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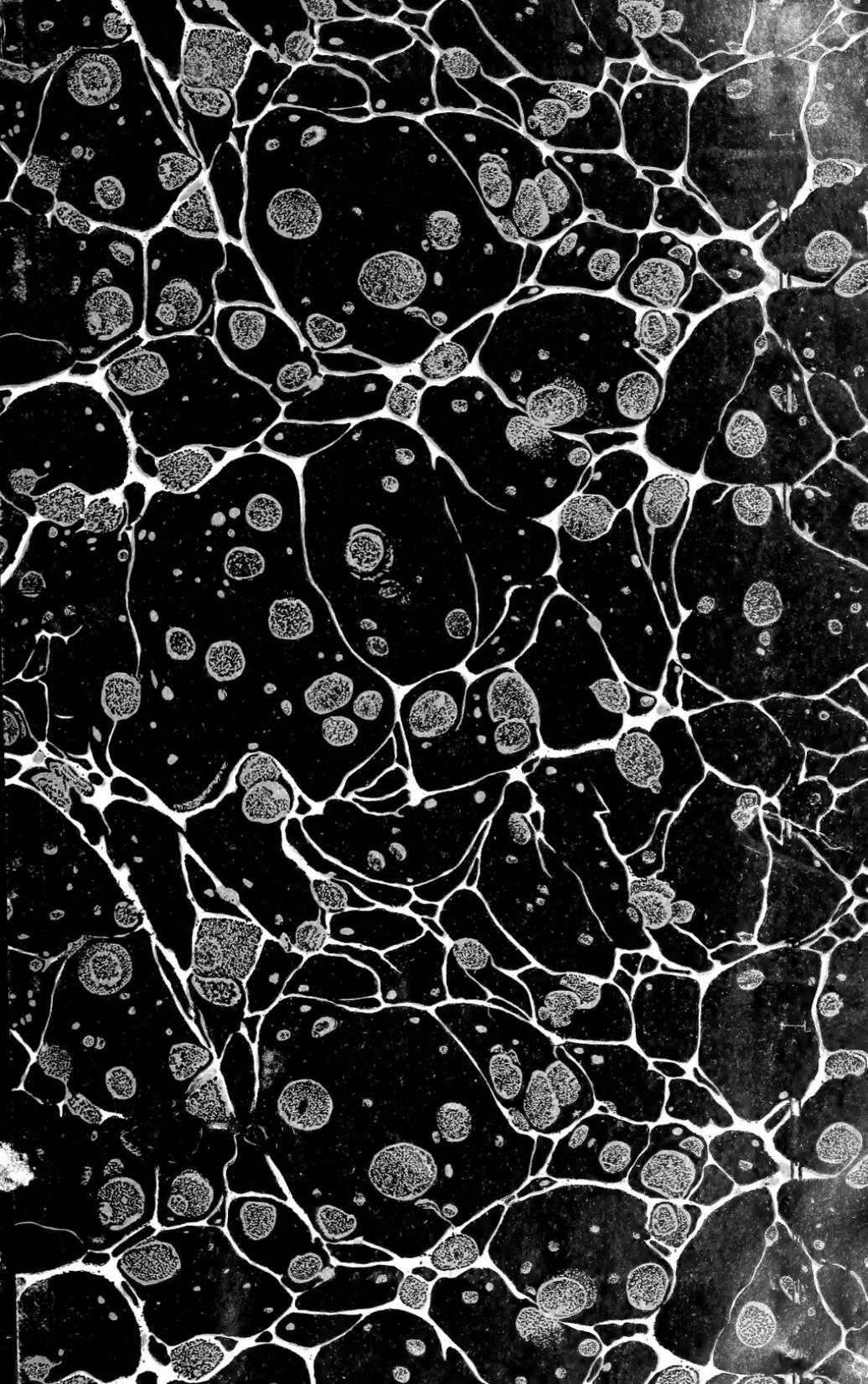
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UNITED STATES DEPARTMENT OF AGRICULTURE

BULLETIN No. 676

Contribution from the Forest Service
HENRY S. GRAVES, Forester

FOREST PRODUCTS LABORATORY, Madison, Wisconsin
In Cooperation with the University of Wisconsin

Washington, D. C.

PROFESSIONAL PAPER

July 16, 1919

THE RELATION OF THE SHRINKAGE
AND STRENGTH PROPERTIES OF
WOOD TO ITS SPECIFIC GRAVITY

By

J. A. NEWLIN, in Charge, Section of Timber
Mechanics, and T. R. C. WILSON, Engineer in
Forest Products

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PURPOSE.

It has long been recognized that there are direct relations between the specific gravity, or density, of a wood and its strength properties.¹ By the analysis of over 200,000 tests, the Forest Products Laboratory, conducted in cooperation with the University of Wisconsin, Madison, Wis., has now definitely established these relations. It is the purpose of this bulletin to state these relations and to put the expression of them in such form as to render them easily useful (1) for estimating the properties of any particular timber; (2) for selecting timber for any given purpose; (3) for comparing the various species; and (4) for determining in what way the species are exceptional and to what uses they are best adapted.

It has usually been assumed that the strength of wood varies directly with the first power of its density; i.e., that the respective strengths of two sticks would differ in the same proportion as the densities. It was recognized that fiber stress at elastic limit in compression perpendicular to the grain, or bearing strength on side

¹ Accurate determinations made at the Forest Products Laboratory on seven species of wood, including both hardwood and coniferous species, showed a range of only about 4½ per cent in the density of the wood substance, or material of which the cell walls are composed. Since the density of wood substance is so nearly constant, it may be said that the density or specific gravity of a given piece of wood is a measure of the amount of wood substance contained in it.

surface, and work values in static bending or toughness, deviate very erratically from this relation; but the relation was supposed to hold especially true in the case of such properties as modulus of rupture, or maximum bending strength, and strength in compression parallel

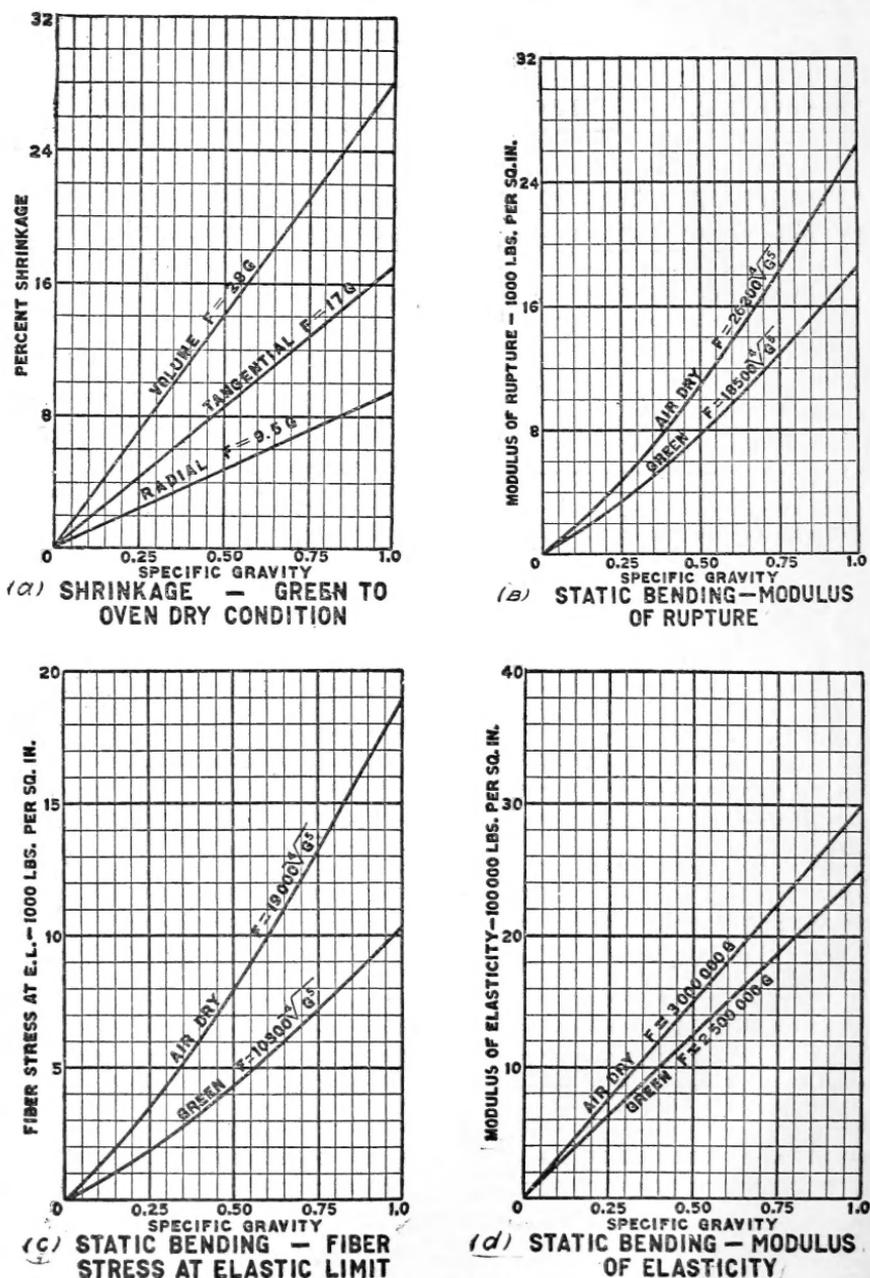


FIG. 1.

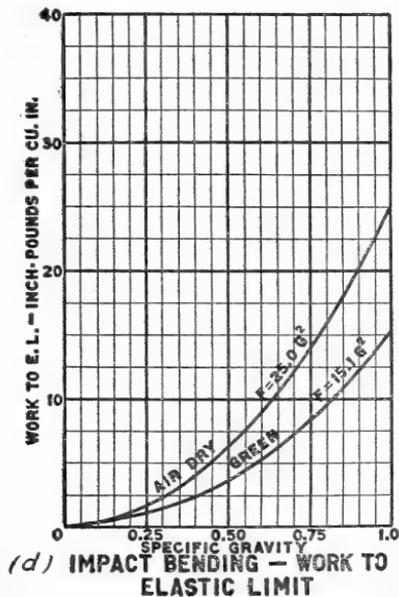
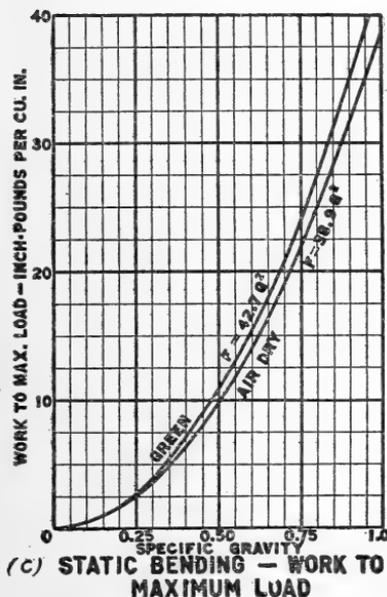
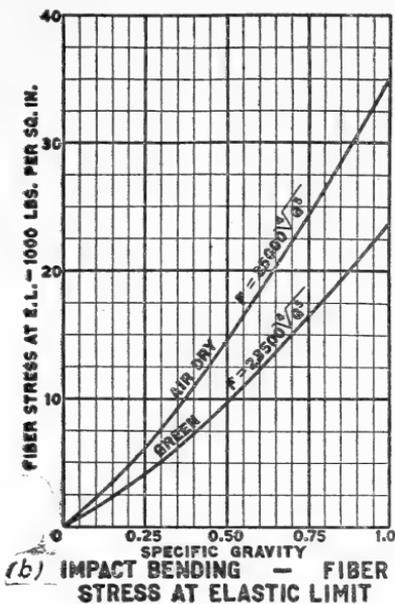
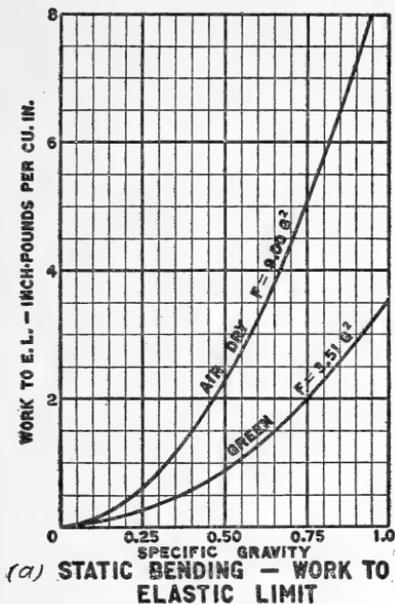
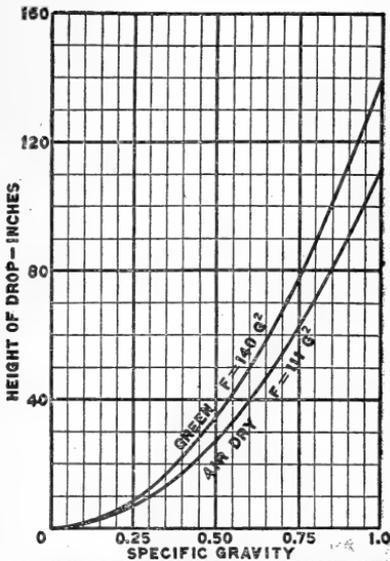


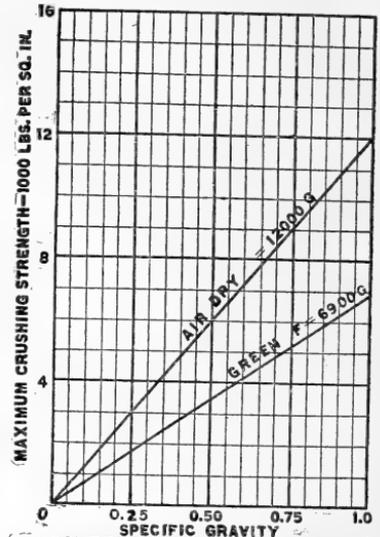
FIG. 2.

to the grain, or strength as a column. It has also been supposed that the relation applied between pieces of the same species, between pieces of different species, and between average results of strength tests on different species. A study of the data at present available, which are derived from a much larger number of tests and which cover a greater

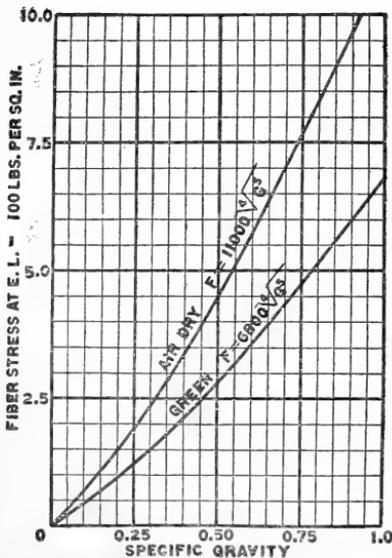
range in specific gravity and strength values than was true of the data available heretofore, made it evident that these assumptions were inaccurate and that there was a better and more correct method expressing the actual relations between specific gravity and strength.



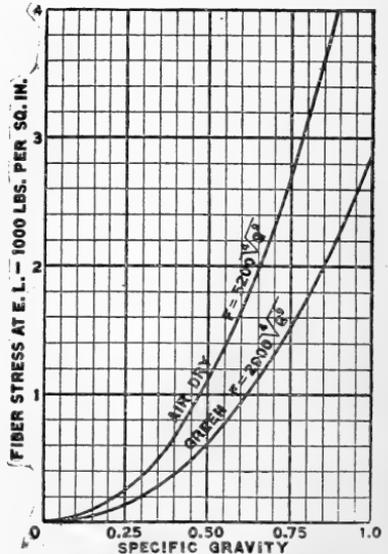
(a) IMPACT BENDING — HEIGHT OF DROP CAUSING COMPLETE FAILURE



(b) COMPRESSION II TO GRAIN
MAXIMUM CRUSHING STRENGTH

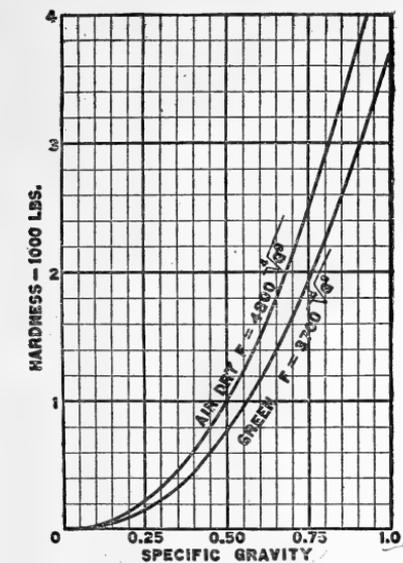


(c) COMPRESSION II TO GRAIN
FIBER STRESS AT ELASTIC LIMIT

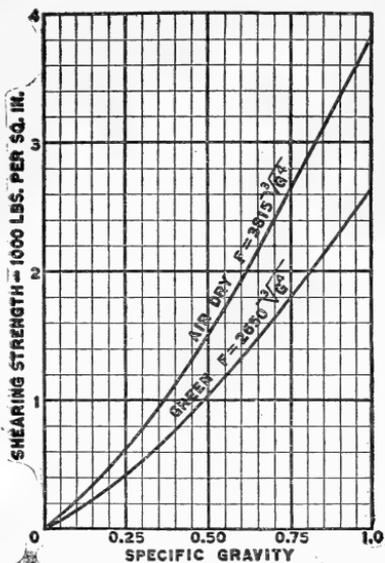


(d) COMPRESSION I TO GRAIN
FIBER STRESS AT ELASTIC LIMIT

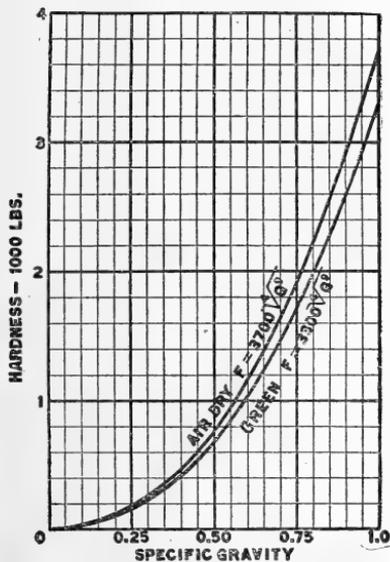
FIG. 3.



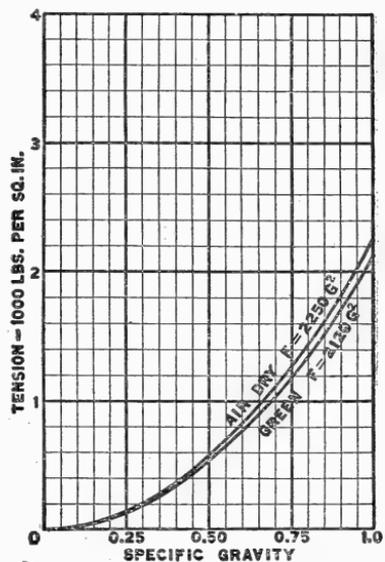
(a) HARDNESS - END SURFACE



(b) SHEARING STRENGTH || TO GRAIN



(c) HARDNESS - SIDE SURFACE



(d) TENSION I TO GRAIN

FIG. 4.

In order that the relation between specific gravity and each of the various mechanical properties of wood may be easily put to practical use, the relation, both for green and for air-dry material, is given in the form of an equation (Table 1) and, in addition, in the form of a curve (figs. 1 to 4).

SPECIES-LOCALITY AVERAGES.

The specific-gravity relations given in this bulletin are derived from a study of what may be called "species-locality" averages; that is, each average represents tests of material of one species from one locality.

There are two principal reasons for using "species-locality" averages in preference to the results of individual tests. First, the number of individual tests is quite large, amounting in some instances to as many as 900 from a single "species-locality", so that an immense amount of work is saved by the use of the "species-locality" averages; second, if individual tests were used, the "species-localities" having larger trees or a larger number of trees would include a larger number of tests and would have undue weight in determining the relations.

The method of analysis used is applicable also to individual tests from a single species to determine the specific gravity relations within that species. It has been applied to a few of the properties of some of the more important species which are used for structural timbers where there was a rather large number of test pieces and a considerable range in specific gravity.

DETERMINATION OF SPECIFIC GRAVITY.

Specific gravity of wood, as used herein, is based on the volume of the specimens when tested (green or air-dry) and their weight when in an oven-dry condition; that is, it is the ratio of the weight of the specimen of wood, *oven-dry*, to the weight of a volume of water equal to the *volume of the specimen at the time of test*. Because of the shrinkage which takes place in wood when it is dried, this figure is not the true specific gravity of a piece of oven-dry wood. The method, however, is easily applied to each specimen tested, and is the standard method of the Forest Service for the determination of a specific-gravity figure for use in studying the properties of wood.

MOISTURE CONTENT OF TEST SPECIMENS.

Both green and air-dry specimens were used in the tests, and the relations between specific gravity and strength were determined separately for green and air-dry wood. Variations in the moisture content of wood have no effect on its mechanical properties so long as the wood is thoroughly green; they have considerable influence on these properties, however, as soon as the wood becomes air-dry, or partially air-dry. Accurate comparisons can not be made between the properties of two lots of air-dry specimens unless they were tested at the same moisture content or adjustments made in the strength figures for difference in moisture content.

The moisture content of the air-dry material at the time of test varied from 8 to 18 per cent. Modulus of rupture and maximum strength in compression parallel to the grain were adjusted to a moisture content of 12 per cent before determinations of the relation of these properties to the specific gravity was made. This adjustment was possible because the laws governing the variation of these properties with varying moisture content are fairly well established. However, in the case of the other strength functions their variation with varying moisture content has not been studied in detail and no such adjustment is possible with any very great degree of accuracy. Consequently, the actual moisture content values as obtained from tests have been used in the determination of the relation of these properties to specific gravity.

THE EQUATIONS.

Table 1 and figures 1 to 4 give equations which represent the average relations between specific gravity and each of the mechanical properties. All the "species-locality" averages available on any particular property were considered in deriving the equations for that property. The number of "species-locality" averages from which an equation is derived varies from 84 to 178. This variation is due to the fact that several of the tests were not used in some of the earlier testing work and to the fact that tests have not yet been completed on air-dry material for all of the "species-localities" listed.

Table 1 gives first the equations for shrinkage and for each of the strength properties of green and air-dry wood in terms of the specific gravity. These equations, as explained in the appendix, are reduced to a simple form; and the powers of gravity used are such that the equations may be solved by arithmetical operations and without the use of higher mathematics. However, to simplify even further the use of the equations, figures 1 to 4 have been prepared for their solution. Each of the curves shown in these diagrams represents the equation connecting specific gravity and one of the properties of wood. The curves representing the equations for radial, tangential, and volumetric shrinkage appear in figure 1(a). In each of the other figures, 1(b) to 4(d), appear two curves for some one mechanical property. One of these curves is for green and the other for air-dry material. If the specific gravity is known, the equation value for any one or all of the properties of the wood in question may be readily determined from the curves without computation.

The second portion of Table 1 gives what may be termed a measure of the accuracy of the respective equations. It is not to be expected that all the "species-locality" averages will satisfy the equation exactly or even very closely. Some of the properties are more erratic than others, so that one "species-locality" may far exceed

the equation values and another "species-locality" fall far below them.

In figure 5 are plotted the curves of the equation for modulus of rupture in static bending in green material, $M = 18500 \sqrt[4]{g^5}$, and of the equation for the same property in air-dry material, $M = 26200 \sqrt[4]{g^5}$. In order to give a graphical idea as to the reliability of these equations, the specific gravity and the modulus of rupture of each "species-locality" have been plotted as a point. The reference number placed near each plotted point is assigned to the "species-locality" in the order of its respective specific gravity as determined from compression parallel to grain specimens of green wood. In figures 6, 7, and 8 the data are given for the curves on shrinkage in volume from green to oven-dry condition, maximum crushing strength in compression parallel to grain, and fiber strength at elastic limit in compression perpendicular to grain.

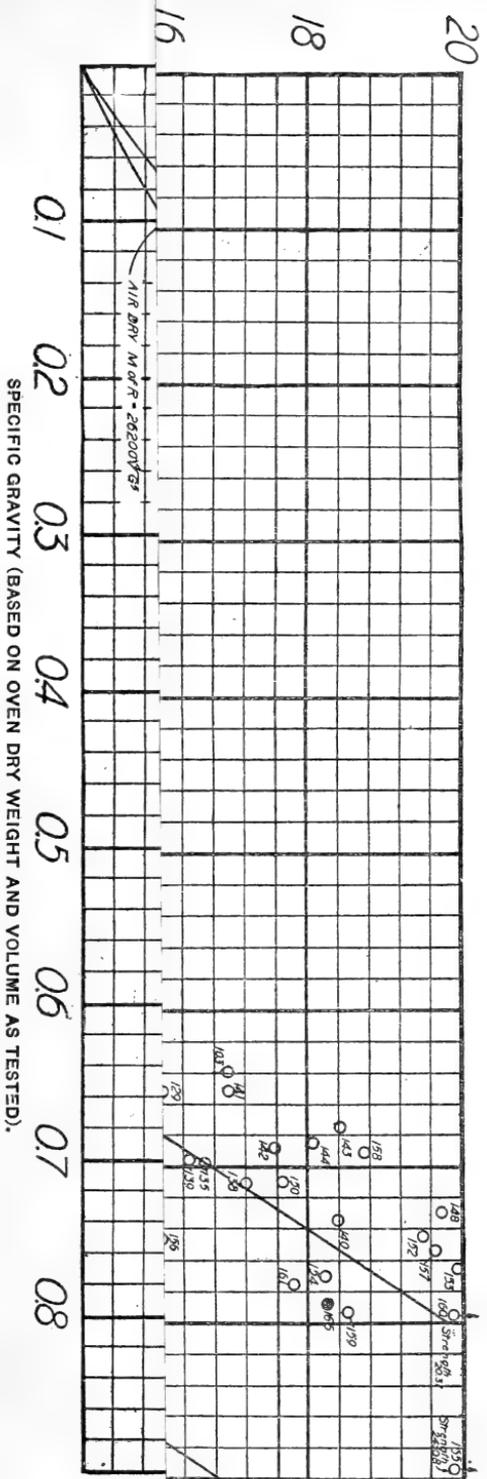
Under each property is listed in this second portion of Table 1, for both green and air-dry conditions, those percentages of the equation value above which were one-tenth of the "species-localities." Similarly, there are listed those percentages above which were one-fourth of the "species-localities," those below which were one-fourth, and those below which were one-tenth. For instance, in static bending (green), one-tenth of the "species-localities" tested had a modulus of rupture of more than 114 per cent of what the specific gravity equation indicated they should have had; one-fourth of them had a modulus of rupture greater than 108 per cent of the equation value; one-fourth of them less than 91 per cent of the equation value; and the lowest one-tenth had a modulus of rupture less than 84 per cent of what the equation indicated they should have had. It follows from these figures that one-half of the "species-localities" had a modulus of rupture of between 91 per cent and 108 per cent of the value given by the equation, and that the other one-half were evenly divided between those that were more than 108 per cent and those that were less than 91 per cent.

The third portion of Table 1 gives the actual value of each property for each "species-locality" as determined by the tests, expressed as a percentage of the value computed from the specific gravity by the use of the equation at the head of the column. For instance, it is found from the table that air-dry Biltmore ash has a modulus of rupture 98 per cent as great as that of the average wood of its specific gravity, the modulus of rupture of the average wood of this specific gravity being the figure given by the equation. These percentages are given for both green and air-dry wood.

Big sycamore	Mississippi	135	Sumac, staghorn	Wisconsin	61
Do	Ohio	154	Sycamore	Indiana	63
Bitternut	do	139	Do	Tennessee	65
Mockernut	Mississippi	144	Umbrella, Fraser	do	45
Do	Pennsylvania	159	Willow:		
Do	West Virginia	155	Black	Wisconsin	11
Nutmeg	Mississippi	112	Western black	Oregon	43a
Pignut	do	148	Witch hazel	Tennessee	114
Do	Ohio	157			
Do	Pennsylvania	160			
Do	West Virginia	161			

CONIFERS.

Cedar:			Pine—Continued.		
Incense	California	26	Lodgepole	Montana, Granite County.	41a
Western red	Montana	2	Do	Montana, Jefferson County.	40a
Do	Washington	10	Do	Wyoming	34
White	Wisconsin	1	Longleaf	Florida	123
Cypress, bald	Louisiana	62	Do	Louisiana, Lake Charles.	113
Douglas fir	California	45a	Do	Louisiana, Tangipahoa Parish.	96
Do	Oregon	67a	Do	Mississippi	95
Do	Washington, Cheshalis County.	46a	Norway	Wisconsin	57
Do	Washington, Lewis County.	75	Pitch	Tennessee	71
Do	Washington and Oregon.	67	Pond	Florida	86
Do	Wyoming	48	Shortleaf	Arkansas	77
Fir:			Sugar	California	22
Alpine	Colorado	4	Table Mountain	Tennessee	82
Amabilis	Oregon	39	Western white	Montana	42
Do	Washington	18	Western yellow	Arizona	19
Balsam	Wisconsin	14	Western	California	37
Grand	Montana	36	Do	Colorado	41
Noble	Oregon	16	Do	Montana	32
White	California	17	White	Wisconsin	25
Hemlock:			Redwood	California, Albion	28
Black	Montana	47	Do	California, Korbelt	13
Eastern	Tennessee	52	Spruce:		
Do	Wisconsin	15	Engelmann	Colorado, Grand County.	8
Western	Washington	50	Do	Colorado, San Miguel County.	3
Larch, western	Montana	84	Red	New Hampshire	44
Do	Washington	64	Do	Tennessee	29
Pine:			White	New Hampshire	7
Cuban	Florida	127	Do	Wisconsin	38
Jack	Wisconsin	43	Tamarack	do	81
Jeffrey	California	33	Yew, western	Washington	134
Loblolly	Florida	88			
Lodgepole	Colorado	31			
Do	Montana, Gallatin County.	35a			



LIST OF SPECIES AND REFERENCE NUMBERS FOR FIGURES 5 TO 9.

HARDWOODS.

Species.	Locality.	Reference No.	Species.	Locality.	Reference No.
Alder, red	Washington	30	Hickory—Continued.		
Ash:			Shagbark	Mississippi	140
Biltmore	Tennessee	91	Do	Ohio	152
Black	Michigan	60	Do	Pennsylvania	143
Do	Wisconsin	70	Do	West Virginia	153
Blue	Kentucky	90	Water	Mississippi	141
Green	Louisiana	93	Holly, American	Tennessee	87
Do	Missouri	100	Hornbeam	do	149
Pumpkin	do	79	Laurel, mountain	do	145
White	Arkansas	106	Locust:		
Do	New York	128	Black	do	158
Do	West Virginia	83	Honey	Indiana	162
Aspen	Wisconsin	23	Madrona	California	101
Largetooth	do	20	Do	Oregon	125a
Basswood	Pennsylvania	12	Magnolia	Louisiana	66
Do	Wisconsin	5	Maple:		
Beech	Indiana	110	Oregon	Washington	58
Do	Pennsylvania	98	Red	Pennsylvania	69
Birch:			Do	Wisconsin	92
Paper	Wisconsin	73	Silver	do	56
Sweet	Pennsylvania	129	Sugar	Indiana	104
Do	do	107	Do	Pennsylvania	108
Yellow	Wisconsin	103	Do	Wisconsin	124
Do	Tennessee	9	Oak:		
Buckeye, yellow	Oregon	81a	Bur	do	125
Buckthorn, cascara	Tennessee	27	California black	California	80
Butternut	Wisconsin	21	Canyon live	do	163
Do	Wisconsin	46b	Chestnut	Tennessee	121
Chinquapin, western	Oregon	46b	Cow	Louisiana	133
Cherry:			Laurel	do	116
Black	Pennsylvania	72	Post	Arkansas	130
Wild red	Tennessee	24	Do	Louisiana	137
Chestnut	Maryland	46	Red	Arkansas	119
Do	Tennessee	40	Do	Indiana	118
Cottonwood, black	Washington	6	Do	Louisiana	117
Cucumber tree	Tennessee	59	Do	Tennessee	97
Dogwood:			Highland Spanish	Louisiana	94
Flowering	do	151	ish		
Western	Oregon	125a	Lowland Spanish	do	142
Elder, pale	do	69a	Swamp white	Indiana	150
Elm:			Tanbark	California	115
Cork	Wisconsin, Marathon County	126	Water	Louisiana	111
Do	Wisconsin, Rusk County	120	White	Arkansas	132
Slippery	Indiana	102	Do	Indiana	138
Do	Wisconsin	74	Do	Louisiana, Richland Parish	136
White	Pennsylvania	55	Do	Louisiana, Winn Parish	131
Do	Wisconsin	53	Willow	Louisiana	109
Greenheart		165	Yellow	Arkansas	122
Gum:			Do	Wisconsin	105
Black	Tennessee	68	Osage orange	Indiana	184
Blue (Eucalyptus)	California	147	Poplar, yellow (tulip tree)	Tennessee	35
Cotton	Louisiana	76	Rhododendron, great	do	85
Red	Missouri	54	Sassafras	do	51
Hackberry	Indiana	90	Serviceberry	do	156
Do	Wisconsin	78	Silverbell tree	do	49
Haw, pear	do	146	Sourwood	do	89
Hickory:			Sumac, staghorn	Wisconsin	61
Big shellbark	Mississippi	135	Sycamore	Indiana	63
Do	Ohio	154	Do	Tennessee	65
Bitternut	do	139	Umbrella, Fraser	do	45
Mockernut	Mississippi	144	Willow:		
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Hemlock:			Redwood	California, Albion	28
Black	Montana	47	Do	California, Korb	13
Eastern	Tennessee	52	Spruce:		
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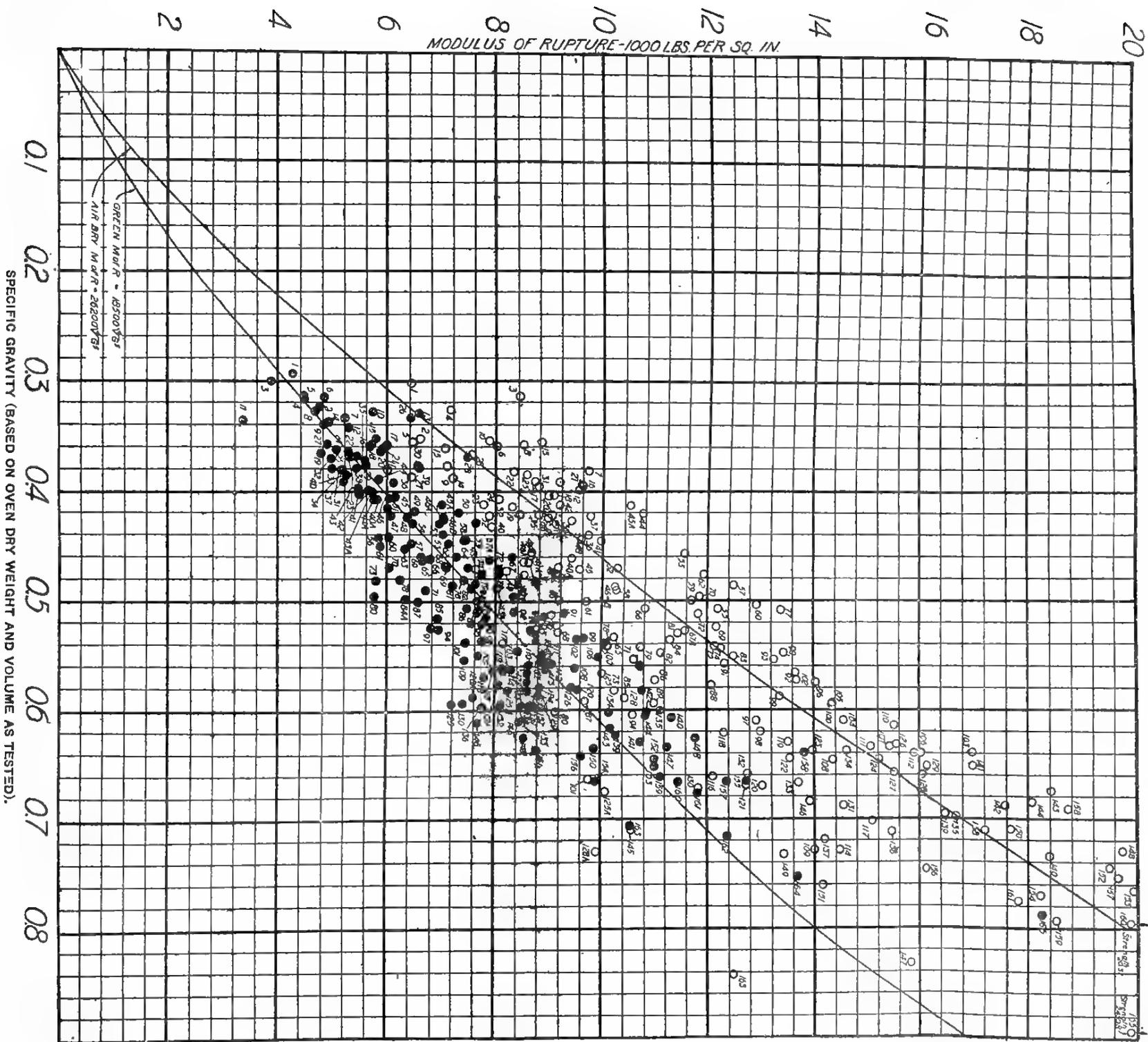
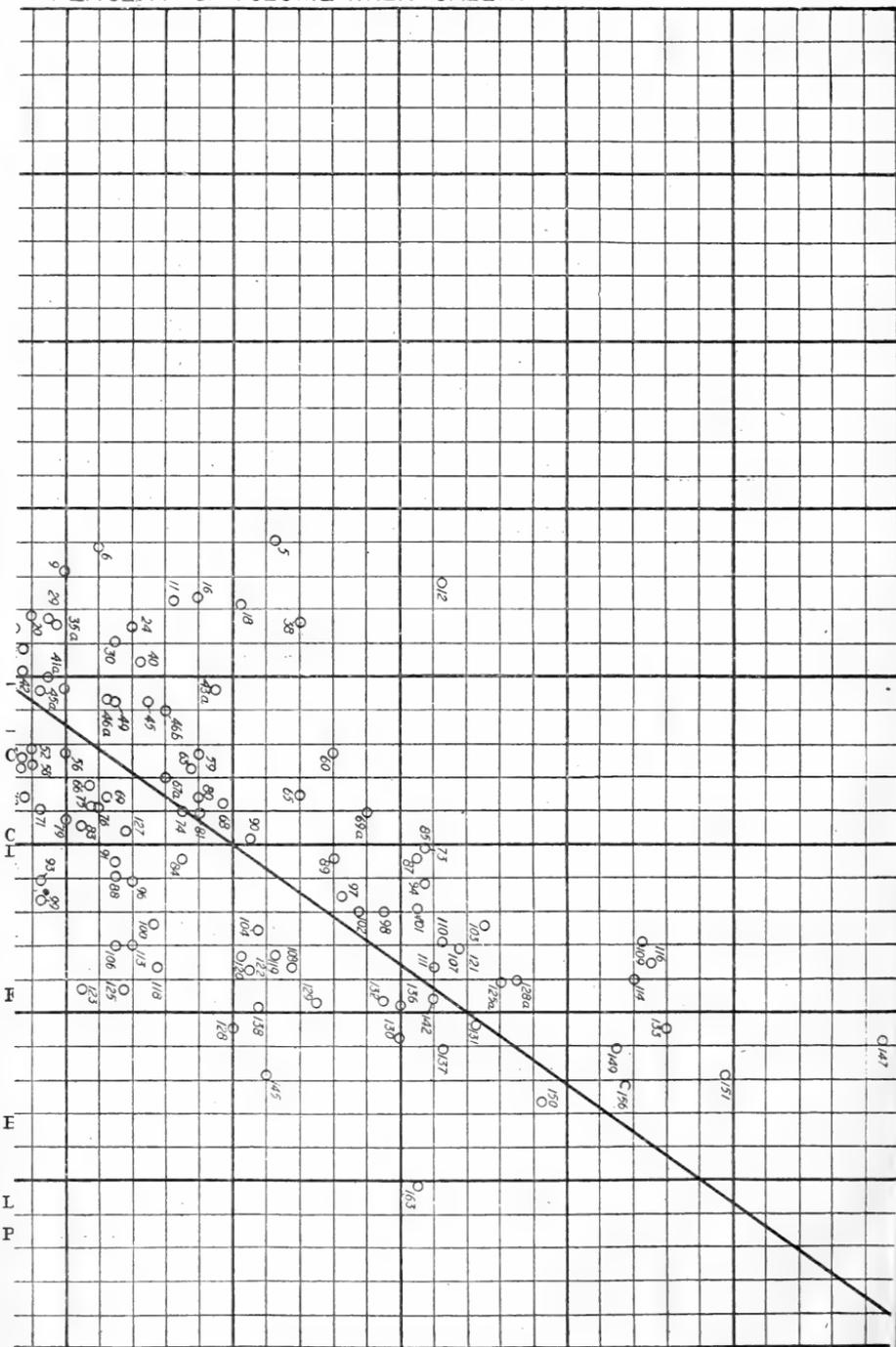


Fig. 5.—Relation of modulus of rupture in static bending to specific gravity.

12 14 16 18 20 22
 1 - PERCENT OF VOLUME WHEN GREEN.



dry conditions to specific gravity.

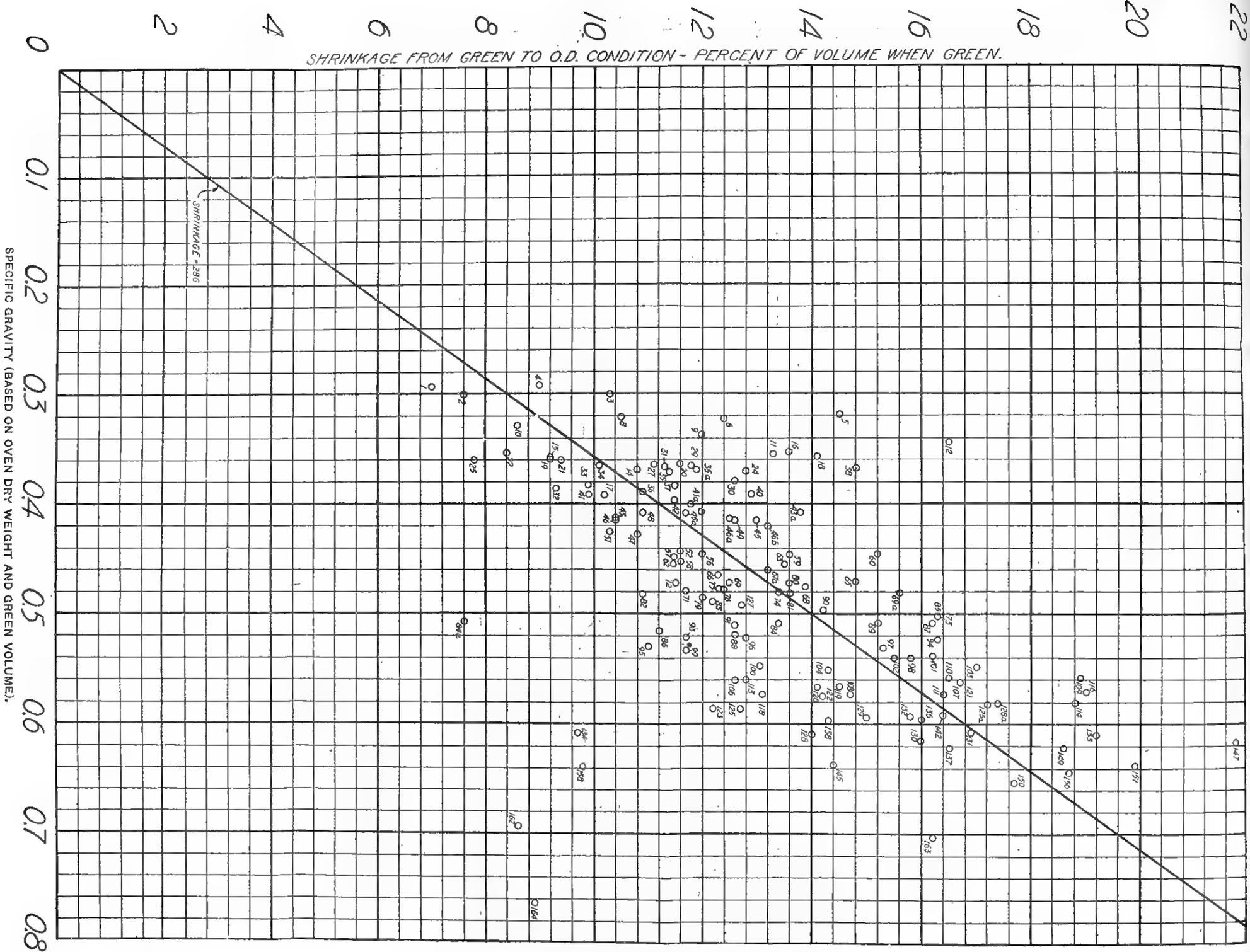


Fig. 6.—Relation of shrinkage from green to oven dry conditions to specific gravity.

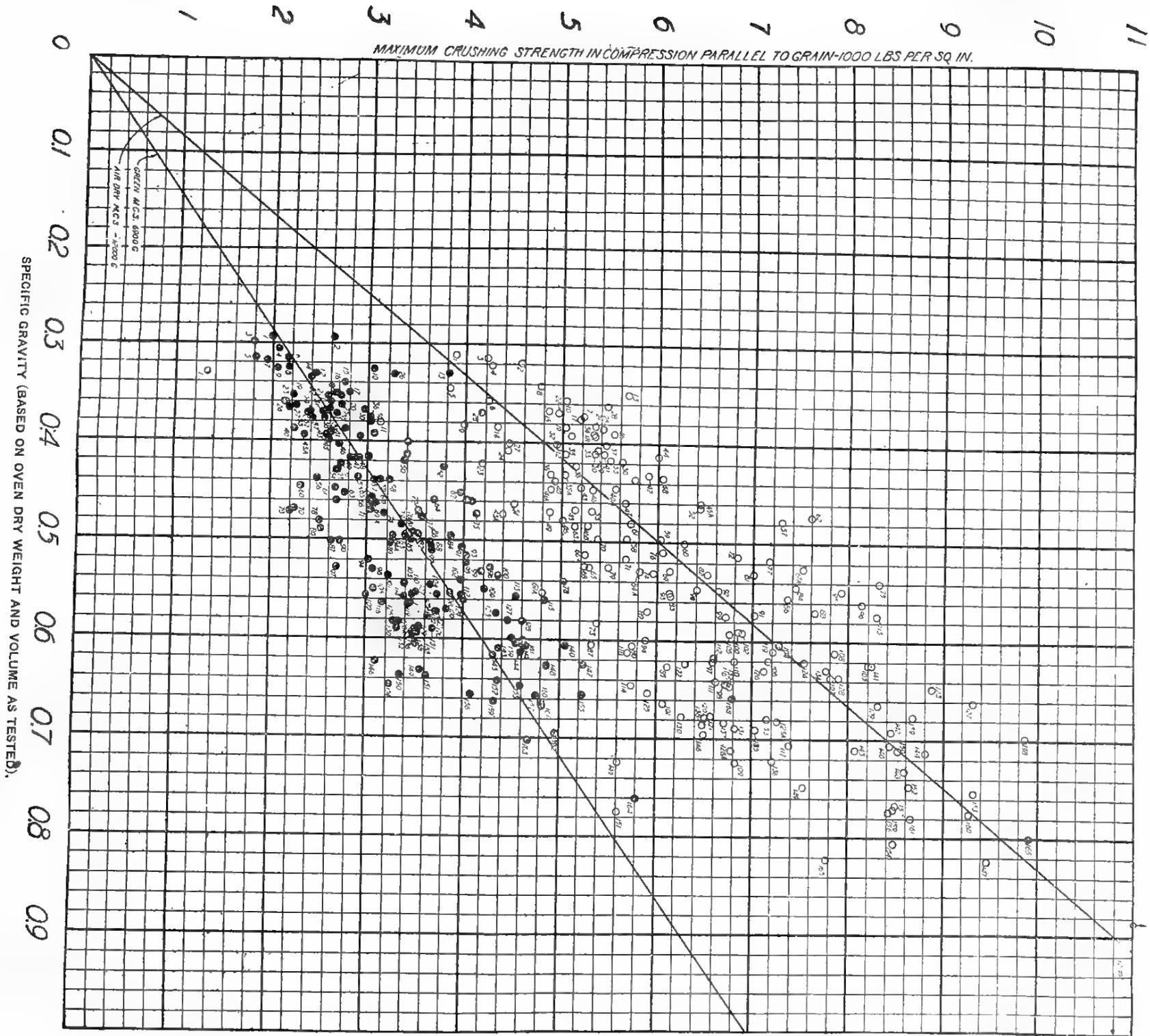
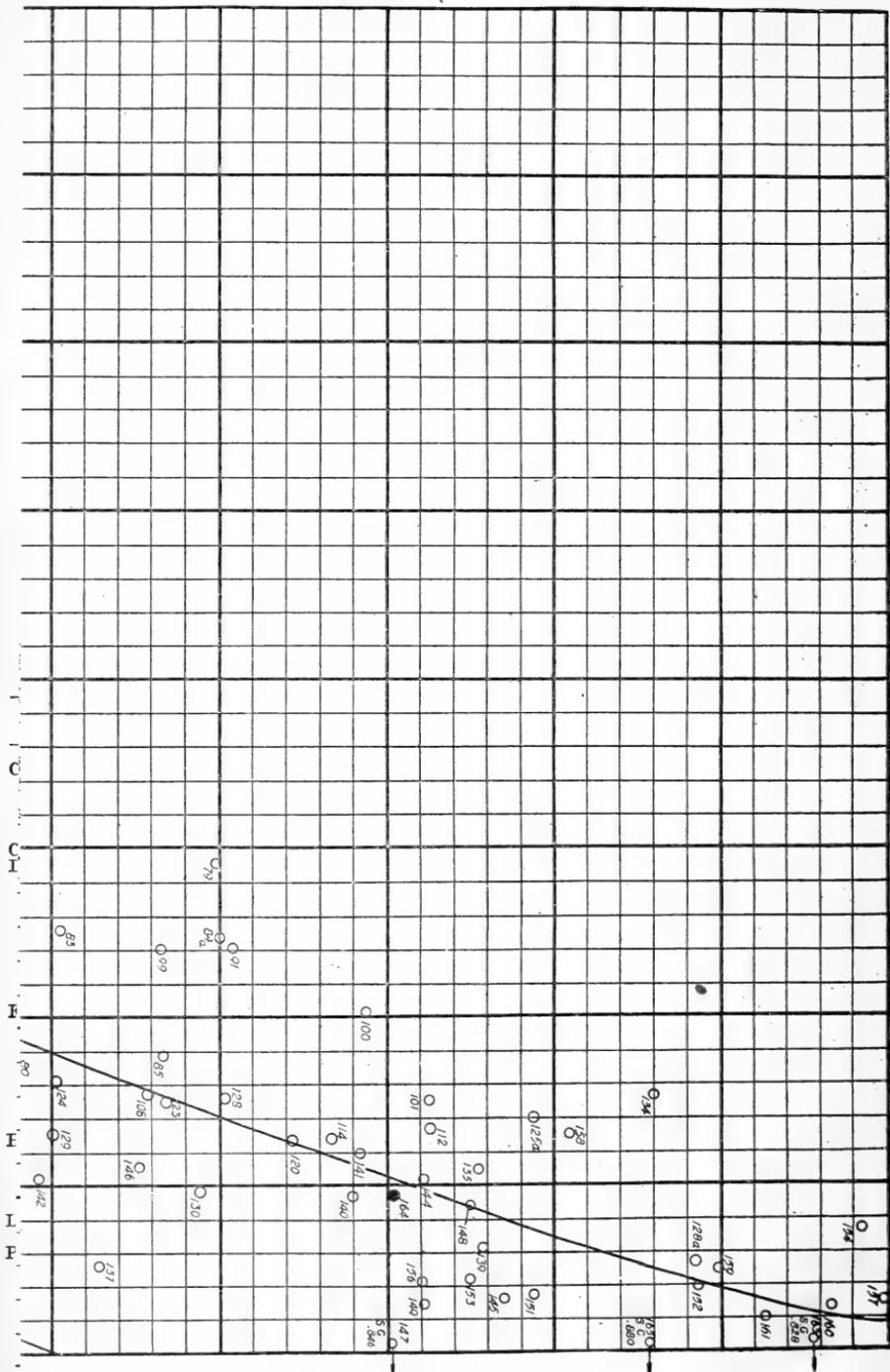
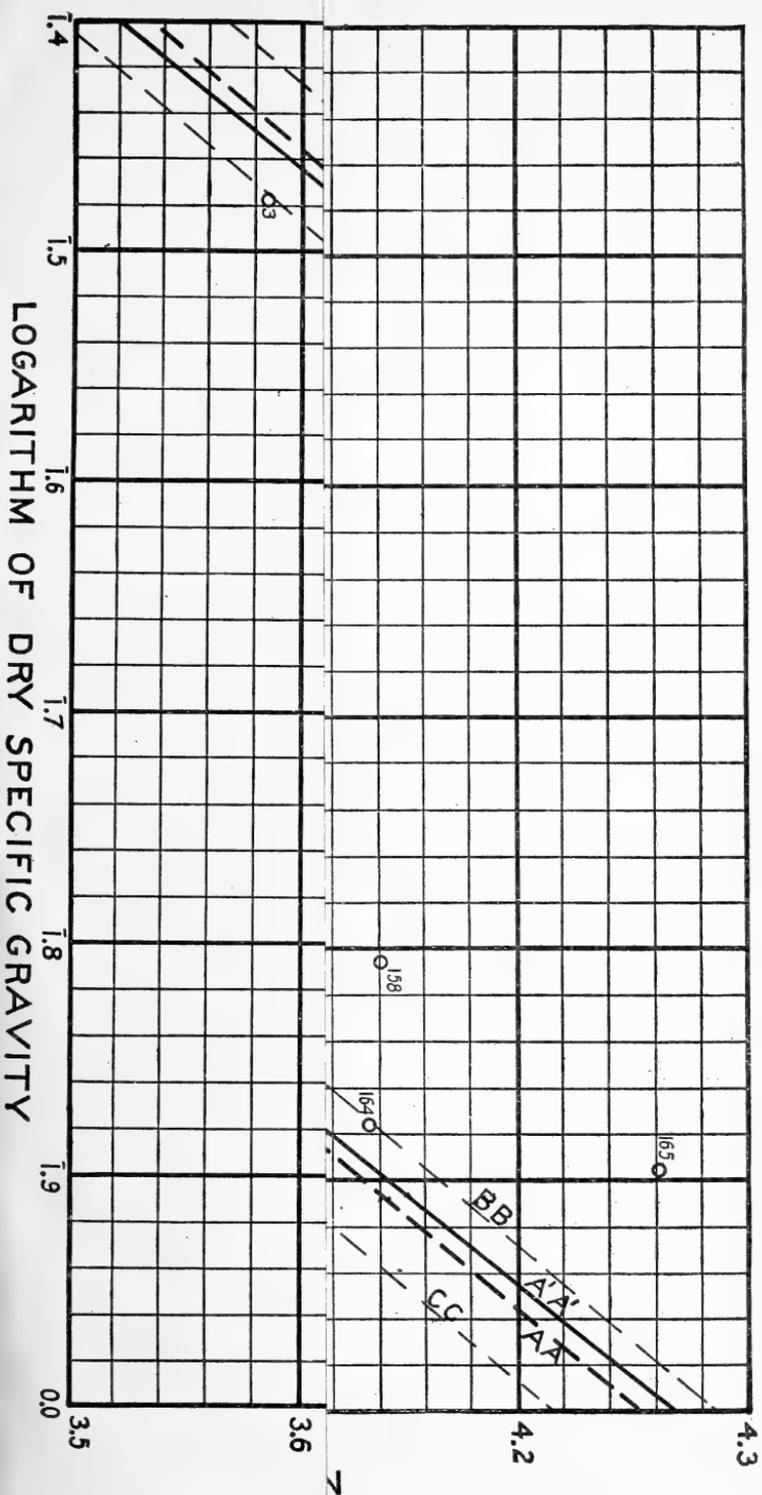


FIG. 7.—Maximum crushing strength in compression parallel to grain to specific gravity.

ULAR TO GRAIN-100 LBS. PER SQ. IN.

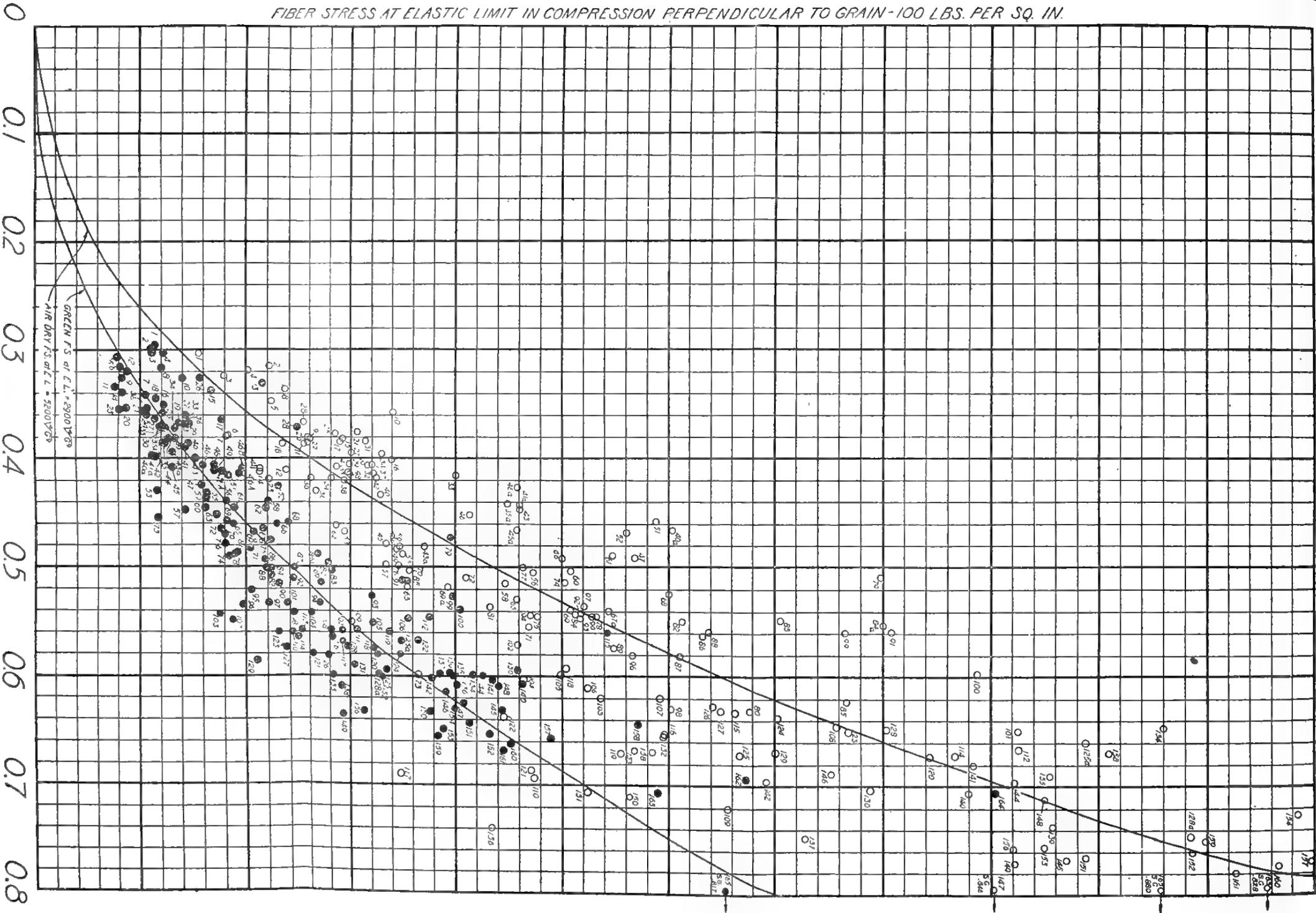


ular to grain to specific gravity.



FIBER STRESS AT ELASTIC LIMIT IN COMPRESSION PERPENDICULAR TO GRAIN-100 LBS. PER SQ. IN.

SPECIFIC GRAVITY (BASED ON OVEN DRY WEIGHT AND VOLUME AS TESTED).



GREY 1.5
AIR DRY 1.3
D.P. = 2900
D.V. = 5200

Fig. 8.—Relation of fiber stress at elastic limit in compression perpendicular to grain to specific gravity.

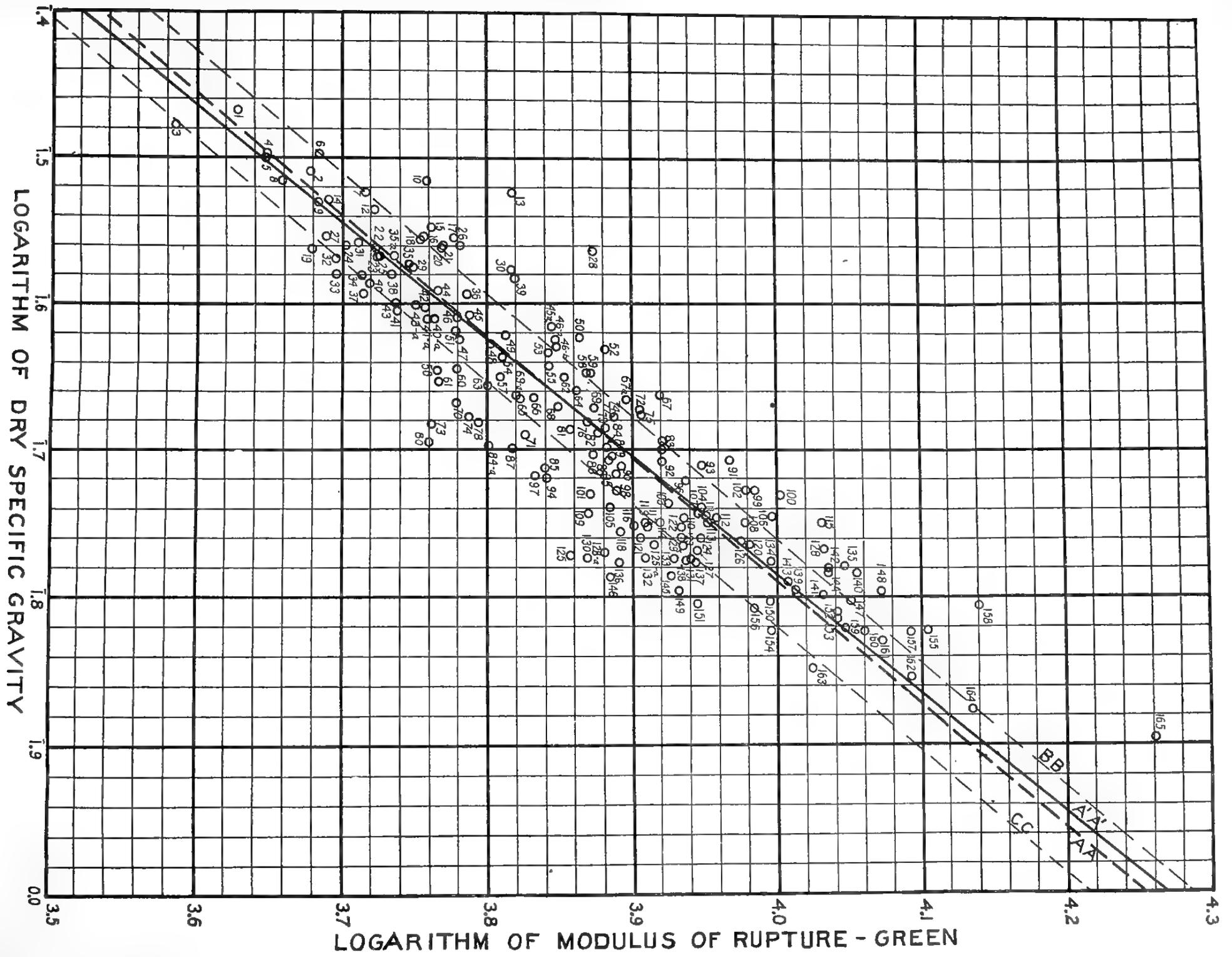


FIG. 9.

APPLICATION OF THE EQUATIONS.

Additional data may possibly necessitate the making of some slight changes in the equations given in Table 1 and the diagrams. However, for comparing species and for determining the best utilization of timber, the value of the equations as they are now is not affected by this possibility. It is to be expected that among a large number of species of widely different structure many will be found which do not satisfy very accurately the average equations connecting the various properties with specific gravity. It is often this variation from an average relation which determines the usefulness of a species for a special purpose.

As an example of the use to which the table and diagrams may be put, suppose it is desired to obtain the strength in compression parallel to the grain of a piece of green hemlock (eastern) grown in the southern Appalachian region. Its specific gravity may be determined by any one of several means which may readily be devised, and we will say that it is found to be 0.38. In the table, the "species-locality" which is probably most nearly representative of the region in question is the eastern hemlock from Tennessee, and of this the maximum crushing strength is 29 per cent above the average for woods of the same specific gravity. To find what an average wood of a specific gravity of 0.38 will stand in compression parallel to the grain, we solve the equation $C = 6,900 \times 0.38$, or turn to figure 1 and read from the curve a maximum crushing strength of about 2,600 pounds per square inch. But since the compressive strength of the Tennessee hemlock was 29 per cent high, it is reasonable to expect that the timber in question will also run about 29 per cent high, or that the value would be about 3,300 or 3,400 pounds per square inch ($2,600 \times 1.29 = 3,354$). Any of the other properties of the hemlock under consideration may be estimated in a similar manner.

Again, suppose it is desired to obtain a wood for a use which requires that it be very strong for its weight in its ability to resist a splitting force. Tension perpendicular to grain is the best measure of this. By looking down the column, "Tension, surface of failure radial," it is found that in ability to resist such a force, yellow buckeye is 17 per cent stronger when green and 120 per cent stronger when air-dry than is the average wood of the same specific gravity. It would appear at first that yellow buckeye is the most desirable wood for the purpose, but there is another consideration to be taken into account. Tension perpendicular to the grain varies with the square of the specific gravity; and it must be remembered that those properties (such as tension perpendicular to grain, hardness, work values, and compression perpendicular to the grain) which vary with the higher powers of specific gravity show a large increase in strength

with a comparatively small increase in specific gravity. For instance, a wood with twice the specific gravity of another would be expected to have four times as much strength in tension. Yellow buckeye is a very light wood and woods of more than double its specific gravity may easily be found. Such woods, even though they may run somewhat less in tension strength than the average wood of their weight, may have a tension strength considerably in excess of that of yellow buckeye. Thus, the red oaks, having a specific gravity of about twice that of yellow buckeye, are several times as strong in tension perpendicular to the grain, although they are very little above the average wood of their weight in this respect.

It may be seen from these examples that in comparing different timbers or species, in estimating their various properties, and in finding species with exceptional strength in some properties which may render them valuable for special uses, a knowledge of the specific-gravity strength relations is a valuable aid. It must be borne in mind, however, that such equations can never take the place of tests of species whose properties are unknown. If any particular mechanical property is known, the specific gravity may be approximated and the other properties estimated; even the properties of woods upon which no test data are available can be estimated with a fair degree of accuracy from the results of specific gravity determinations. Nevertheless, it is apparent from a study of the table and diagrams that no one kind of test can replace a complete series of tests.

APPENDIX.

METHOD OF DERIVING EQUATIONS.

In plotting the various points to a natural scale (i. e., the shrinkage or a given mechanical property vs. specific gravity) it was found that in many cases they arranged themselves in the form of a curve, or if their trend was along a straight line, this line would not pass through the origin. Assuming that the function should pass through the origin, i. e., that a piece of wood of zero weight or specific gravity should have zero strength, it was found that in practically every case a curve of the form $f=pG^n$ (where f is the strength value, G the specific gravity, and p and n are constants) would fit the points quite well. This equation is the general equation of the parabola of the n th degree passing through the origin.

In order to simplify the determination of the proper values for the constants p and n the equation was transformed into the logarithmic form, $\log f = \log p + n \log G$. This equation represents a straight line having its slope equal to n and its intercept on the y axis equal to $\log p$. Consequently, to find the constants p and n it is only necessary to plot $\log f$ against $\log G$ on ordinary cross-section paper and find the straight line which best averages the points; then n and $\log p$ are determined from the slope and intercept of this line.

To find the straight line which best averages the points in the logarithmic plot the following plan was adopted:

By successive trials the parallel lines BB and CC (see fig. 9) were so located that 25 per cent of the points were above BB and 25 per cent were below CC and at the same time the vertical distance between the two was a minimum. Two lines (not shown on the figure) were then drawn as follows: Both parallel to BB and CC, one bisecting the distance between them and the other in such a position that 50 per cent of the points were on each side of it. AA was then drawn midway between these two lines and assumed to be the line which best averages the points and best represents the relation between specific gravity and the strength property in question. This method, as can readily be seen, is very likely to produce values of n such that the resulting equations can not be handled without the use of logarithms. As the slope of the lines could in most cases be varied through a considerable angle without appreciably affecting the distance between the lines BB and CC, the slope was so taken that n would be a fraction with the denominator 1, 2, 3, or 4. The solution of the equation is then possible by using the rules for the extraction of square and cube roots. Whenever it happened that more than one direction of the lines BB and CC fulfilled the conditions outlined above, preference was given to that slope which would simplify the form of the equation. The constant p was changed at the same time, so that the new line A'A' passed as nearly through the center of gravity of the points as possible.

The analytical process known as the "method of least squares" can be applied to determining the mathematical relations between two properties of a substance as ascertained from experimental results. This method was used in one or two instances to determine the specific gravity strength relations; but it was found that the long and refined computations essential to the application of this method to so large a number of tests was not justified by the added accuracy of the final determinations. Especially is this true since it is desirable to obtain n to the nearest 0.125 only, and since undue refinement in the value of the constant p is unnecessary in view of the fact that there is a considerable variation of actual results from the values given by any equation which may be derived.

II.—MEASURE OF ACCURACY OF RESPECTIVE EQUATIONS.

Proportion of species-locality.	Percentage of equation value.																									
	119	128	127	123	114	127	139	149	148	118	122	135	142	130	119	133	136	121	121	120	119	117	130	134	135	140
10 per cent above, per cent.	119	128	127	123	114	127	139	149	148	118	122	135	142	130	119	133	136	121	121	120	119	117	130	134	135	140
25 per cent above, per cent.	110	116	109	112	108	113	117	123	123	110	109	121	118	115	111	117	115	110	111	111	109	109	118	116	118	127
25 per cent below, per cent.	90	88	89	91	91	89	86	83	75	90	90	85	86	86	90	86	88	87	88	90	83	89	83	81	80	74
10 per cent below, per cent.	80	77	79	79	84	76	72	70	60	84	86	71	76	73	83	72	77	70	78	81	89	83	68	58	55	51
10 per cent above, per cent.	126	113	122	164	139	167	130	120	143	145	145	116	142	133	131	124	120	125	122	144	141	139	141	139	141	
25 per cent above, per cent.	111	106	110	135	117	130	112	110	125	120	127	108	120	118	115	111	112	110	126	121	127	122	127	127	122	
25 per cent below, per cent.	85	89	90	75	83	72	85	89	78	83	82	88	86	86	83	85	84	91	90	88	78	79	69	85	85	
10 per cent below, per cent.	75	80	81	60	66	58	73	81	63	70	68	81	67	74	79	83	83	79	83	79	78	56	64	54	54	

III.—ACTUAL VALUE OF EACH PROPERTY FOR EACH "SPECIES-LOCALITY" AS DETERMINED BY TESTS—EXPRESSED IN PERCENTAGE OF EQUATION VALUE.

Alder, red (Washington); Green; Air-dry.	30	119	125	117	122	119	123	139	131	102	119	127	128	117	136	117	138	98	137	119	128	108	110	125	138	139	137
Ash, Baltimore (Tennessee); Green; Air-dry.	91	88	87	80	124	116	104	142	104	88	120	110	130	86	123	114	163	135	121	121	125	124	110	119	109	106	98
Ash, black (Michigan); Green; Air-dry.	60	122	118	103	70	90	100	61	139	144	82	88	81	123	66	76	88	86	100	101	103	100	88	132	86	131	98
Ash, black (Wisconsin); Green; Air-dry.	70	80	84	82	128	117	131	92	130	229	87	69	114	99	174	136	105	115	114	130	114	132	148	106	144	124	169
Ash, blue (Kentucky); Green; Air-dry.	99	84	77	72	120	113	92	100	106	121	117	102	87	117	108	115	114	86	144	135	138	141	128	96	108	92	101
					90	100	82	100	106	129	115	108	123	112	111	97	70	135	135	132	122	112	119	108	112	66	66

Butternut (Wisconsin):	21	93	107	95	108	113	110	130	149	177	107	110	123	121	115	106	123	90	112	121	121	114	119	124	108	110	137	121	115	154	145	159	159	125	116			
Green.....					144	111	111	210	117	136	136	117	183	130	117	117	92	130	97	106	110	131	131	124	134	121	135	116	125	116								
Air-dry.....																																						
Chinquapin, western (Oregon):	466	112	116	105	119	110	95	169	123	106	110	100	128	126	85	105	128	125	135	137	114	119	124	108	110	137	121	115	154	145	159	159	125	116				
Green.....																																						
Air-dry.....																																						
Cherry, black (Pennsylvania):	72	87	82	89	103	111	111	102	135	125	110	105	123	107	111	109	114	86	117	121	112	115	117	128	114	130	87	115	154	145	159	159	125	116				
Green.....					133	104	101	193	106	71	95	109	86	94	153	111	111	90	154	114	139	110	128	138	81	92	87	115	154	145	159	159	125	116				
Air-dry.....																																						
Cherry, wild red (Tennessee):	24	124	81	168	99	96	115	100	110	137	98	107	105	118	96	87	103	90	110	108	112	93	101	109	106	104	106	106	104	106	104	106	104	106	104	106	104	106
Green.....					126	95	115	174	144	270	106	110	125	196	152	90	100	96	139	119	112	109	106	125	132	87	90	106	104	106	104	106	104	106	104	106	104	106
Air-dry.....																																						
Chestnut (Maryland):	46	90	86	97	100	112	104	103	142	82	79	90	100	97	85	115	128	102	119	101	108	105	95	85	112	93	113	94	132	149	132	149	132	149	132	149	132	149
Green.....					112	104	103	142	82	79	90	100	97	85	115	128	102	119	101	108	105	95	85	112	93	113	94	132	149	132	149	132	149	132	149	132	149	132
Air-dry.....																																						
Chestnut (Tennessee):	40	118	92	103	90	93	94	100	106	103	104	98	124	107	91	83	86	107	116	105	110	103	89	130	111	123	112	110	127	112	110	127	112	110	127	112	110	127
Green.....					104	87	97	137	86	132	99	87	132	96	108	94	89	104	106	99	96	103	94	133	111	110	127	112	110	127	112	110	127	112	110	127	112	110
Air-dry.....																																						
Cottonwood, black (Washington):	6	109	120	161	117	111	135	121	118	149	119	124	144	139	111	99	126	93	101	103	106	100	105	125	146	117	132	132	146	117	132	146	117	132	146	117	132	
Green.....																																						
Air-dry.....																																						
Cucumber tree (Tennessee):	59	109	124	118	112	110	140	94	119	101	109	127	100	111	114	103	133	90	93	93	90	105	117	110	112	107	106	106	106	106	106	106	106	106	106	106	106	106
Green.....					133	106	129	144	137	128	126	137	130	144	132	101	143	86	103	93	95	99	111	117	99	123	182	182	182	182	182	182	182	182	182	182	182	
Air-dry.....																																						
Dogwood, flowering (Tennessee):	151	111	116	104	82	84	74	77	121	94	52	43	56	99	83	83	67	87	104	118	115	102	103	96	71	101	137	137	137	137	137	137	137	137	137	137	137	
Green.....					87	76	74	90	83	61	76	75	68	60	76	60	67	87	104	118	115	102	103	96	71	101	137	137	137	137	137	137	137	137	137	137	137	
Air-dry.....																																						
Dogwood, western (Oregon):	125a	106	116	97	80	88	75	77	117	89	82	87	71	119	66	91	93	106	112	110	106	98	105	78	86	104	102	102	102	102	102	102	102	102	102	102	102	
Green.....																																						
Air-dry.....																																						
Elder, pale (Oregon):	69b	116	99	115	87	94	78	96	97	149	85	88	85	120	95	95	111	99	124	135	135	115	105	139	96	126	108	108	108	108	108	108	108	108	108	108	108	
Green.....																																						
Air-dry.....																																						
Elm, cork (Wisconsin, Marathon County):	126	83	101	85	77	137	111	101	101	113	113	94	91	120	79	94	87	101	124	135	135	115	105	139	96	126	108	108	108	108	108	108	108	108	108	108		
Green.....					75	105	93	59	131	113	113	94	91	120	79	94	87	101	124	135	135	115	105	139	96	126	108	108	108	108	108	108	108	108	108	108	108	
Air-dry.....																																						

112	Hickory, nutmeg (Mississippi): Green	97	101	92	96	169	149	115	88	138	130	111	104	89	125	109	90	86
.....	88	110	98	72	172	89	110
148	Hickory, pignut (Mississippi): Green	112	114	106	102	145	121	114	88	125	150	92	113	82	114	79	74
.....	100	111	115	79	114	114	113	112	110	107	98	100	102
157	Hickory, pignut (Ohio): Green	110	110	93	108	144	140	105	72	138	182	102	105	90	108	93	113
.....	87	106	110	67	101	122	107	123	87	152	92	102	125	115
160	Hickory, pignut (Pennsylvania): Green	99	103	96	86	182	138	112	97	112	149	105	105	100	98	87	87
.....	91	103	100	69	137	139	103	104	90	100	99	100	85	78
161	Hickory, pignut (West Virginia): Green	92	104	104	69	156	132	131	95	146	110	87	104	104	94	86	87
.....	94	94	103	77	128	115	92	93	94	90	85
140	Hickory, shagbark (Mississippi): Green	112	114	107	102	106	130	111	95	115	97	115	121	108	121	90	91
.....	94	103	102	81	97	128	93	100	85	113	99	92	122	112
152	Hickory, shagbark (Ohio): Green	91	103	83	86	190	149	92	84	88	174	73	98	81	96	94	99
.....	76	107	95	51	137	97	119	96	96	81
143	Hickory, shagbark (Pennsylvania): Green	104	100	90	121	74	146	76	103	59	94	87	
.....	120	115	93	163	94	95
153	Hickory, shagbark (West Virginia): Green	101	101	107	81	100	121	114	100	110	98	95	103	105	88	84	82
.....	98	106	108	77	114	101	106	87	106	103	86	94	93
141	Hickory, water (Mississippi): Green	103	103	99	92	111	98	104	93	102	101	90	112	111	117	102	101
.....	105	111	111	93	117	110	107	106	109	100	80
87	Holly, American (Tennessee): Green	114	94	111	81	100	114	89	70	116	144	69	76	60	100	112	114	119	128
.....	81	72	69	95	77	40	85	77	104	76	76	73	62	100	121	102	110	95
149	Hornbeam (Tennessee): Green	107	135	80	79	83	74	80	76	78	94	56	126	69	82	75	71	76	88
.....	81	95	84	104	85	60	154	79	58	76	59	86	57	108	112	117	118	113
145	Laurel, mountain (Tennessee): Green	81	95	84	104	85	60	154	79	58	76	59	86	57	108	112	117	118	113
.....	88	88	62	66	105	46	30	75	71	71	79	72	65	85	112	128	119

TABLE 1.—Equations and variations—specific gravity, shrinkage, and strength relations based on tests of small clear pieces, green and air-dry—Con.

Species and locality.	Shrinkage from green to oven-dry condition.		Static bonding.						Impact bonding, 50-pound hammer.				Compression parallel to grain.			Hardness: load required to embed a 0.444-inch ball one-half its diameter.			Shear.		Cleavage.		Tension.					
	In volume.	Radial.	Tangential.	Lbs. per sq. in. Fiber stress at elastic limit.	Lbs. per sq. in. Modulus of elasticity.	Inch lbs. Work to elastic limit.	Inch lbs. Work to maximum.	Inch lbs. Work load.	Inch lbs. Total work.	Lbs. per sq. in. Fiber stress at elastic limit.	1,000s lbs. Modulus of elasticity.	Inch lbs. Work to elastic limit.	Height of drop causing complete failure.	Inches.	Lbs. per sq. in. Fiber stress at elastic limit.	Lbs. per sq. in. Maximum crushing strength.	1,000s lbs. Modulus of elasticity.	Lbs. per sq. in. Compression perpendicular to grain.	Lbs. End surface.	Lbs. Radial surface.	Lbs. Tangential surface.	Lbs. per sq. in. Surface of failure radial.	Lbs. per sq. in. Surface of failure tangential.	Lbs. per sq. in. Surface of failure radial.	Lbs. per sq. in. Surface of failure tangential.	Lbs. per sq. in. Surface of failure radial.	Lbs. per sq. in. Surface of failure tangential.	

III.—ACTUAL VALUE OF EACH PROPERTY FOR EACH "SPECIES-LOCALITY" AS DETERMINED BY TESTS—EXPRESSED IN PERCENTAGE OF EQUATION VALUE—Continued.

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Oak, laurel (Louisiana):																														
Green.....		116			119	73	99	89	88	98	76	83	61	90	108	72	89	82	81	94	88	102	110	110	96	97	92	109	104	126
Air-dry.....								77	78	89	64	70	91	78	106	60	91	83	87	117	130	71	95	92	95	104	77	73	83	95
Oak, post (Arkansas):																														
Green.....		130			93	101	105	88	76	61	110	60	38	89	88	79	74	80	82	63	125	97	102	104	91	99	86	101	100	108
Air-dry.....								68	74	66	66	56	45	72	81	59	80	51	77	77	85	72	96	84	83	72	71	76	55	90
Oak, post (Louisiana):																														
Green.....		137			95	91	87	96	90	84	97	86	64	84	95	67	95	81	87	83	106	100	116	112	93	93	89	94	92	102
Air-dry.....								62	81	82	43	83	128	90	83	87	95	66	82	97	132	62	100	81	82	85	55	92	54	85
Oak, red (Arkansas):																														
Green.....		119			91	78	86	77	89	88	63	94	101	93	92	87	94	76	88	82	107	110	114	114	101	94	102	107	106	118
Air-dry.....								96	92	105	92	81	120	92	92	88	93	69	99	128	66	92	110	112	102	102	85	110	108	136

Poplar, yellow (tulip tree) (Tennessee):	35	110	116	110	104	103	129	97	94	66	115	122	122	86	102	99	144	100	102	96	94	102	116	125	106	128	180
Green.....					129	99	127	159	108	100	158	142	202	114	123	102	171	102	88	83	92	96	100	144	149	118	164
Air-dry.....					86	77	72	100	92	71	50	67	36	40	90	81	81	107	123	123	120	110	112	84	66	99	119
Rhododendron great (Tennessee):	85	114	132	102	102	85	67	147	107	101	65	69	69	69	100	100	135	100	102	96	94	102	116	125	106	128	180
Green.....					129	99	127	159	108	100	158	142	202	114	123	102	171	102	88	83	92	96	100	144	149	118	164
Air-dry.....					86	77	72	100	92	71	50	67	36	40	90	81	81	107	123	123	120	110	112	84	66	99	119
Sassafras (Tennessee):	51	87	99	86	104	97	88	130	96	128	104	92	127	146	104	93	72	113	122	122	114	121	103	151	126	149	125
Green.....					105	86	88	142	112	216	87	83	113	132	89	81	67	164	86	123	112	108	94	122	112	149	110
Air-dry.....					86	77	72	100	92	71	50	67	36	40	90	81	81	107	123	123	120	110	112	84	66	99	119
Serviceberry Tennessee):	156	104	107	96	95	90	102	74	92	71	87	106	62	103	80	90	81	76	88	99	99	79	86	72	81	81	79
Green.....					101	88	88	98	90	95	98	103	85	90	108	91	61	83	79	89	83	64	84	72	81	81	79
Air-dry.....					101	88	88	98	90	95	98	103	85	90	108	91	61	83	79	89	83	64	84	72	81	81	79
Silverbell-tree (Tennessee):	49	109	95	107	101	104	111	100	117	103	113	111	124	109	93	98	104	108	102	98	98	112	110	128	135	117	130
Green.....					98	80	99	112	69	81	113	106	135	90	101	86	118	85	108	86	90	91	90	110	132	93	90
Air-dry.....					98	80	99	112	69	81	113	106	135	90	101	86	118	85	108	86	90	91	90	110	132	93	90
Sourwood (Tennessee):	89	108	131	104	100	96	103	90	88	68	107	104	107	106	94	93	130	104	106	101	102	106	110	128	132	131	136
Green.....					110	80	92	123	83	83	116	98	137	103	104	87	192	91	114	98	94	105	77	106	79	50	55
Air-dry.....					110	80	92	123	83	83	116	98	137	103	104	87	192	91	114	98	94	105	77	106	79	50	55
Sumac, staghorn (Wisconsin):	61				79	85	72	93	123	190						87		101	112	110	110						
Green.....					131	89	90	203	80	95						129	85	132	110	120	100						
Air-dry.....					131	89	90	203	80	95						129	85	132	110	120	100						
Sycamore (Indiana):	63	106	115	95	74	91	85	71	81	61	93	86	104	85	92	89	83	88	112	107	114	102	115	116	159	137	166
Green.....					71	84	91	64	66	45	62	74	54	46	77	88	95	76	86	95	98	80	88	77	126	85	110
Air-dry.....					71	84	91	64	66	45	62	74	54	46	77	88	95	76	86	95	98	80	88	77	126	85	110
Sycamore (Tennessee):	65	112	119	102	94	94	100	92	86	72	101	105	101	93	96	97	100	91	106	106	104	97	105	112	125	107	146
Green.....					109	86	103	119	107	92	62	97	44	112	103	84	106	92	87	85	101	76					
Air-dry.....					109	86	103	119	107	92	62	97	44	112	103	84	106	92	87	85	101	76					
Umbrella, Fraser (Tennessee):	45	112	115	110	100	102	117	95	118	98	112	118	119	100	104	95	115	85	118	114	121	104	103	130	132	125	135
Green.....					126	94	107	166	125	119	125	126	142	121	123	91	144	85	112	108	104	94	105	142	144	159	174
Air-dry.....					126	94	107	166	125	119	125	126	142	121	123	91	144	85	112	108	104	94	105	142	144	159	174
Willow, black (Wisconsin):	11	134	70	147	52	71	58	67	269	237	105	55	104	272	54	58	54	77	94	114	121	86	93	154	156	161	185
Green.....					89	77	57	207	174	149	80	68	130	118	73	68	46	102	110	116	110	124	128	144	161	122	143
Air-dry.....					89	77	57	207	174	149	80	68	130	118	73	68	46	102	110	116	110	124	128	144	161	122	143
Willow, western black (Oregon):	43a	120	77	134	95	95	102	102	157	154	100	110	101	144	86	86	119	92	110	128	128	105	112	110	101	99	106
Green.....																											
Air-dry.....																											
Witch hazel (Tennessee):	114				100	92	79	114	144	142	104	79	123	85		88		77	100	106	111	86					
Green.....					94	82	76	102	104							74		95	101	121	128		88				
Air-dry.....					94	82	76	102	104							74		95	101	121	128		88				

TABLE 1.—Equations and variations—specific gravity, shrinkage, and strength relations based on tests of small clear pieces, green and air-dry—Con.

Species and locality.	Reference number.		Specific gravity, oven-dry, based on volume at time of test.		Moisture content.	Shrinkage from green to oven-dry condition.		Static bending.						Impact bending, 50-pound hammer.				Compression parallel to grain.			Hardness: load required to embed a one-half inch diameter.			Shear.		Cleavage.		Tension.		
	In volume.	Per cent of dimensions when green.	Tangential.	Radial.		Per cent.	Lbs. per sq. in.	1,000 lbs. sq. in.	Inch lbs. per sq. in.	Inch lbs. per sq. in.	Modulus of elasticity.	Modulus of elasticity.	Fiber stress at elastic limit.	Modulus of rupture.	Lbs. per sq. in.	Fiber stress at elastic limit.	Modulus of elasticity.	Modulus of elasticity.	Modulus of elasticity.	Modulus of elasticity.	End surface.	Radial surface.	Tangential surface.	Lbs. per sq. in.	Surface of failure radial.	Lbs. per sq. in.	Surface of failure tangential.	Lbs. per sq. in.	Surface of failure radial.	Lbs. per sq. in.
CONIFERS—cont'd.	Fir, grand (Montana):	36	101	98	107	110	106	133	104	94	120	127	127	139	125	117	168	100	106	95	104	111	105	103	85	90	74	74	90	74
Fir, noble (Oregon):	Green.	16	137	147	153	119	111	143	117	112	135	120	128	185	111	130	171	111	85	76	83	105	101	76	63	71	71	63	71	71
Fir, white (California):	Green.	17	93	102	118	135	116	125	169	94	123	114	126	121	106	144	132	146	106	100	105	118	106	106	119	91	108	91	108	91
Air-dry.	Green.	17	93	102	118	119	108	127	137	92	113	82	93	92	91	130	115	129	130	121	119	93	109	106	104	72	108	72	108	72

III.—ACTUAL VALUE OF EACH PROPERTY FOR EACH "SPECIES/LOCALITY" AS DETERMINED BY TESTS—EXPRESSED IN PERCENTAGE OF EQUATION VALUE—Continued.

