatic types must be developed in total darkness. Naturally, this setup isn't intended for the "serious" amateur. But for the guy who wants to try out photography, or who wants to process a few rolls once in a while, it will work perfectly well.

Your darkroom is the kitchen. Protect the drainboard with newspapers and lay out your soup plates. Mix the chemicals in them according to the instructions in the package. The developer goes in the left-hand plate, the short stop (or plain water) in the middle, and the fixer in the right-hand plate.

Put a small bulb in the kitchen fixture and wrap it with the red cellophane-that's your safelight. It should be so dim you can just barely read the clock or watch. Don't worry


1 Hold film by clothespins and seesaw it through developer, moving arms up and down, for time recommended-go by the clock, not appearance of negatives. Then seesaw in rinse a few times, and in fixer for twice time needed to remove milky color ( 10 minutes).


9 After fixing, wash the film in running cold 2 water for about 20 minutes. If your sink doesn't have a stopper, put the film in a pot and let the faucet run into that. Leave the clothespins on-they'll keep the film from curling up into a spiral and also make it easier to handle.
about bits of light coming through cracks around the door so long as none shines right on your film.

Now you're ready to warn the family not to burst into the kitchen for a glass of water. Unroll your film just enough so that you can clip a clothespin on the end. Now unroll it the rest of the way, tear the other end from the paper, and put a clothespin on that end. Hold the film by the clothespins and keep it stretched out taut. It curls up while dry.

Okay? You've got an armload of film. Now just do what's shown in the pictures on these pages and you'll soon have finished prints to show off.


3 The string, threaded through the clothespin springs, holds the film while it dries. Wipe some of the water off with your wet fingers, as shown above. Don't squeeze hard-emulsion scratches easily when wet. It'll be dry in about 45 minutes, unless the weather is very muggy.


6Swish the paper around in the developer for the recommended time. Rinse a few seconds, then let it stay in fixer for 15 minutes while you print and develop others. Finally wash in running cold water for one hour. If prints are too light or too dark, change exposure time.


4
Your printing frame is made of the cardboard and glass. Take out one sheet of printing paper, lay it glossy side up on the cardboard, then lay the negative glossy side up on top. Slide the glass over, fasten with clothespins. Brighter room light is safe to use when printing.


5 A table or desk lamp makes a convenient printing frame a foot or so from the bulb-but the same distance every time-and turn the light on for five seconds (count "one thousand, two thousand, . . ." to measure seconds).


7
The easiest way to dry prints is to lay them face down on a towel. And soon you'll have the pictures you made yourself from start to finish. Don't worry about doing all this with ultra-scientific precision-a little bit one way or another won't make very much difference.


# legaitives Co Dovir IIriilin In Iew Printing Processs 

Paper is exposed by enlarging or contact. In first steps, you use a common safelight. Here, $35-\mathrm{mm}$. color slide is enlarged to $8^{\prime \prime}$ by $10^{\prime \prime}$.


Two developers are used, the first any common paper developer. The negative forms in this. A minute is about right. Then the sheet goes into the reversal bath, as seen above. There it's left, without agitation, for three minutes while the positive image develops in the second coating. After it has been in this bath 30 seconds, you can turn on the white light.

ANEW photo paper coated with two emulsions offers photographers a quick way of making sepia or other single-tone prints from color transparencies. A negative image forms on the top emulsion, a positive on the lower. After the negative layer has done its job, you simply wash it away.

Developed in Belgium by the Gevaert Company, the new paper works by what the company calls reversal-transfer by diffusion. This means that after a negative image has formed in the top coating, the undeveloped silver salts in this layer diffuse downward into the second. There the salts are changed into metallic silver, creating the positive image. The accompanying photos show how the paper is used in making prints from transparencies of any size.

Called Diaversal ${ }^{\oplus}$, the paper is distributed in the United States by the Gevaert Company of America, Inc., of New York City. This company also supplies chemicals required for making the reversal solution.


Next the negative washes away, and you begin to see the positive image. This bath is simply plain water. Rested on a sheet of glass for easier handling, the wet print is stroked with a wet pad of cotton. As the negative coating peels off, you notice that the positive image is a weak yellowish color. Toner will cure this.


Toner strengthens image. In this case, a selenium toner was used, the image deepening to a pleasing sepia. Other toners would produce different tones. After being toned for about three minutes, the print is washed for five or 10 , and then dried. Like other reversal processes, this one gives a black border.

PHDTD IDEAS AND EQUIPMENT


Spring Agitates Tank. A cigar box, wire coat hanger, 48 inches of string, and a spring combine to form an excellent film-tank agitator. Given a good twist, the one shown spins and jounces for 15 minutes. -J. M. Overstreet, Birkenfeld, Germany.

Disk Speeds Up Filtering. Ordinary absorbent cotton is an efficient and inexpensive material for filtering photo solutions, but it tends to pack down in the funnel. To hold it back, cut a disk of $1 /{ }^{\prime \prime \prime}$ plastic, drill several holes in it, and cement the disk inside a one-pint funnel.F. T. Sokolik, Chicago.


## Clothespin Holds Thermome-

 ter. Tape a spring clothespin to your photographic thermometer. The unit can then be clipped to the edge of a solution tray. -R. K. Wahler, Fond du Lac, Wis.

Making a Lens Brush. A small round artist's brush, an empty dental-floss vial, a small cork, and some cement make an excellent lens brush with its own dustproof case. Total cost: ten cents. Cut the brush handle so the bristles don't quite touch the vial bottom and cement it into a hole in the cork. This in turn is cemented and screwed to the underside of the cap.

## Washer Keeps Prints Moving.

 A print washer that does a thorough job is shown below. Form the parts of the metal box around a wood block cut to the proper size. Solder all joints, making them watertight. Drill $1 / 16^{\prime \prime}$ holes in one end and a $1 / 4^{\prime \prime}$ hole on top for the $2^{\prime \prime}$ length of brass tubing that takes the rubber tubing. Bend the $4^{\prime \prime}$ by $4^{\prime \prime}$ deflecting plate and the hook to fit the pan. A hose coupling, stub piece of hose, and a cork attach the washer to the faucet.-J. A. Appelquest, Leonia, N. J.


## Attachments for Bench Mills

Bench mills can be used for more jobs with these new attachments. The vertical head (at left) for a horizontal mill can be set at any angle or pulled out past the table for overhanging work.
A slotting attachment, right, allows the
mill to do the work of a small shaper. Its stroke is adjustable from 0 to $2^{\prime \prime}$. Both attachments take their power from the machine arbor. A rotary dividing table, a third accessory, is shown in both photos. Marvin Machine Products, Detroit, makes them to fit Atlas millers, but they can be adapted to work on others.

## Standard Parts Motorize a "Quickie" Bow Saw



Determined to avoid sawing a pile of logs by hand, I quickly rigged a drag saw by combining my bow saw, a $1 / 6$-hp. motor, and a polishing head in the setup pictured.

A piece of pipe serves as a guide. The saw, mounted on two bent metal clips, slides back and forth on the pipe. One end of the guide pivots on the shaft of the polishing head. The crank is a length of strap iron clamped on the shaft. Another piece of strap stock forms the connecting rod.

Sitting at one end, I operate the switch, push down the saw guide, and hold the $\log$ against the stop.-E. Herzog, Bethlehem, Pa.

## Heplacing Teeth in Zippers

SLide fasteners that have one or two teeth missing can often be repaired with teeth salvaged from discarded garments. Remove these from the discarded fastener by pulling them firmly with tweezers. Pry open the prongs that grip the cloth, put the tooth in place of the missing one, and press the teeth together. Zipper teeth vary in size, so it's important to select replacements that match. -Katherine Binder, London, Ont., Canada.


Outdoor feeders need a rainproof cover. The two above will hold enough feed for 200 or 250
pullets for four or five days. Construction details are shown in photo at bottom of page.

## Poultry Feevers That Yon Ginl Build



Grit and oyster shell are a requirement for laying hens. This hopper-type feeder will keep your flock supplied for a long period.


Cover swings up for easy filling. Trough is $3 \frac{112}{\prime \prime}$ deep, $11^{\prime \prime}$ wide, and $6^{\prime}$ long. Two-by-fours raise this feeder to right height for turkeys.

BESIDES lightening your chores, these easily built poultry feeders will increase your profits. They reduce feed losses, keep the feed clean, and-by letting the birds eat as much as they want when they want itcause the chicks to grow faster and the hens to lay more eggs.

Guard rails, or reels, are fitted to all the indoor feeders on the opposite page for two reasons. The rails allow the birds ready access to the feed, but keep them out of the trough. This prevents feed from being wasted and keeps it cleaner. The larger feeders also have feed-saving strips along the edges of the trough.

Capable of being knocked together in only a few minutes, the lath feeder (Fig. 1) will feed about 100 baby chicks during their first two weeks of life. From then until the three-month stage, the wider version (Fig. 2) will take care of about 50. As a final step, the larger feeder (Fig. 3) will carry the chicks through to maturity. As the chicks grow, you can gradually raise the height of the rail of this feeder.

For each 100 laying hens, provide three of the mash feeders shown in Fig. 4. It's a good idea to supply fresh feed in such feeders each day, for this tends to stimulate consumption and increase egg production.

The combination grain and mash trough (Fig. 5) has the advantage of occupying a minimum of floor space. If grain is not to be fed, the lower box can be raised against the bottom of the upper one and held by looping the ropes around the cleats.



## Antique Flies on Tether.

 A scaled-down version of a Curtiss biplane flown in 1914-15 by Lincoln Beachey, this model has a one-cylinder engine that whips the ship up to 55 m.p.h. on a control line. For flying, the center of balance was moved forward by casting the body of the pilot of lead from the waist down. The pilot's backbone is a coil spring; this permits side-to-side and forward-and-back movement when the elevator controls are worked. Ted Morrison, Oakland, Calif., built it.

Carves Knickknacks. As a hobby, Leonard Cronk, a cabinetmaker in Valhalla, N. Y., carves oddities like those above. The dog and shoes were cut from white pine, the monkey and pelican from applewood.


Modeled in Brass. This neat scale model of a Civil War artillery piece is the work of Kenneth E. Maurer, of Flint, Mich. He worked from Popular Science plans (Jan. '47, p. 152).


Tractor Built in Cellar. L. C. Warner built this tractor in the basement of an apartment house in Queens Village, N. Y. The frame was bolted together rather than welded so it could be dismantled. He then hauled the parts in his car to his new

home site 75 miles away. The tractor has a motorcycle engine and transmission coupled to a DeSoto transmission and a Saxon rear end. This gives nine speeds ahead, four reverse. The two-cylinder engine is mounted crosswise and cooled by an auto fan.

## less than 50 .a. a ine Kodakenlaryer

 THE NEWKODAK "HOBBYIST"

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Div. Savage Arms Corporation, Chicopee Falls, Mass.


## Kit Keeps Thread Tanglefree

The kit shown above keeps the family sewing box free from the tangle of unwound thread. Its six spools, clearly visible through the package's transparent side wall, feed thread out through portholes as needed, while the kit keeps its contents dustproof. Clear Pak Inc., of Brooklyn, N. Y., makes the kit, which also holds needles.


## Dies Identify Keys

You won't have to fumble for the right key if it's identified by the device above. Mounted on a metal base, Ident-A-Key Set ${ }^{\text {© }}$ consists of a six-inch steel turntable that holds 12 steel marking dies. To imprint a key, the proper die is placed over the key handle and struck with a hammer. Red pencil or white paint can then be rubbed into the letters to make them more legible. Metro Mfg. Co., Chicago, makes it.


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## Extension "eqegs" Raise Table

An ordinary folding card table can be raised to the level of the dining-room table, for use as an extension when you have more guests than room to seat them, by fitting its legs with tubes having hardwood plugs. Add-A-Foot ${ }^{(1)}$ comes in one-inch- and $1^{3 / 8}$ -inch-dia. sizes. A set of tubes, made by Syland, of Staten Island, N. Y., sells for \$1.


## Holder Protects Coffee Maker

This Bakelite ${ }^{\circledR}$ holder offers a safe place to put the top of the coffee maker when you have finished making the morning brew. It also catches the drops that run off the grounds. The protector is made by Wolverine Plastics, Inc., of Milan, Michigan.


NEW box-type frame rails have steel of greater thickness for increased rigidity. Five rugged cross members give torsional strength.

NEW shields on front brakes plus labyrinth seals between backing plate and drum on all wheels protect brakes from dirt and water.


NEW gas filler tube and cover . . . new nonspill vent tube that allows air to escape freely. Closed cover blends into body.

NEW one-piece torsional stabilizer, rubber mounted on lower control arms, and improved front suspension add to Ford's famous roadability.


NEW front end styling i. . new parking lights . . . new smart medallion... new "Air Foil" grille... new stronger bumper guards and bumper support arms.


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'I wouldn't be without my Coleman. You need it for a brighter camp light and longer outings," says JOE GODFREY, founder of the Sportsman's Club.

"You need adequate light when you haul big ones aboardthat's why I use Coleman," says JOHN HIGHTOWER, noted outdoorsman.

Floodlights $100-\mathrm{ft}$. area-20 times as bright as wicktype lantern. Storm-proof. Safe. Ask your dealer.


## Wax Eases Home-Movie Film

In warm, humid weather, movie film often sticks in the film-gate channel, causing torn sprocket holes and interrupted showings. This can be corrected by coating the film with paraffin. Such treatment also tends to delay drying out of the film-a condition that makes it brittle and easily damaged.

Clean the film thoroughly by winding it several times through a clean, soft cloth that you have saturated with carbon tetrachloride. Because of rapid evaporation, the carbon tet will disappear almost immediately.

Make your coating solution as follows: Pour about two tablespoons of carbon tet into a glass and shave into it ordinary paraffin wax, stirring with a match stick until the mixture reaches its saturation point. Then add enough carbon tet to triple the volume. The mixture must be fairly thin.

Apply it with a saturated cloth held in contact with one side of the moving film. Do this once to each side of the film. When the wax is dry, run the film through a dry cloth to wipe off any excess.

In splicing waxed film, carefully scrape joining surfaces.-W. H. Hunter, Tunkhannock, Pa.

## Glue Brush Made of Rattan

Rattan of about $3 /{ }^{\prime \prime \prime}$ diameter taken from discarded porch furniture can be made into excellent glue brushes. Cut it into pieces $10^{\prime \prime}$ or $12^{\prime \prime}$ long, and carefully scrape off any paint or varnish from $2^{\prime \prime}$ at one end. Boil these ends in water for an hour. Then hammer the softened ends on the end grain side of a wood block. For fine work, a single length can be used as a small brush. For bigger jobs, wire several together.-E. N. Rizzotti, Mt. Vernon, N. Y.

## CHAMPION V-GLOW PLUGS

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Showoff acceleration proves nothing and is extremely wasteful of gas. Normally this type of driver has to slow down a moment later. Drive steadily-you will arrive at your destination safe and sound.


Gas mileage goes down drastically as speeds go up. Table above is based on actual tests of six-cylinder medium-priced cars. Make a habit of driving at conservative legal speeds because it pays.


Have your spark plugs tested, cleaned, adjusted regularly, replaced every 10,000 miles. One missing plug in a set of six wastes up to one-sixth of your gas-to say nothing of impairing starting, performance and dependability. You can rely on your Champion dealer for dependable service.

A Champion driver cultivates driving habits that will increase the pleasure, the performance and the economy of his car throughout its useful life. As one of the most important investments you have, it deserves the best in service and equipment. When you need spark plugs, follow the experts-race drivers, master mechanics, airline and fleet maintenance men, who insist on dependable Champion Spark Plugs .

## FOLLOW THE EXPERTS-

Guy Lombardo, famous for "the sweetest music this side of Heaven" and equally noted as a motorboat racing champion says, "I always use dependable Champion Spark Plugs to get the sweetest music out of my engines."



About the new Scott-Atwater Swifr motors

## Whate

With a Scott-Atwater Shift motor, you can start in Neutral, while still tied up at the dock. Then Shift to Reverse and back away like a cabin cruiser. The Shift is simple, sturdy, foolproof . . . adds little to motor weight!

## Our motors even turn on their own GAS

All Scott-Atwater Shift models with conventional gas tank (1-14, 1-16, 1-20) have automatic gas line and air vent control. When you move the speed control lever to the "start" position, the gas is turned on, the vent opened. When you stop the motor, gas and vent are closed automatically. Never before have outboards been so simple to run.


- "NowI use Neutral and Reverse like a taxi driver. My Scott-Atwater Shift motor is a honey...don't see how it could be improved!"-Joe Alexander, Madison 5, Wis.


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*obc Certified @ 4200 RPM ** ${ }^{*}$ obc CERTIFIED @ 4000 RPM


Dept. 36, Scott-Atwater Mfg. Co.,Inc., Minneapolis 13, Minn.


## Automatic Slide Projector

Remote, push-button control enables the operator of this new projector to change slides while standing in front of his audience. Another feature is that all feeding, changing, and restacking of the slides is completely automatic. Since they are handled only once, when being arranged in sequence, the glass slides or ready mounts remain free from fingerprints. It is made by La Belle Industries, Oconomowoc, Wis.


Regulate Your Dwn Watch
This new Croton Aquamedico ${ }^{(1}$ wrist watch can be regulated to split-second accuracy without opening the case. The waterproof and dustproof outside regulator is built into the back, as shown above. It is synchronized with the regulator control in the watch's movement inside. A slot in the outside control permits it to be adjusted with a dime coin, in accordance with "slowfast" graduations engraved on the case.


34
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## Whistle Sounds Warning

The tube sticking out from the gasolinehose coupling above is a small siren that warns nearby smokers of dangerous fumes. It is operated by the vacuum created as the gasoline flows into an underground tank. The Gasiren ${ }^{\text {® }}$ also guides the operator by ceasing to blow when the gasoline supply is depleted or the underground tank is overflowing. The Gasiren is made by the P. \& M. Mfg. Co., of Escondido, Calif.


## Trouble Lamp Made Safe

The portable extension lamp above has an added device to protect industrial workers from possible electrocution by accidental grounding in damp or wet locations. A step-down transformer-the, large, black capsule at top-reduces a 110 -volt current to a harmless six volts. The capsule, which weighs only $4^{1 / 4}$ pounds, is protected by a waterproof Bakelite ${ }^{\circledR}$ covering that will withstand physical and chemical abuse. Called Saf-T-Lite ${ }^{@}$, the device is made by the Etraco Mfg. Co., of Flemington, N. J.


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## Guard Stops Flying Acid

Wearing this lightweight hood, a worker is safe from acid splashes. The window of the Chemgard Acid Hood ${ }^{\circledR}$ is made of replaceable vinyl plastic. The hood itself is made of flexible vinyl plastic, electronically seamed. Snap fasteners attach it to a whitecoated vulcanized fiber headgear, adjustable to any head size. Ventilation is supplied through baffled vents. Mine Safety Appliances Co., Pittsburgh, makes the hood.


## New Cement Is Slip-Proof

Worn and uneven stairs and floors cause many accidents. The drawings above show how a new abrasive cement, Duracite ${ }^{\text {® }}$, is said to cure these tripping hazards, according to the manufacturer, Duane Specialties, of Newark, N. J. The product comes in powder form and is made into mortar by mixing with water. It will form a solid bond with such bases as slate, marble, concrete, or wood in six to eight hours.

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You can tell immediately how humid it is by consulting the slide rule mounted at the bottom of this lightweight, wet-and-dry-bulb type of humidity indicator. Just move the ruler until the dial readings for the two thermometers meet on the lower scale: the relative humidity can then be read on the upper scale. Readings are accurate within one percent, report the makers. Designed for industrial use, the instrument can be swung when still air makes it necessary to start evaporation of the wet-bulb wick. Weston Electrical Instrument Corp., of Newark, N. J., makes the device.


Scraper Blade Is Replaceable
Ir's easy to change the blade of this allpurpose scraper when it's worn out or you need a different type. Sturdy bolts through slots in its inner edge lock a blade to the handle. Blades come in either tool steel or brass (for jobs where there is danger of friction fires) with double-beveled or square-ground edges. The J K L Manufactûring Co., of Rockford, Ill., is the maker.


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## Kmowing Auto Noises Can Speed Repairs

Every auto mechanic has a lingo all his own to describe trouble noises. One man's "bump" is another's "clunk." A "hiss" may. turn up as a "buzz," "wheeze," or "fry."

Hearing the noise, the experienced mechanic usually knows where to locate the trouble. But if you just drive in and ask him to "get rid of the squeal," he may go off on the wrong track.

To avoid misunderstandings between driver and mechanic, General Motors engineers have divided trouble noises into seven classifications. These are:

The Rattle. A series of hard, sharp sounds in rapid succession, like a hard object being shaken around in a metal container. This noise usually indicates a loose or broken part striking against another.

The Thump. A dull sound, generally made when a soft part strikes against a hard part. An example is the noise made by a deflated tire on the road.

The Squeak. A sharp, shrill, piercing noise, generally made by two dry metal parts rubbing together. The sound may be sharp and erratic, or drawn out-a squeal. Lack of lubrication causes many squeaks.

The Grind. This is a continuous crushing sound like a part being crushed between two revolving parts. Such a sound might come from the transmission.

The Knock. This is a sharper and more distinct sound than a thump. It's generally associated with a loose rod or crankshaft bearing. (Not to be confused with the "knock" or ping of a laboring engine.)

The Scrape. A grating or harsh rubbing sound, often made by two pieces of material rubbing together. The sound of a dragging brake could be described as a scrape.

The Hiss. This is like escaping air or steam or the sound of water on a hot metal part.

These definitions are contained in a booklet, "How to Report Trouble," prepared by GMC Truck \& Coach Division for distribution to coach drivers. Besides telling what the noise is, the driver is expected to report where it comes from and when it happened. With this report, the mechanic has a good start toward learning why it happened.

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Plastic Cover Protects Top


You can't see it here, but this convertible top has an all-weather protective covering. It's made of thin-gauge, clear plastic, reinforced at the edges and shaped to conform exactly to the contour of the fabric top. Stretched tight, the cover doesn't detract from the appearance of the fabric top, and it can be left on when the top is raised or lowered. It can be washed with soap and water. The Winterseal Co., of Chicago, makes the cover.


Ball-Tilt Milling Table. The Leo G. Brown Engineering Co., Los Angeles, makes this milling table that'll tilt $30^{\circ}$ in any direction. The ball angle adjustment is made by loosening one of the three hollowhead screws. Over-all height of the table, when level, is $6 \frac{1}{2 \prime \prime}$; weight is 50 lb . The table is priced at about $\$ 115$.

## Seal Wood Before Puttying

Before puttying windows, seal the wood frame with a coat or two of paint. Putty applied to raw wood dries out rapidly because the wood absorbs oil from the putty. -Joseph E. Bird, Carrollton, Ill.


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Hand Sander Rotates. The pivoted disk of the Rota-Matic ${ }^{(1)}$ sander is free to rotate at random as you push the tool back and forth. This motion brings into use all facets of the sanding grit. Interchangeable sanding disks-fine, medium, and coarseare included with the sander, priced at $\$ 2.50$ by the Binkley Manufacturing Company, Warrenton, Mo. The disks come with an adhesive coating on them.


Typewriter Marks Metals. Designed for pressing markings into metal, this electric typewriter can be adjusted to letter wood, leather, or plastics. The interchangeable letter wheels-for various type sizesare made of tool steel. To operate it, all you do is punch the keys. The machine can be set up to letter unhardened steel $\frac{1 / 2 \prime}{\prime \prime}$ thick. It's distributed by the Cadillac Stamp Company, of Detroit.


3-hp. Saw Weighs 25 Ib. The onecylinder, two-cycle, air-cooled gasoline engine that powers this saw operates in all positions. The tool is available in two straight-bladed models- $18^{\prime \prime}$ and $24^{\prime \prime}$-and as a $14^{\prime \prime}$ bow saw. The throttle is controlled by a trigger in the pistol-grip handle. A manually operated chain oiler is controlled by a button above the throttle. McCulloch Motors Corp., Los Angeles, is the maker.
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## X Vew Tools



Tool Handles Six Jolos. Made in England and distributed in the United States by the Laster Export-Import Co., New York City, the Utilex ${ }^{(1)}$ combines six everyday tools in one. It'll serve as a hammer, $y_{4}^{\prime \prime \prime}$ adjustable wrench, file, $6^{\prime \prime}$ rule, screwdriver, and a claw for pulling nails. It's priced at about $\$ 5$. The Utilex is manufactured from forge-hardened steel.


Improved Plier-Wrench. The Snap-Lock ${ }^{\oplus}$ plier wrench, manufactured by Seymour Smith \& Son, Inc., of Oakville, Conn., has a finger-tip control that releases the jaws. A capacity indicator on the handle shows the extent of the jaw spread so the tool can be pre-set. The tool serves as pliers, clamp, or vise. With work locked in the jaws, the tool can be clamped in a vise.


Drives Nails Automatically. From 40 to 50 nails a minute can be driven with the Azor Portable Pneumatic Nailing Tool, made by Azor Products Co., Los Angeles. The machine weighs about 30 lb ., has a hopper capacity of from 400 to 600 nails, and handles $8 \mathrm{~d}, 10 \mathrm{~d}$, and 12d nails. Nails may be driven vertically or at an angle. The nail set can be adjusted for depth, and the tool automatically stops driving at the predetermined depth. In a test, the Azor nailed 100 lineal feet of joists in eight minutes.


New Magnetic Screwdrivers. Magnetic pull has been stepped up 10 times in these power and hand screwdrivers made by the Magna-Tool Corporation, of Buffalo, N. Y. The power-driven tools include magnetic "finders" that pick up and automatically position the screw. Finders are available for various sizes of flat-head, round-head, oval-head, and fillister-head screws. The hand screwdrivers are furnished with a handle compartment for holding an assortment of bits for different screws.

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Combination Blade $\$ 23.90$
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RADIOISOTOPES produced by U.S. Atomic Energy Commission are being used now in more than 300 universities, hospitals and research laboratories.
"I FLEN BLIND on One Instrument," a PS story last February (p. 143), won for its author, Associate Editor Herbert 0. Johansen, one of TWA's Twelfth Annual Aviation Writing Awards. The award included a flying trip from New York to Phoenix, Ariz.

COMUNICATIONS equipment now being tried out by the Air Force sends printed messages, including maps, from ground stations to planes in flight.

OF 30 INSECTICIDES, tested by U.S. Public Iealth Service against adult house flies, best results were shown by a new chemicel called Compound
497. Ilealth hazerds to sprayers using it are being studjed by the scientists now.

A DUST TUNNEL established by the Fram Corp. at Dexter, liich., may help keep your future car engine cleaner, make it last longer. One objective of the Fram research: to find what filtering elements do the best job in keeping dirt and dust out of the air, oil, and gas an engine uses.

COAL RIDES 10,900 feet - more than two miles - on a new rubber belt near Morgentown, W. Va., which Goodyear reports is the world's longest single conveyor belt.

WESTERN UNION has developed a new kind of paper for facsimile telegraphy. It hes a light grey coating of material that turns black when electric current from a wire stylus passes through it.

HOMOGENOUS IEAT, de-boned end minus fat, accompanied by recipes that give frequency setting and time for cooking on a table-side dielectric stove, is among electronic developments now forecest by Westinghouse expert Walter C. Evans.

## The Editons



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